SPARE PARTS BOOK

-TI HA 6 -



v. 03-11-2026

THE TINTING COMPANY
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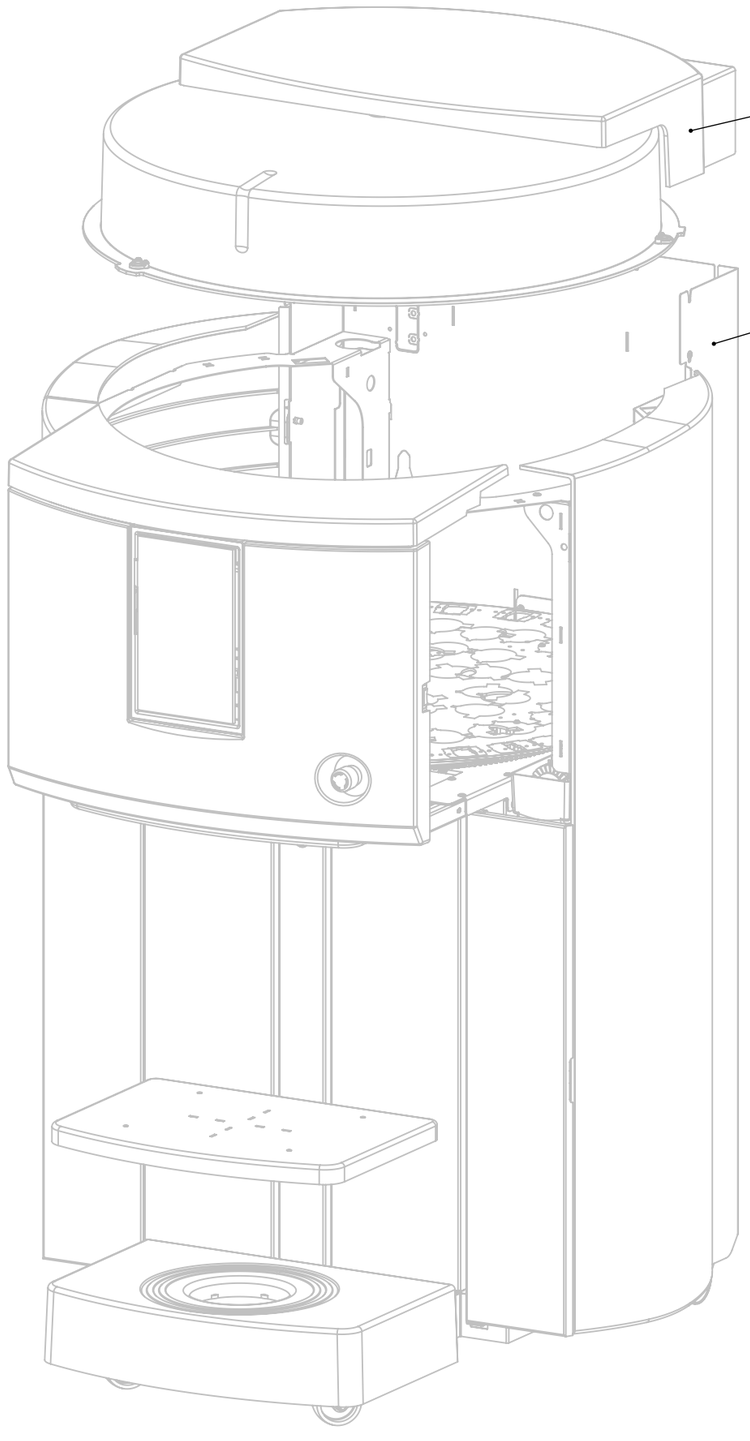
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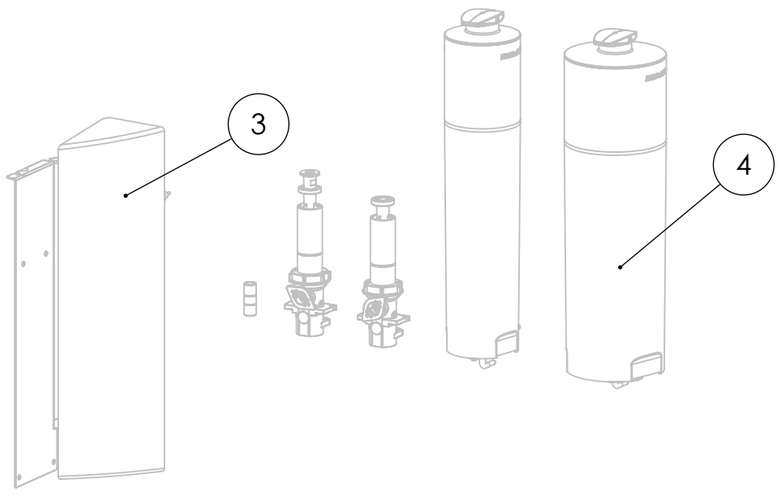
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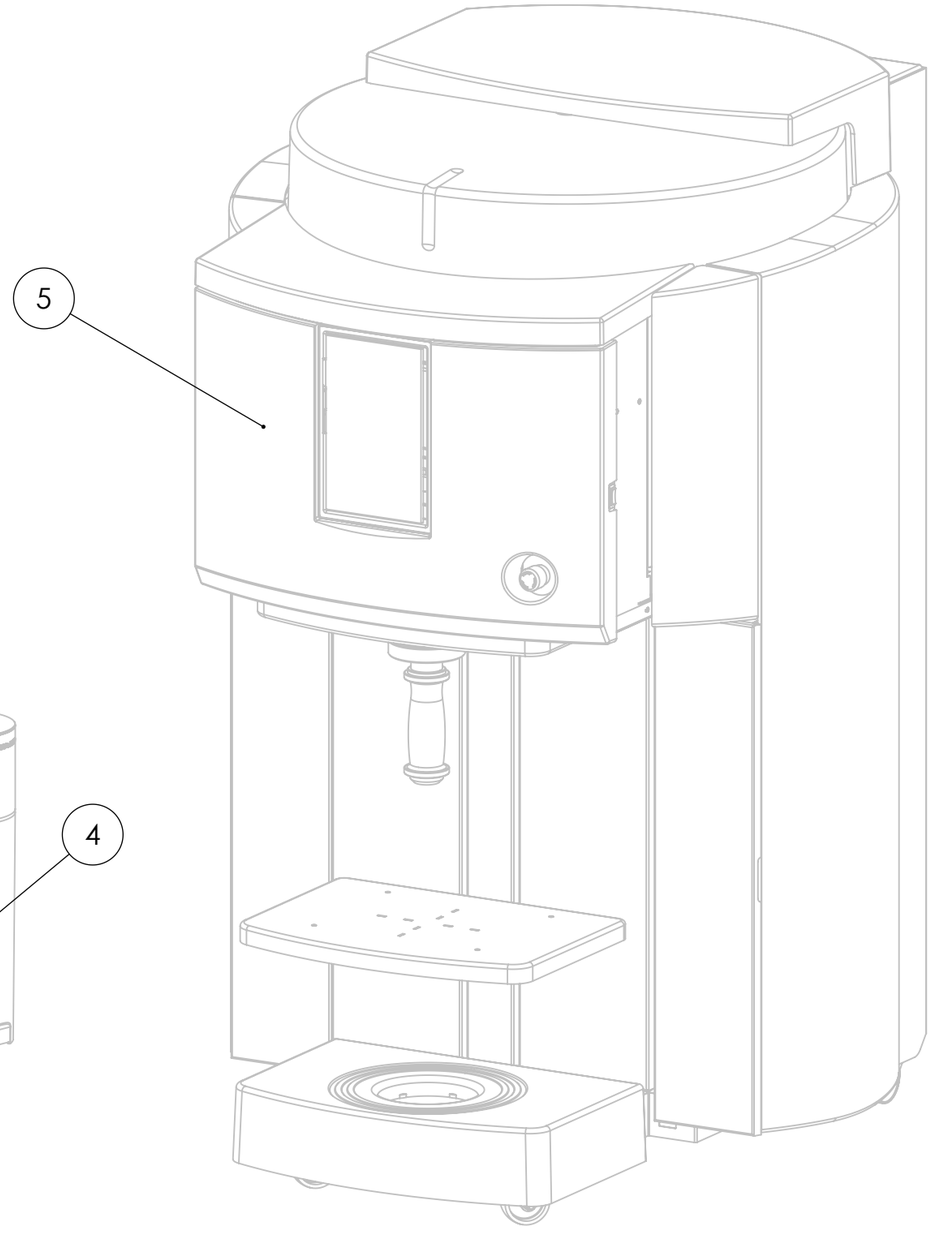
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8800 Panels

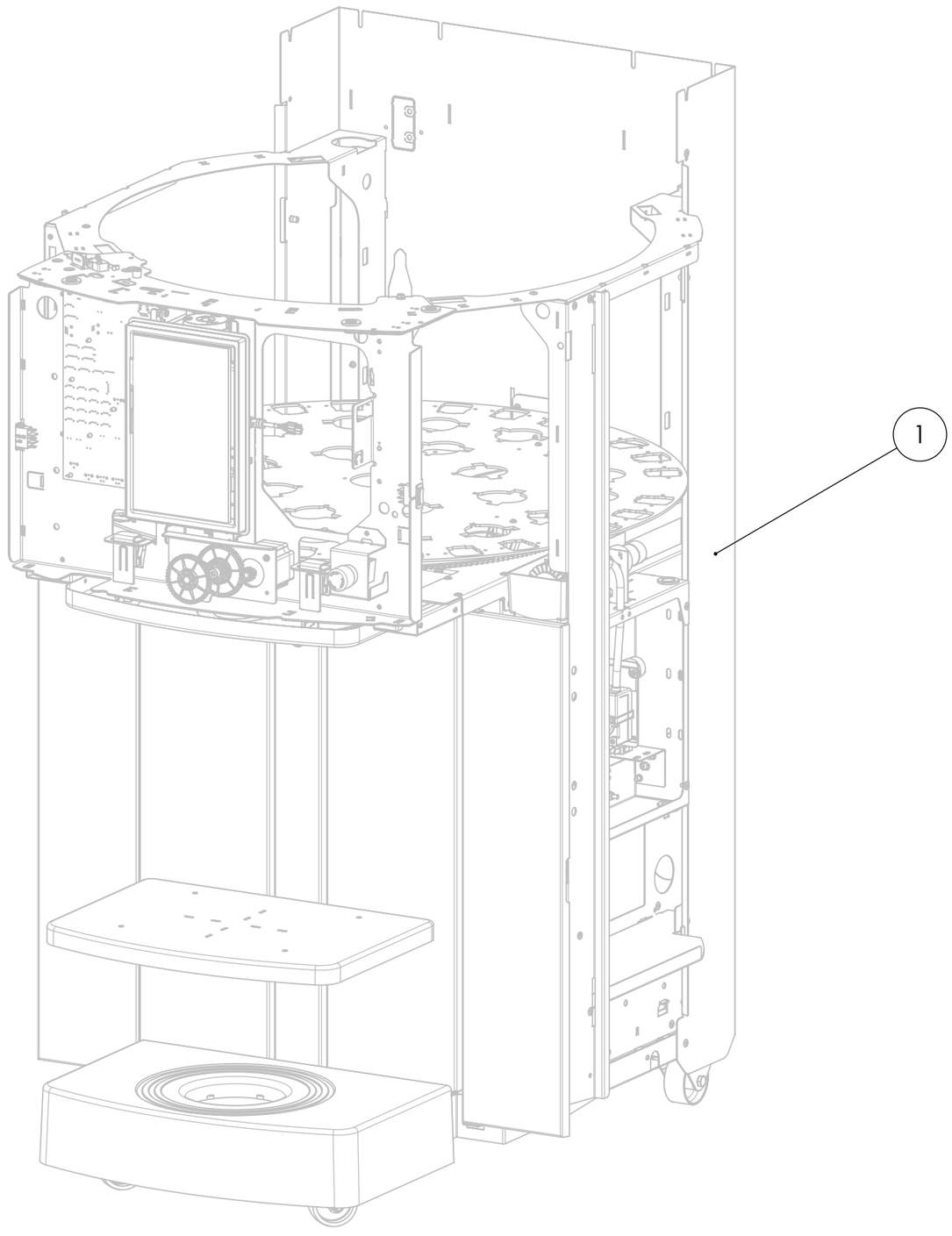






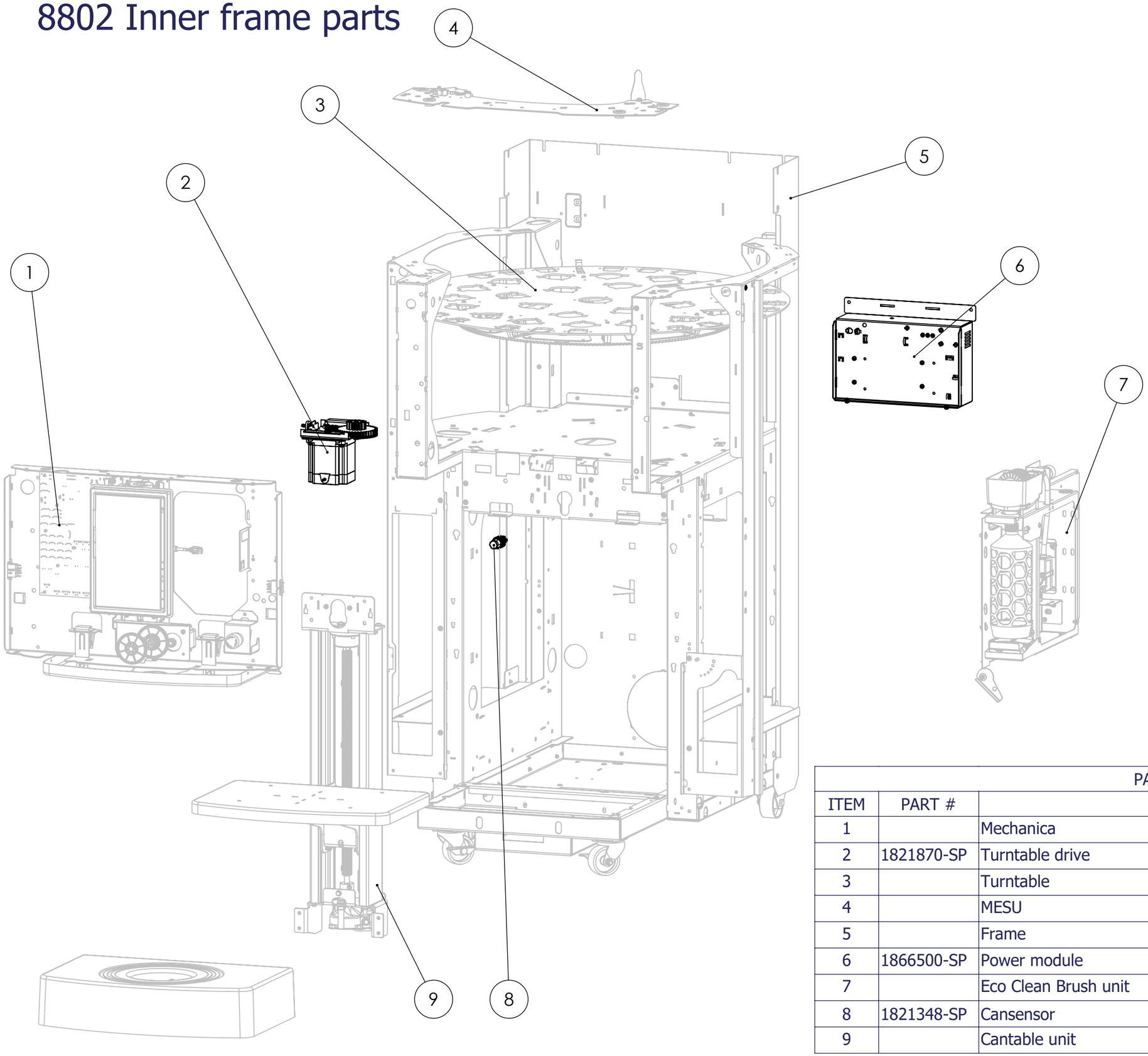
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8801 Low panels.



