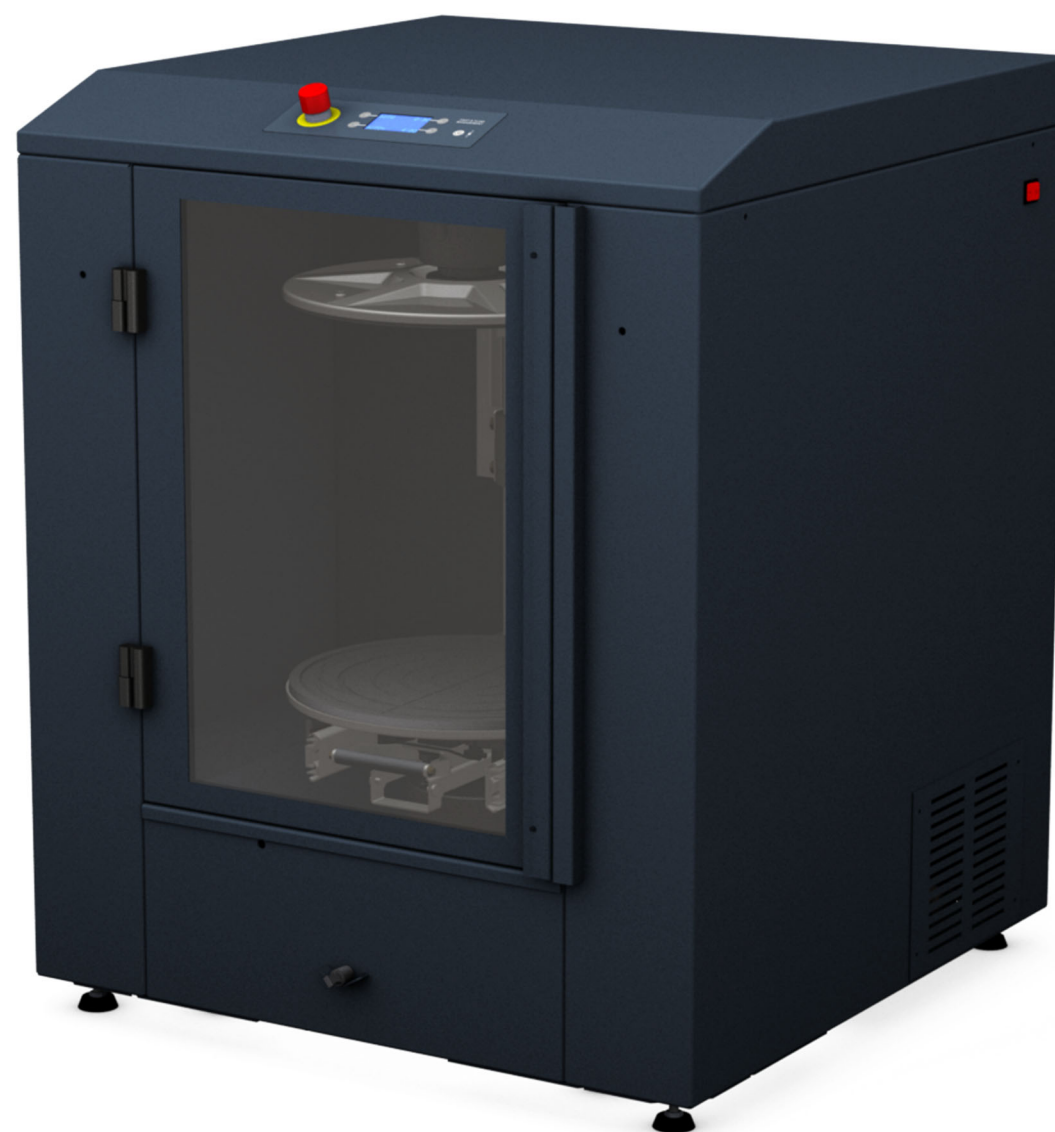


SPARE PARTS BOOK

GA480

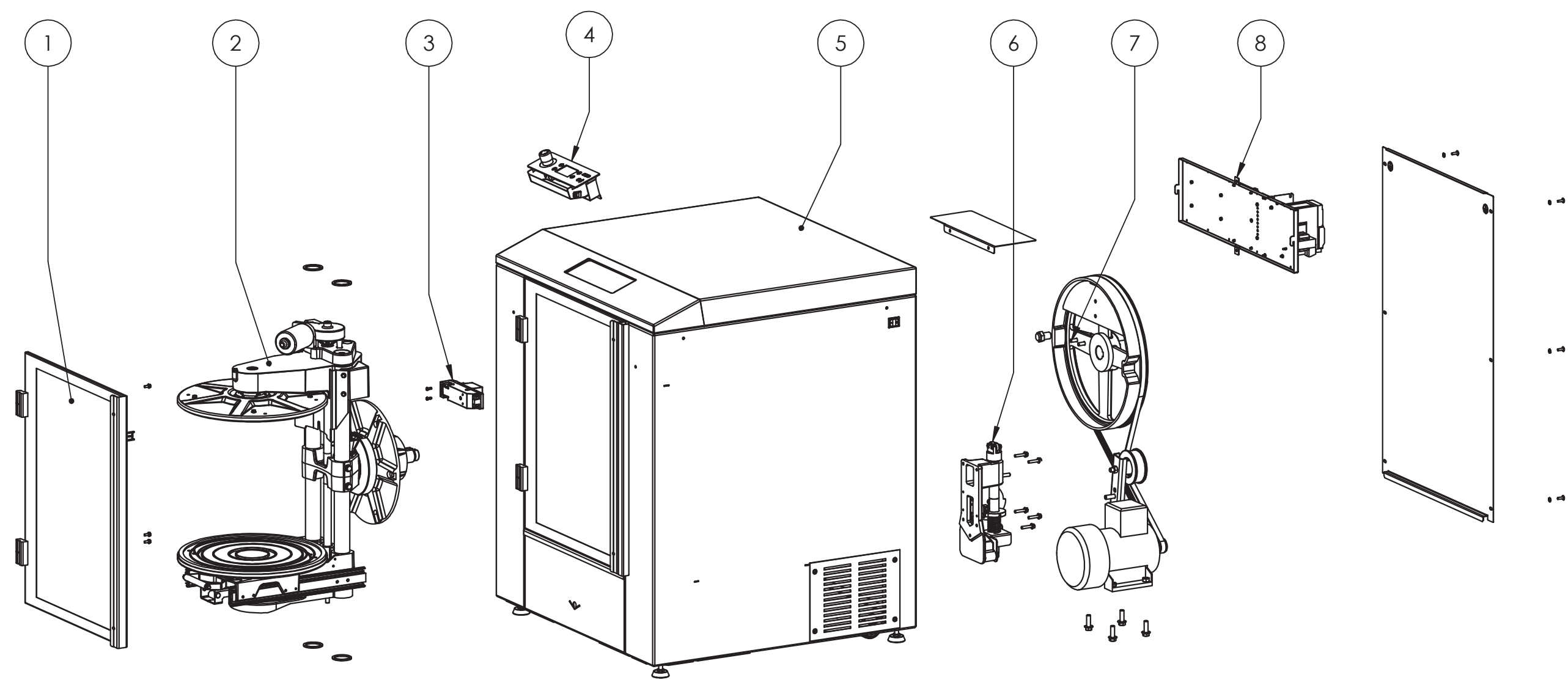


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INDEX

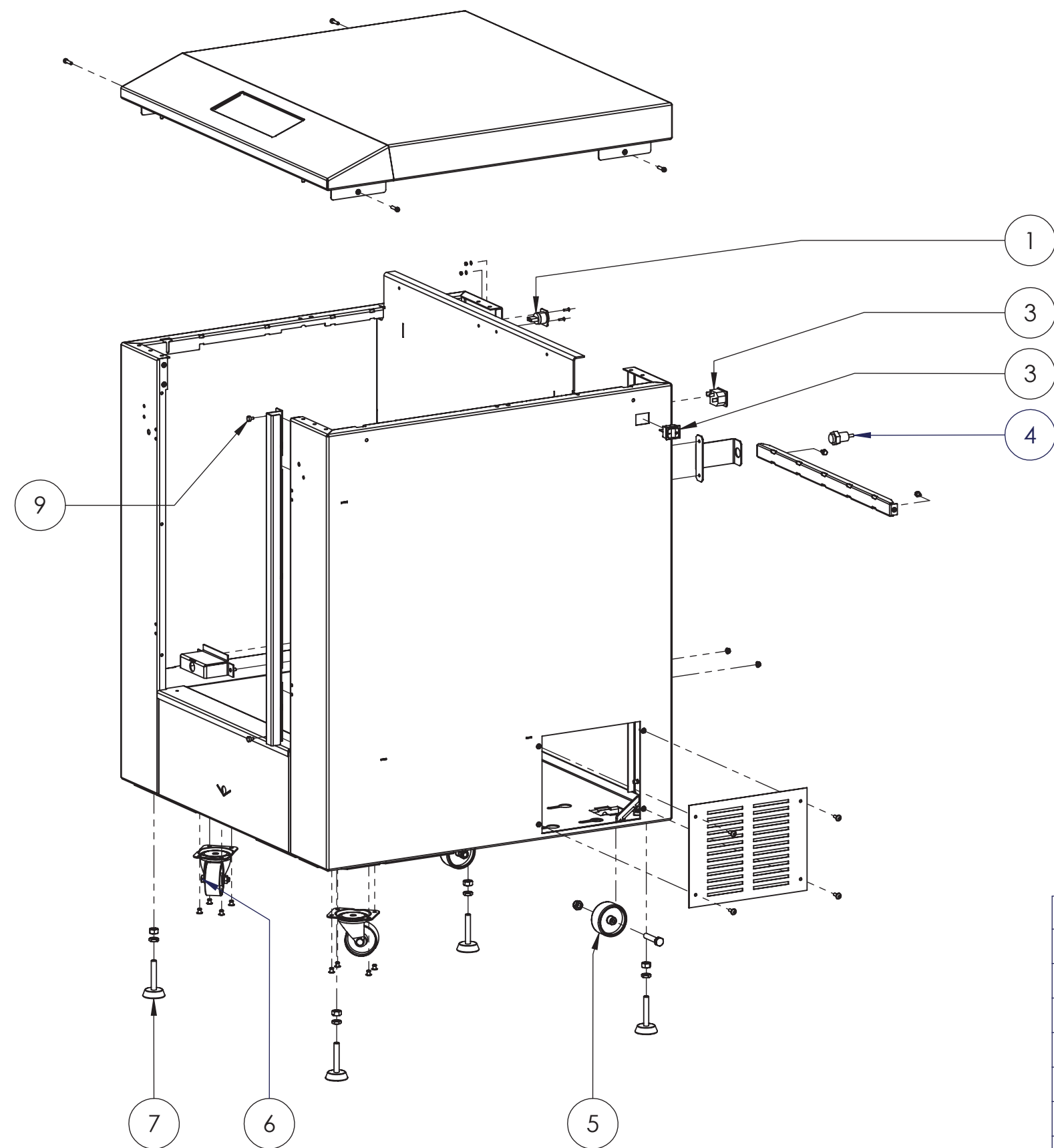
DESCRIPTION	PAGE
GA480	7000
FRAME ASSEMBLY.....	7001
DOOR ASSEMBLY LEFT	7002-A
DOOR ASSEMBLY RIGHT	7002-B
DISPLAY ASSEMBLY	7003
SLIDING DOOR	7004
CRADLE AND SPINDLE HOUSING.....	7010
TOP JAW ASSEMBLY.....	7011
AUTOMATIC CLAMPING ASSEMBLY.....	7012
EXTRACTABLE JAW ASSEMBLY	7013
GUIDE BAR ASSEMBLY	7014
SPINDLE HOUSING ASSEMBLY	7015
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DOORLOCK.....	7050-C

7000 GA480



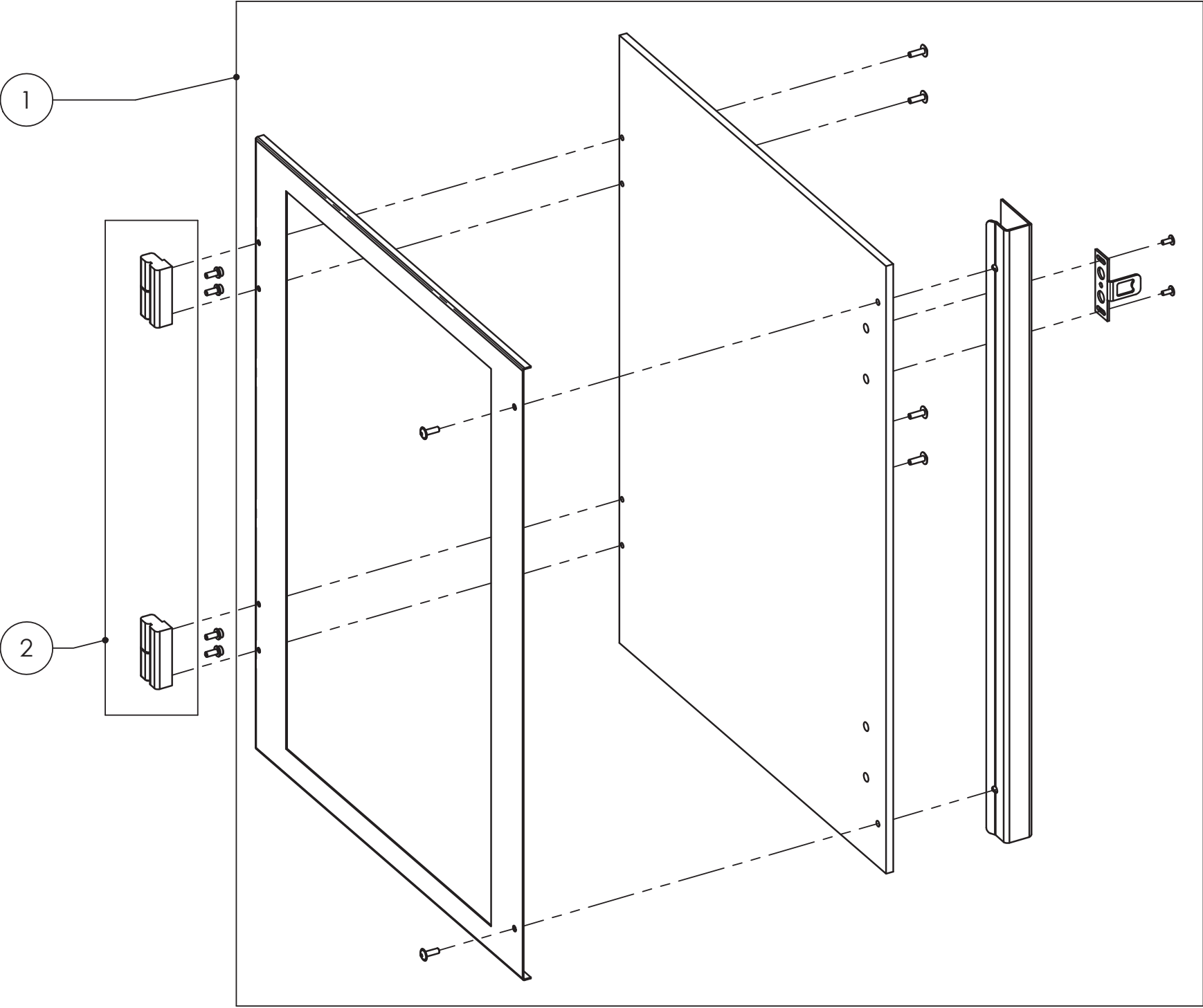
