

SPARE PARTS BOOK

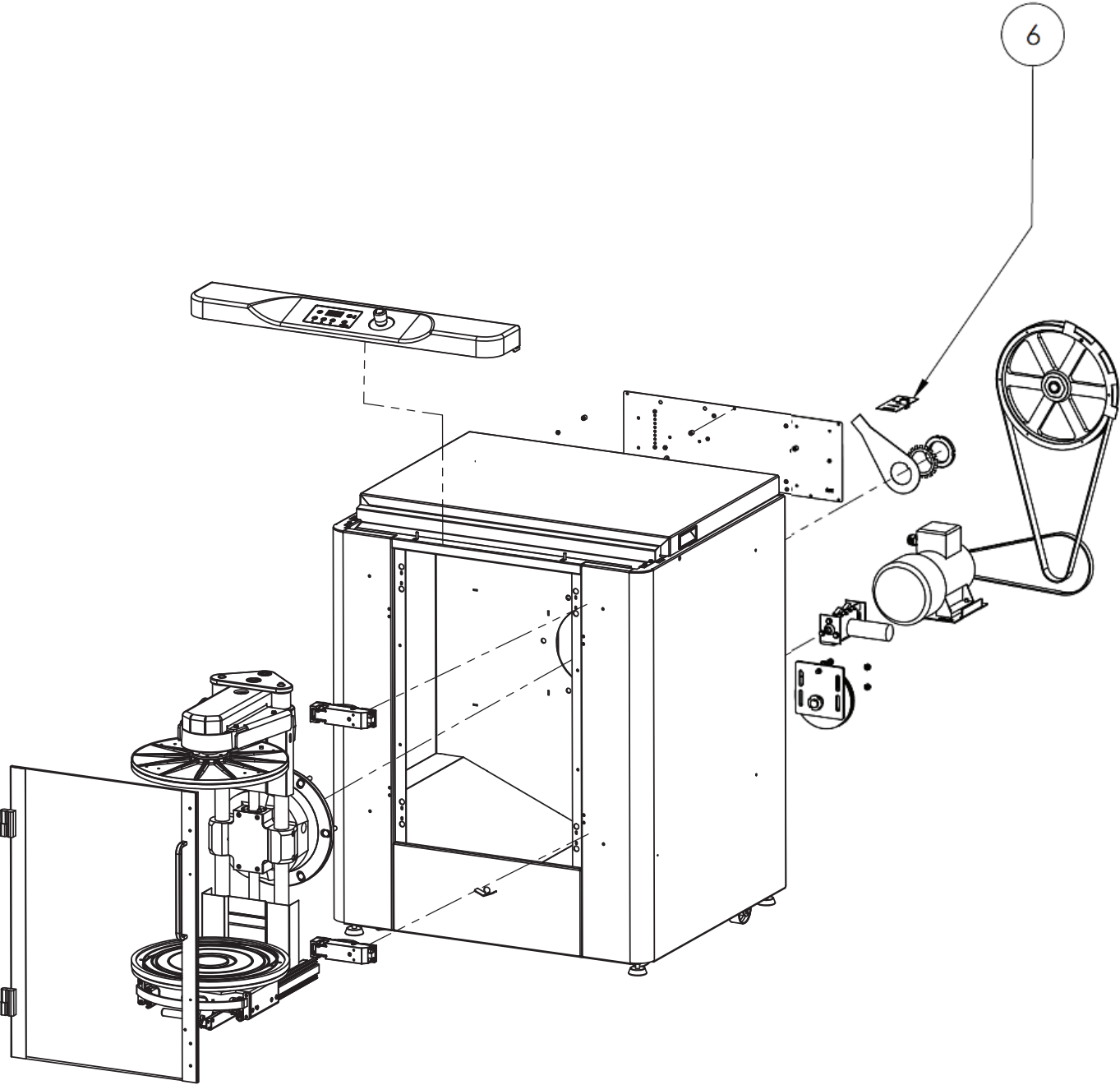
GA450



INDEX

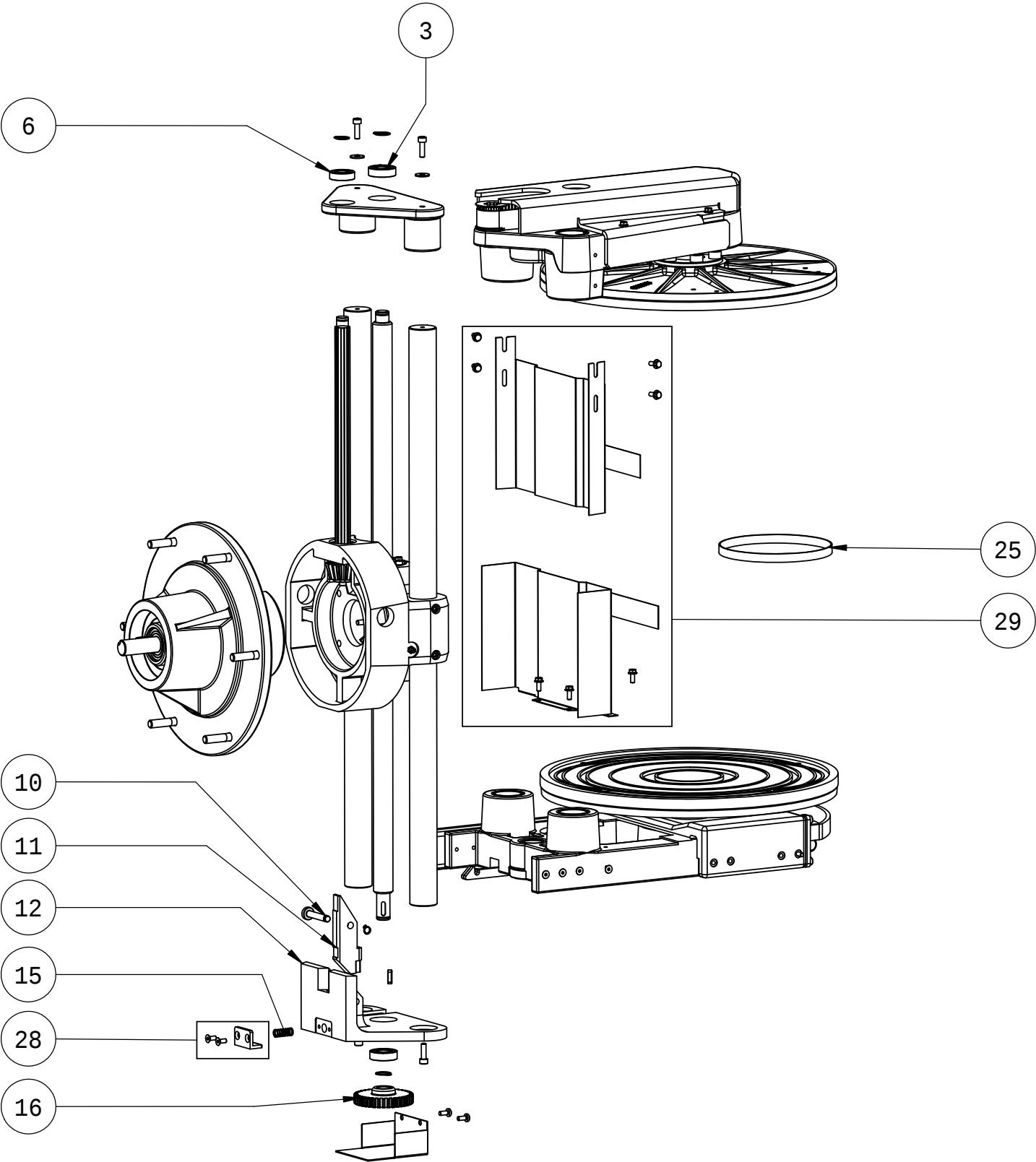
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6700 GA450



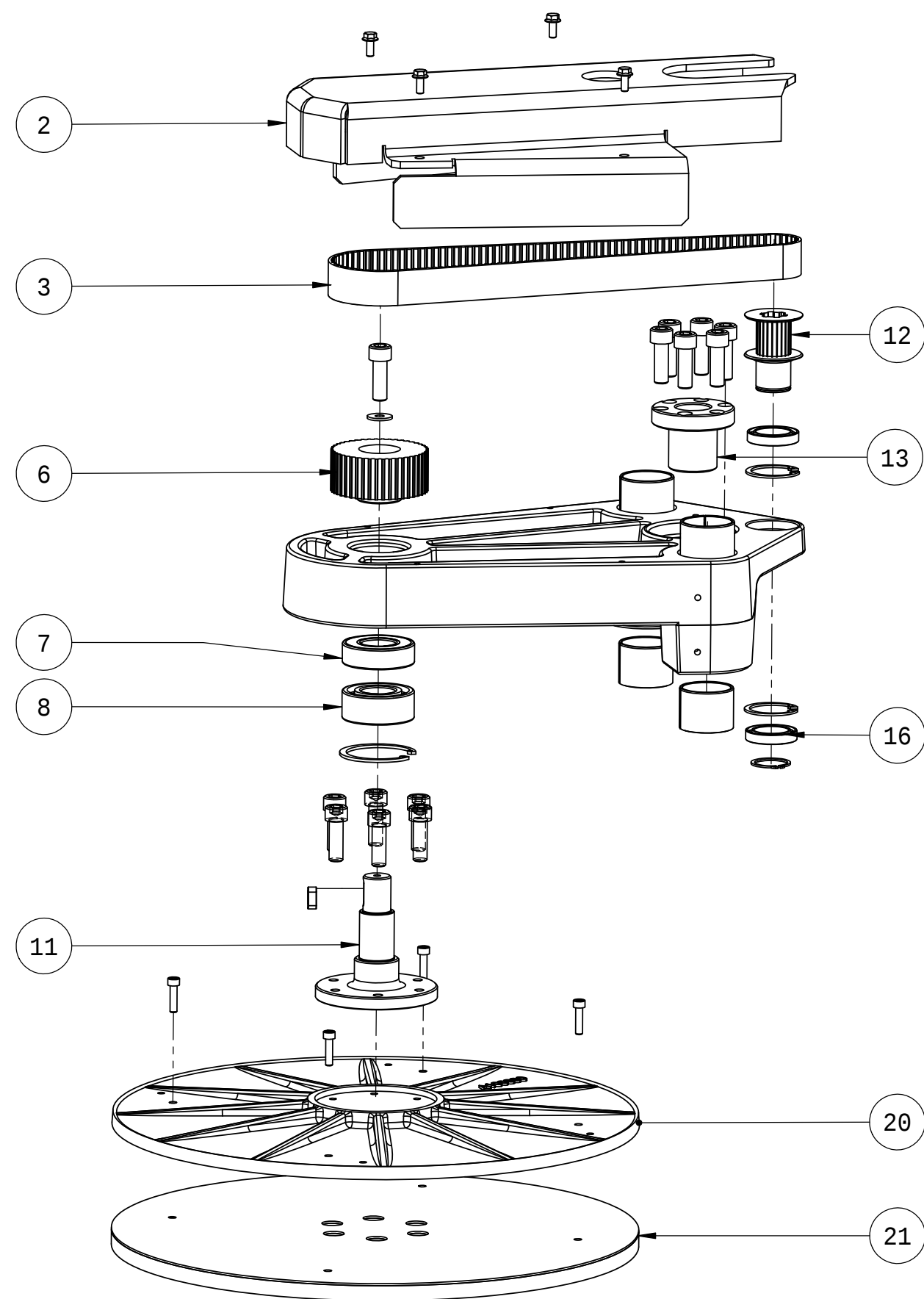
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
6	1068417-SP	Encoder board	

