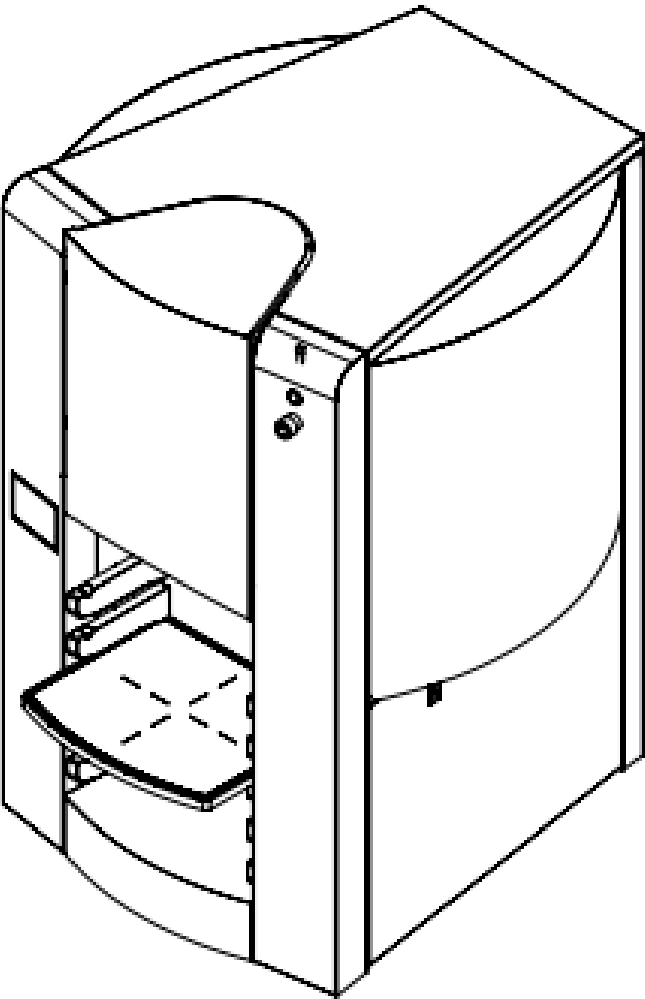
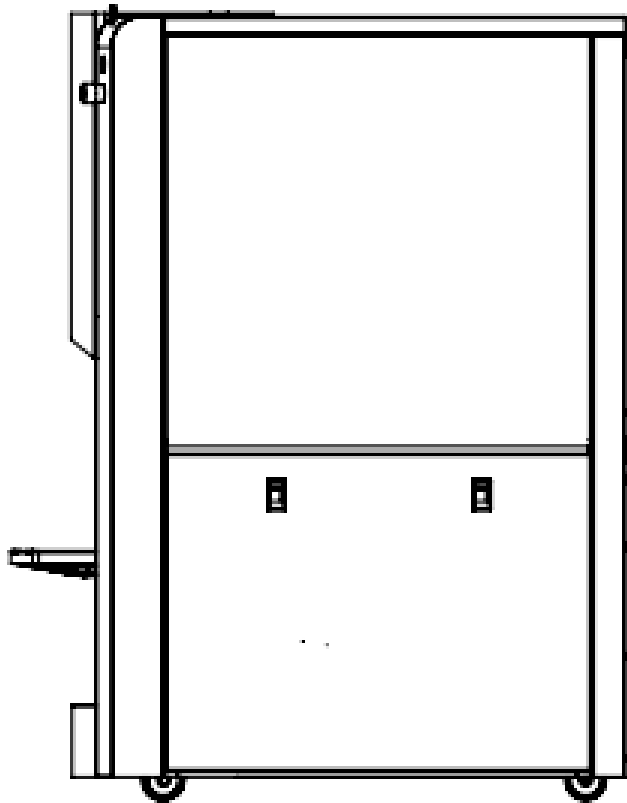
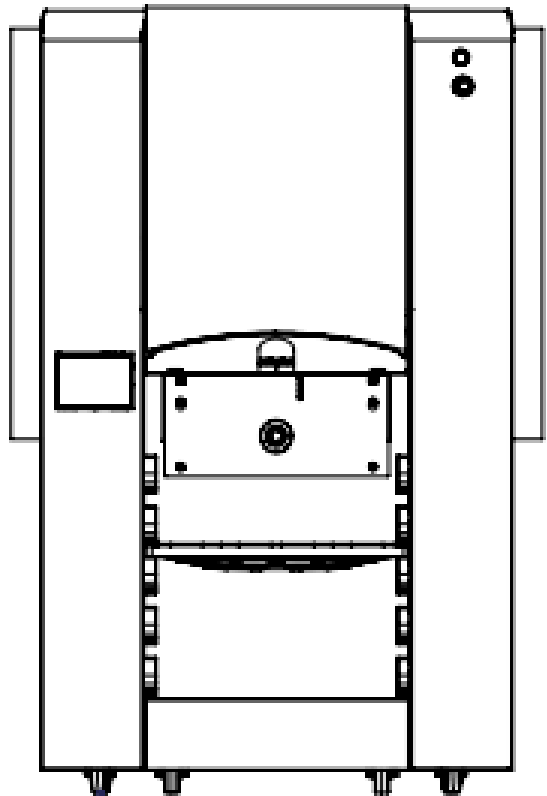
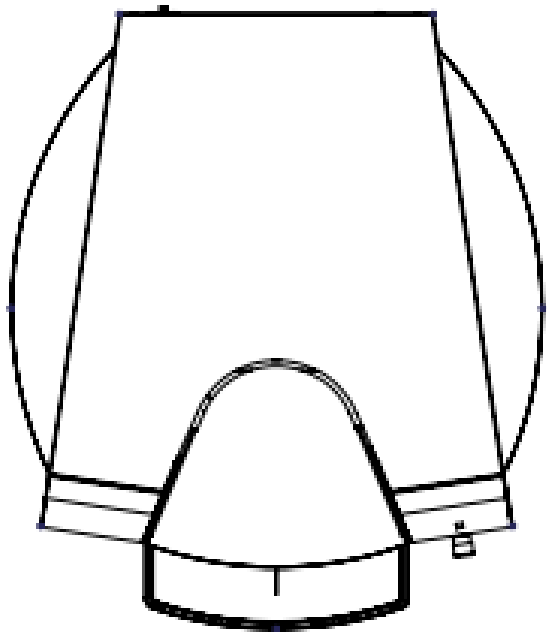
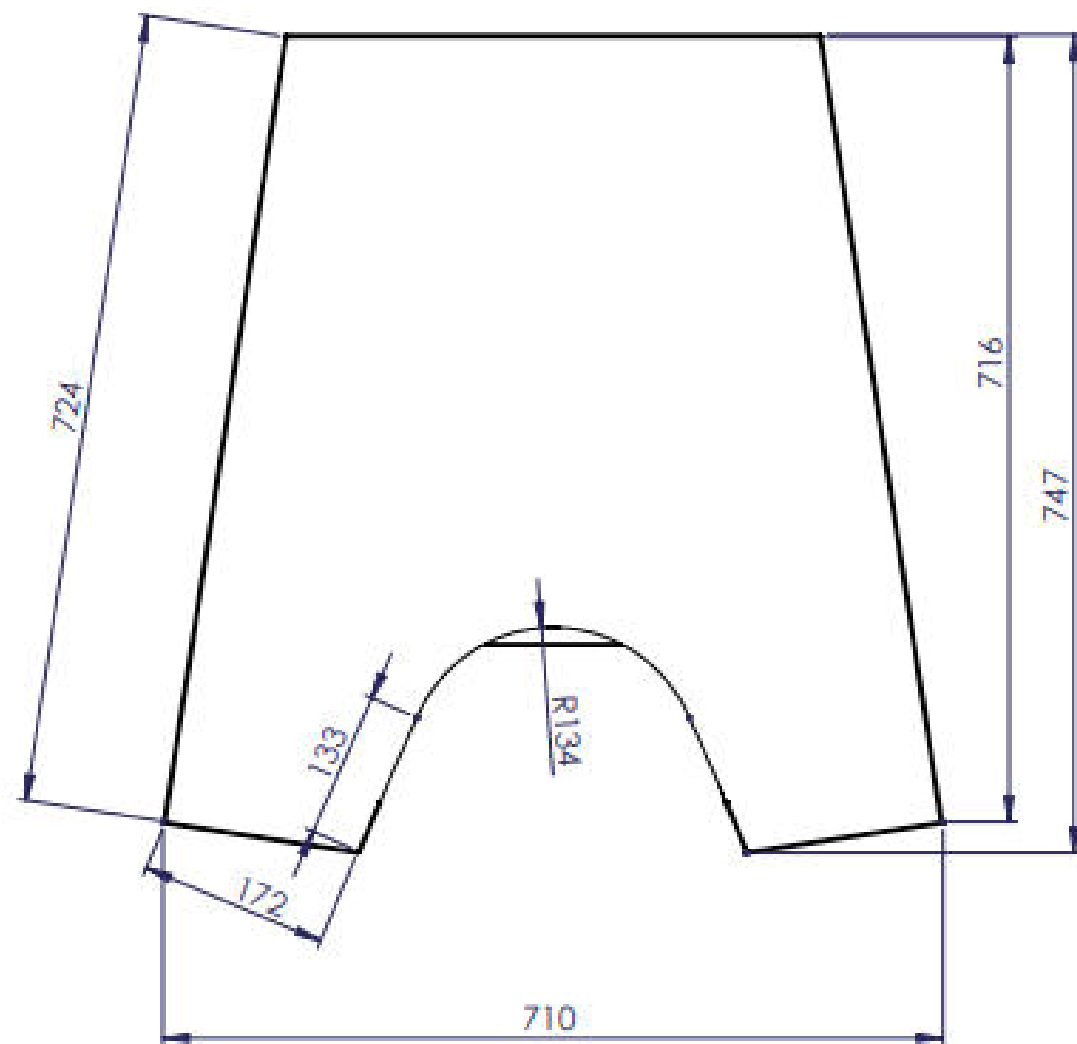
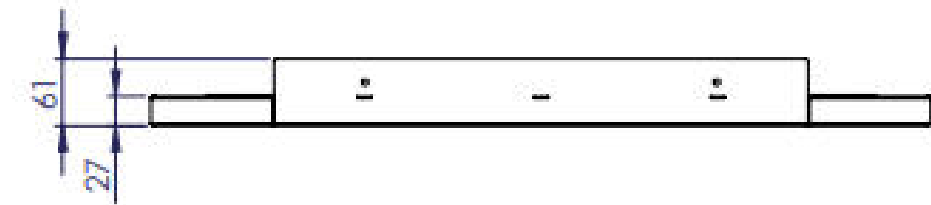
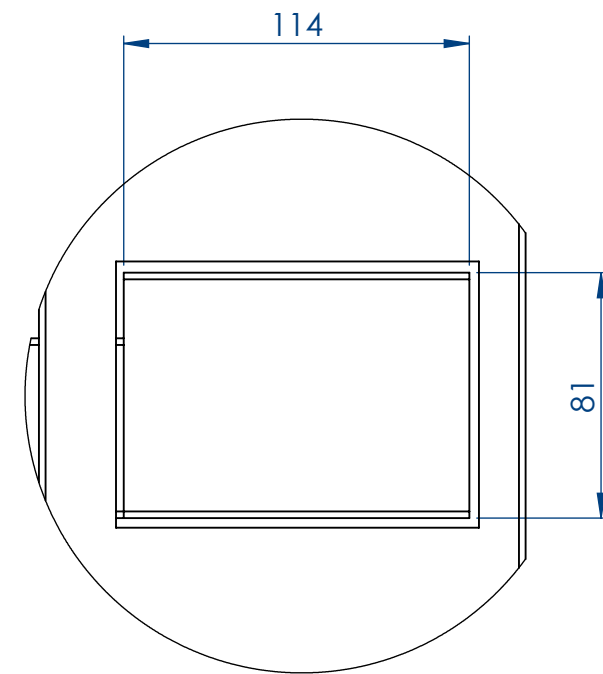