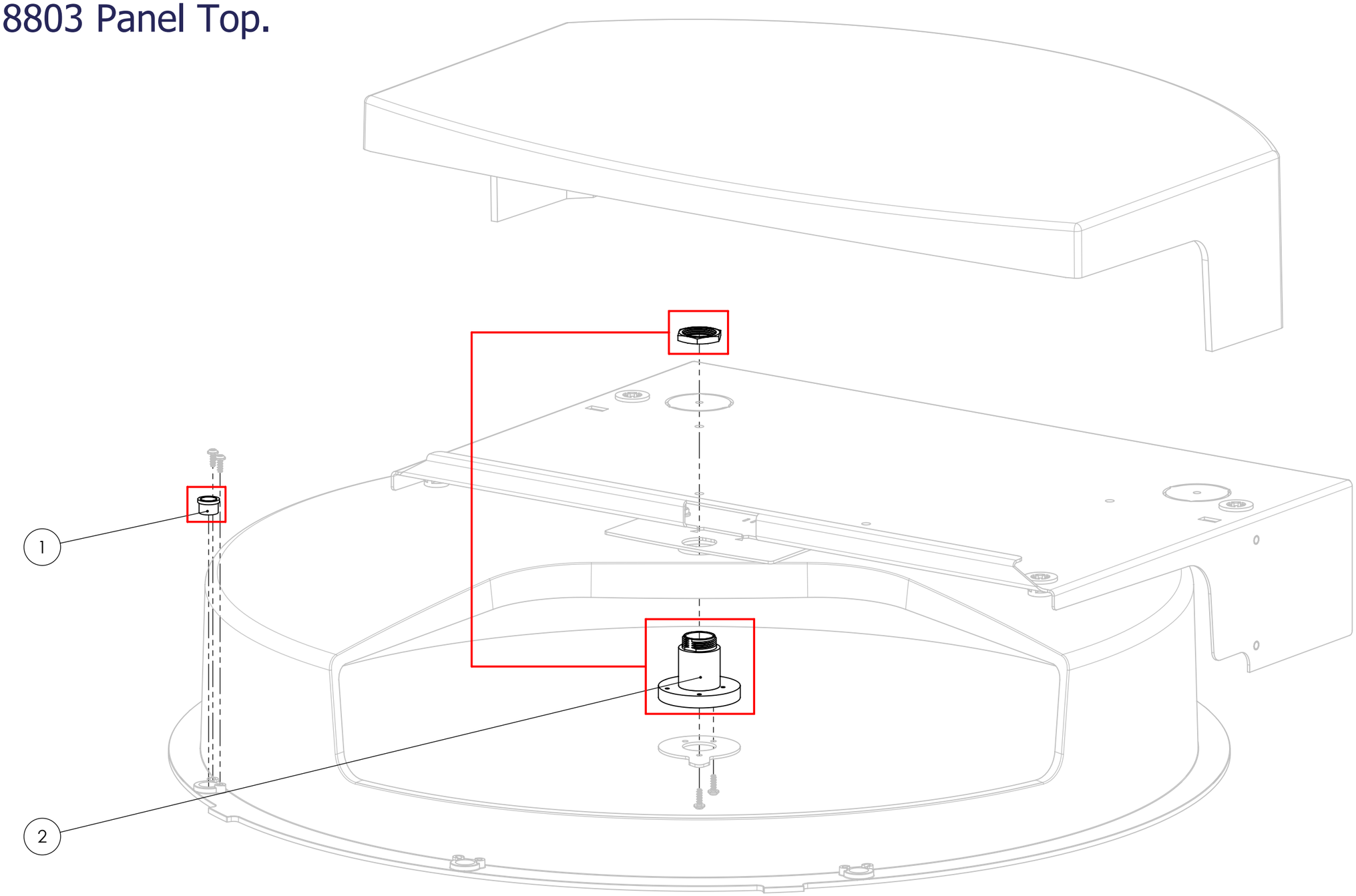
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ITEM	PART #	DESCRIPTION	REMARK
1		Inner frame parts	Page 8802

8802 Inner frame parts



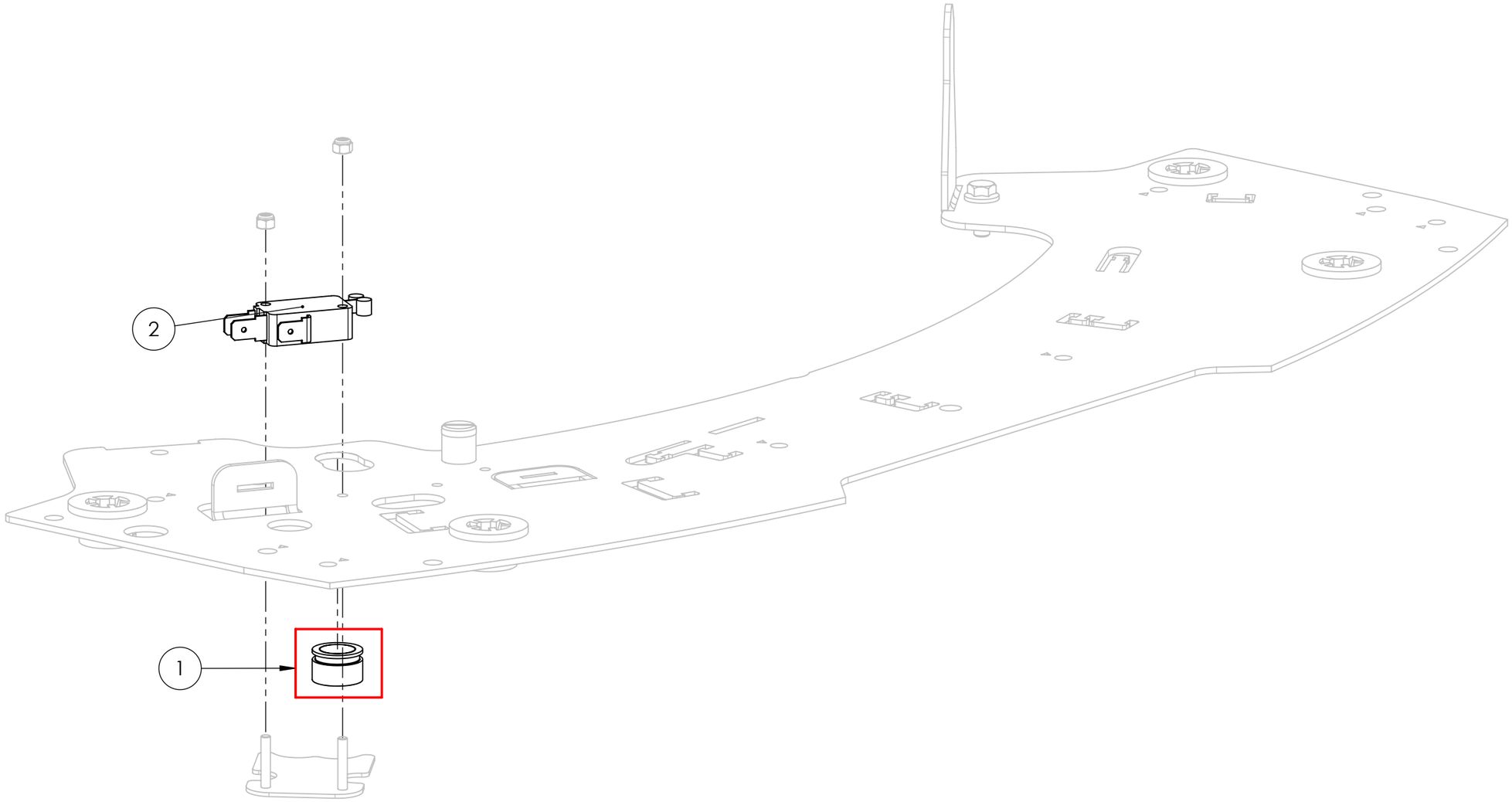
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1		Mechanica	Page 8830
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9		Cantable unit	Page 8821

8803 Panel Top.



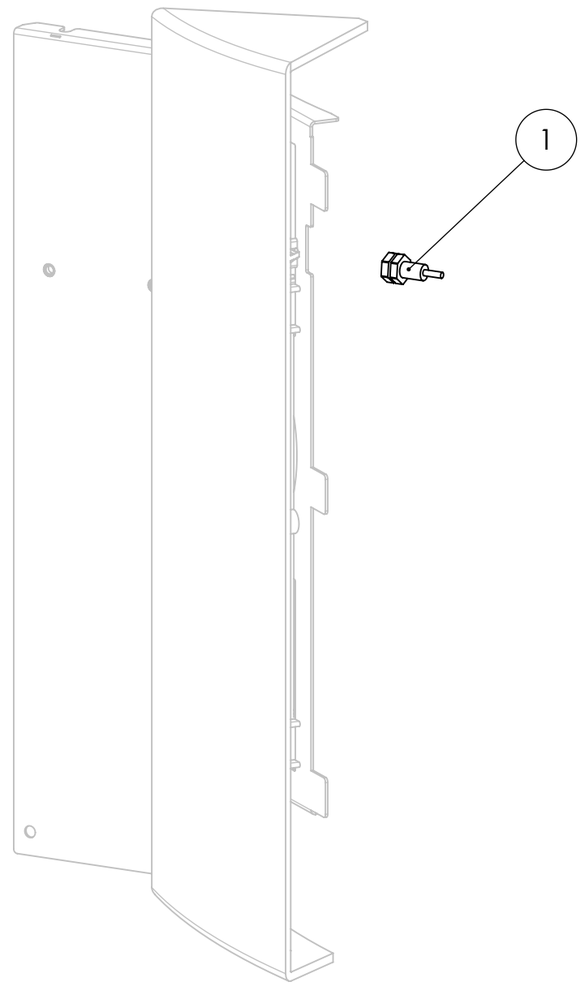
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1819933-SP	Magnet with holder (set 2pcs)	
2	1821485-SP	Shaft,Toppanel (set 1pc)	

8804 MESU.



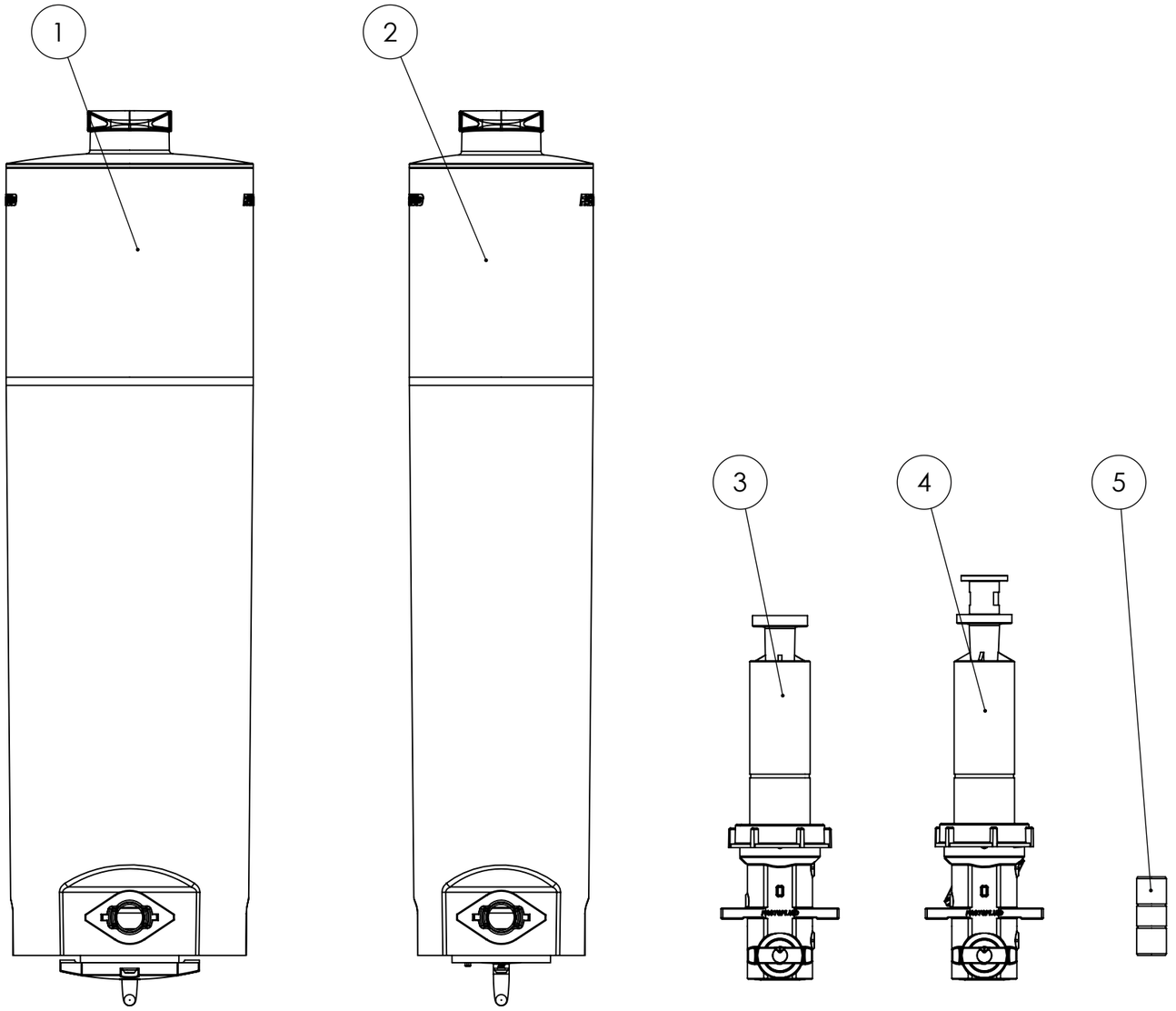
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ITEM	PART #	DESCRIPTION	REMARK
1	1819932-SP	Magnet with holder	
2	1160200-SP	Switch,micro,V-166-105(R)	

8805 Service hatch right



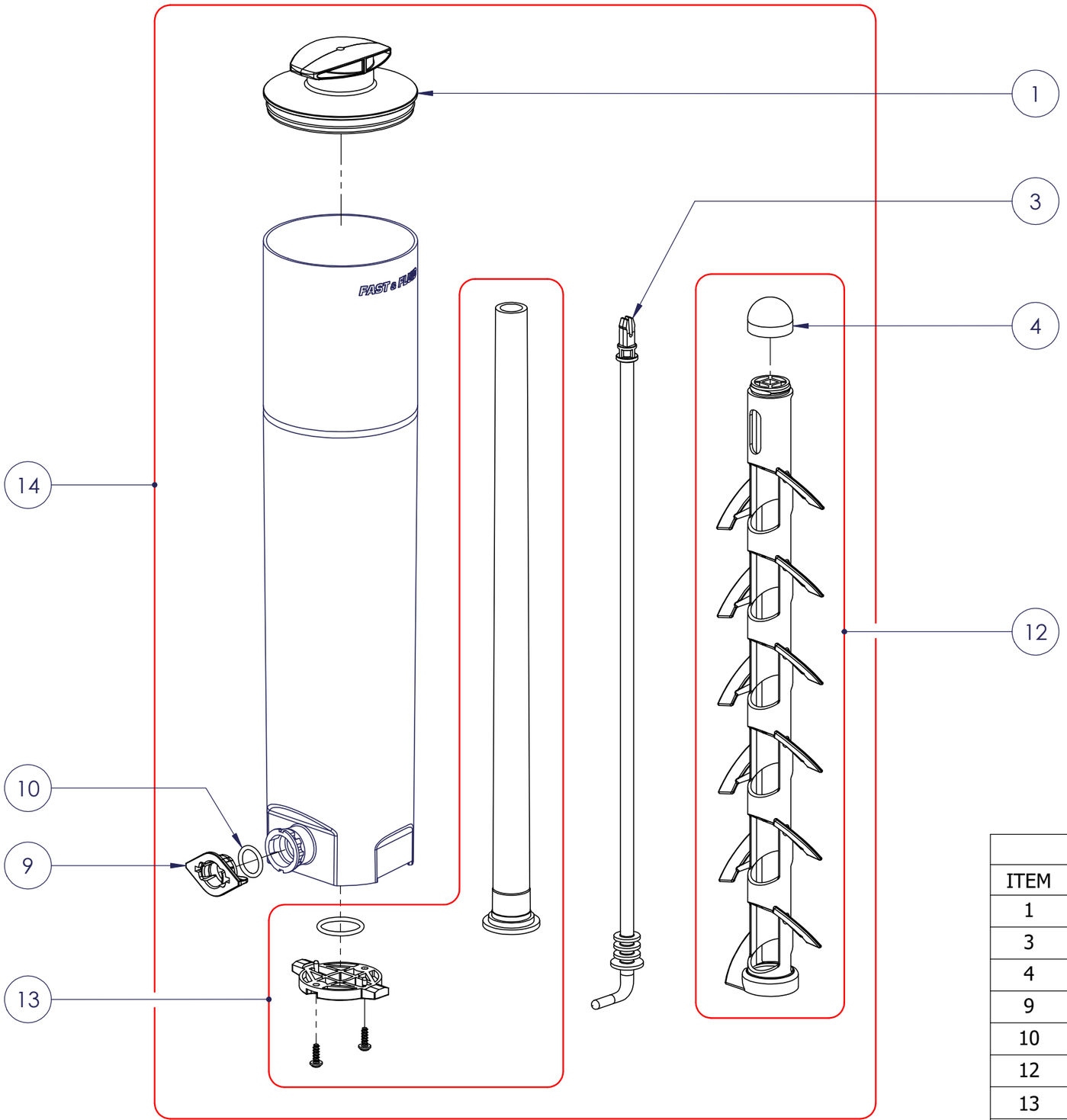
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821355-SP	Cable 22 Servicedoor	