6710 GA450 Cradle



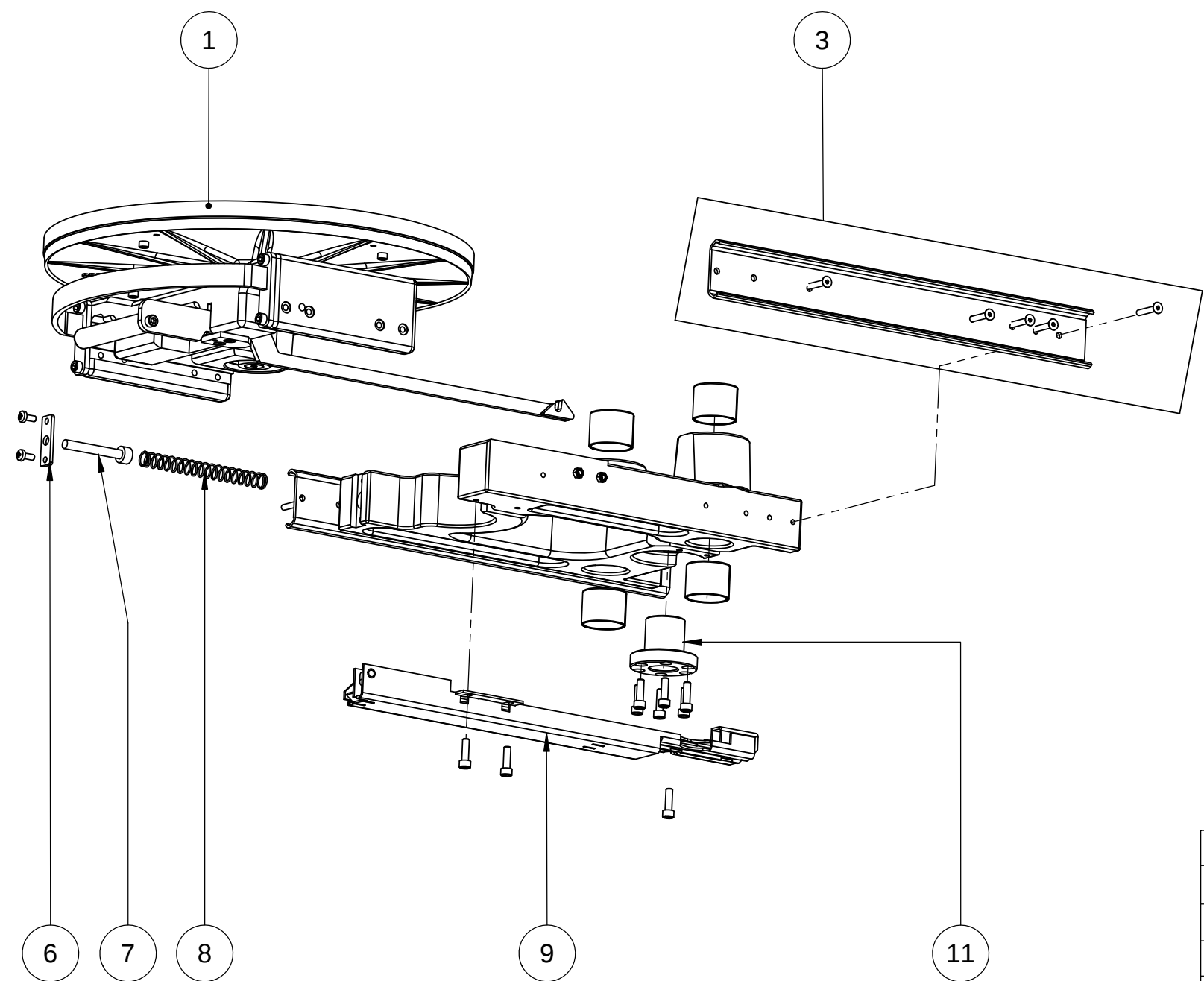
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
3	1092072-SP	Bearing 6003-2RSR	
6	1092014-SP	Bearing 6002,DIN625-T1	
10	A101706-SP	New Pin 6	
11	A100874-SP	Locking Screw Lever	
12	A100875-SP	Locking device Aluminium cast	
15	A100885-SP	Locking lever spring	
16	A100886-SP	Switch Gear Z 36	
25	1122032-SP	Elastic band, 10pcs(IT)	
28	1817160-SP	Total Spring Plate Locking System	
29	A100830-SP	Upper and Lower Shield	

6711 Upper Arm



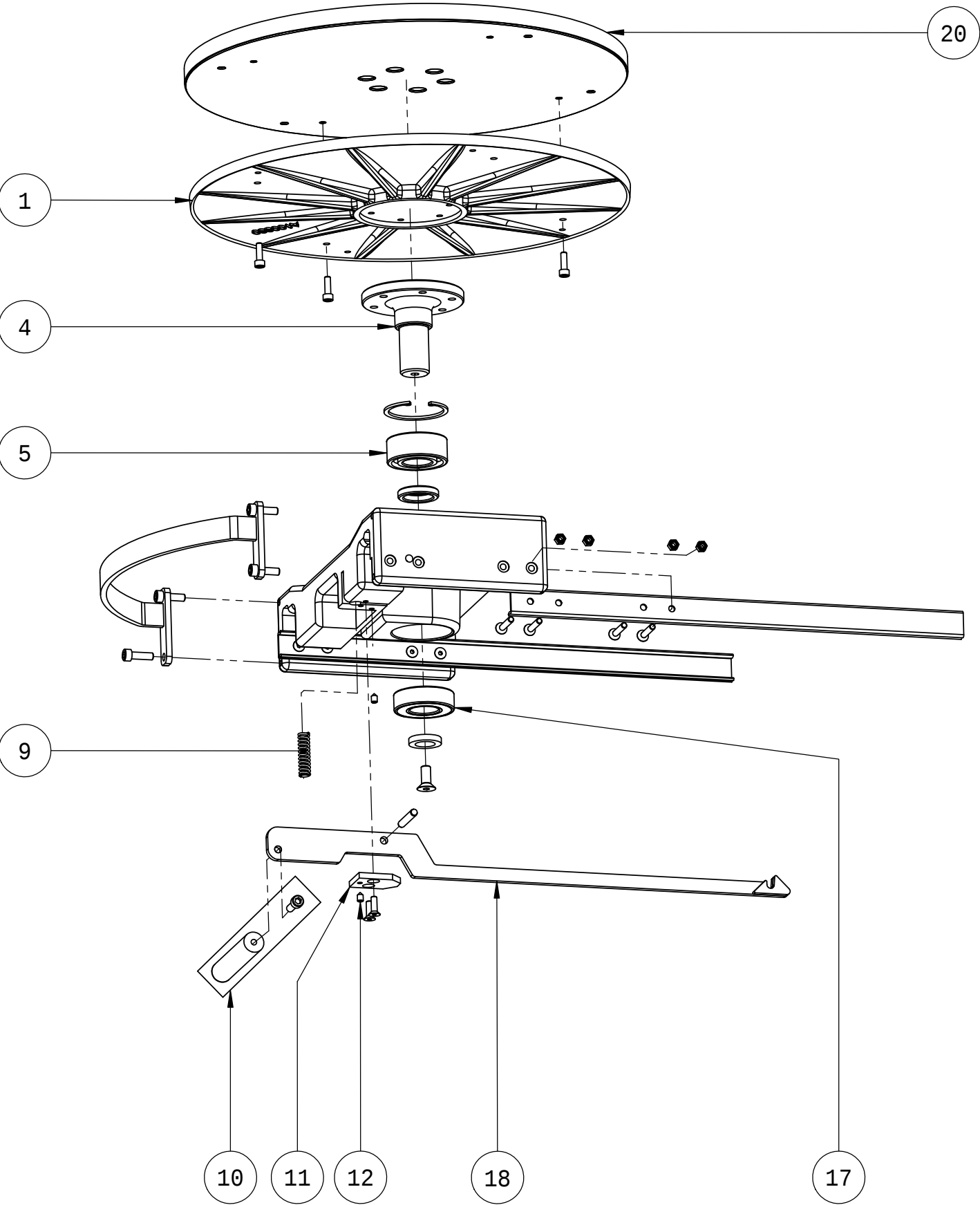
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
2	A100793-SP	Upper Arm Cover	
3	1090128-SP	Belt, upper, trolley, Galileo(IT)	
6	A100773-SP	Driven Pulley Z44	
7	1092015-SP	Bearing	
8	1092069-SP	Bearing 3205B-2RSR-TVH	
11	A100772-SP	Upper Plate Shaft	
12	A100784-SP	Driving Pulley	
13	A100783-SP	Flanged nut	From S.N. 944382
13	A100770-SP	Nut with upper thread shaft	Up to S.N. 944382 and for machines with S.N. xxxxxC
16	1092076-SP	Bearing 61805,2RSR(2pcs)	
20	A100880-SP	Aluminum Can Plate	
21	1865426-SP	VULCANIZED PLATE, TOP	