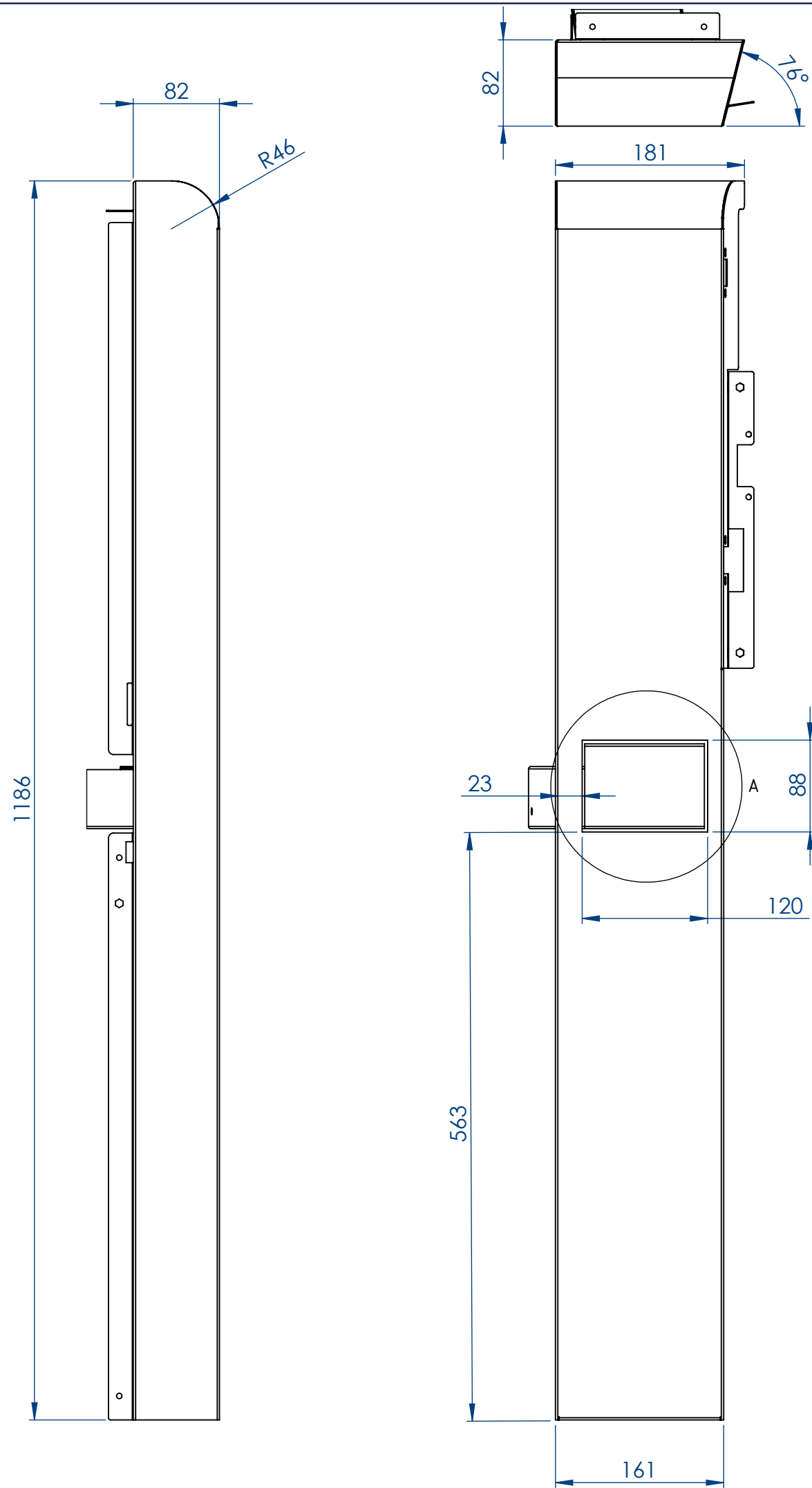




Drawn by	Drawing according to ISO 1101, ISO 406, NEN 3634			Dim. ISO 2768-M, unless specified otherwise		ISO-5457
Material	See Bill Of Materials	Unit	mm	Linear dimensions	Angular dimensions	
Colour		Dims		2000-4000 ±2	< -10 ±1°	A3