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		DOOR ASSEMBLY LEFT / RIGHT	Page 7002 A / 7002 B
2		CRADLE	Page 7010
3		DOORLOCK	Page 7050-A
4		DISPLAY	Page 7003
5		FRAME ASSEMBLY	Page 7001
6		CRADLE LOCK	Page 7020
7		CRADLE PULLEY ASSEMBLY	PAGE 7040
8		ELECTRONIC ASSEMBLY	Page 7030

7001 Frame assembly



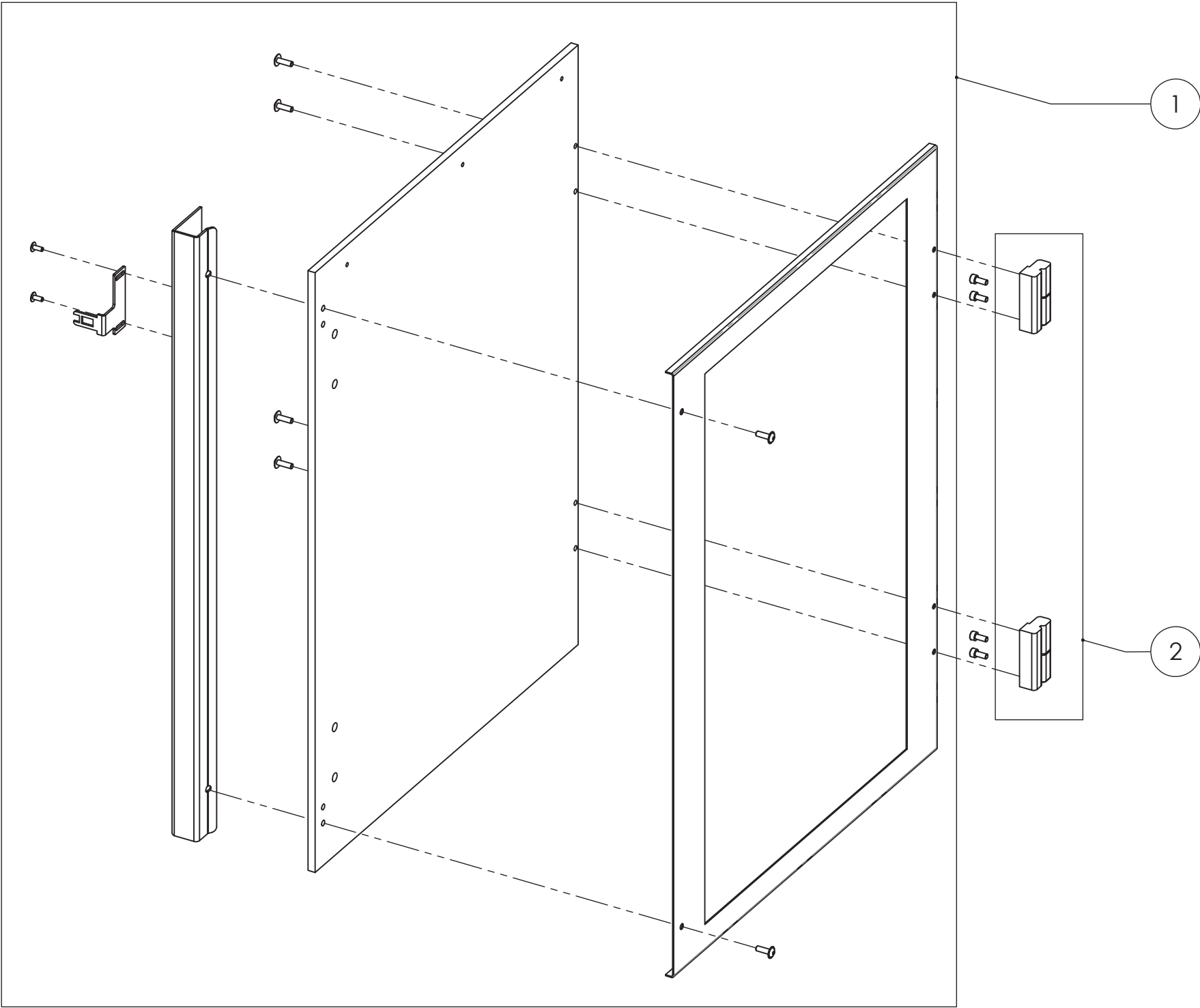
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818226-SP	USB connector	
3	1170076-SP	Switch, On/Off, Red, 16A	
3	1864618-SP	NETENTRY, PF0033/20/63	
4	1817943-SP	Cable 8, Cradlehomesensor	
5	1817655-SP	WHEEL, 65x30, 2 PCS	
6	1110340-SP	Wheel, swivelling	
7	1862594-SP	Foot, plastic, M10x60 (set 4 pcs)	
9	A101445-SP	Door Magnet small	