8810 Canisters, Pump & Tubes.



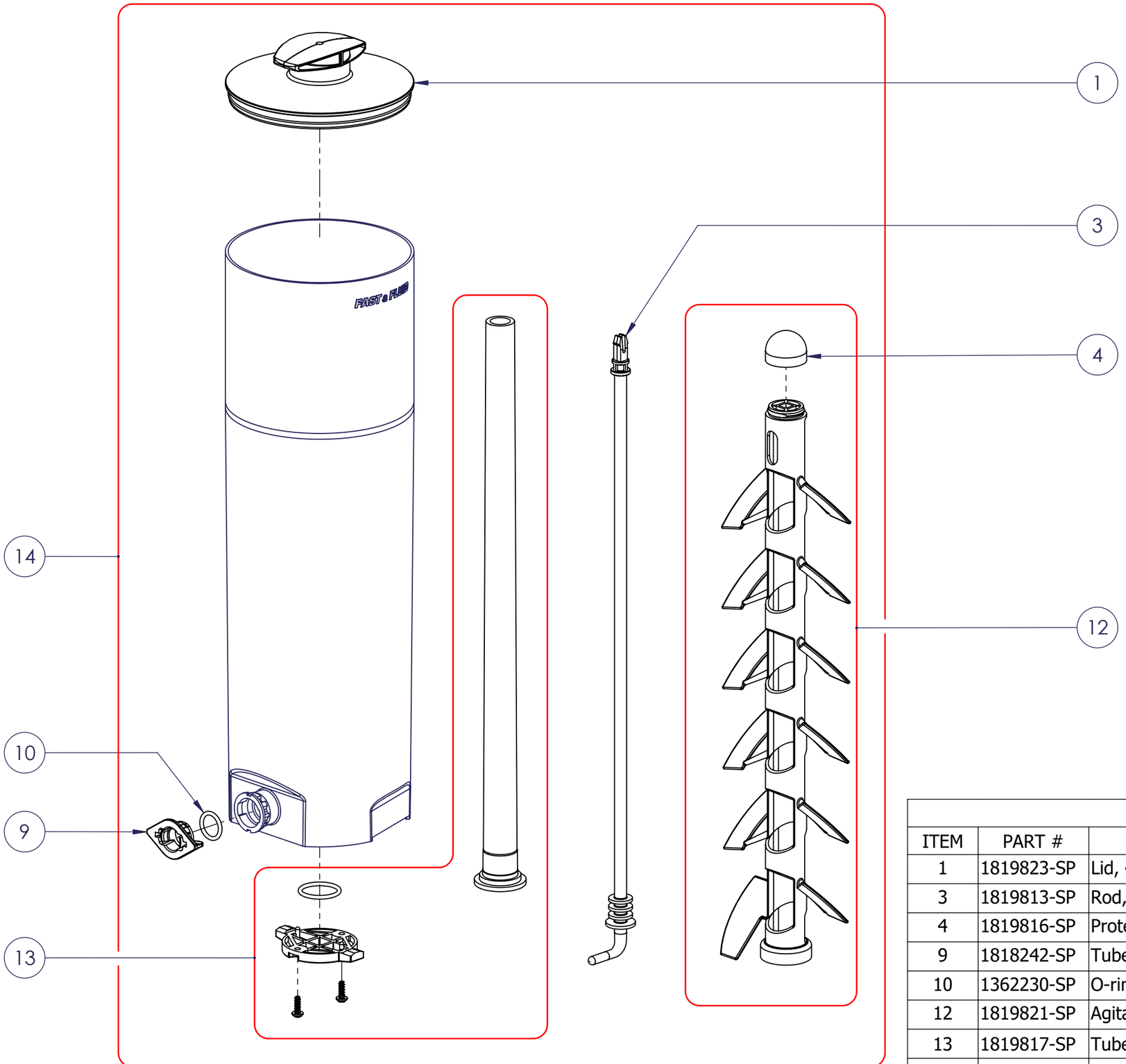
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1819824-SP	Canister 4,6 L HA180	Page 7642
2	1819820-SP	Canister 2,3 L HA180	Page 7641
3	1821310-SP	Pump,ballvalve,06	Page 8811
4	1821311-SP	Pump,ballvalve,06PIP	Page 8812
5	1810574-SP	Tube,ø16x42.3,HA	
5	1812277-SP	Tube,ø16x143,HA150	

7641 Canister 2,3 L HA180 (1819820-SP)



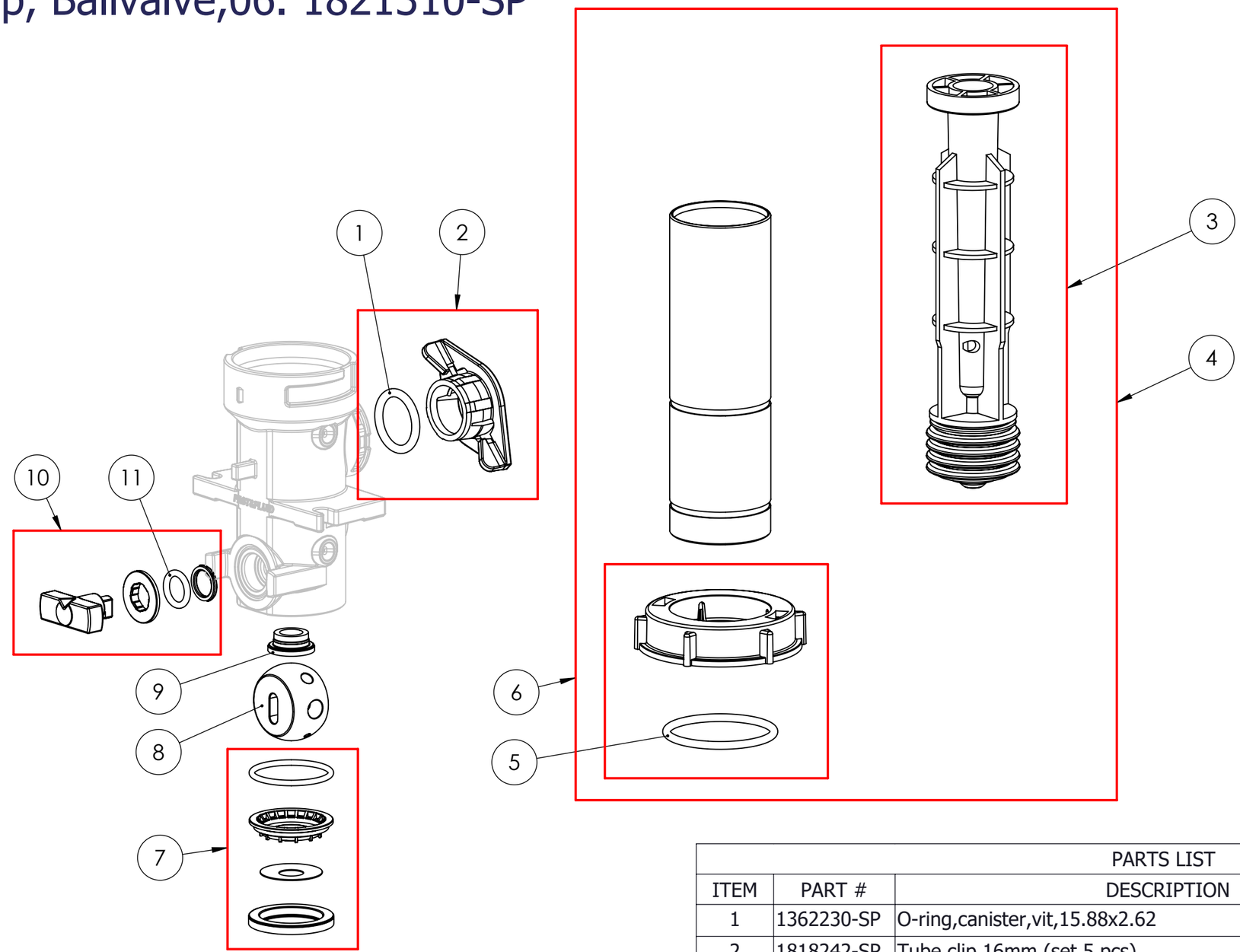
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1819819-SP	Lid, 2.3 L canister (set 5 pcs)	
3	1819813-SP	Rod, agitation, set 5pcs	
4	1819816-SP	Protector,agitator,set 10pcs	
9	1818242-SP	Tube clip,16mm (set 5 pcs)	
10	1362230-SP	O-ring,viton,15.88x2.62 (set 10 pcs)	
12	1819814-SP	Agitator, 2.3 L can, set 5pcs	
13	1819817-SP	Tube canister	
14	1819820-SP	2.3 L canister	

7642 Canister 4,6 L HA180



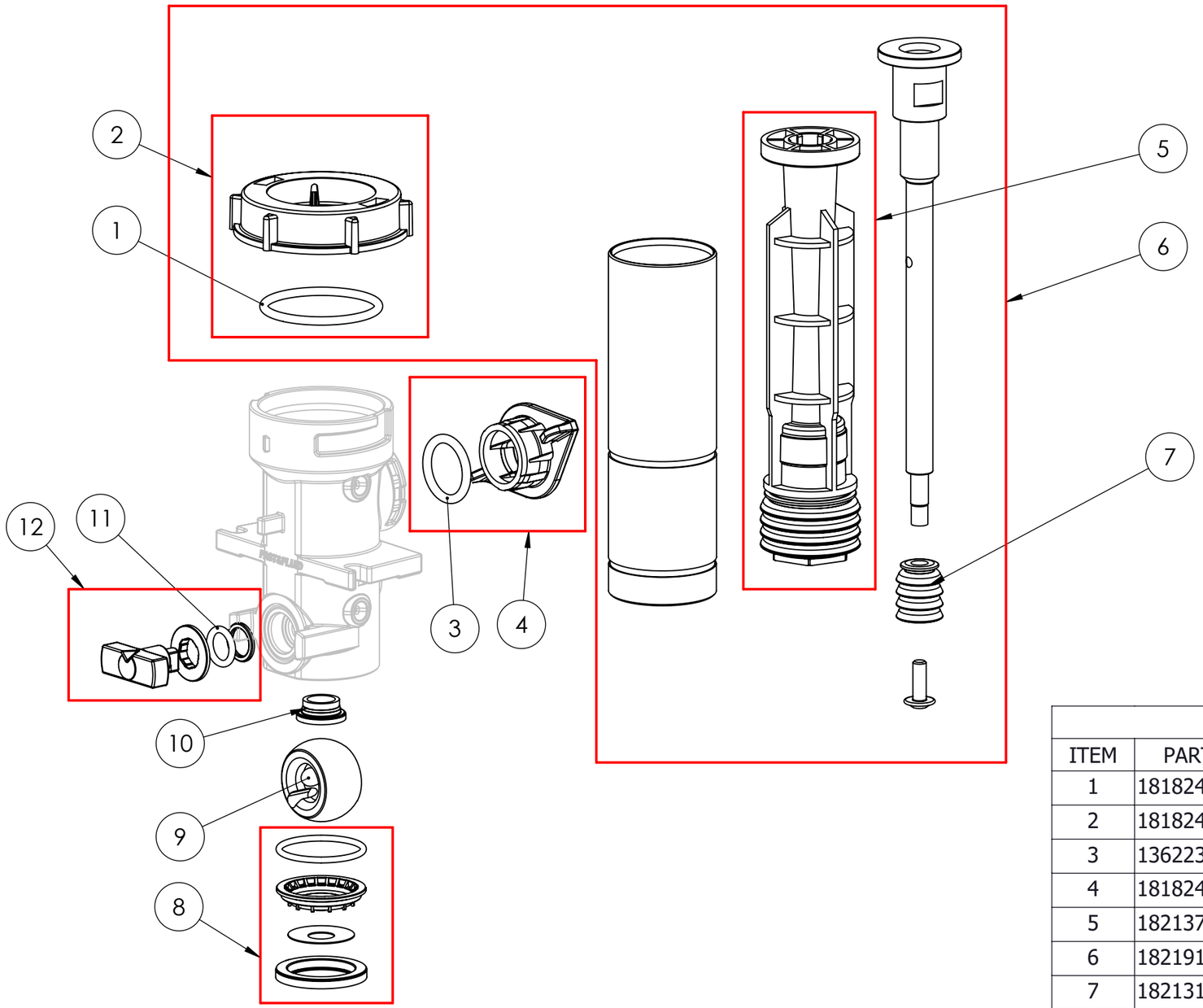
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ITEM	PART #	DESCRIPTION	REMARK
1	1819823-SP	Lid, 4.6 L canister (set 5 pcs)	
3	1819813-SP	Rod, agitation, set 5pcs	
4	1819816-SP	Protector,agitator,set 10pcs	
9	1818242-SP	Tube clip,16mm (set 5 pcs)	
10	1362230-SP	O-ring,viton,15.88x2.62,10pcs	
12	1819821-SP	Agitator,4.6L,HA180	
13	1819817-SP	Tube canister	
14	1819824-SP	4.6 L canister	

8811 Pump, Ballvalve,06. 1821310-SP



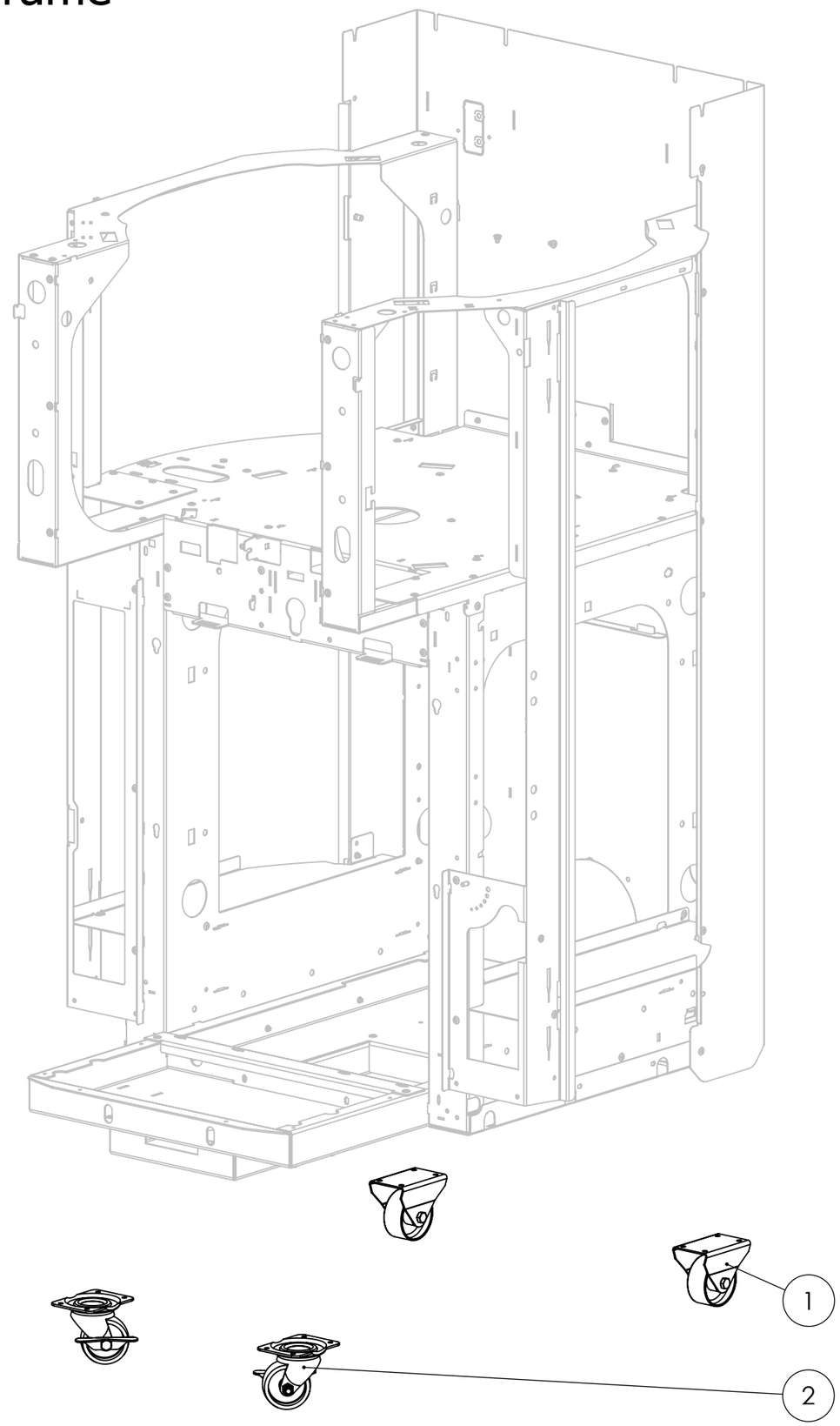
PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	QTY
1	1362230-SP	O-ring,canister,vit,15.88x2.62		1
2	1818242-SP	Tube clip,16mm (set 5 pcs)		1
3	1821371-SP	Pistonrod, incl. piston (set 10pcs)		1
4	1821918-SP	Pumptube,30,06		1
5	1818248-SP	O-ring,canister,vit,ø32x2.5		1
6	1818240-SP	Ring,tube,100ml (set 5 pcs)		1
7	1818246-SP	Ballvalve,Disk(set 5pcs)		1
8	1818244-SP	Ball,Ballvalve (5pcs)		1
9	1819053-SP	Topseal (25 pcs)		1
10	1865619-SP	Lever,valve (set 5pcs)		1
11	1863649-SP	O-ring,8,5x2,lever,ballv,10pcs		1