6712 Lower Arm Base



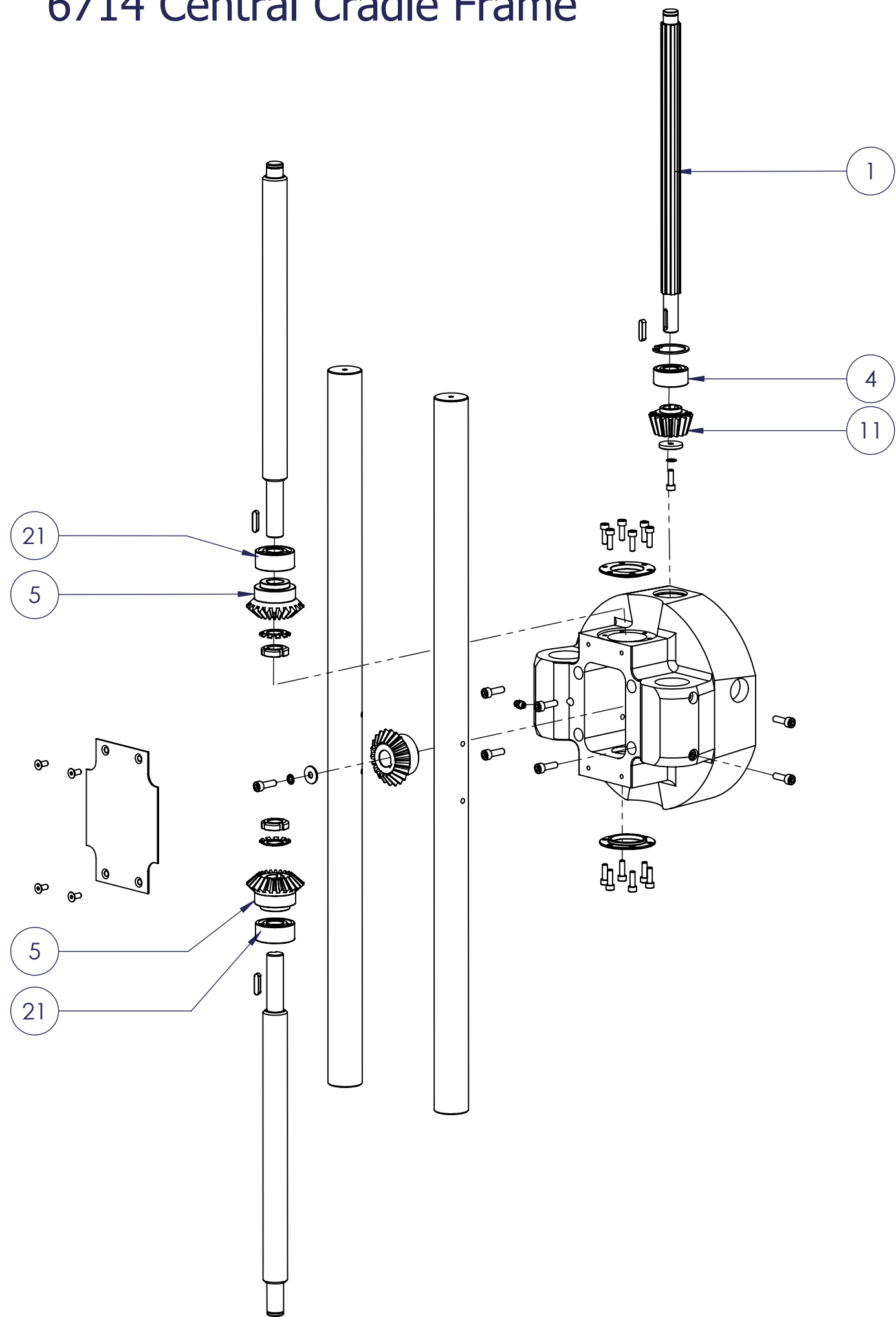
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		Lower Arm Assembly	Page 6713
3	1864855-SP	Accuride Slide set incl screws	
6	A101007-SP	Spring Cover	
7	A101015-SP	Push Rod	
8	A101014-SP	Compression spring 14 x 148	
9		Guider locking	See page 6716
11	A100783-SP	Flanged nut	From S.N. 944382
11	A100831-SP	Nut with down thread shaft	Up to S.N. 944382 and for machines with S.N. xxxxxC

6713 Lower Arm Table



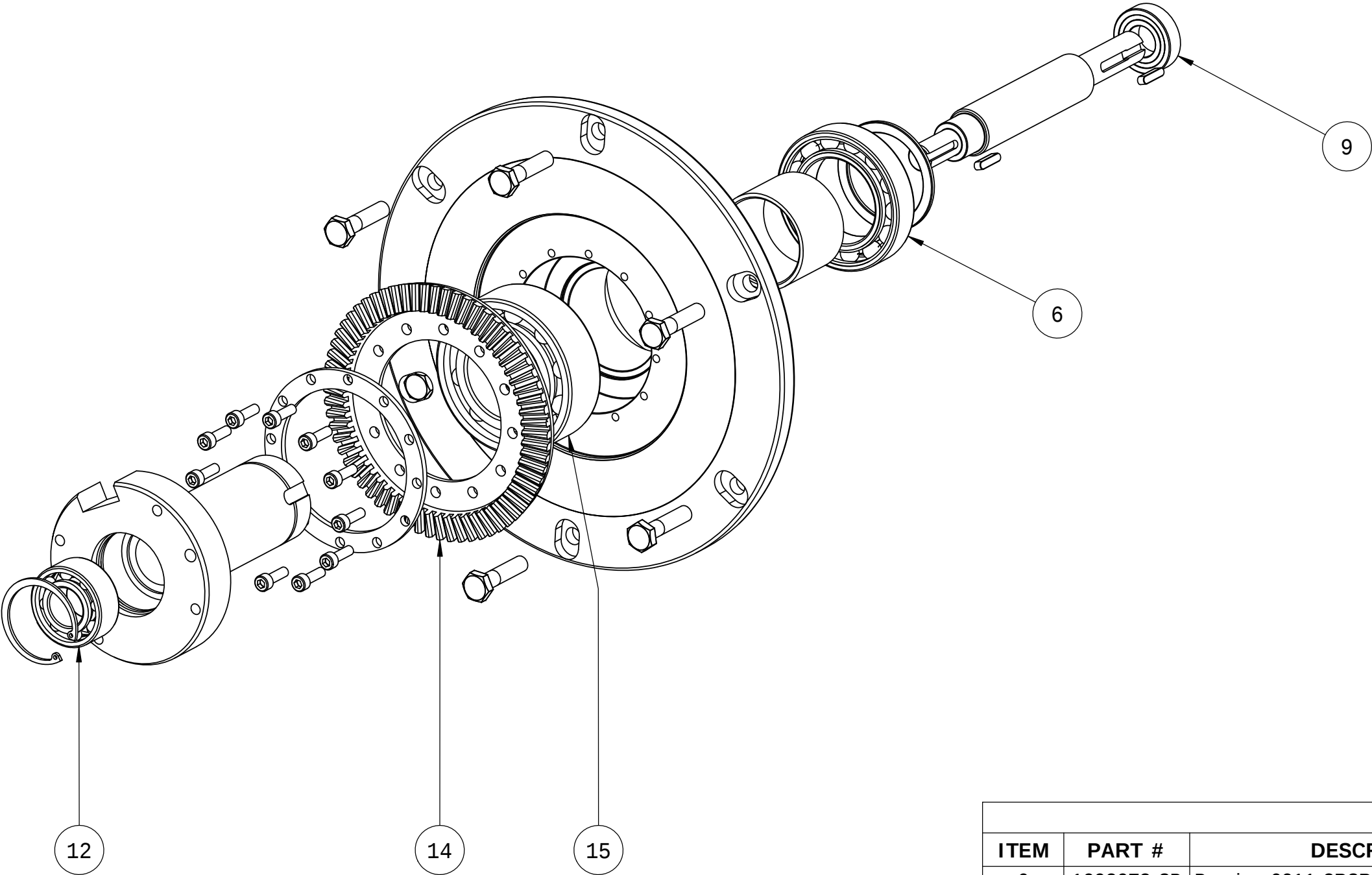
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	A100880-SP	Aluminum Can Plate	
4	A100883-SP	Huber	
5	1092069-SP	Bearing 3205B-2RSR-TVH	
9	A101439-SP	Locking lever spring	
10	1864856-SP	Lever Handle	
11	A100915-SP	Plate	
12	1850612-SP	Screw, M5x8, set, Dri-Lock, DIN914	
17	1092015-SP	Bearing, 6205, 2RSR	
18	A100905-SP	Extractable Tray Unlocking Lev	
20	1865425-SP	Lower Plate	

