

GAUGES TABLE

SYSTEM	DIVISION	22CW / 23BM / 25PD	22CW / 23BM / 25PD	53BM / 53PD	53BM / 53PD		NOTES	Pin Used
		INNER GAUGE	OUTER GAUGE	INNER GAUGE	OUTER GAUGE			
					5Y	6Y		
IMPERIAL 28.413ml	1/64	3686G	3684G	3889G*	3890G	0	INNER: 1/4 of 1 ounce (16 shots with 1/4 divisions =1/256). 2Y OUTER: 64 shots in 1 ounce (2 shot min) 5Y OUTER: 64 shots in 1 ounce (8 shots min)	Std
US 29.5735ml	1/32	3694G	3692G	3694H	0	7132G	INNER: 1/4 of 1 ounce (8 shots with 1/4 divisions =1/128). 2Y OUTER: 32 shots in 1 ounce (1 shot min) 6Y OUTER: 32 shots in 1 ounce (4 shots min)	Std
	1/64	7356G	3688G	7356H	3931G	0	INNER: 1/4 of 1 ounce (8 shots - 1/8 divisions = 1/256). 2Y OUTER: 64 shots in 1 ounce (2 shots min) 5Y OUTER: 64 shots in 1 ounce (8 shots min).	Std
	1/32	7356G	3692G	7356H	0	7132G	INNER: 1/4 of 1 ounce (8 shots - 1/8 divisions = 1/256). 2Y OUTER: 32 shots in 1 ounce (1 shot min). 6Y OUTER: 32 shots in 1 ounce (4 shots min) .	Std
	1/64	3690G	3688G	3690H	3931G	0	INNER: 1/4 of 1 ounce (16 shots - 1/4 divisions = 1/256). 2Y OUTER: 64 shots in 1 ounce (2 shots min). 5Y OUTER: 64 shots in 1 ounce (8 shots min).	Std
	1/384 (1/8 X 1/48)	8155G	3644G	8155H	0	7056G	INNER: 1/4 of 1 ounce (12 shots - 1/8 divisions = 1/384). 2Y OUTER: 48 shots in 1 ounce (2 shot min). 6Y OUTER: 48 shots in 1 ounce (4 shots min) .	Micro
	1/384 (1/4 X 1/96)	7997G	7130G	7997H	0	8231G	INNER: 1/4 of 1 ounce (24 shots - 1/4 divisions = 1/384). 2Y OUTER: 96 shots in 1 ounce (4 shot min). 6Y OUTER: 96 shots in 1 ounce (8 shots min) .	Micro
ICI oz (30.14 ml)	1/48 (ICI) 1 X 96	8708G	8720G	8708H	8852G		INNER: 1/4 of 1 ounce (12 shots - 1/4 divisions = 1/192). 2Y OUTER: 96 shots in 2 ounce (2 shots min). 5Y OUTER: 240 shots in 5 ounce (4 shots min).	Std
US Metric 31.25ml	1/64	3824G	3822G	3824H	8734G	0	INNER: 1/4 of 1 ounce (16 shots - 1/4 divisions = 1/256). 2Y OUTER: 64 shots in 1 ounce (2 shot min). 5Y OUTER: 64 shots in 1 ounce (8 shots min) .	Std
	1/48	3655G	3653G	3655H	3937G	0	INNER: 1/4 of 1 ounce (12 shots - 1/4 divisions = 1/192). 2Y OUTER: 48 shots in 1 ounce (2 shot min). 5Y OUTER: 48 shots in 1 ounce (4 shots min) .	Std
	1/384 (1/8 X 1/48)	8348G	3653G	8348H	3937G	0	INNER: 1/4 of 1 ounce (12 shots - 1/8 divisions = 1/384). 2Y OUTER: 48 shots in 1 ounce (2 shot min). 5Y OUTER: 48 shots in 1 ounce (4 shots min) .	Micro
	1/96	8204G	8125G	8204H	8251G	0	INNER: 1/4 of 1 ounce (24 shots - 1/2 divisions = 1/96). 2Y OUTER: 96 shots in 1 ounce (4 shot min). 5Y OUTER: 96 shots in 1 ounce (8 shots min) .	Std
	1/384 (1/4 X 1/96)	8123G	8125G	8123H	8251G	0	INNER: 1/4 of 1 ounce (24 shots - 1/4 divisions = 1/384). 2Y OUTER: 96 shots in 1 ounce (4 shot min). 5Y OUTER: 96 shots in 1 ounce (8 shots min) .	Micro
US Imperial 35.516ml	1/48	3698G	3696G	3698H	3935G	0	INNER: 1/4 of 1 ounce (12 shots - 1/4 divisions = 1/192). 2Y OUTER: 48 shots in 1 ounce (2 shot min). 5Y OUTER: 48 shots in 1 ounce (4 shots min) .	Std
	1/384 (1/8 X 1/48)	8069G	3696G	8069H	3935G	0	INNER: 1/4 of 1 ounce (12 shots - 1/8 divisions = 1/384). 2Y OUTER: 48 shots in 1 ounce (2 shot min). 5Y OUTER: 48 shots in 1 ounce (4 shots min) .	Micro
METRIC	1/8	7095G	3791G	7095H	7024G	0	INNER: 8ML with 0.125ML/0.25ML divisions. 22 OUTER: 60ML with 1 ML divisions. 53 OUTER: 150ML with 5ML divisions.	Std
	1/10	7415G	3791G	7415H	7024G	0	INNER: 8ML with 0.1 ML divisions. 22 OUTER: 60ML with 1 ML divisions. 53 OUTER: 150ML with 5ML divisions.	Std

* 3889 is the same as 3686