Remark		Date		1000-2000 ±1.2	10-50 ±0°30'	
			Project	400-1000 ±0.8	50-120 ±0°20'	Scale
				120-400 ±0.5	120-400 ±0°10'	
			Description	30-120 ±0.3	400- > ±0°5'	1:20
				6-30 ±0.2	Charter dimensions	
			Item Number	3-6 ±0.1	0.5-3 ±0.2	TI E4
				0.5-3 ±0.1	3-6 ±0.5	
			Sticker dimensions	6- > ±1	6- > ±1	

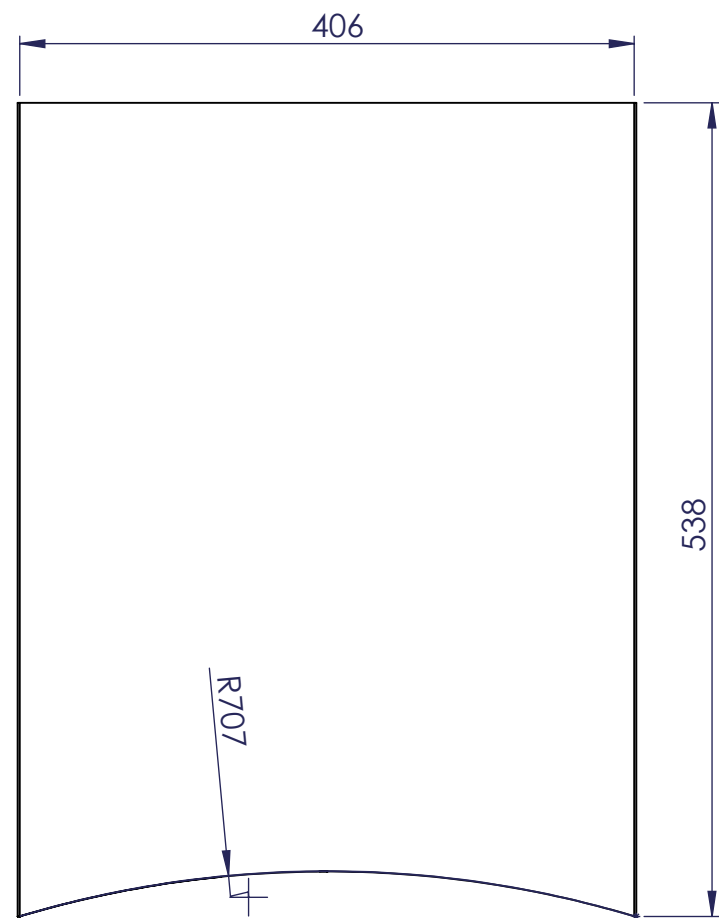
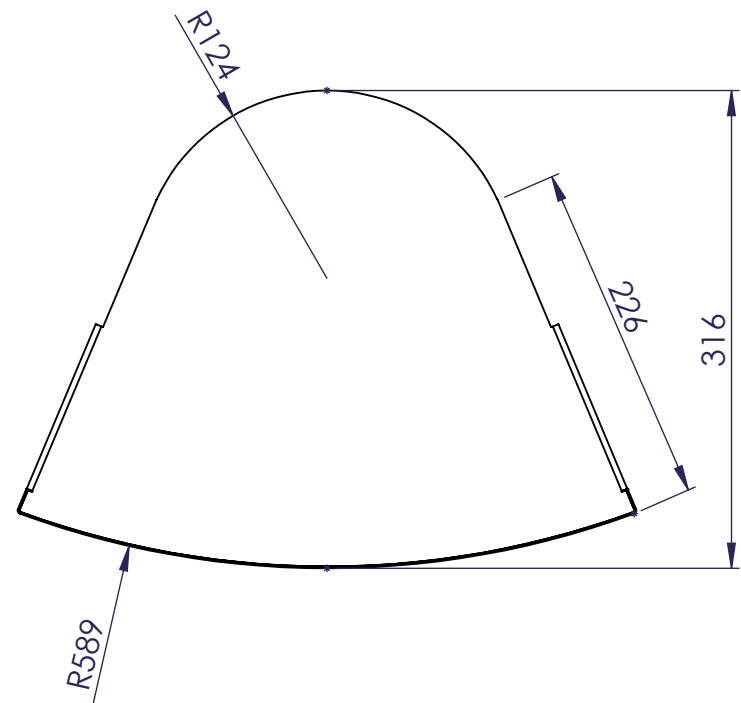


Drawn by		Drawing according to ISO 1101, ISO 406, NEN 3634			Dim. ISO 2768-M, unless specified otherwise		ISO-5457
Material	See Bill Of Materials	Unit	mm	Project	Linear dimensions	Angular dimensions	