7002 A Door Assembly Left



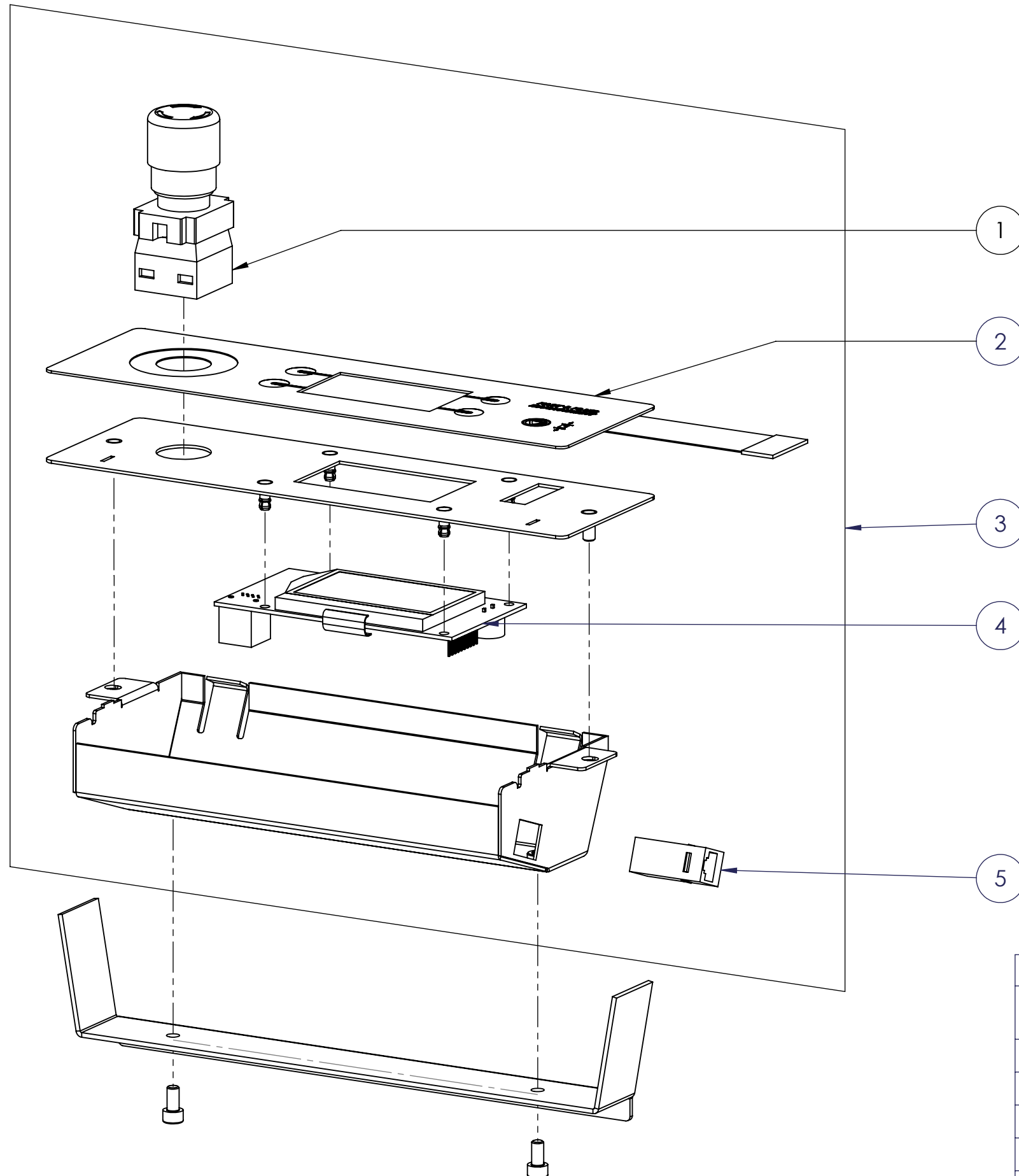
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818411-SP	Door complete	
2	1864851-SP	Set Hinges Left side mounted	

7002 B Door Assembly Right



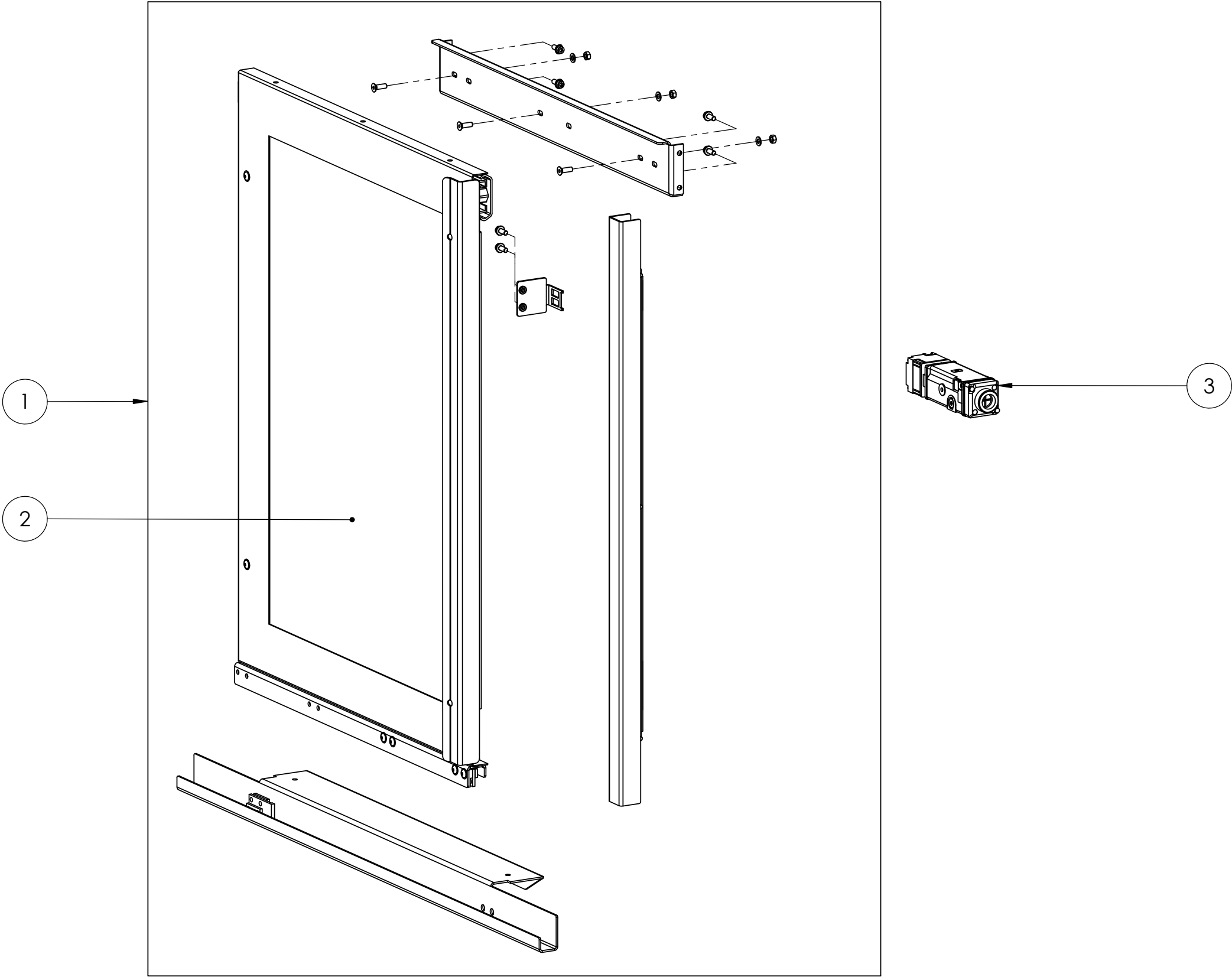
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818411-SP	Door complete	
2	1817131-SP	Set Hinge 96 Type-B	