6714 Central Cradle Frame



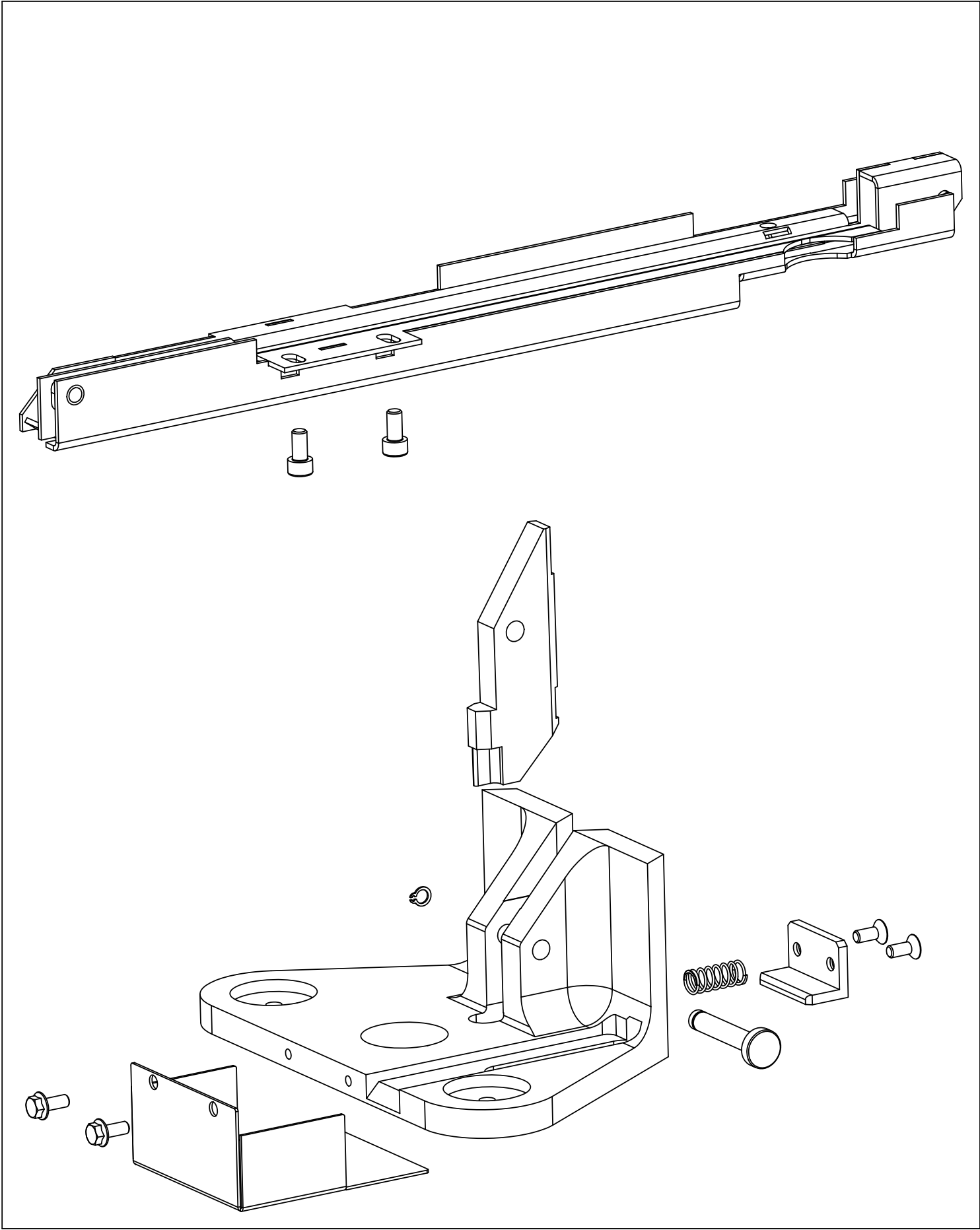
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	A100771-SP	Splined Shaft	
4	1092077-SP	Bearing 3202B-2RSR-TVH	
5	A100787-SP	Bevel Gear Z 22	
11	1865429-SP	Pinion & bevel gear	
21	1092071-SP	Bearing 3203B-2RSR	

6715 Central Gear assembly



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
6	1092073-SP	Bearing 6011-2RSR	
9	1092070-SP	Bearing 6004-2RSR	
12	1092069-SP	Bearing 3205B-2RSR-TVH	
14	3003234-SP	Bevel gear	
15	1092090-SP	Bearing DIN628 3211	