8812 Pump,ballvalve,06PIP. 1821311-SP



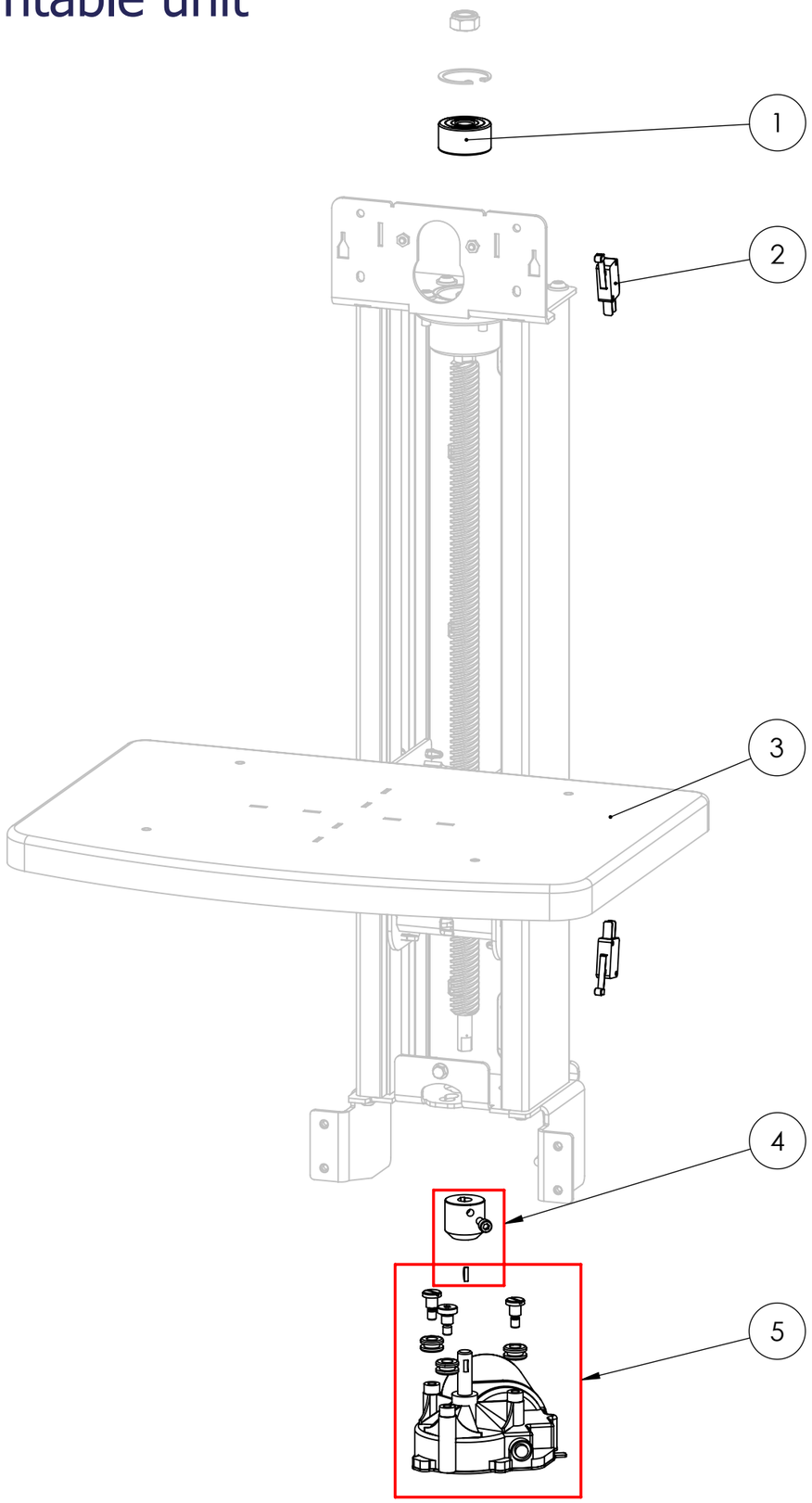
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818248-SP	O-ring,canister,vit,ø32x2.5	
2	1818240-SP	Ring,tube,100ml (set 5 pcs)	
3	1362230-SP	O-ring,canister,vit,15.88x2.62	
4	1818242-SP	Tube clip,16mm (set 5 pcs)	
5	1821373-SP	Pistonrod,30,06,PIP (set 10pcs)	
6	1821919-SP	Pumptube,30,06,PIP	
7	1821317-SP	Piston 14mm (set 5 pcs)	
8	1818246-SP	Ballvalve,Disk(set 5pcs)	
9	1821327-SP	Ball,valve,PiP(5 pcs)	
10	1820133-SP	Topseal, HPP,Epratal (set 25 pcs)	
11	1863649-SP	O-ring,8,5x2,lever,ballv,10pcs	
12	1865619-SP	Lever,valve (set 5pcs)	

8820 Frame



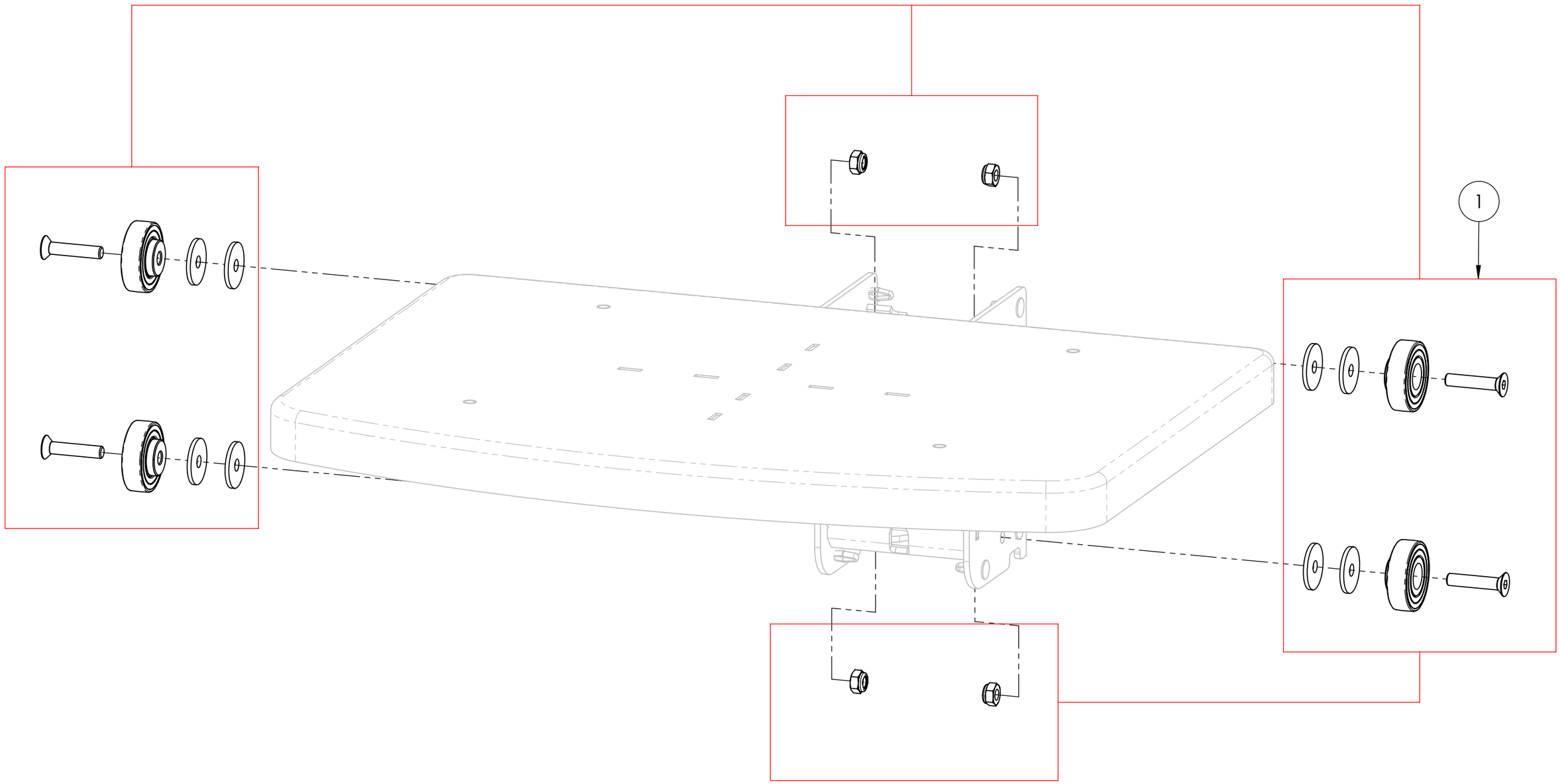
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ITEM	PART #	DESCRIPTION	REMARK
1	1110330-SP	Wheel Fixed	
2	1820158-SP	Wheel,swivelling, w break	

8821 Cantable unit



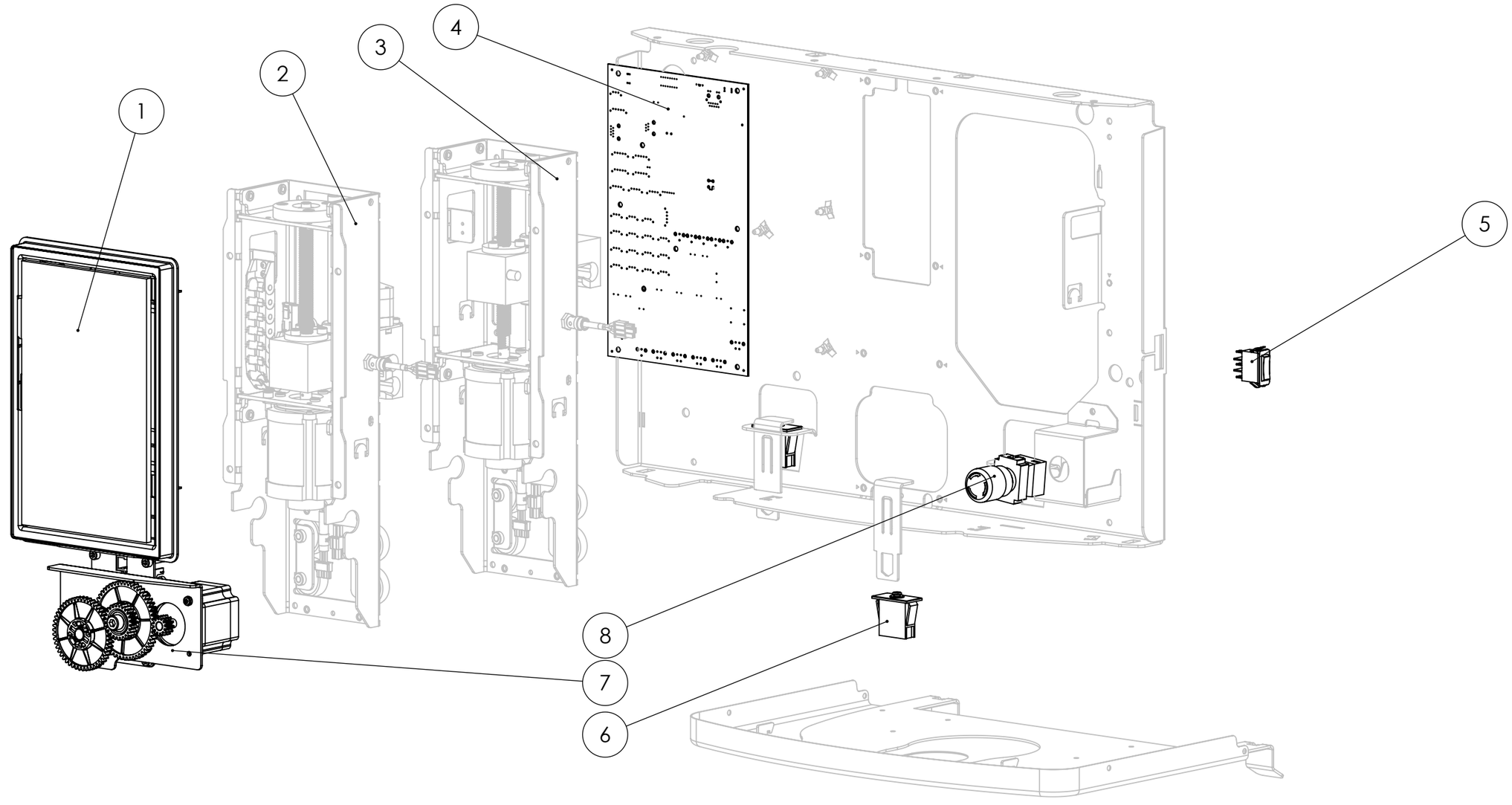
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1862166-SP	Bearing,spindle	
2	1160200-SP	Switch,micro,V-166-105(R)	
3		Cantable	Page 8822
4	1866183-SP	Canlift,Coupling,motor(set)	
5	1866188-SP	Canlift Motor	

8822 Cantable



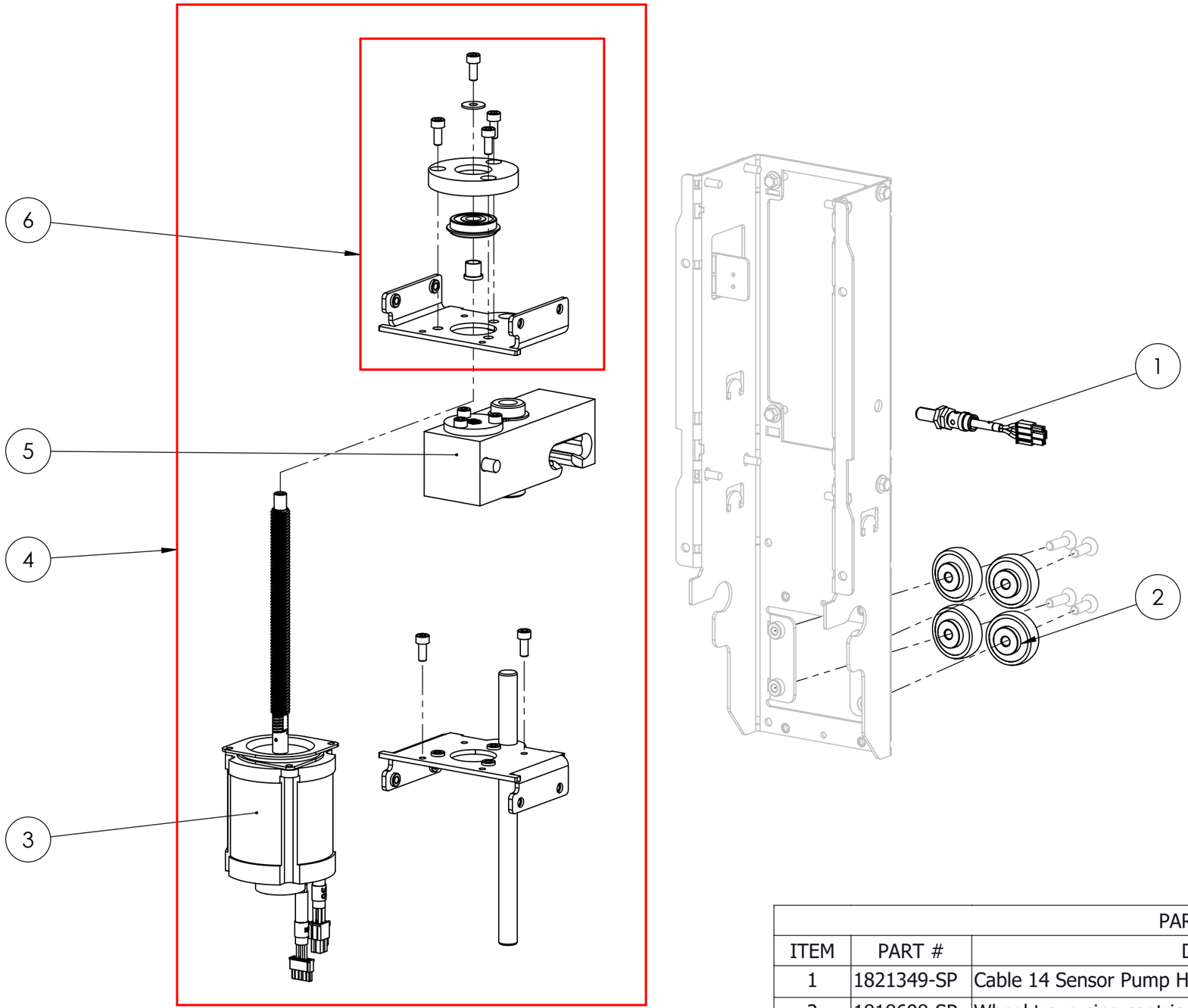
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1866433-SP	Wheel,asymmetric,35mm(set 4pcs	