Colour		Dims			2000-4000 ±2	< -10 ±1°	
Remark		Date			1000-2000 ±1.2	10-50 ±0°30'	
					400-1000 ±0.8	50-120 ±0°20'	
				120-400 ±0.5	120-400 ±0°10'		
				400- > ±0°5'			
				30-120 ±0.3	Chamfer dimensions	Scale 1:20	
				6-30 ±0.2	0.5-3 ±0.2		
				3-6 ±0.1	3-6 ±0.5		
				0.5-3 ±0.1	6- > ±1		
						Item Number TI E4	
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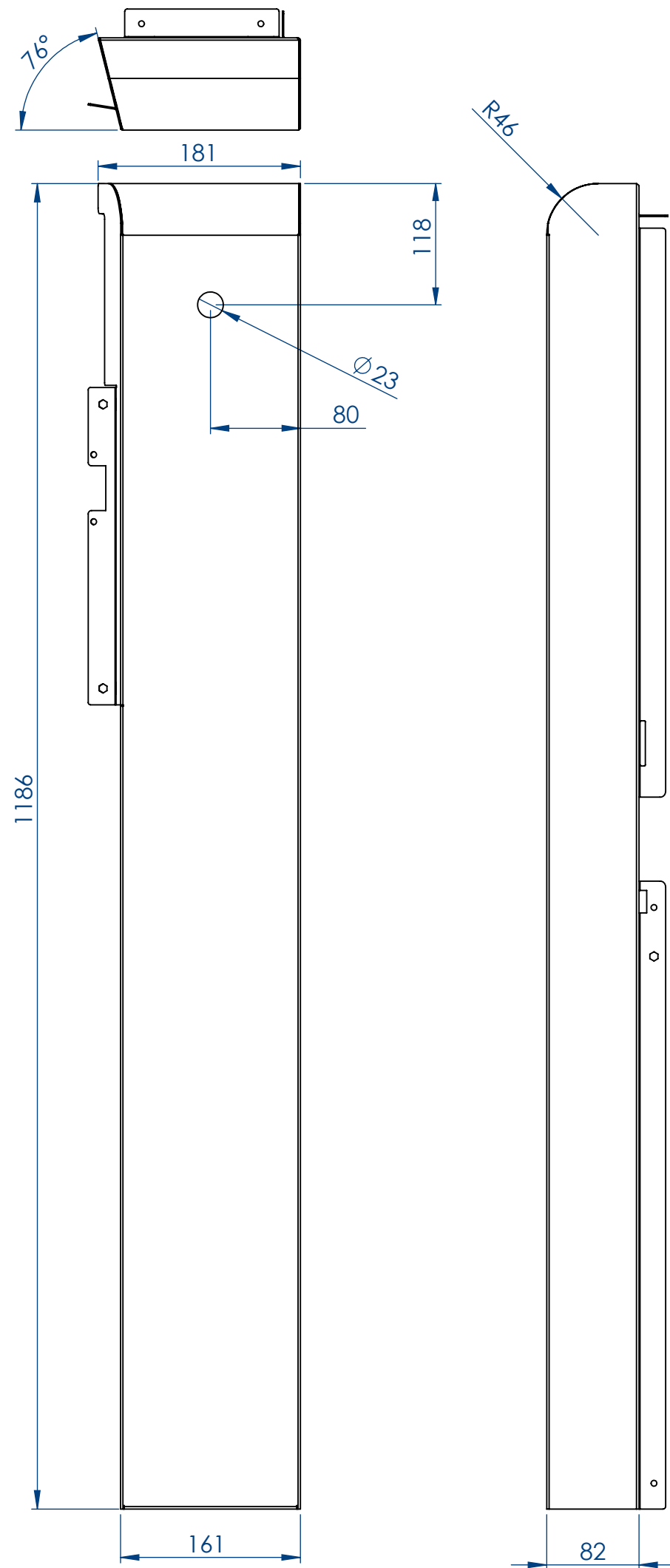


DETAIL A
SCALE 2 : 5

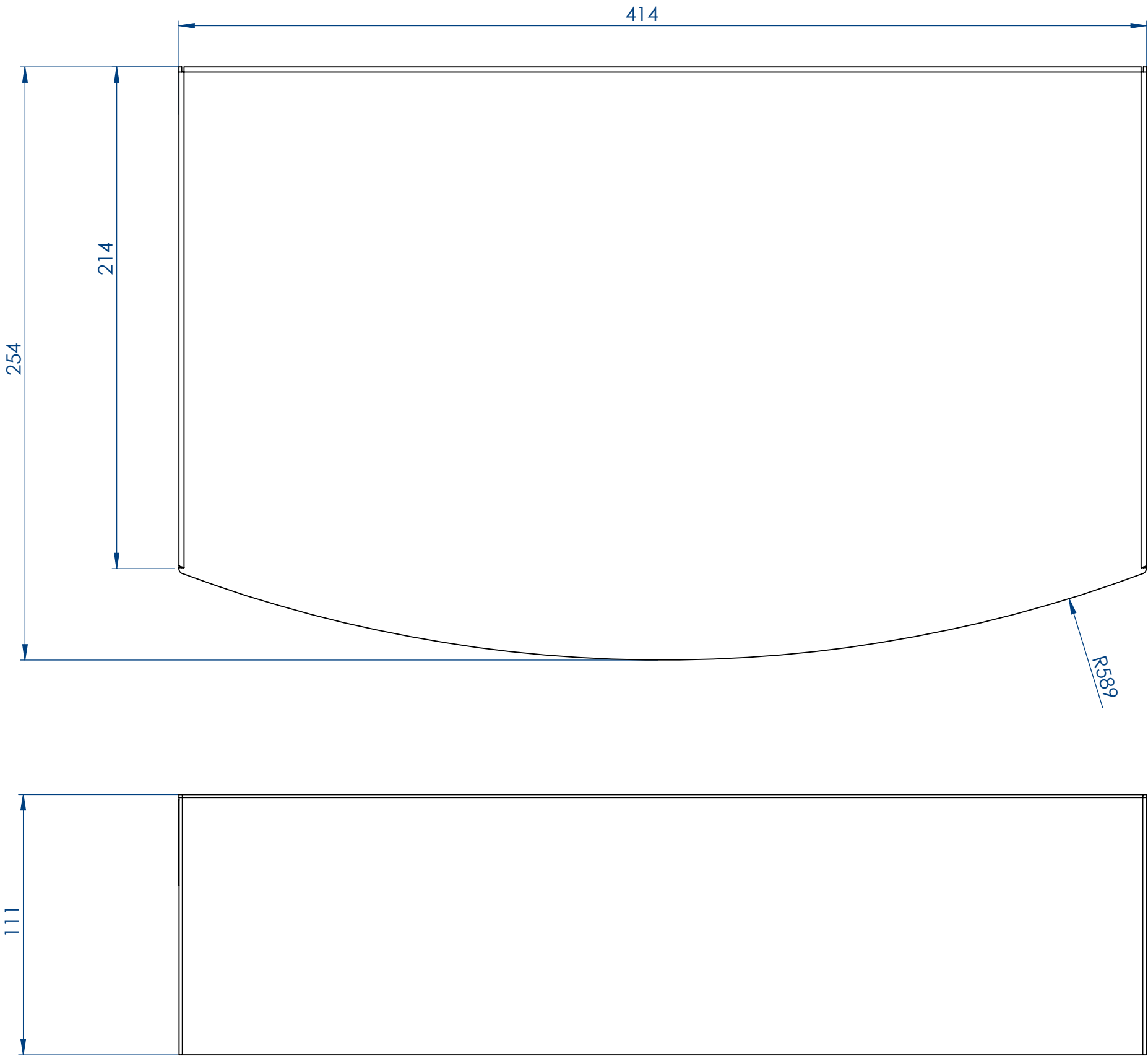
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Material	