7003 Display Assembly



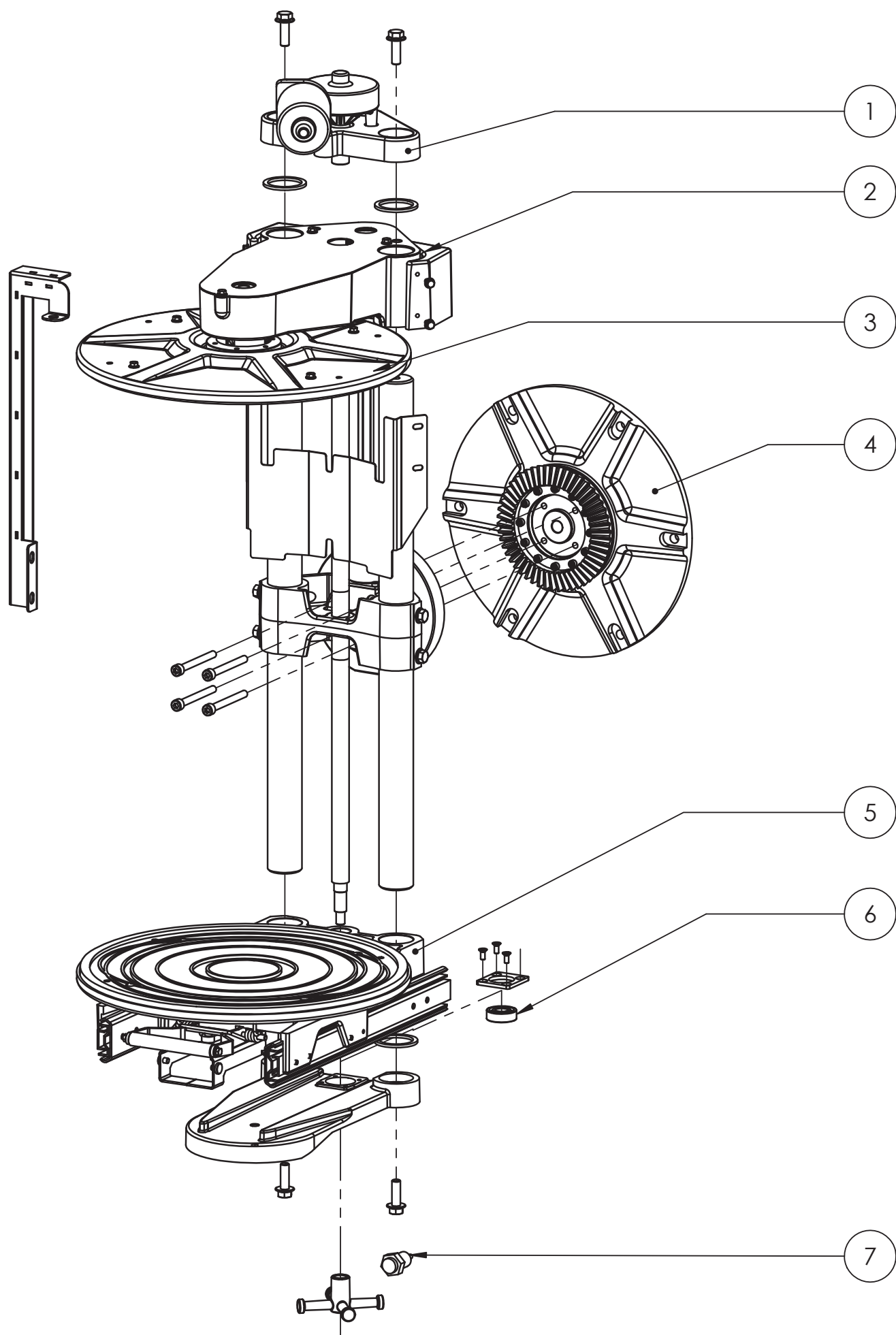
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1864937-SP	Emergency Switch Complete	
2	1818152-SP	Keyboard Foil,GA	
3	1818180-SP	Display complete	
4	1818130-SP	Display SK & GA	
5	1818322-SP	Keystone RJ45	

7004 Sliding door GA480



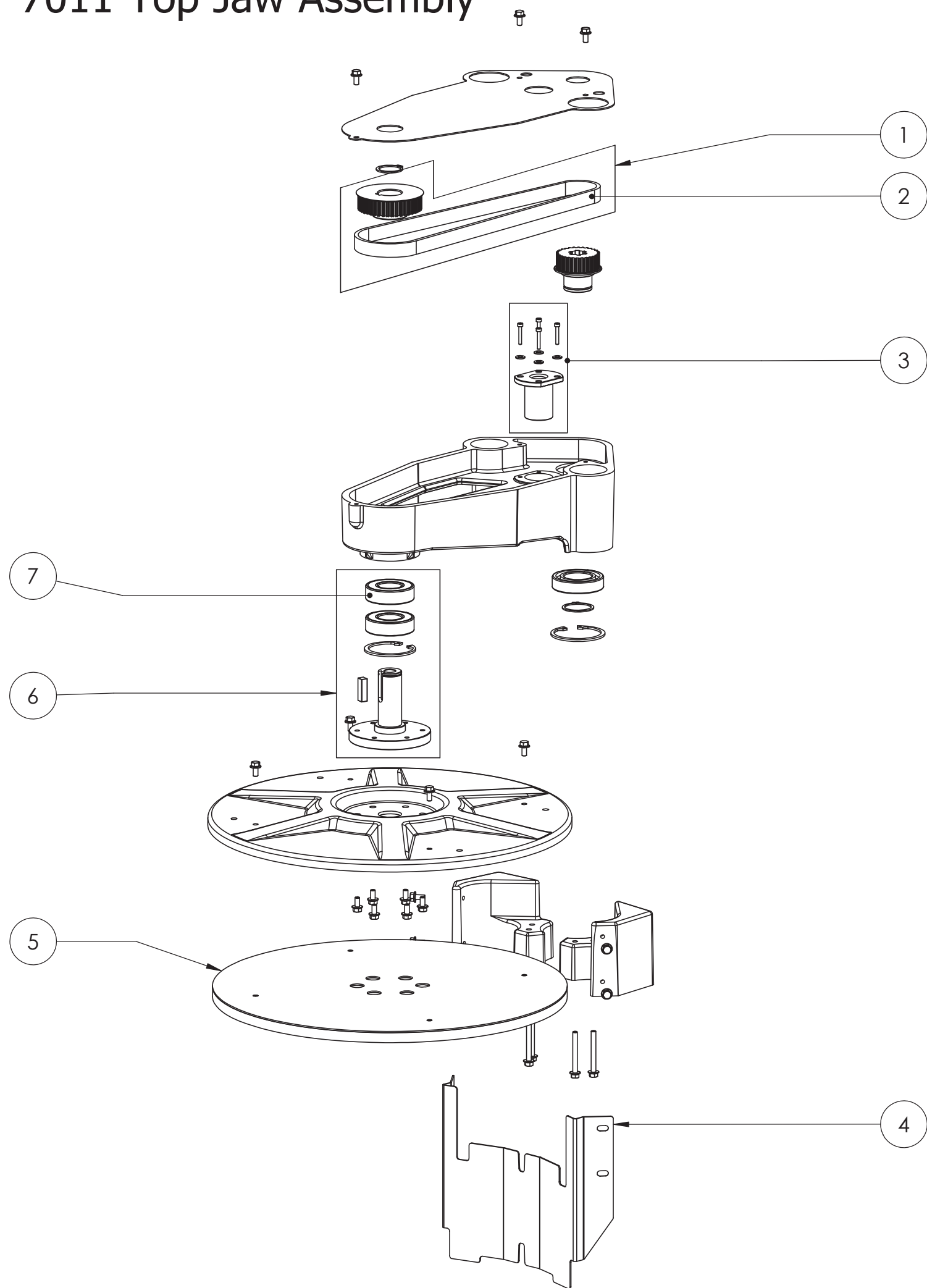
PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	QTY
1	1865570-SP	Sliding door		1
2	1818412-SP	Door,plexiglas,8mm		1
3	1865971-SP	Doorlock, slidingdoor only		1