8830 Mechanica



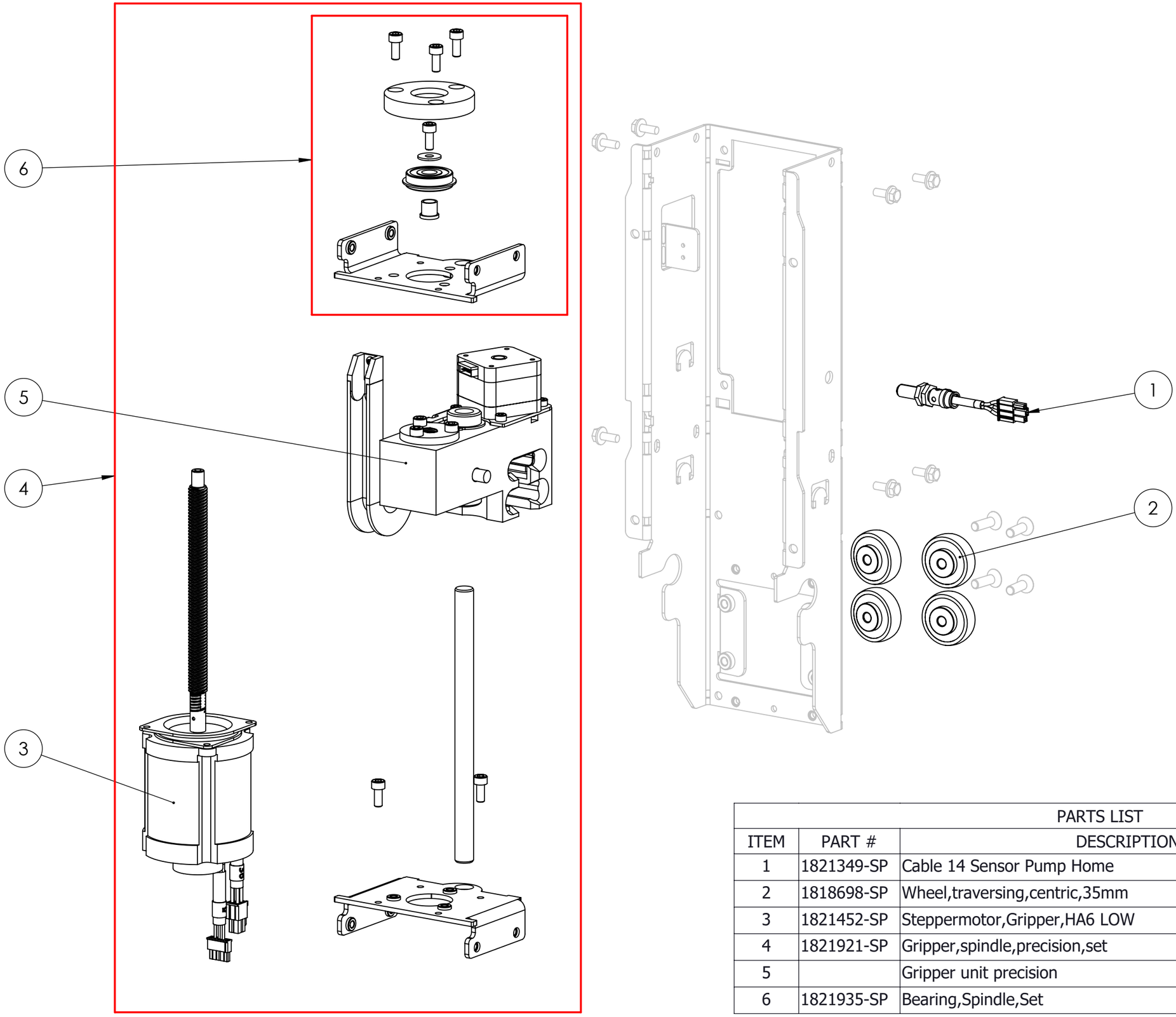
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821518-SP	DisplayUnit	Page 8837
2		Spindle unit,HA6 PRO Low,PIP	Page 8832
3		Spindle unit,HA6 PRO Low	Page 8831
4	1821331-SP	Controlboard,v6	
5	1170078-SP	canlift switch	
6	1812528-SP	Switch,D2D 1101	
7	1821871-SP	Valve unit complete (set 1pc)	Page 8835
8	1864937-SP	Emergency Switch Complete	

8831 Spindle unit,HA6 PRO Low.



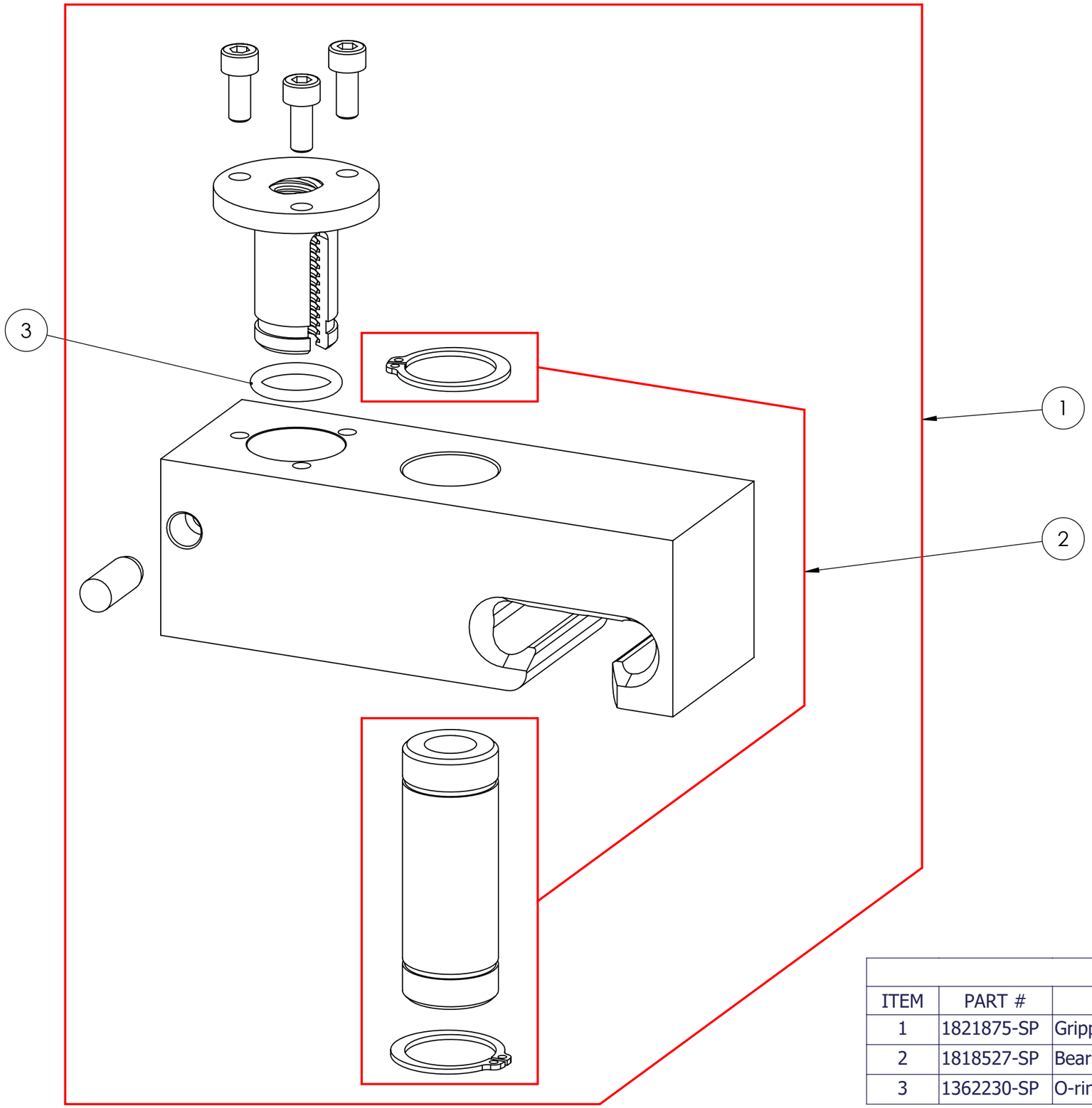
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821349-SP	Cable 14 Sensor Pump Home	
2	1818698-SP	Wheel,traversing,centric,35mm	
3	1821452-SP	Steppermotor,Gripper,HA6 LOW	
4	1821920-SP	Gripper,spindle (set 1pc)	
5	1821875-SP	Gripper unit	Page 8833
6	1821935-SP	Bearing,Spindle,Set	

8832 Spindle unit,HA6 PRO Low,PIP



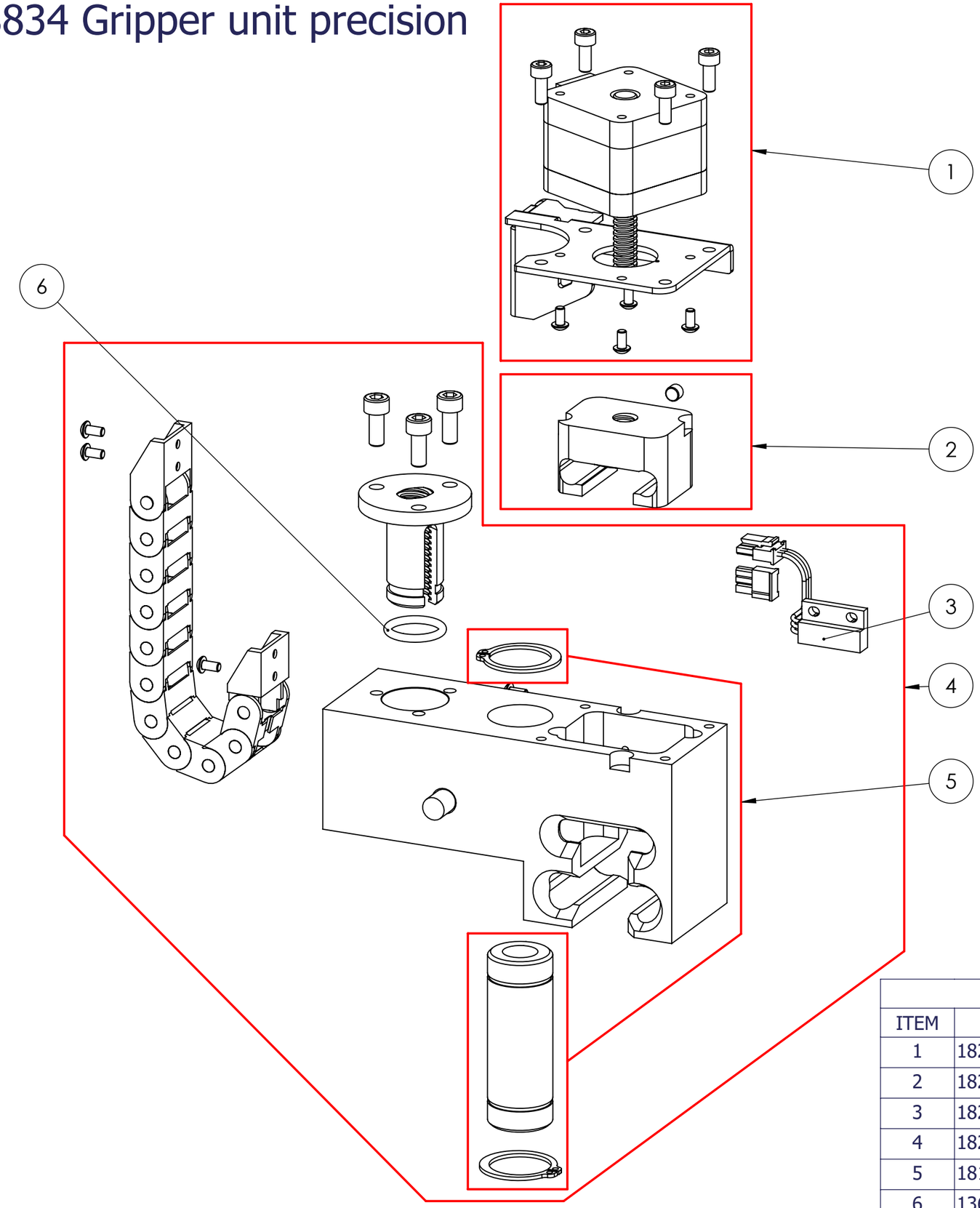
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821349-SP	Cable 14 Sensor Pump Home	
2	1818698-SP	Wheel,traversing,centric,35mm	
3	1821452-SP	Steppermotor,Gripper,HA6 LOW	
4	1821921-SP	Gripper,spindle,precision,set	
5		Gripper unit precision	Page 8834
6	1821935-SP	Bearing,Spindle,Set	

8833 Gripper unit. 1821875-SP



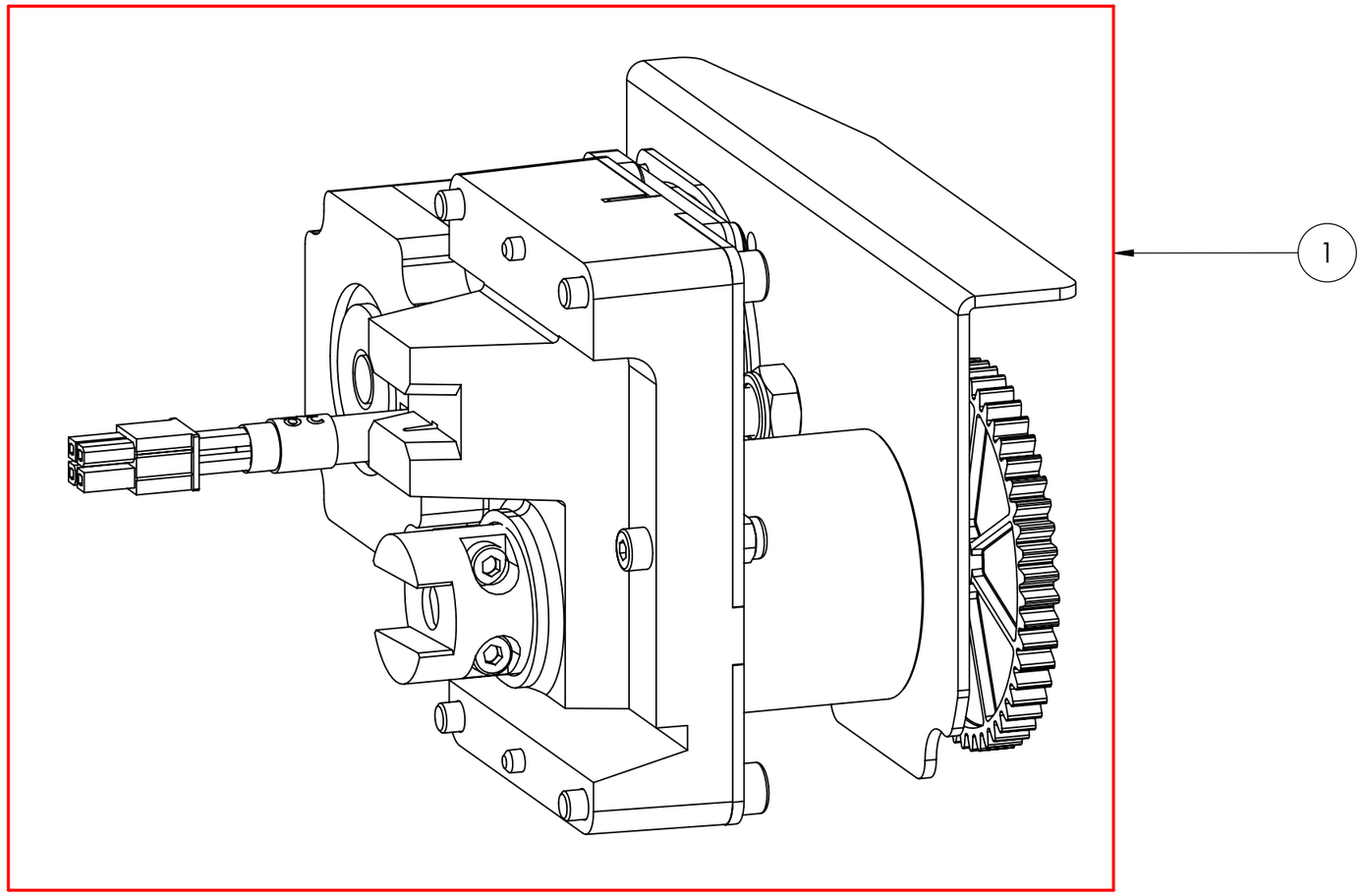
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821875-SP	Gripper unit, compl.	
2	1818527-SP	Bearing,gripper (set 1pc)	
3	1362230-SP	O-ring,canister,vit,15.88x2.62	