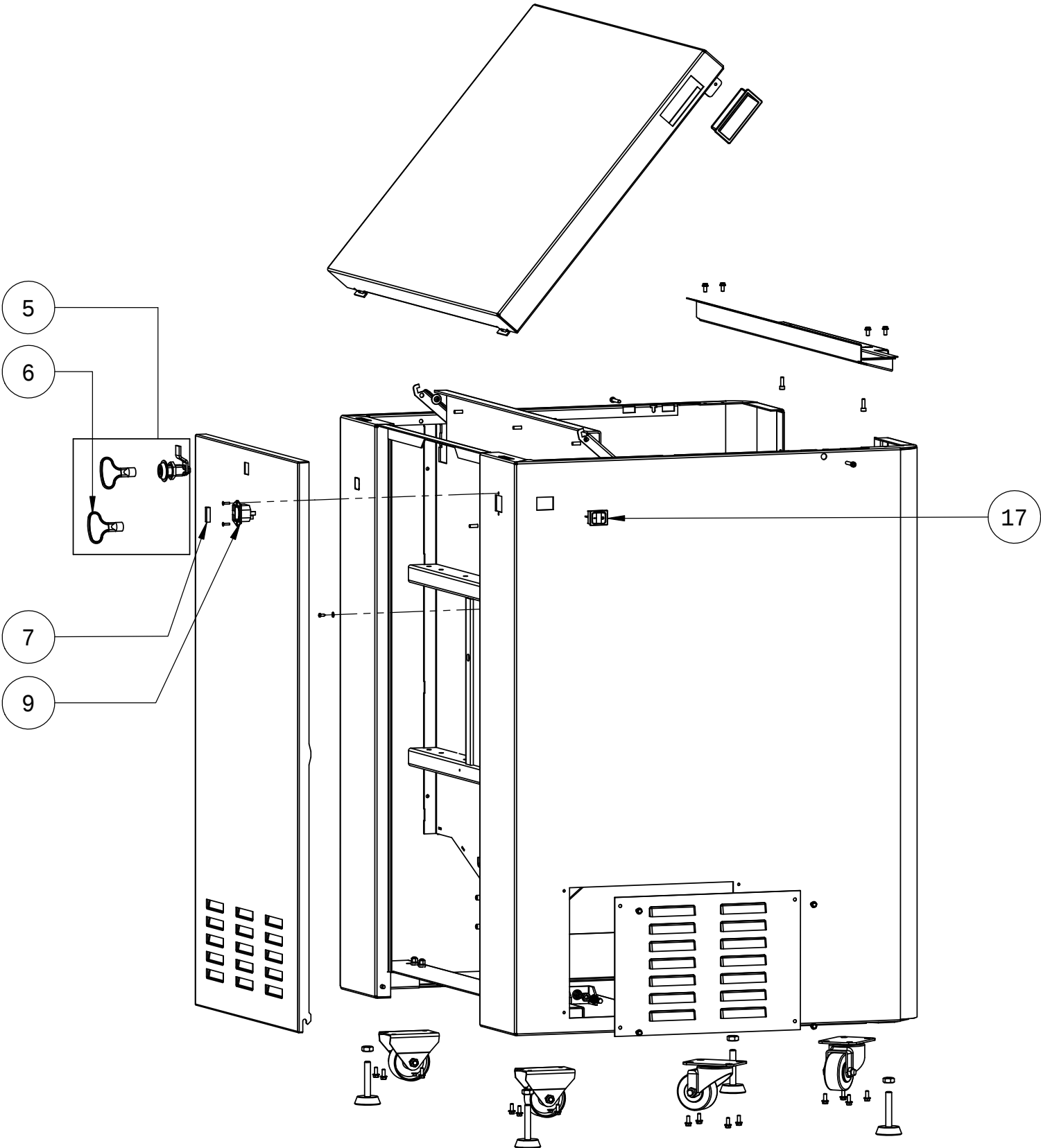
6716 Cradle Lock Assembly



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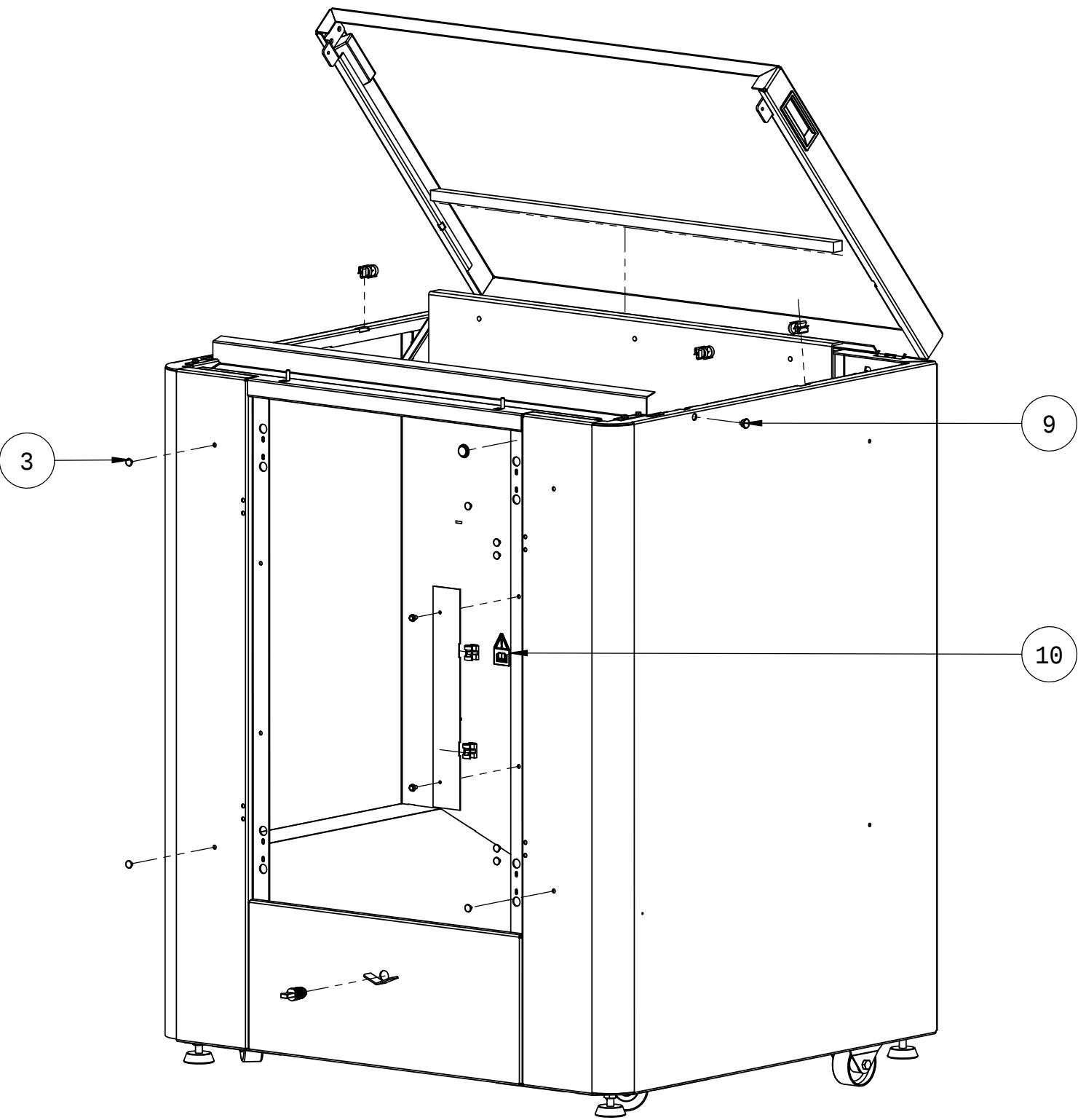
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
12	1817162-SP	Guide assy 2mm frame	

6720 Outer Frame



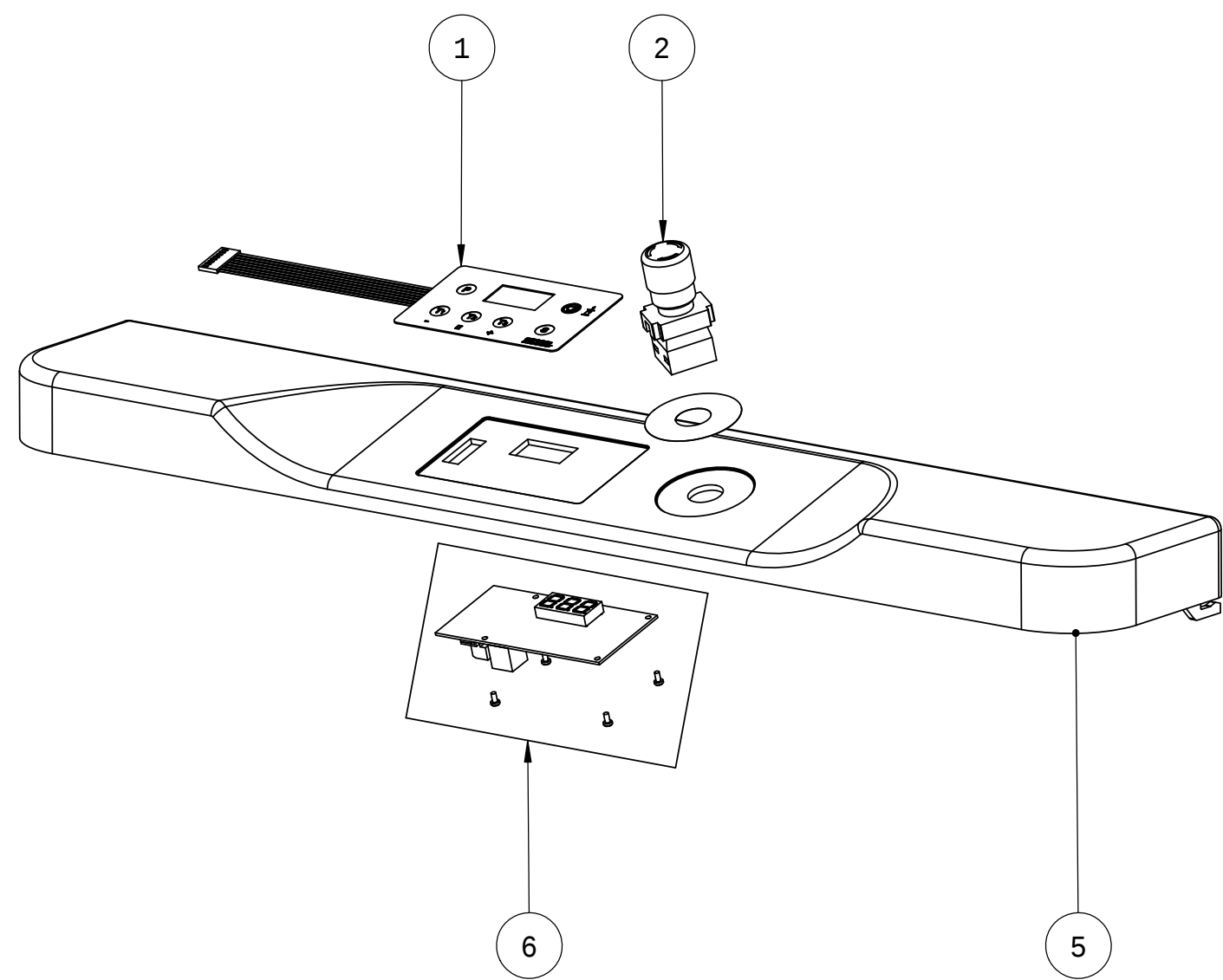
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
5	A101501-SP	Triangle key lock with 2 keys	
6	1863152-SP	Key, triangle, southco	
7	1602782-SP	Fuse T10A, set 10 pcs	
9	1864618-SP	Netentry, PF0033/20/63	
17	1170076-SP	Switch, On/Off, Red, 16A	

6721 Outer Frame Front



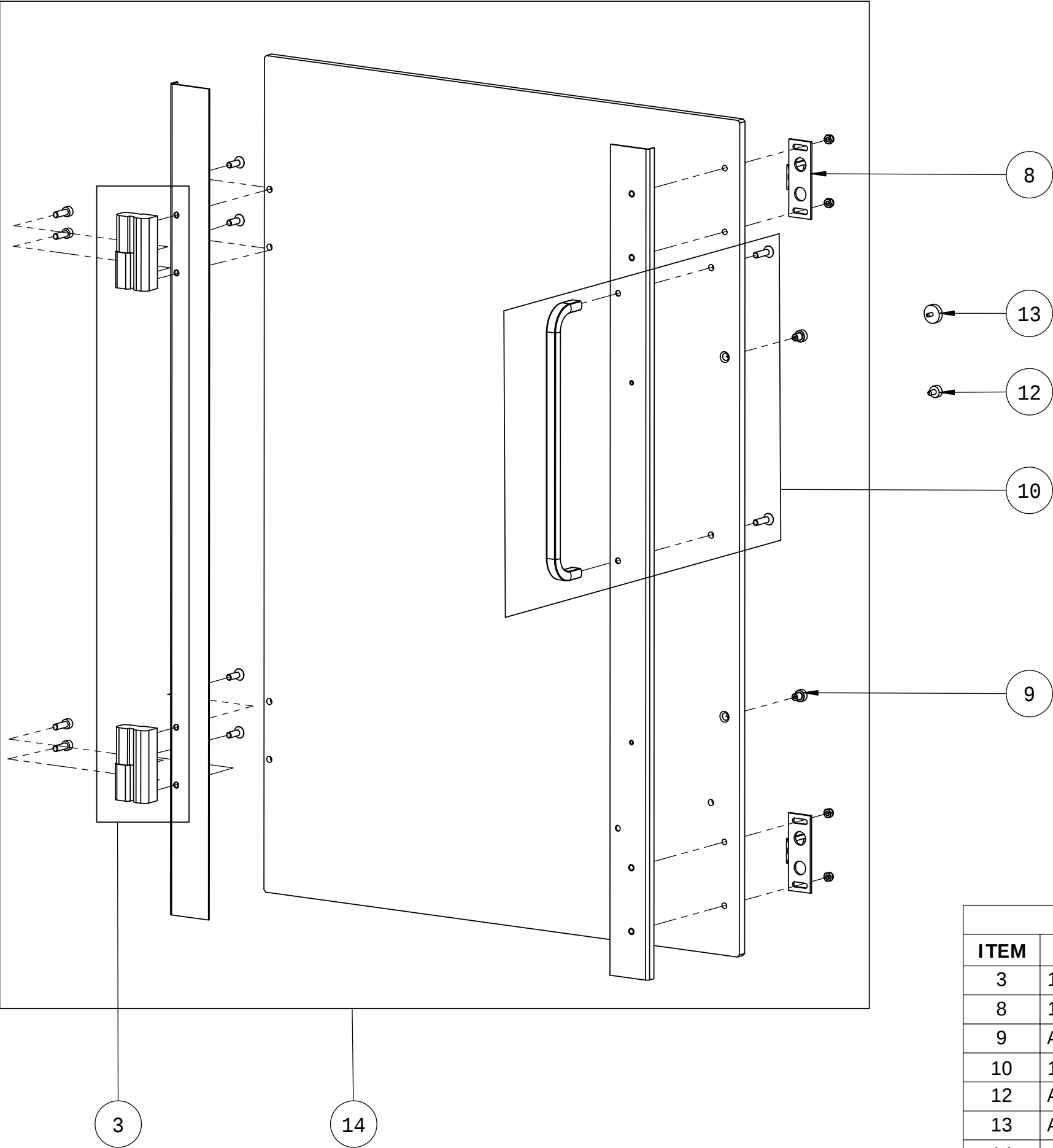
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
3	A101755-SP	Plastic lip hole 5.5	
9	A101882-SP	Pastic lip hole 10	
10	1864922-SP	Sticker sheet GA450	