7010 Cradle and Spindle Housing



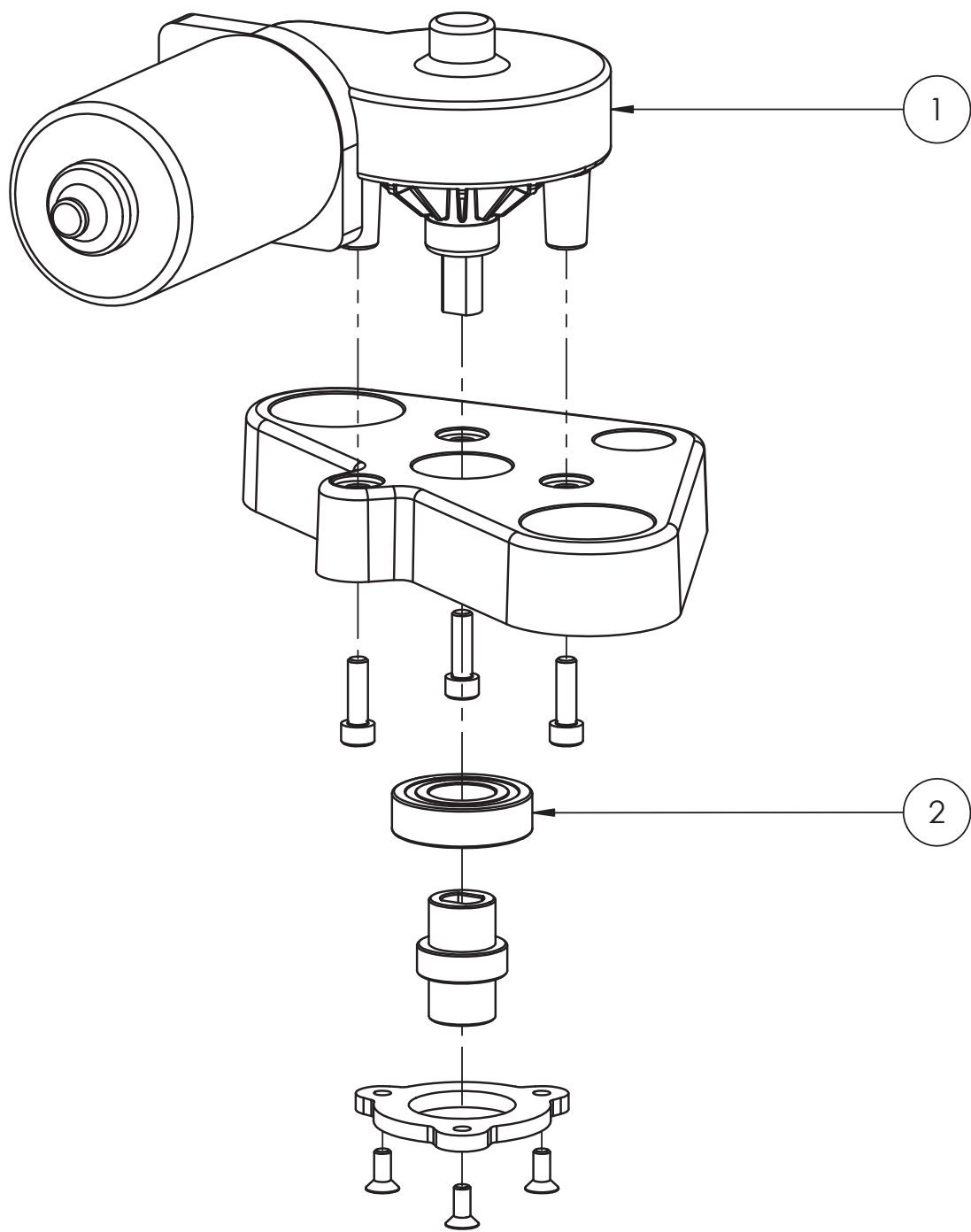
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		Automatic clamping assembly	Page 7012
2		Top Jaw Assembly	Page 7011
3		GUIDE BAR ASSEMBLY	Page 7014
4		Spindle Housing Assembly	Page 7015
5		Extractable Jaw Assembly	Page 7013
6	1865228-SP	Bearing	
7	1818217-SP	Sensor clamp encoder	

7011 Top Jaw Assembly



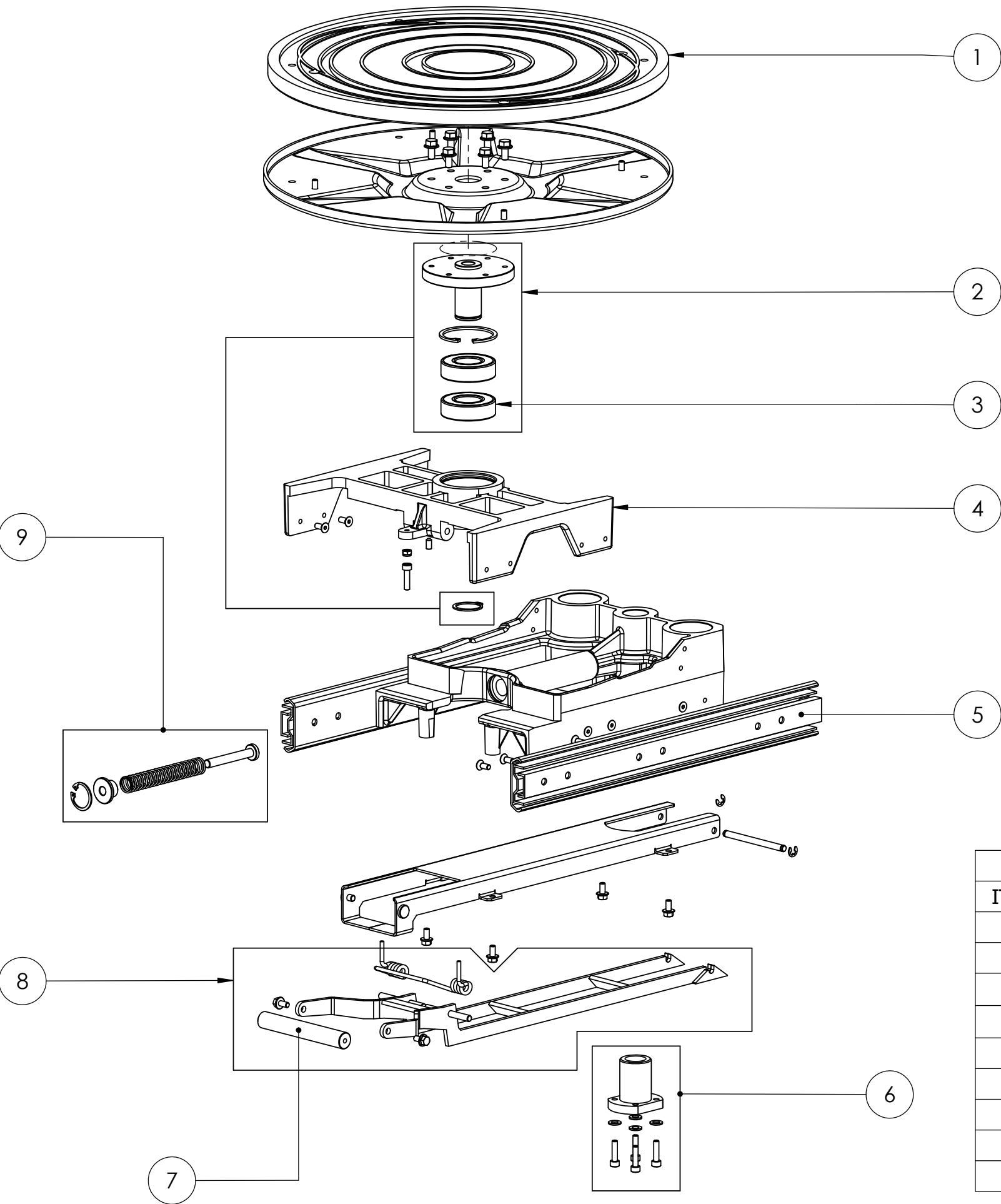
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1865023-SP	BELT WITH PULLEY,SET	
2	1865232-SP	BELT GT3 750 5MGT 15	
3	1865417-SP	LEAD SCREW NUT LH,SET	
4	1818294-SP	SPLASH GUARD TOP	
5	1865426-SP	VULCANIZED PLATE, TOP	
6	1865204-SP	CLAMPING DISC SHAFT,SET	
7	1092015-SP	BEARING	