8834 Gripper unit precision



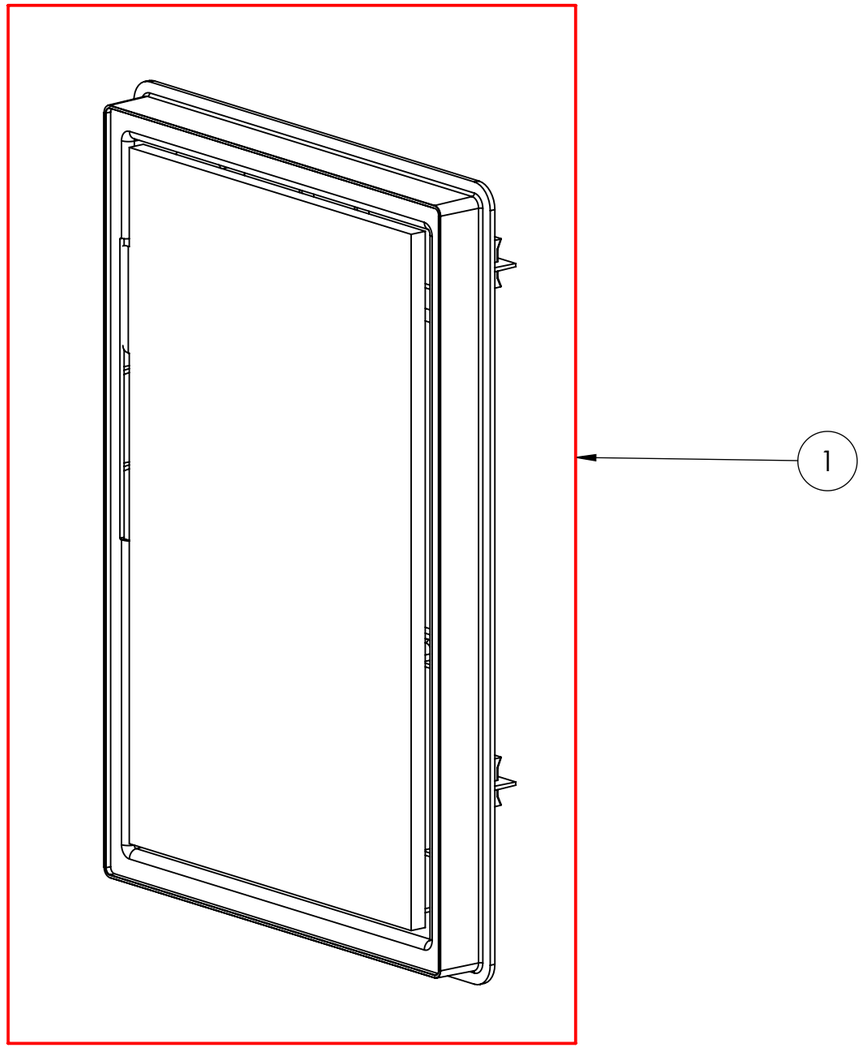
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821251-SP	Steppermotor,Gripper,Small	
2	1821065-SP	Gripper,Precision	
3	1821350-SP	HomeSensorSample,Cable30	
4	1821874-SP	Gripper unit precision,excl.motor	
5	1818527-SP	Bearing,gripper (set 1pc)	
6	1362230-SP	O-ring,canister,vit,15.88x2.62	

8835 Valve unit. 1821871-SP



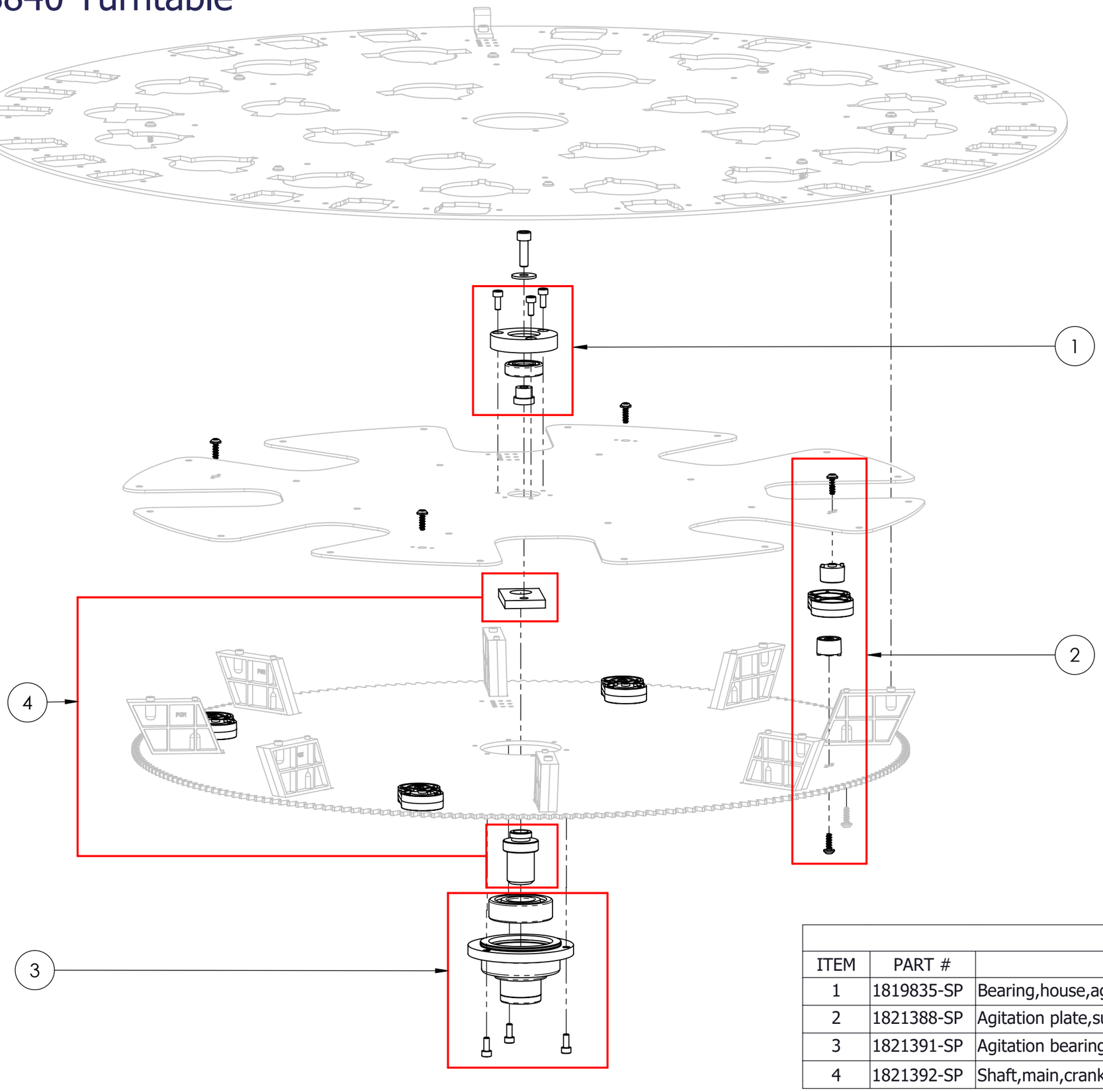
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821871-SP	Valve unit complete (set 1pc)	

8837 DisplayUnit. 1821518-SP



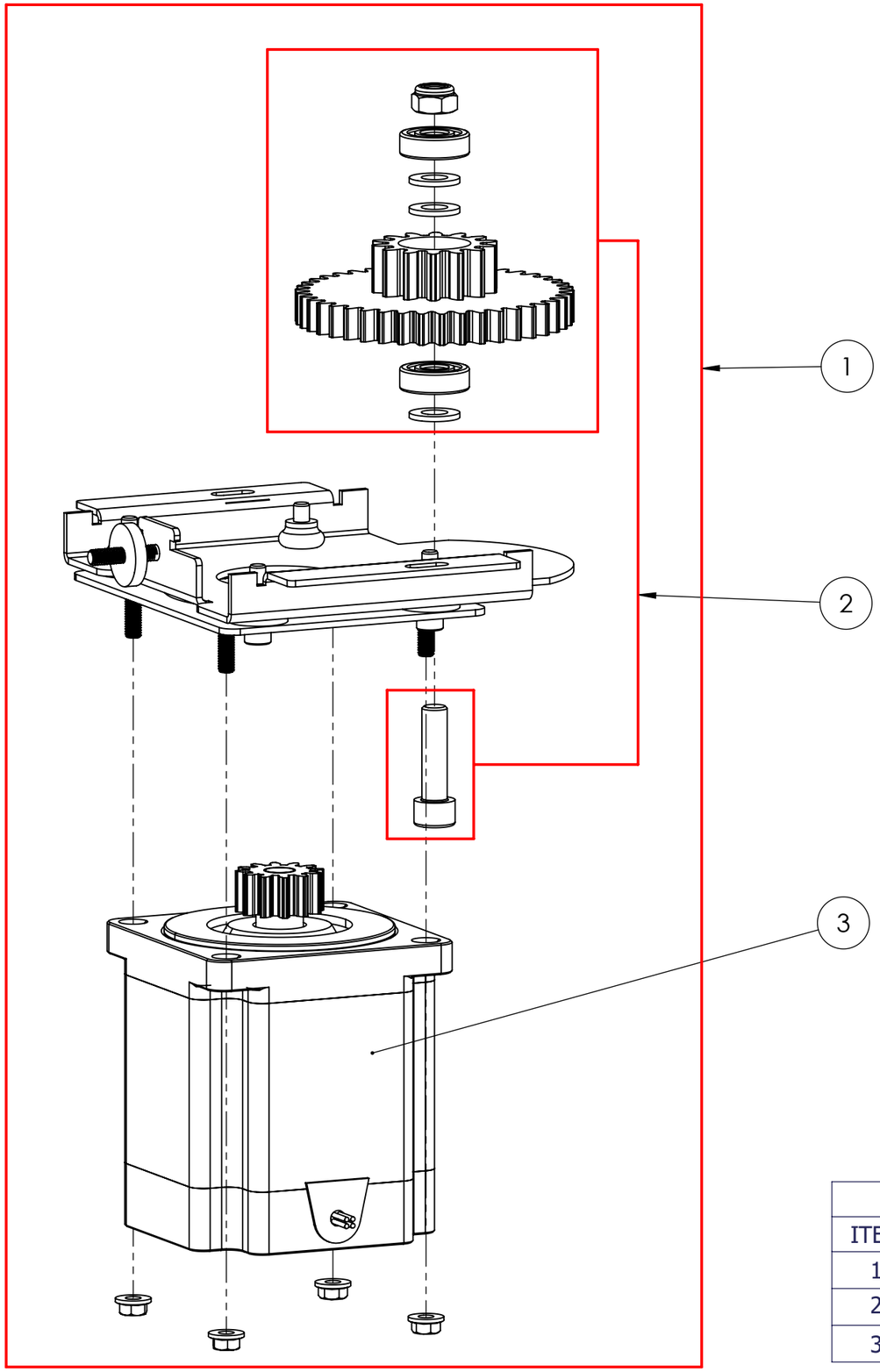
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821518-SP	DisplayUnit	Page 8936

8840 Turntable



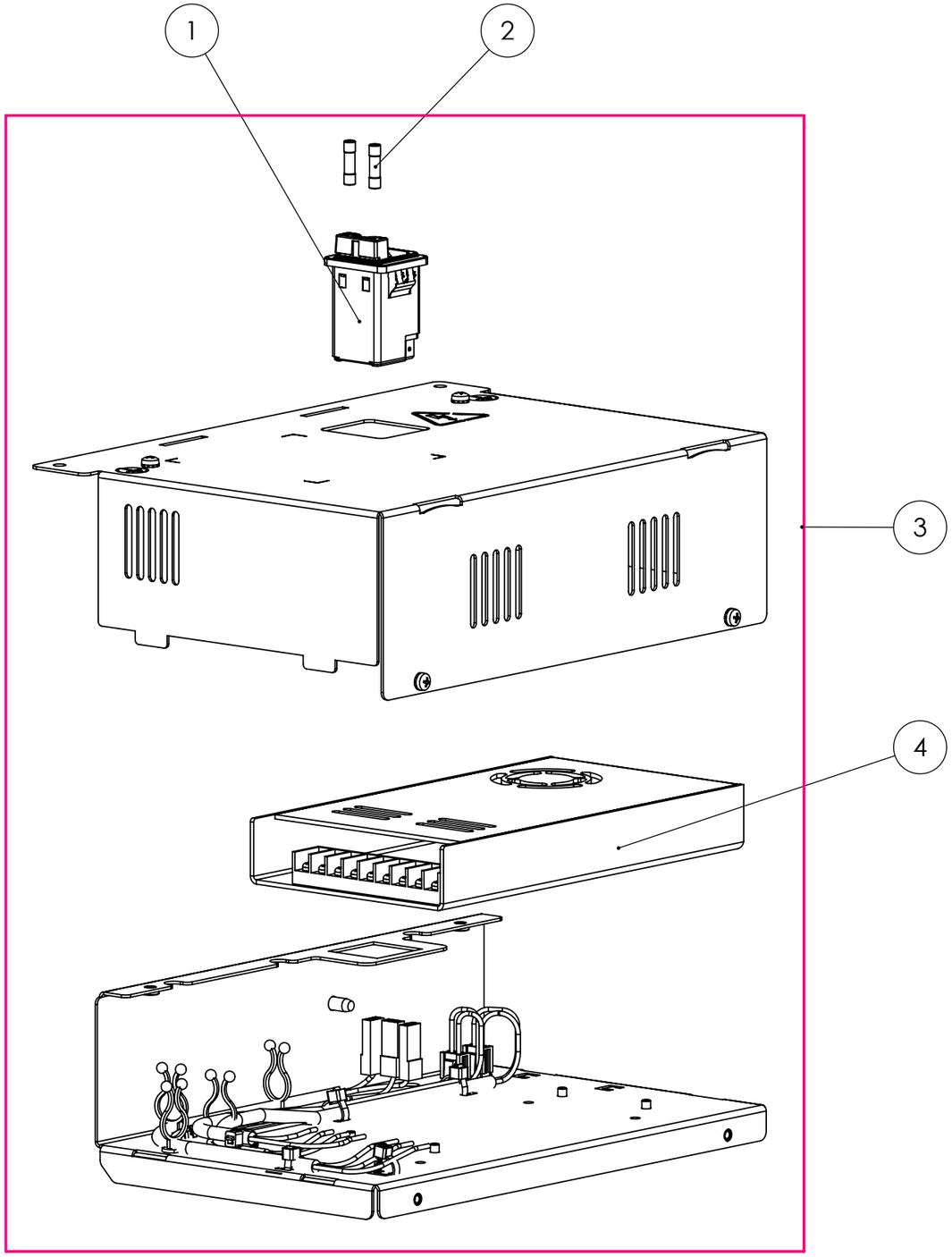
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1819835-SP	Bearing,house,agitation crank	
2	1821388-SP	Agitation plate,support,set (4pcs)	
3	1821391-SP	Agitation bearing set	
4	1821392-SP	Shaft,main,crank	