6722 Keyboard assembly



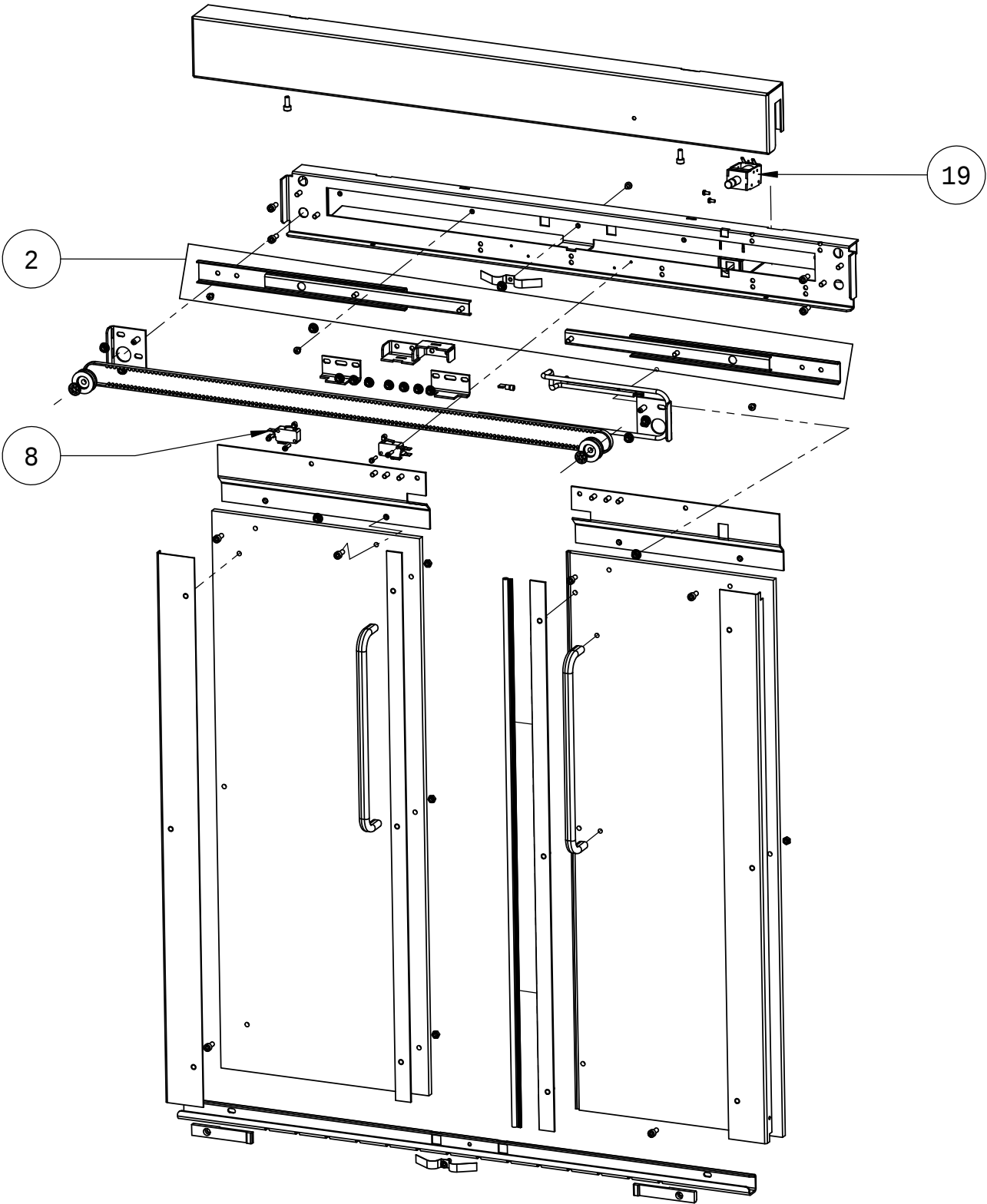
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1816217-SP	Keyboard foil	
2	1864937-SP	Emergency Switch Complete	
5	A101098-SP	Keyboard assembly	
6	1864853-SP	Display board incl screws	

6730 Front Door



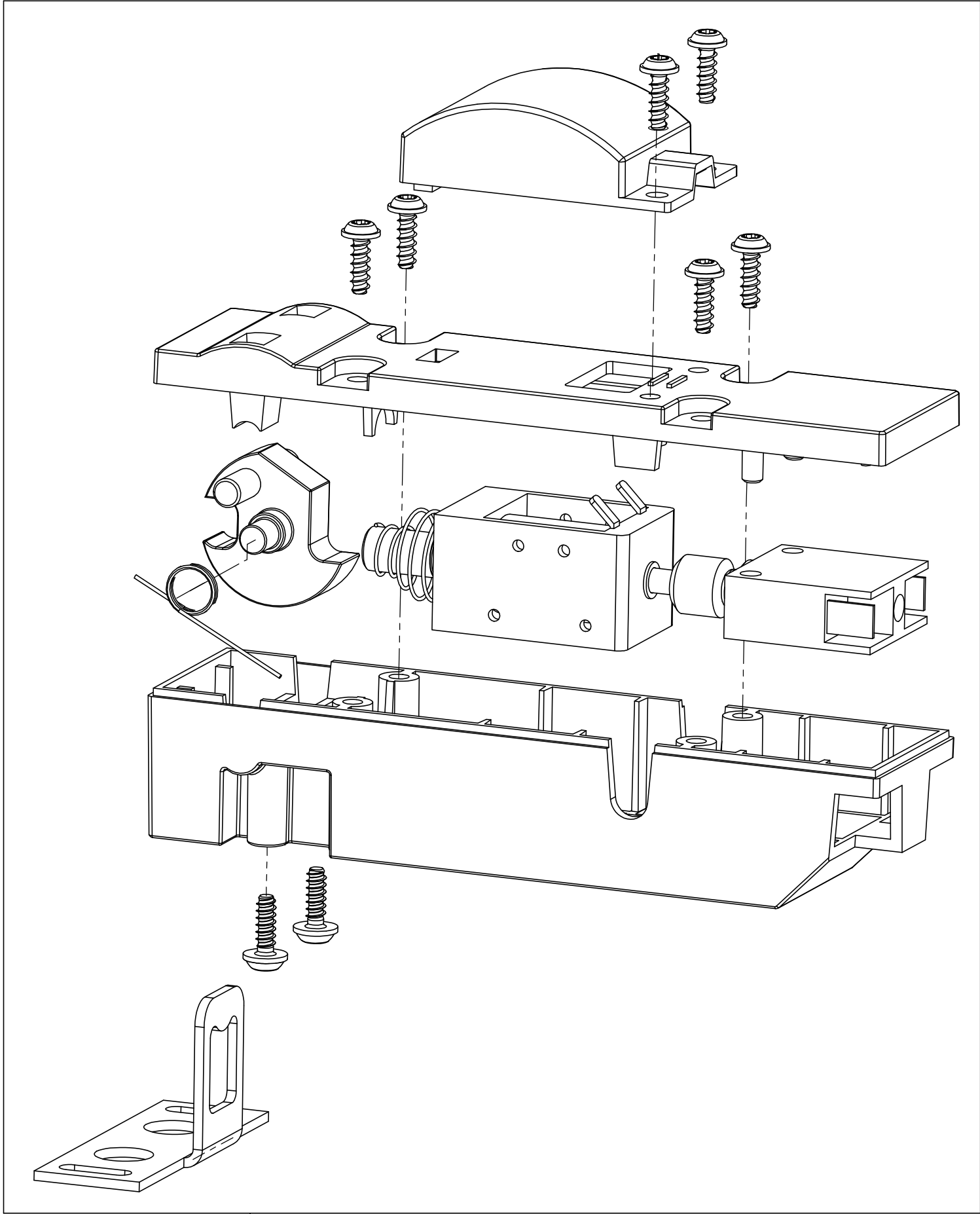
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
3	1864851-SP	Set Hinges Left side mounted	
8	1816755-SP	key,doorlock	
9	A102162-SP	Door Magnet, small (4pcs)	
10	1864852-SP	Door Handle incl Screws	
12	A101445-SP	Door Magnet	
13	A101874-SP	Door magnet small	
14	1864850-sp	Door Assembly	

6731 Sliding door



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
2	1809990-SP	Guiding,door,set,S0/SK	
8	1862616-SP	Switch,micro,V-165-1C5	
19	1860672-SP	Solenoid,HA/SO/SK	