7012 Automatic clamping assembly



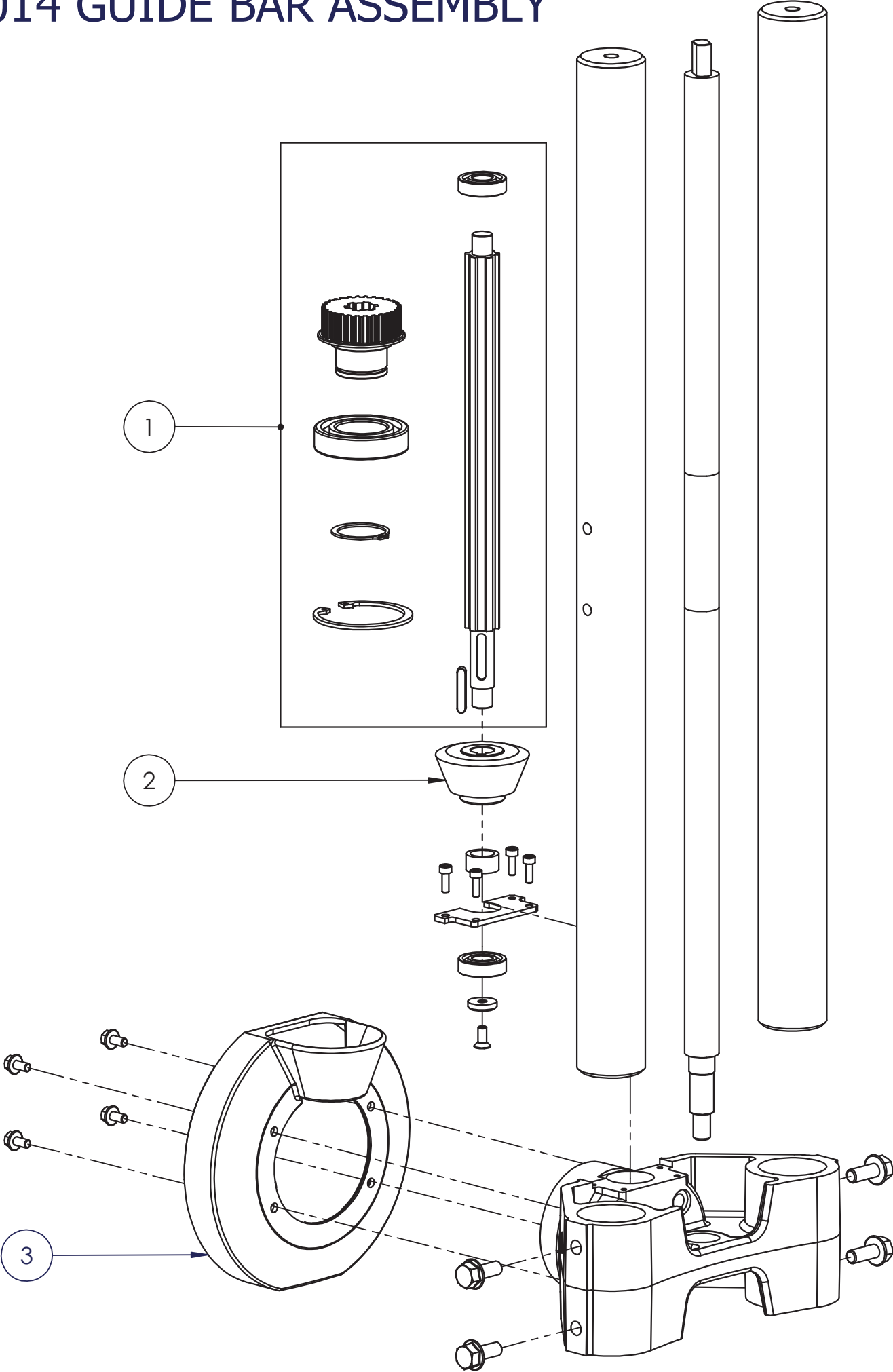
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818223-SP	Clamp motor	
2	1092070-SP	Bearing	

7013 Extractable Jaw Assembly



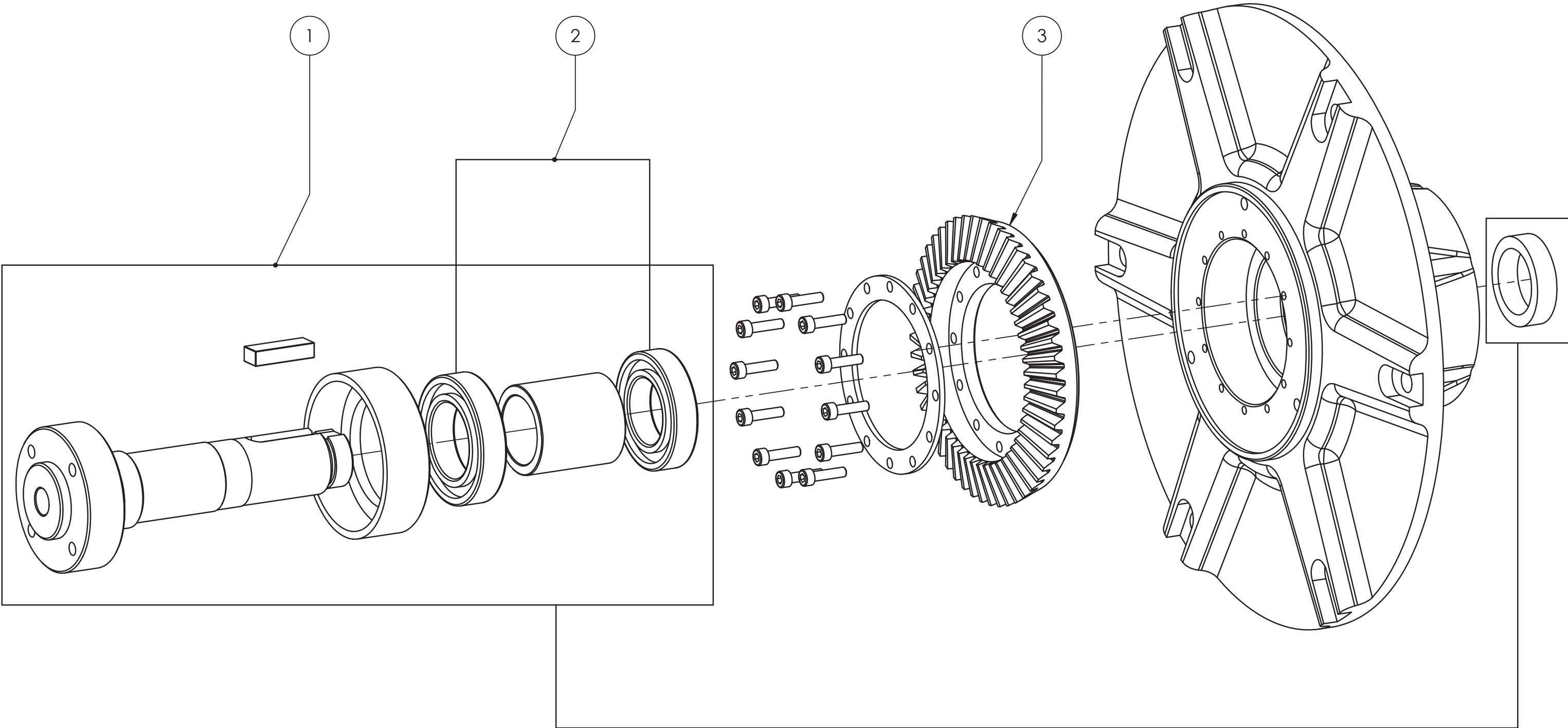
PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	QTY
1	1865425-SP	LOWER PLATE		1
2	1865205-SP	CLAMPING DISC SHAFT,BOTTOM		1
3	1092015-SP	BEARING		2
4	1865184-SP	EXTRACTABLE BLOCK		1
5	1865231-SP	EXTRACTABLE RAIL,2 PCS		2
6	1865177-SP	LEAD SCREW NUT RH,SET		1
7	1865206-SP	EXTRACTABLE HANDLE		1
8	1865188-SP	EXTRACTABLE HANDLE, SET		1
9	1865190-SP	PLUNGER,SET		1

7014 GUIDE BAR ASSEMBLY



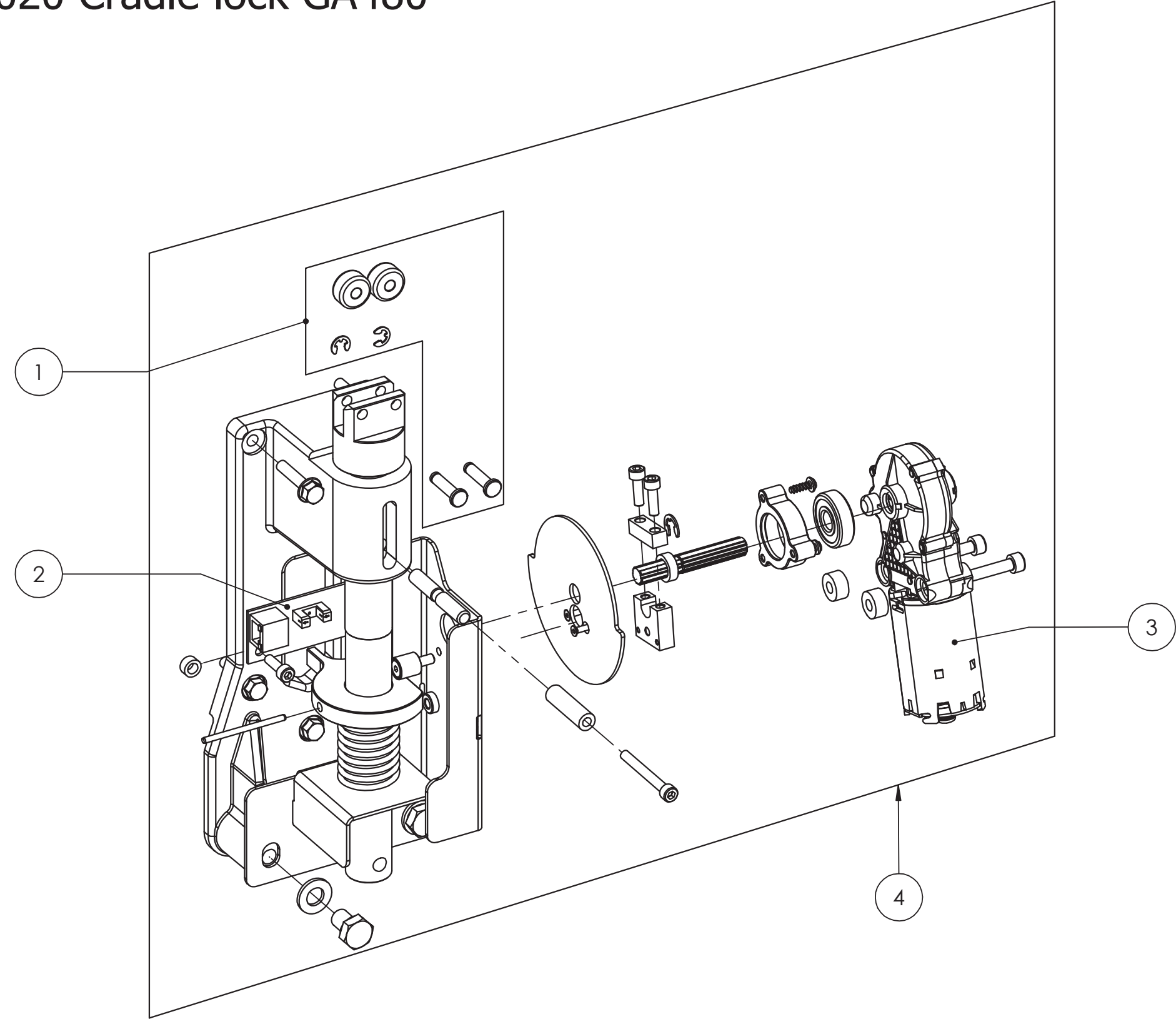
PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	QTY
1	1865789-SP	SPLINED DRIVING PULLEY,SET		1
2	1818428-SP	PINION GEAR		1
3	1865182-SP	GEAR COVER		1