8841 Turntable drive. 1821870-SP



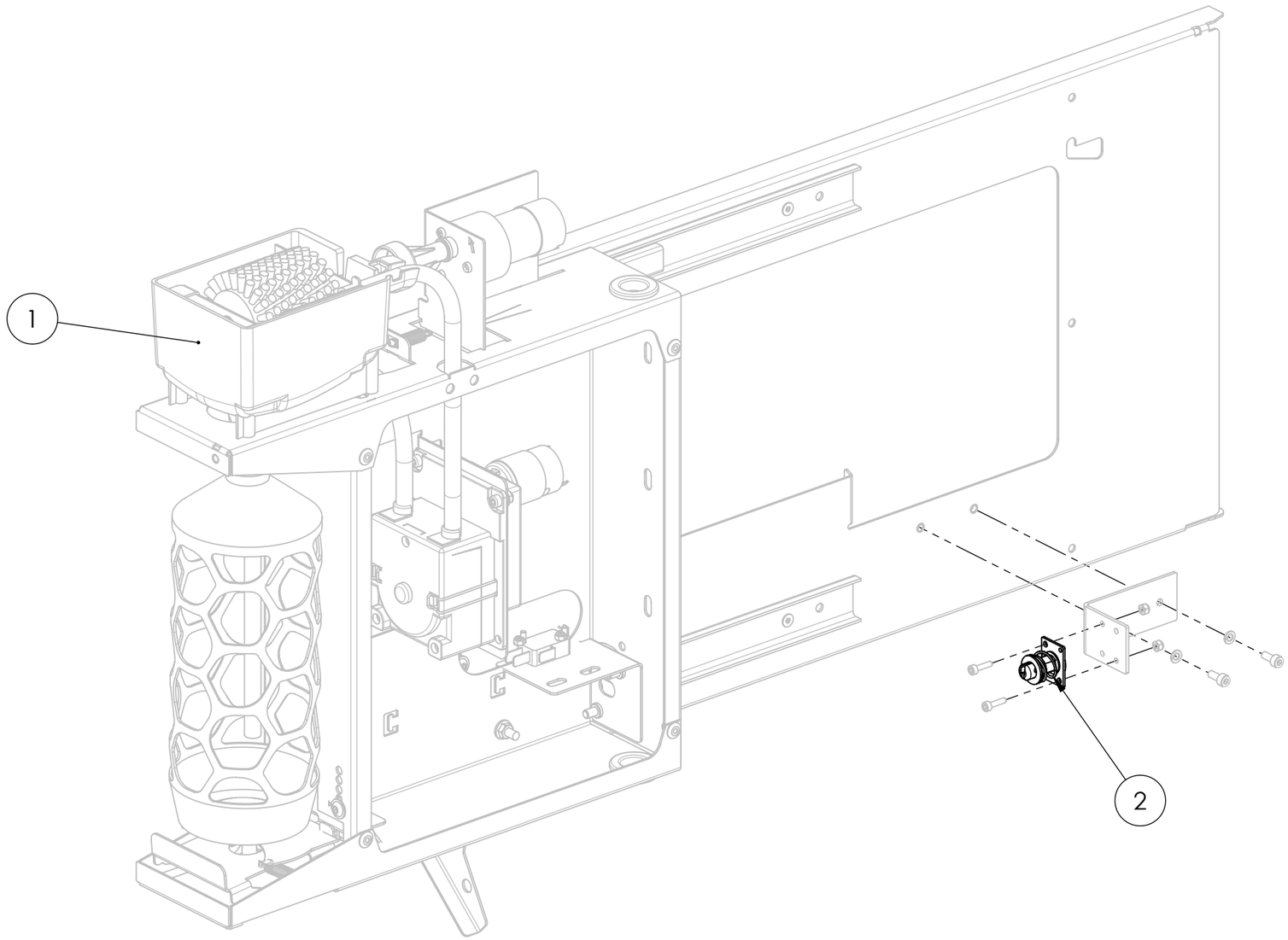
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821870-SP	Gear unit,turntable drive	
2	1819197-SP	Gear with bearings(set 1pc)	
3	1821338-SP	Motor,turntable	

8842 Power module. 1866500-SP



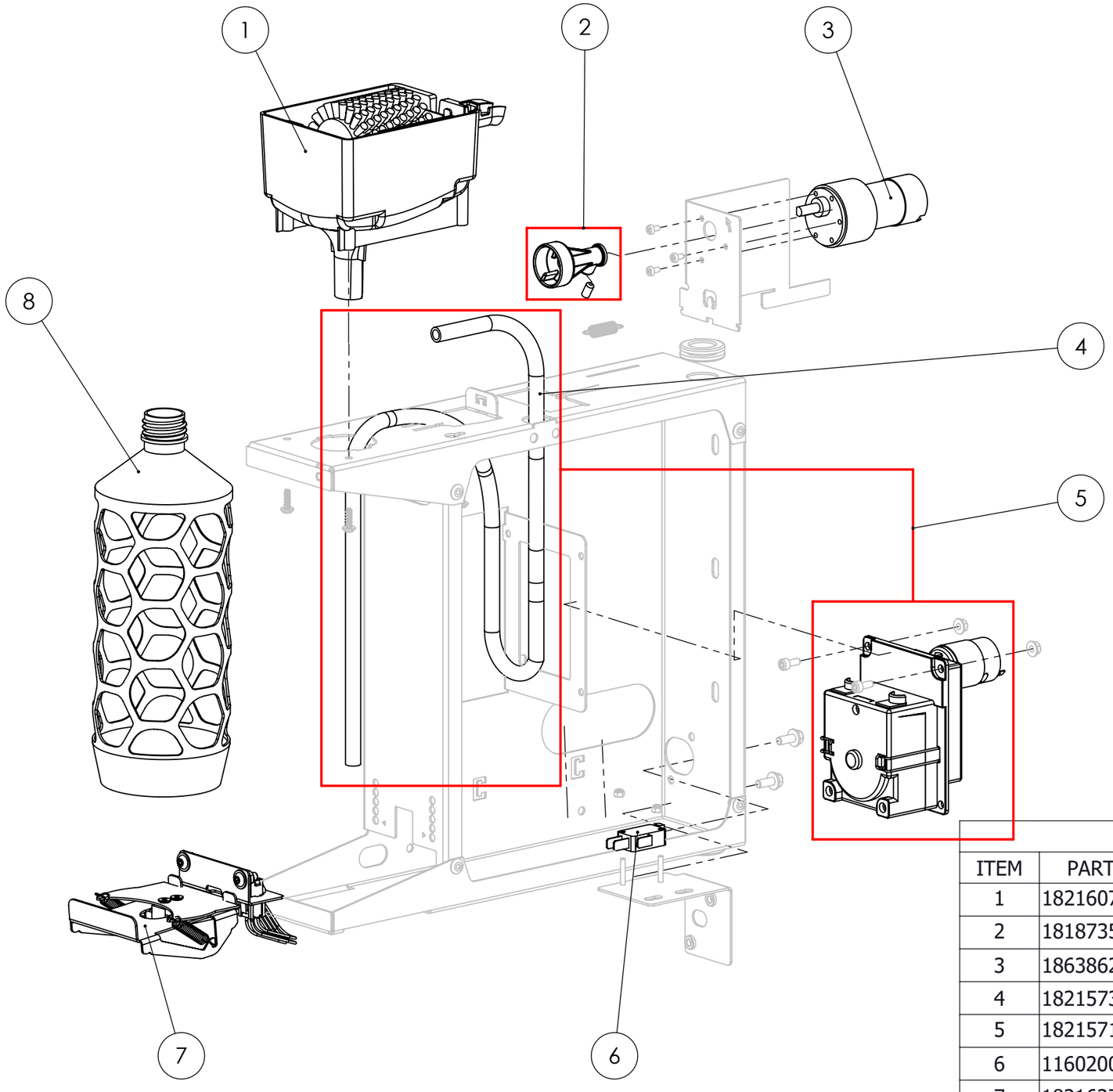
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818326-SP	Net entry-line filter 5220.104	
2	1819050-SP	Fuse,5AT,250V(set 10pcs)	
3	1866500-SP	Power module	
4	1863891-SP	Power Supply	

8843 Eco Clean Brush unit



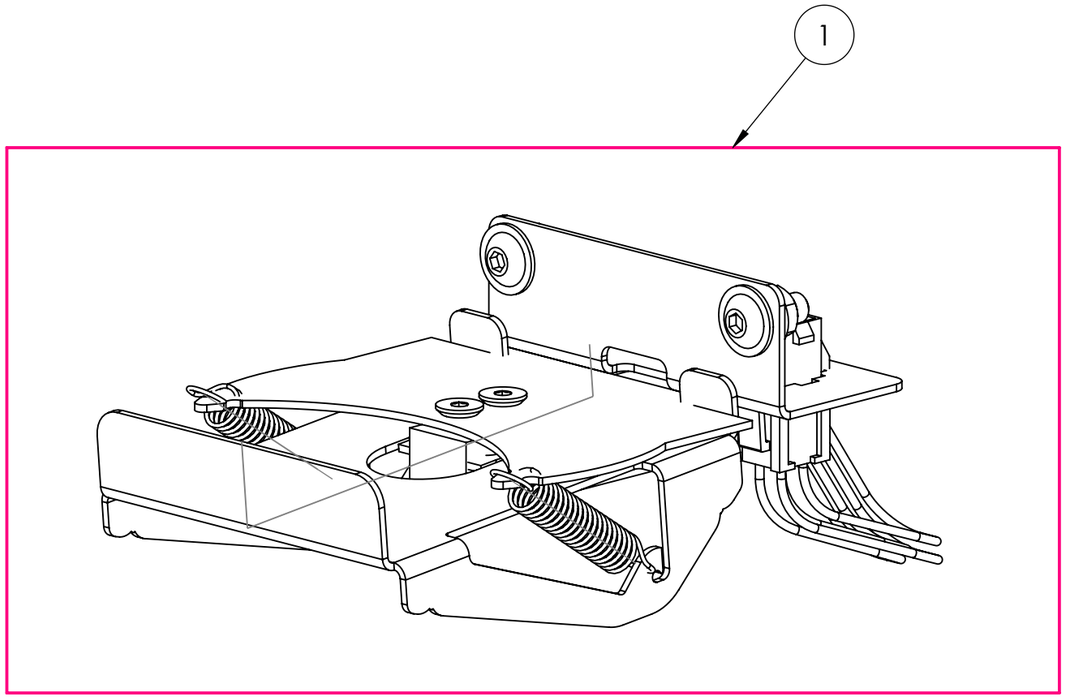
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		Eco Clean Brush Slede	Page 8844
2	1818541-SP	Latch,push-in/out	

8844 Eco Clean Brush Slede



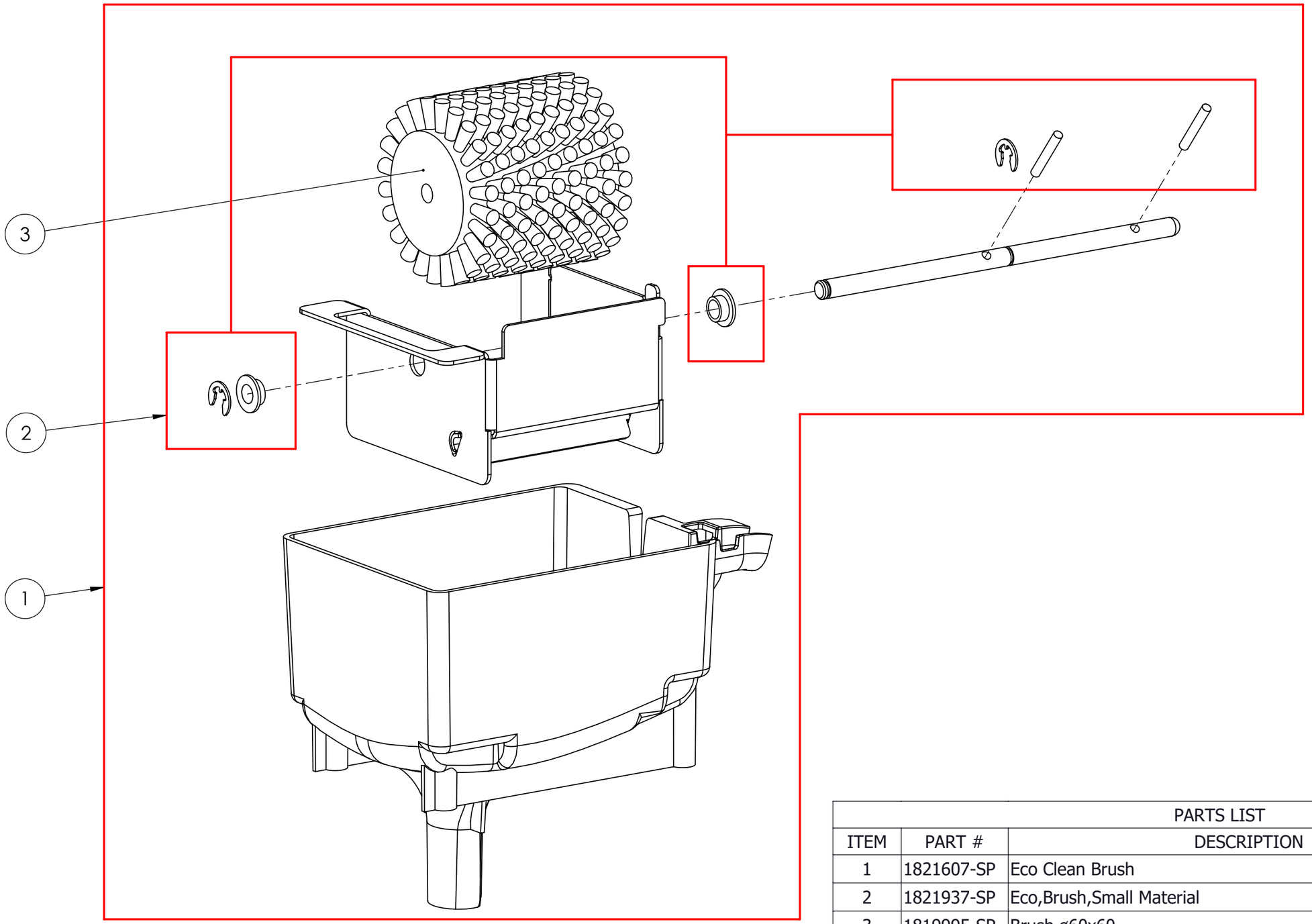
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821607-SP	Eco Clean Brush	Page 8846
2	1818735-SP	Coupling,fork,brush	
3	1863862-SP	Motor,micro,158-24-200	
4	1821573-SP	Hose,Solvent	
5	1821571-SP	Pump,Brush, incl. hose	
6	1160200-SP	Switch,micro,V-166-105(R)	
7	1821627-SP	Eco Clean Brush Bottle holder, incl. sensor	
8	1821652-SP	Bottle,brush,Ha	

8845 Eco Clean Brush Bottle holder. 1821627-SP



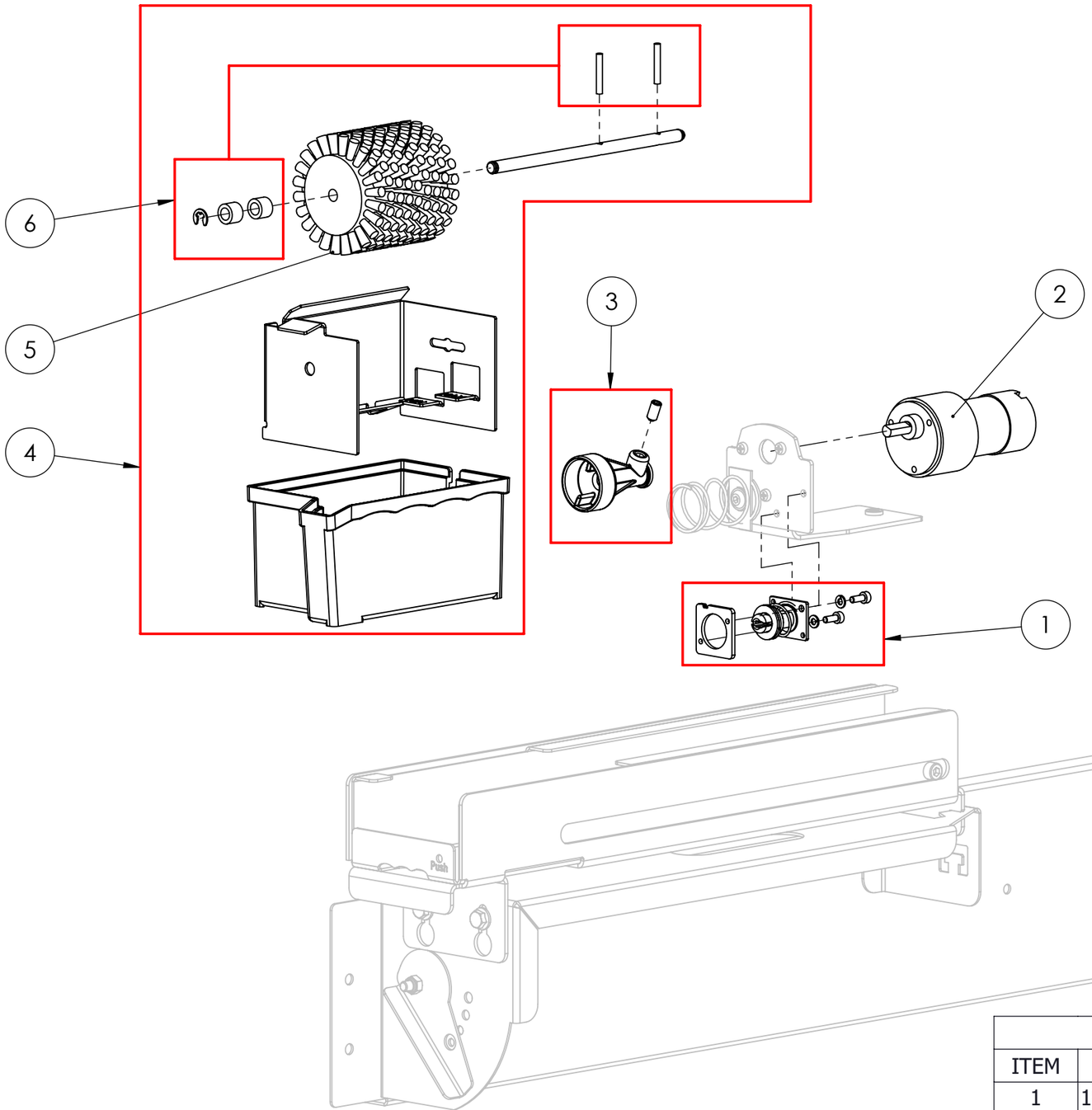
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ITEM	PART #	DESCRIPTION	REMARK
1	1821627-SP	Eco Clean Brush Bottle holder, incl. sensor	