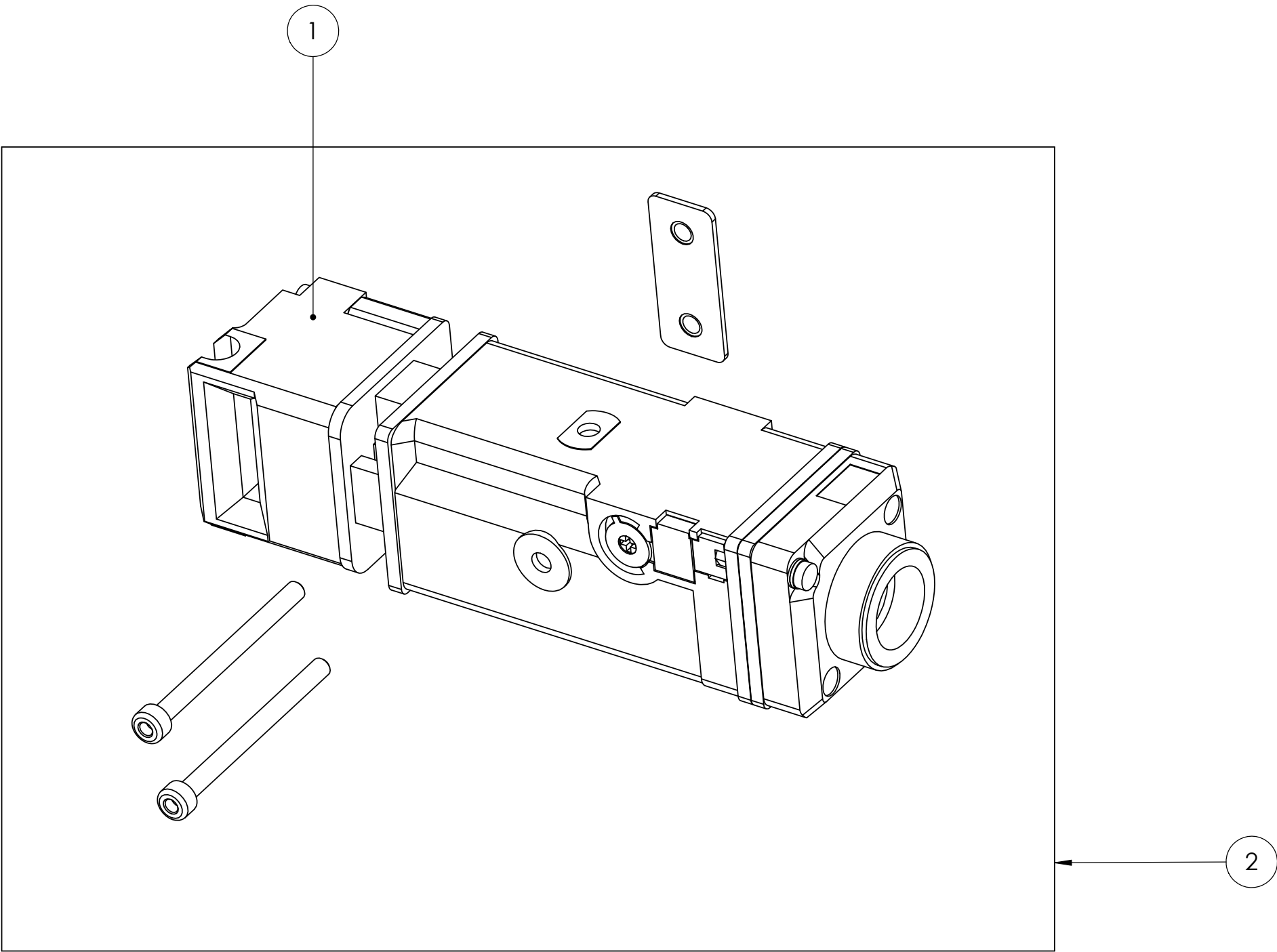
6732-A Door Lock



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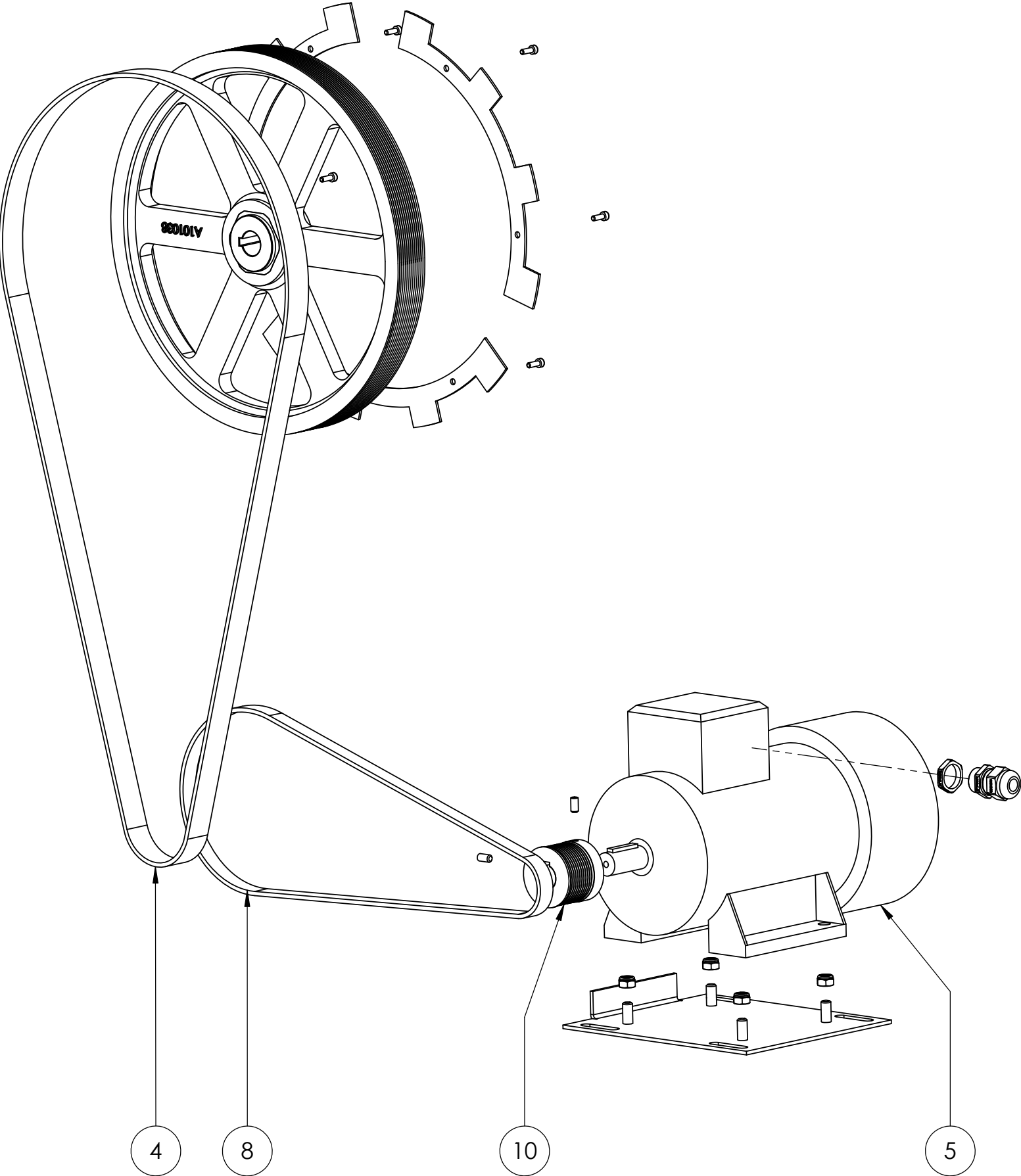
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
11		Full Door Lock Assembly	Page 6732-B
12	1816796-SP	Cables doorlock (cable 9&11)	

6732-B Door Lock



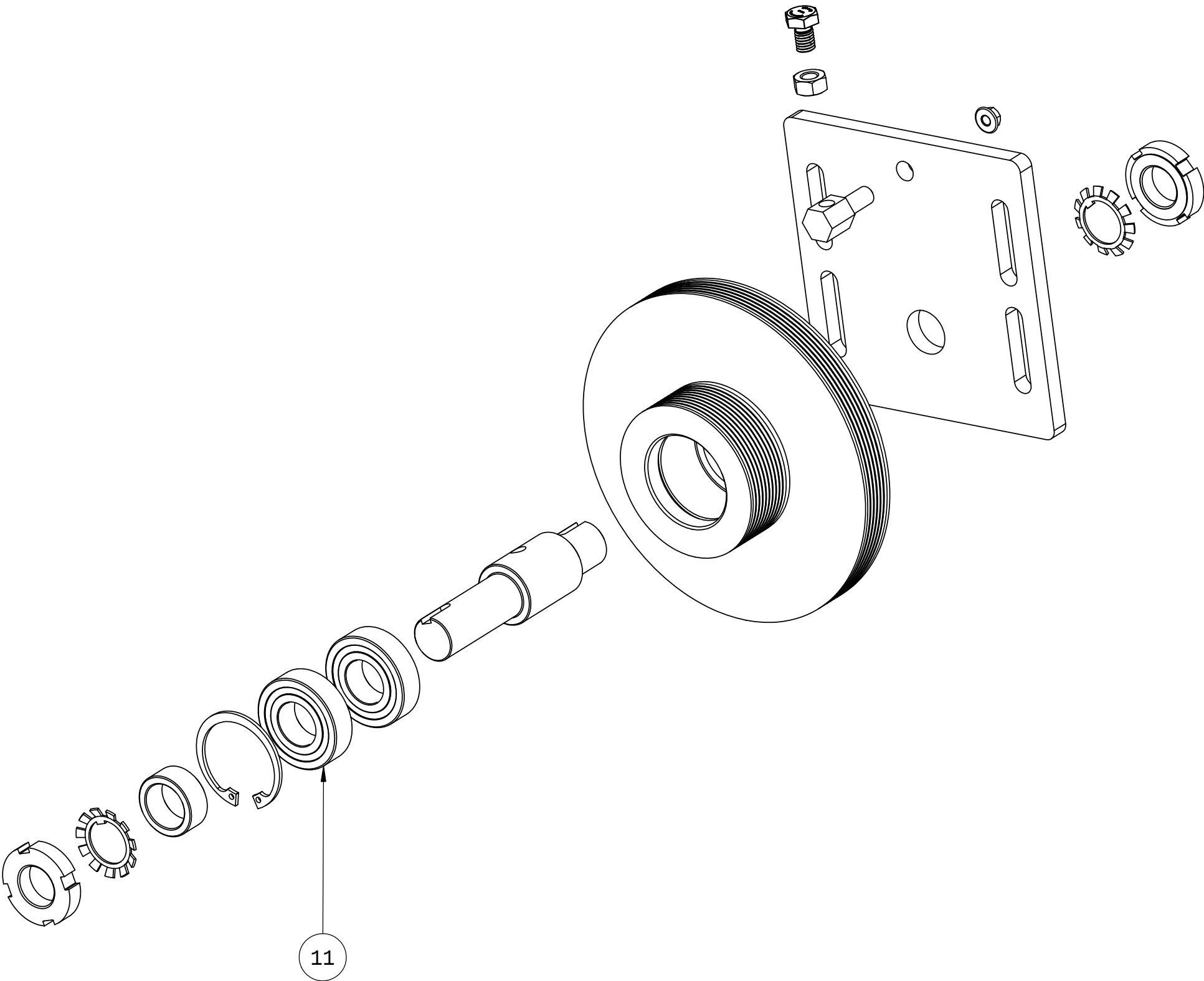
PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	QTY.
1		Doorlock	Not available	
2		Doorlock, retrofit kit (2 doorlocks, keys and cables)	Not available	