7015 Spindle Housing Assembly



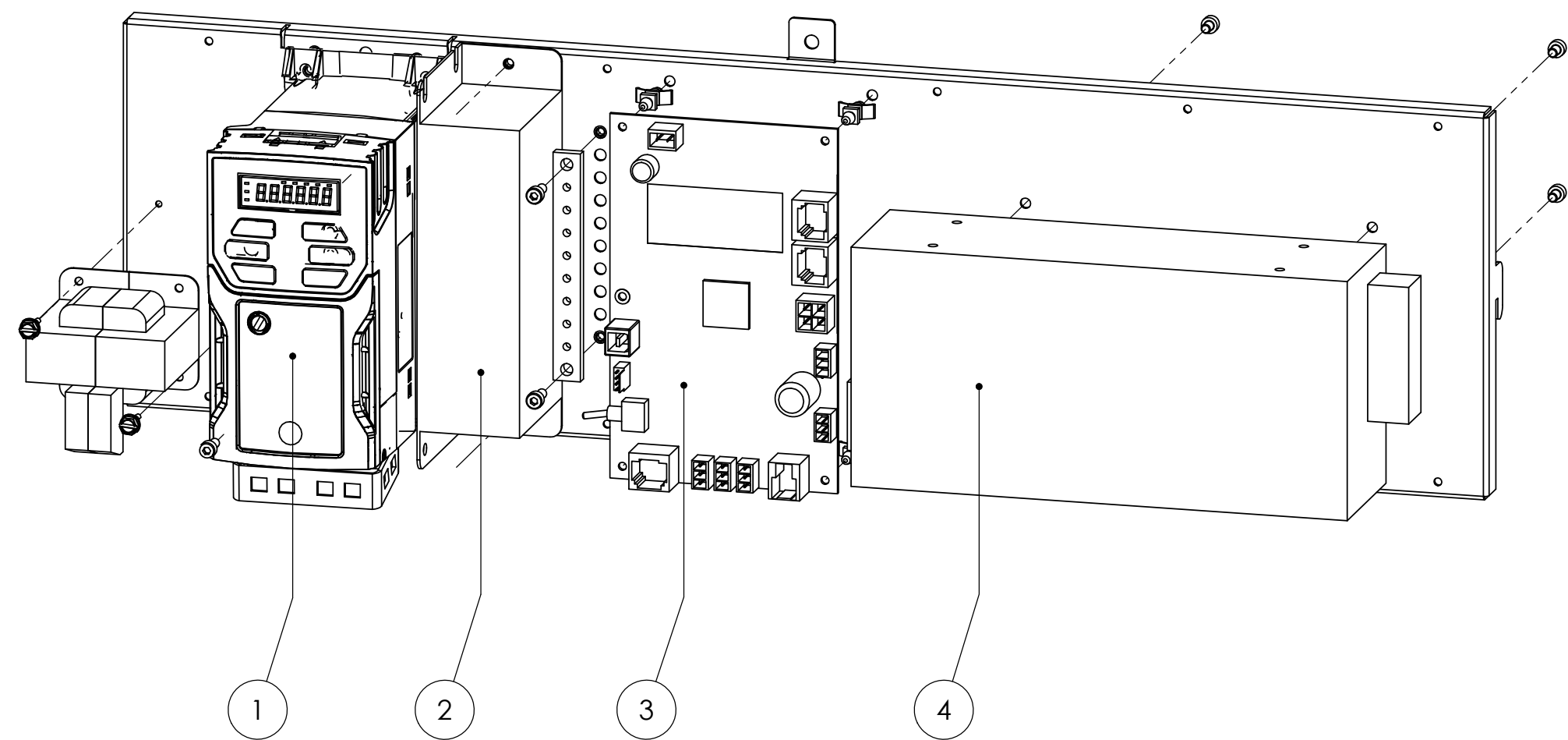
PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	QTY
1	1818364-SP	MAIN SPINDLE,SET		1
2	1818378-SP	BEARING SET		1
3	1818427-SP	BEVELGEAR		1

7020 Cradle lock GA480



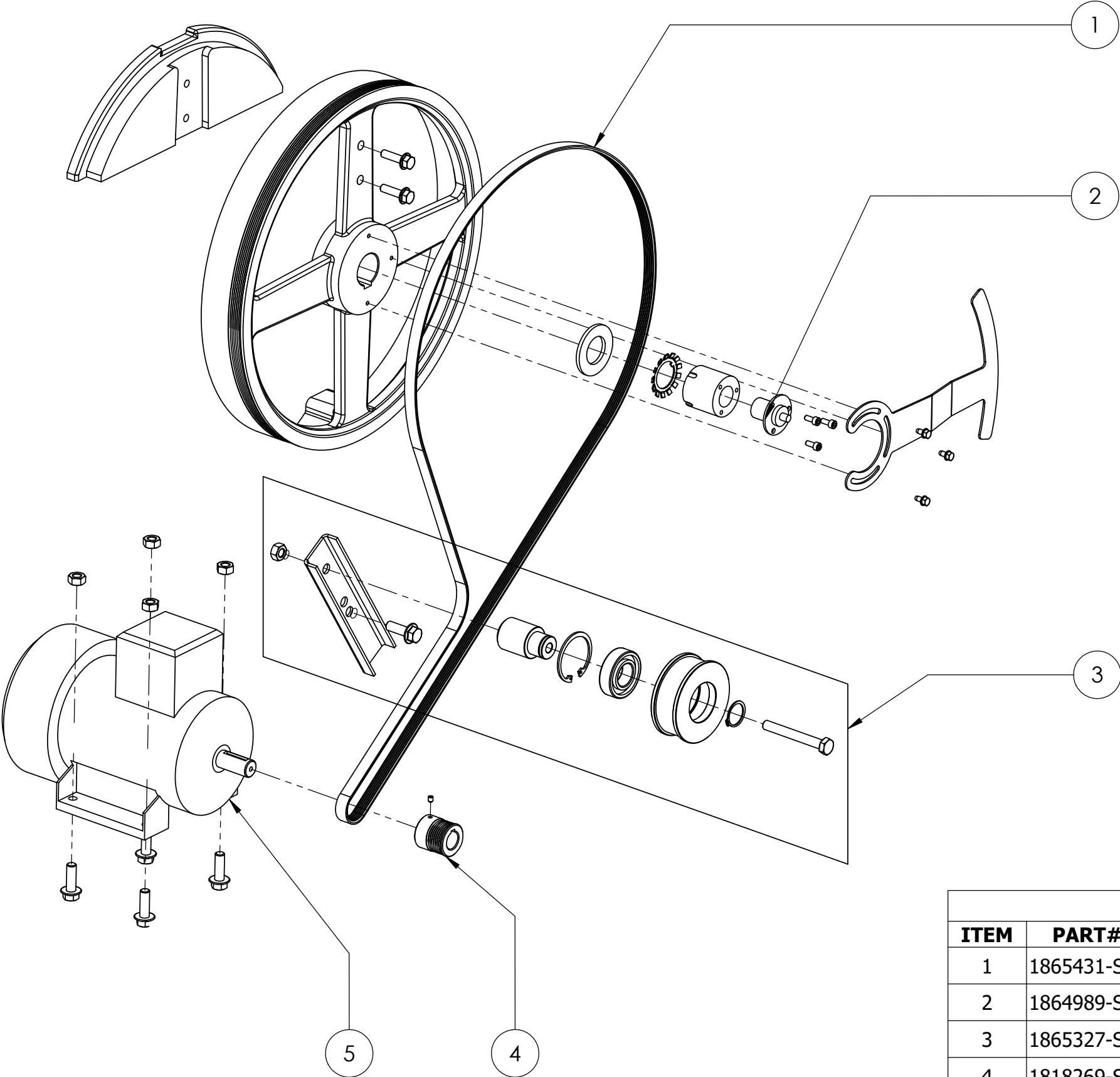
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1865218-SP	LOCK ROLLER,SET,2 PCS	
2	1818018-SP	PCB LOCK	
3	1818252-SP	LOCK MOTOR	
4	1865583-SP	Cradle lock assembly	