8846 Eco Clean Brush



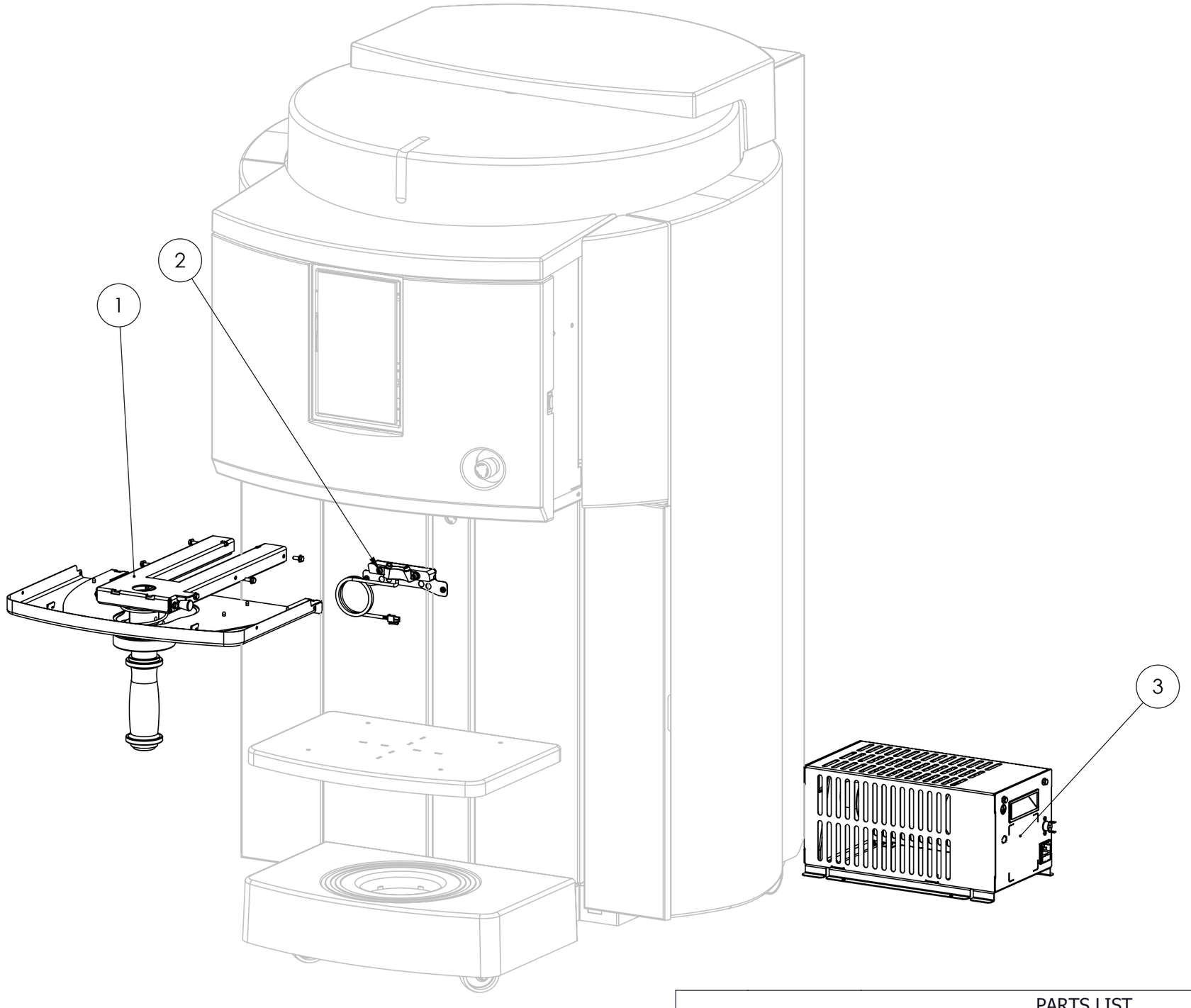
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ITEM	PART #	DESCRIPTION	REMARK
1	1821607-SP	Eco Clean Brush	
2	1821937-SP	Eco,Brush,Small Material	
3	1819995-SP	Brush,ø60x60	

8847 Motorized Brush Unit.



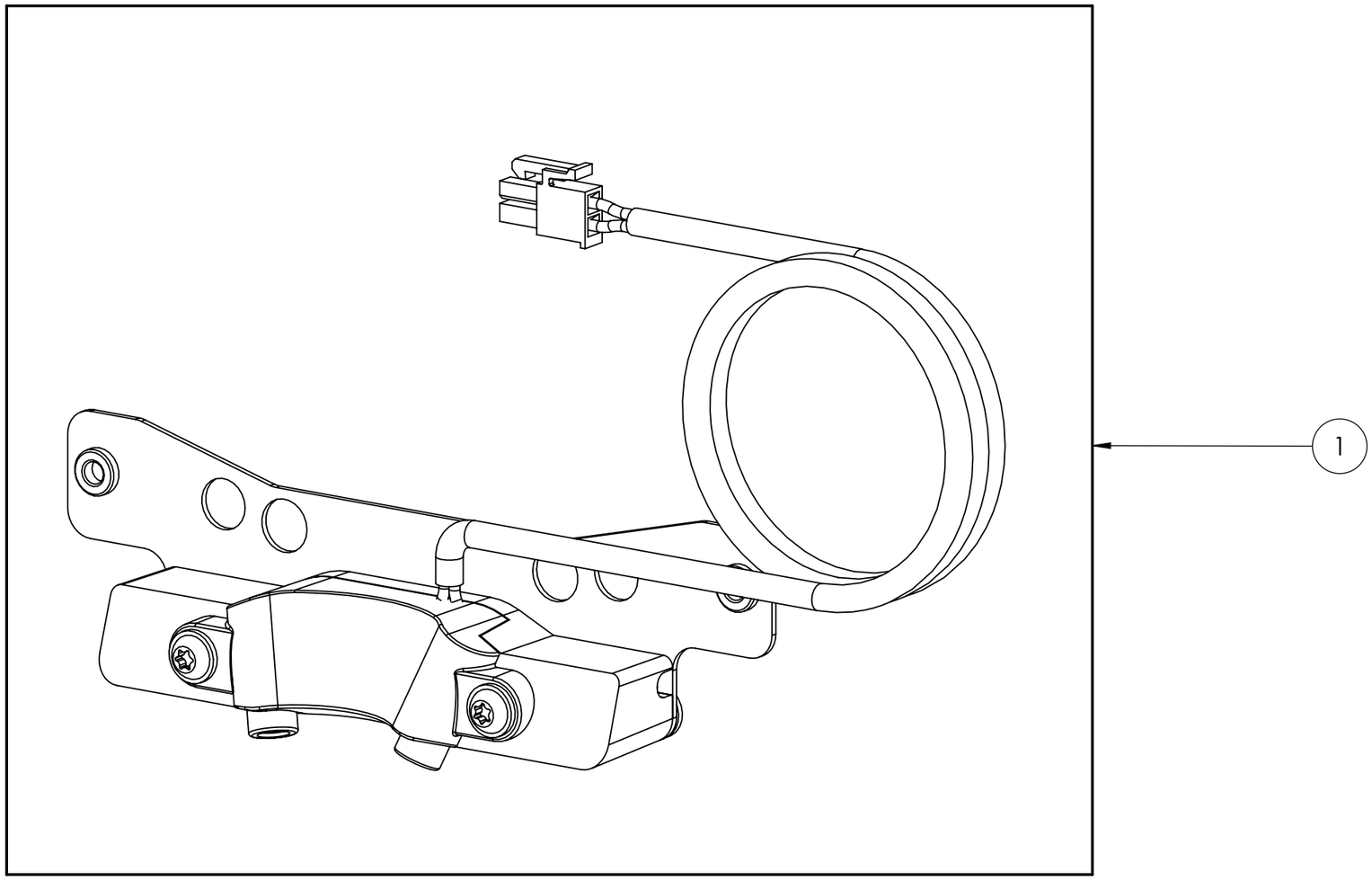
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818541-SP	Latch,push-in/out	
2	1863862-SP	Motor,micro,158-24-200	
3	1818735-SP	Coupling,fork,brush	
4	1820392-SP	Brush container, complete	
5	1819995-SP	Brush,ø60x60	
6	1821936-SP	Brush,Small material	

8870 Options.



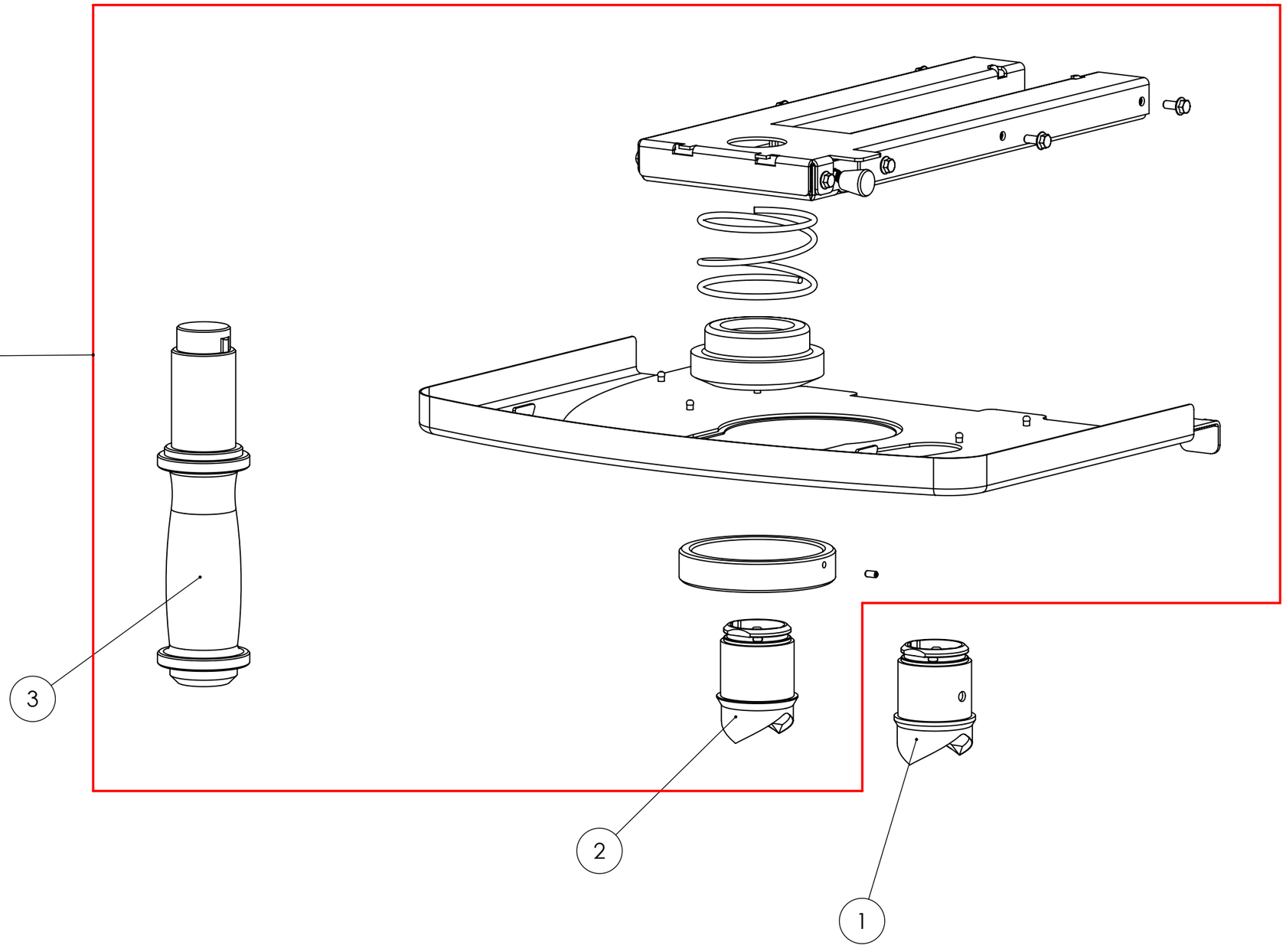
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		Punch unit	Page 8871
2	1821658-SP	Can Positioning Light	Page 8874
3		Heating Box	Page 7275

8874 Can Positioning Light. 1821658-SP



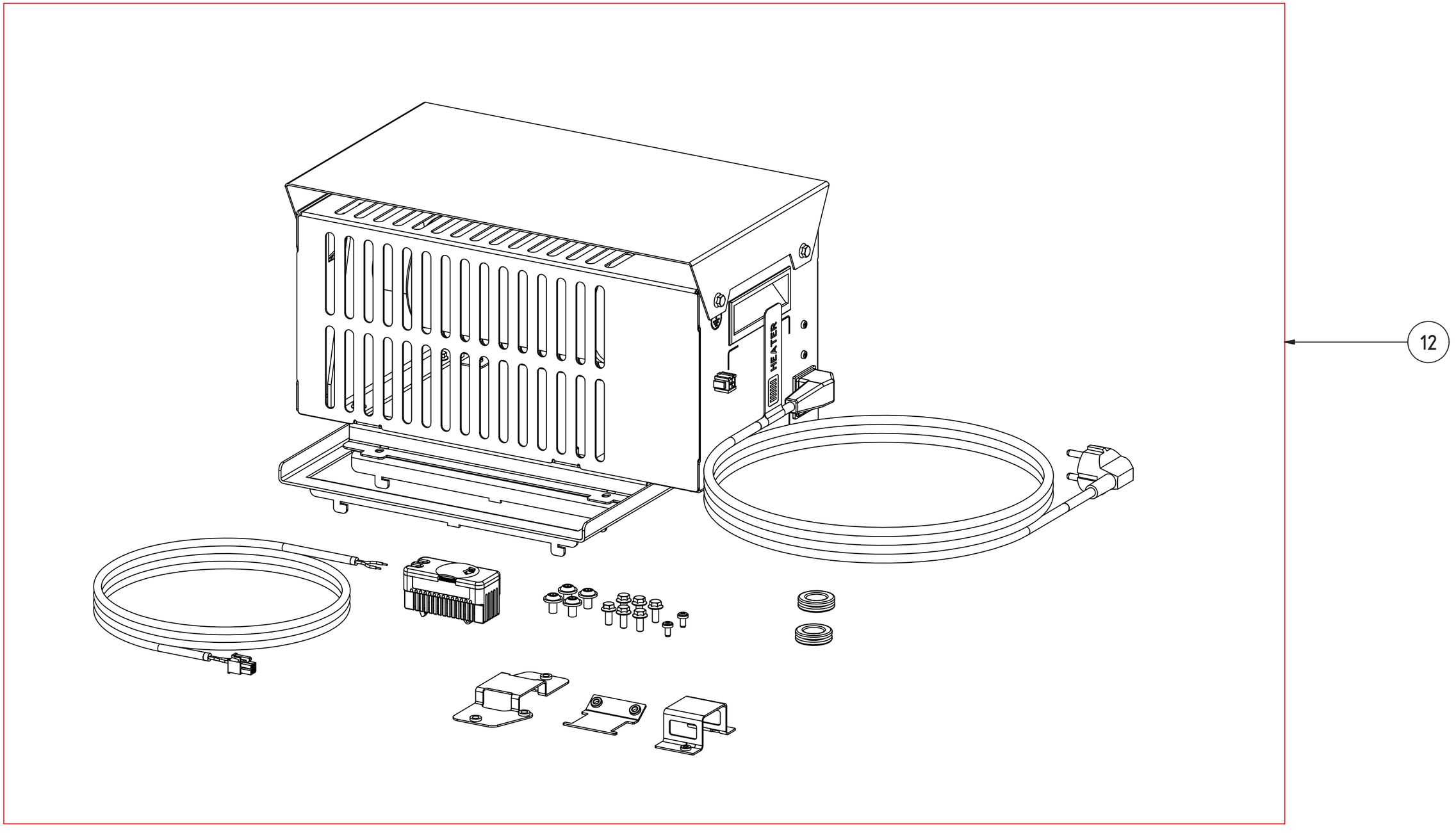
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821658-SP	Can Positioning Light	Page 8839

8871 Punch unit.



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1819639-SP	Blade,punch,D48,HA80	
2	1819370-SP	Blade,punch,D46	
3	1819362-SP	Tool_Punch	
4	1819009-SP	Electric punch TI Ha,Complete	

7275 Heating module 1819274-SP



PARTS LIST			
ITEM	SPARE PART NUMBER	DESCRIPTION	REMARKS
12	1819274-SP	Heating module	