6740 Motor Assembly



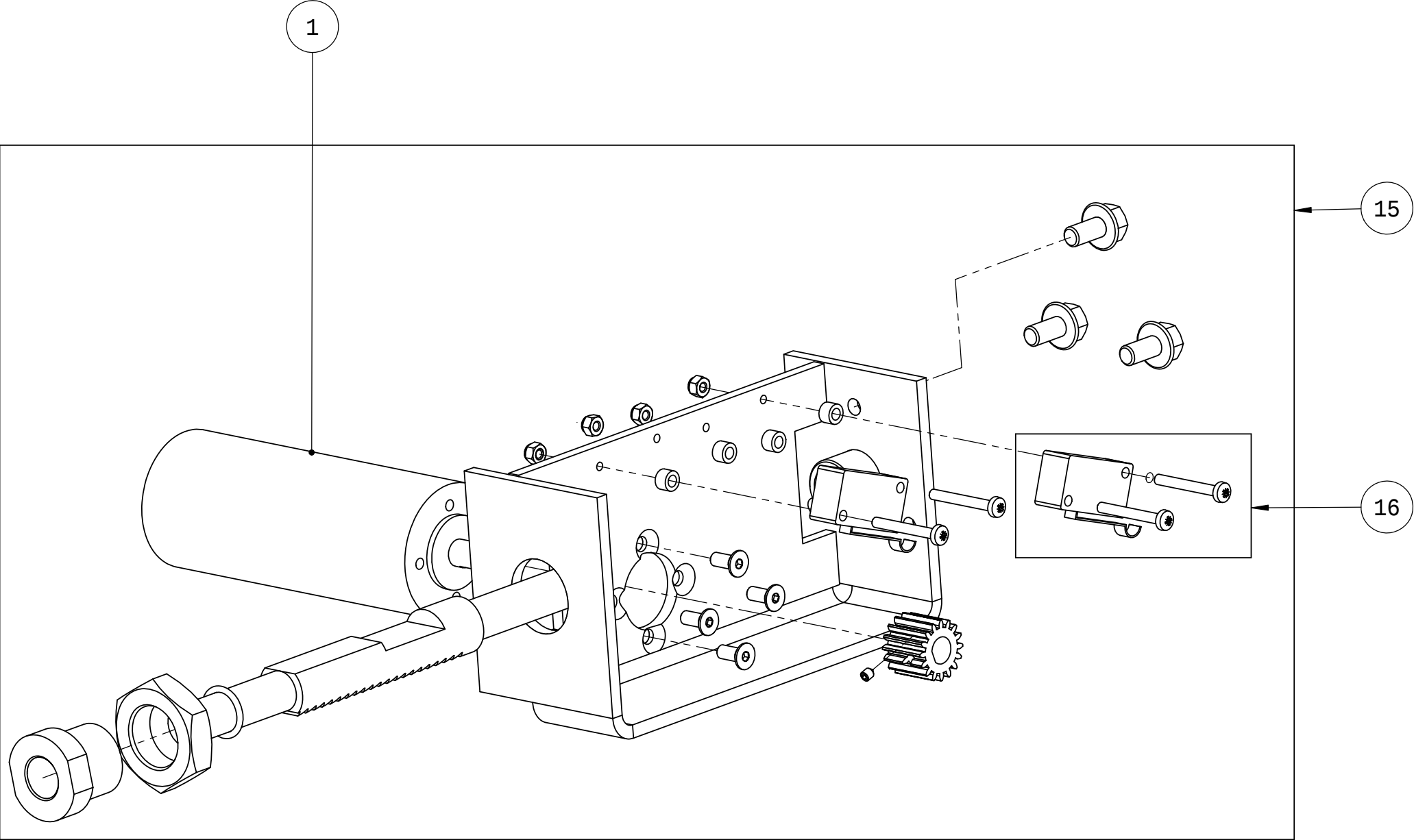
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
4	1090126-SP	Belt,Poly,Svil1549,mixers	
5	1865815-SP	Motor,750W,3phase,IE3	
8	1090125-SP	Belt,Poly,Svil914,Mixers	
10	3002602-SP	Driving Pulley DP52 (IT)	

6741 Intermediate Gear



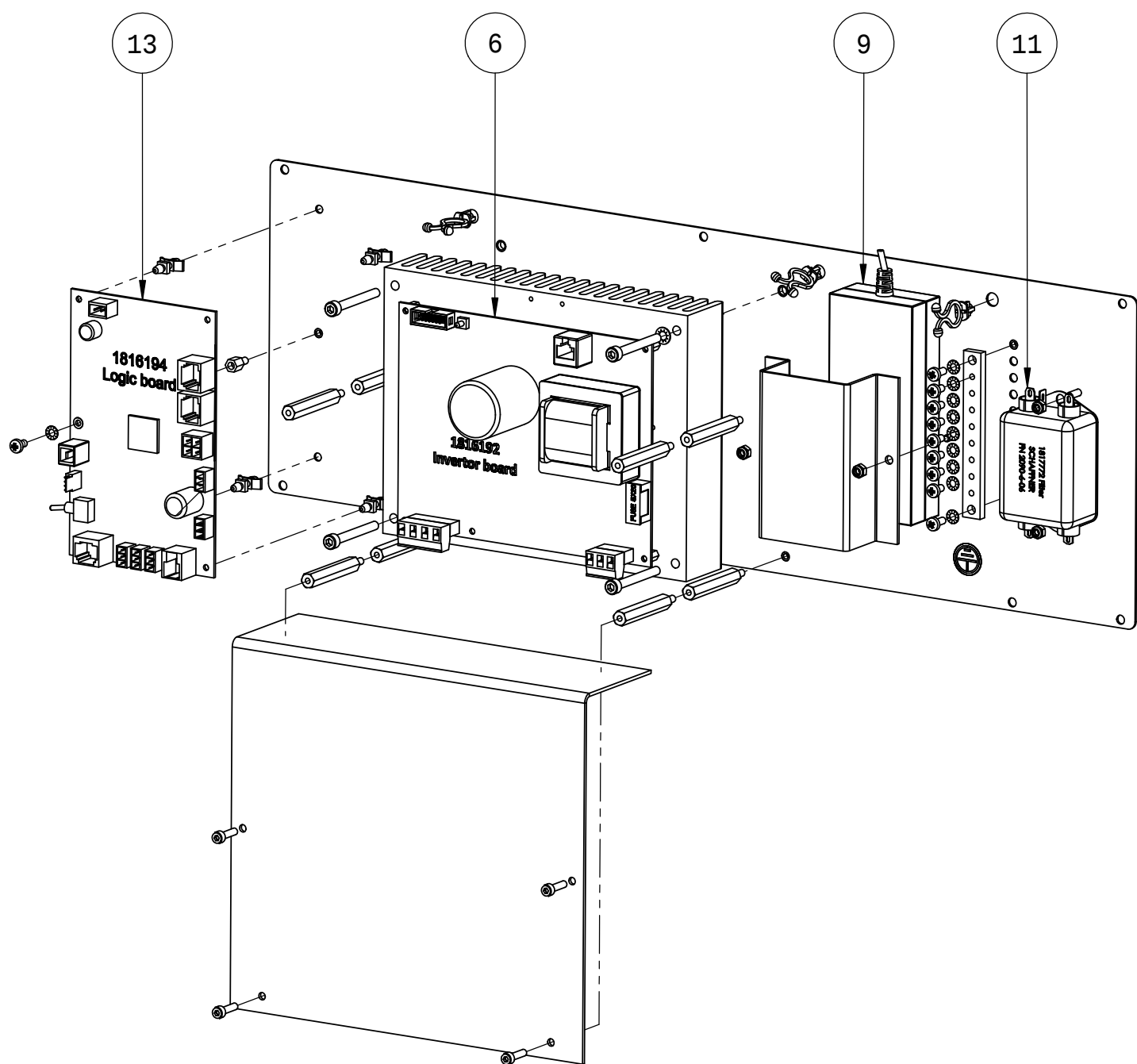
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
11	1092070-SP	Bearing 6004-2RSR	

6742 Locking Pin assembly



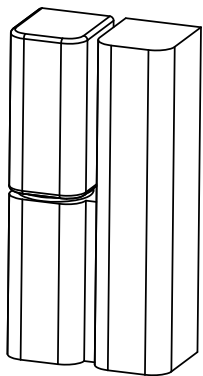
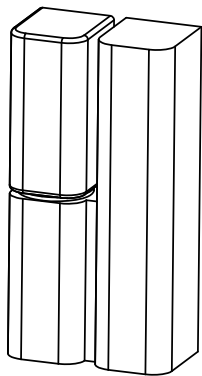
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	A100961-SP	DC Motor	
15	1864921-SP	Locking pin Assembly	
16	1864854-SP	Micro Switch Locking System	

6750 Electronic Plate Assembly



PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	Qty
6	1816192-SP	GA450 Invertor Board		1
9	1816897-SP	Power Supply		1
11	1817772-SP	Filter FN2090-6-06		1
13	1816194-SP	GA450 Logic Board		1

6760 Set Hinge 96 Type-B



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1817131-SP	Set Hinge 96 Type-B	