7030 Electronic Plate Assembly



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1864913-SP	Inverter 3G3MX2-AB004-E	Up to 14-03-2022
1	1865880-SP	Inverter,C200-012-00033	From 15-03-2022
2	1865400-SP	FILTER	
3	1818155-SP	PCB,logic board V3.1	
4	1818255-SP	Powersupply	

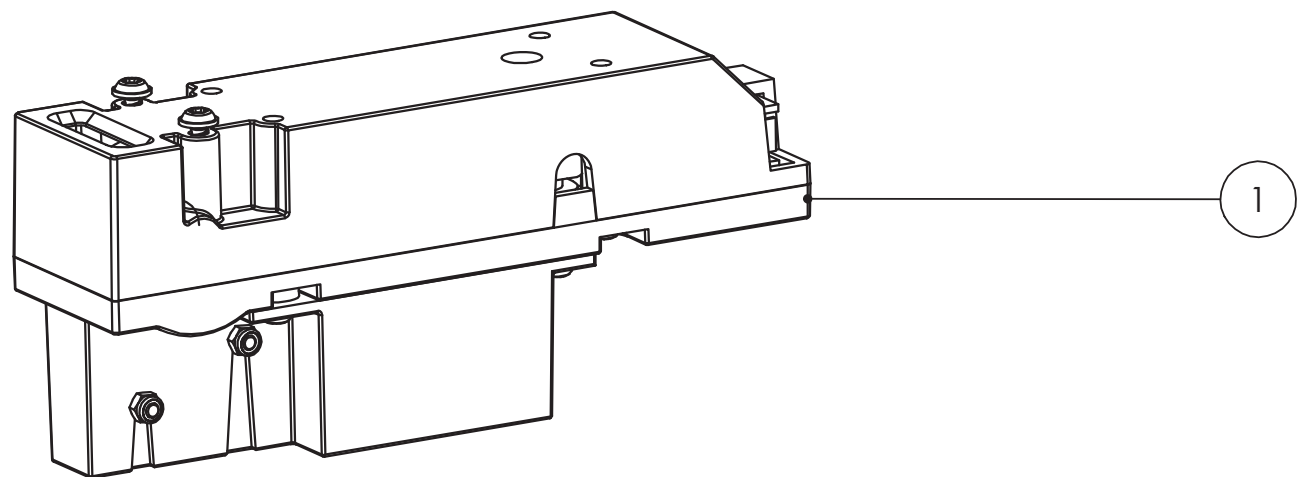
7040 Cradle pulley assembly



PARTS LIST				
ITEM	PART#	DESCRIPITON	REMARK	QTY
1	1865431-SP	BELT		1
2	1864989-SP	SLIPRING		1
3	1865327-SP	BELT TENTIONER ASSEMBLY,SET		1
4	1818269-SP	MOTOR PULLEY,ø36		1
5	1865815-SP	Motor,750W,3phase,IE3		1

7050-A Door lock

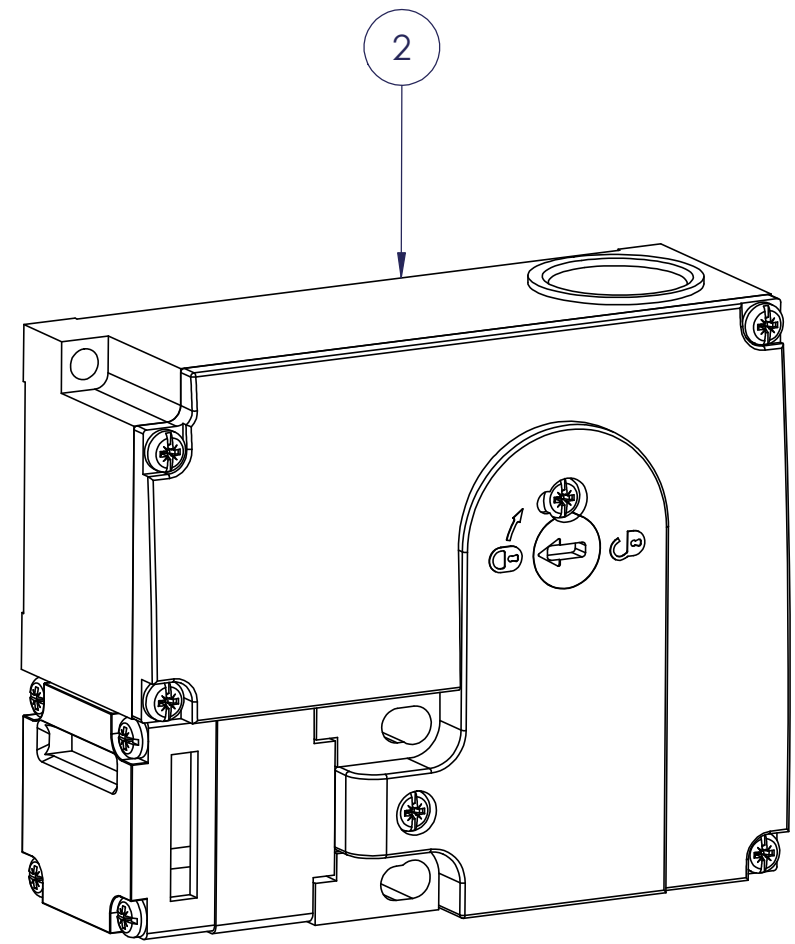
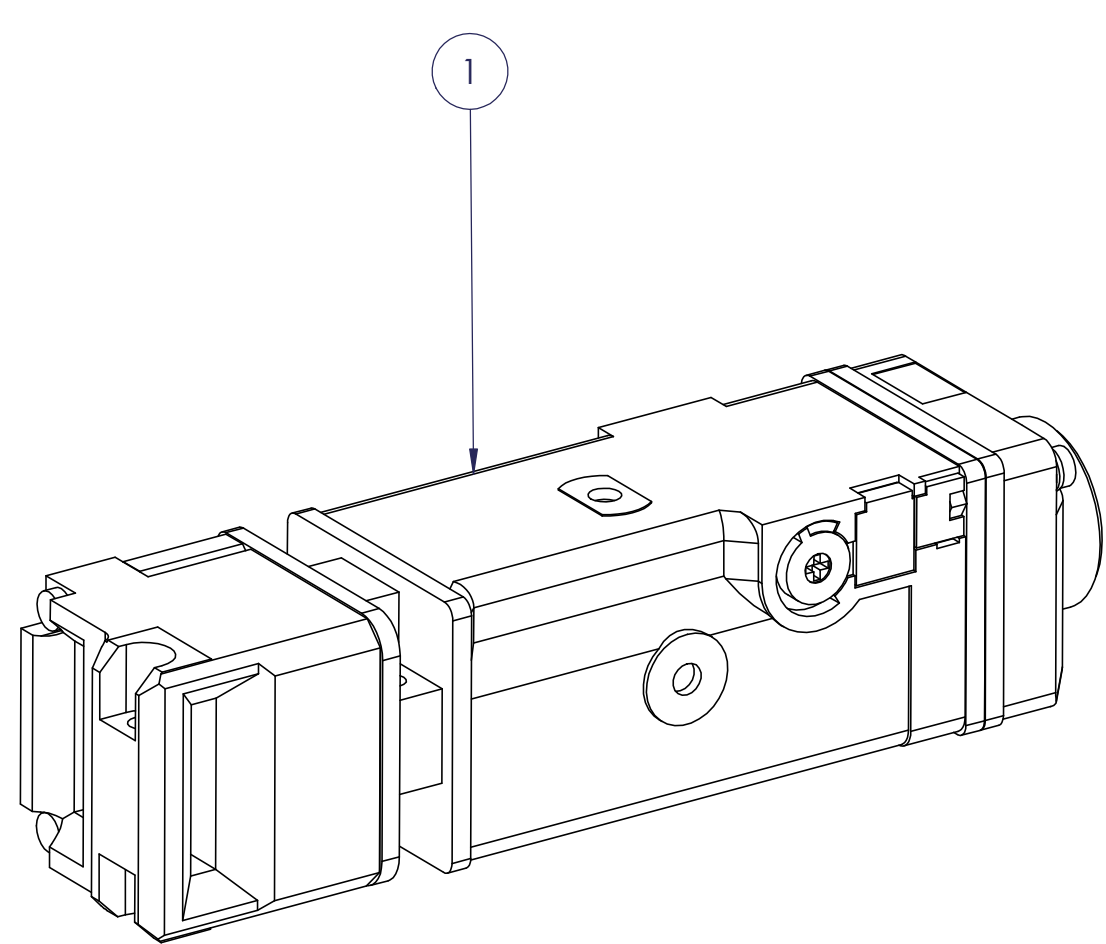
Up to 01/04/2016, only for codes 99480



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1817406-SP	DOORLOCK	

7050-B Door lock

From 01/04/2016



PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	QTY.
1		Door lock	Old Omron or Euchner, use item 3	1
2	1865563-SP	Door lock	From 17-11-2024	1
3	1866121-SP	Door lock retrofit kit	Up to 16-11-2024	1