See Bill Of Materials	Unit	mm	Project	Linear dimensions		Angular dimensions			
Colour		Dims			2000-4000	±2	< -10	±1°		
Remark		Date			1000-2000	±1.2	10-50	±0°30'		
					400-1000	±0.8	50-120	±0°20'		
					120-400	±0.5	120-400	±0°10'		
					30-120	±0.3	400->	±0°5'		
					6-30	±0.2	Chamfer dimensions			
					3-6	±0.1	0.5-3	±0.2		
					0.5-3	±0.1	3-6	±0.5		
							6->	±1°		
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					Sticker dimensions					



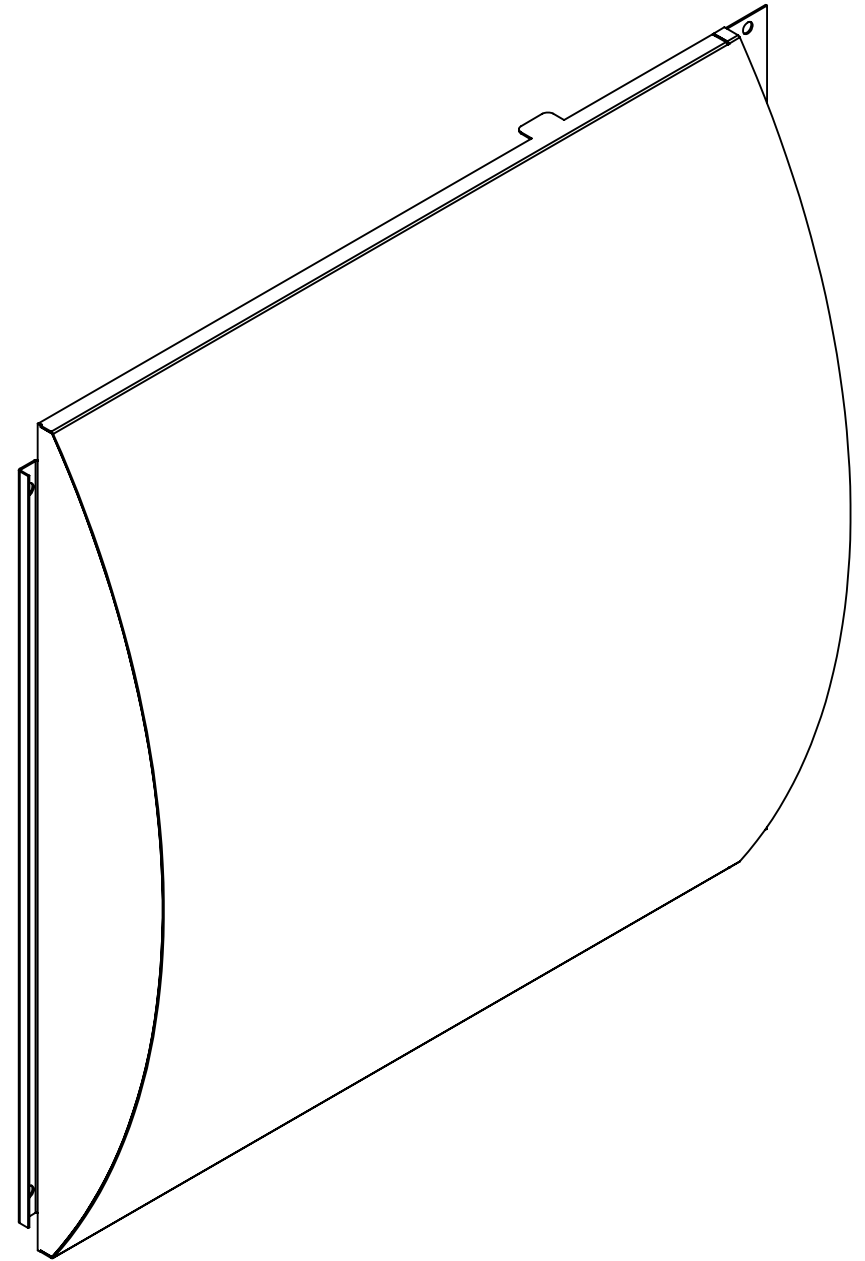
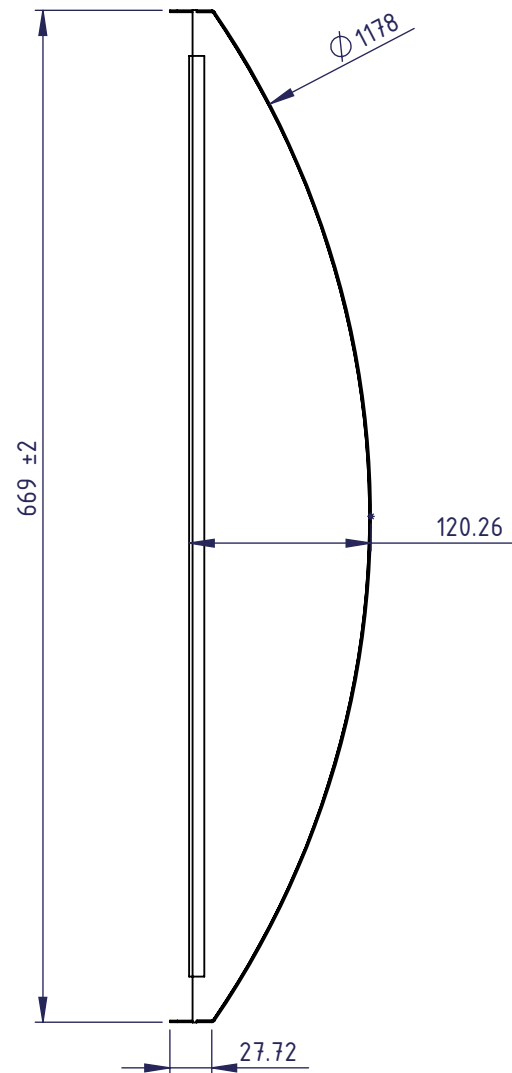
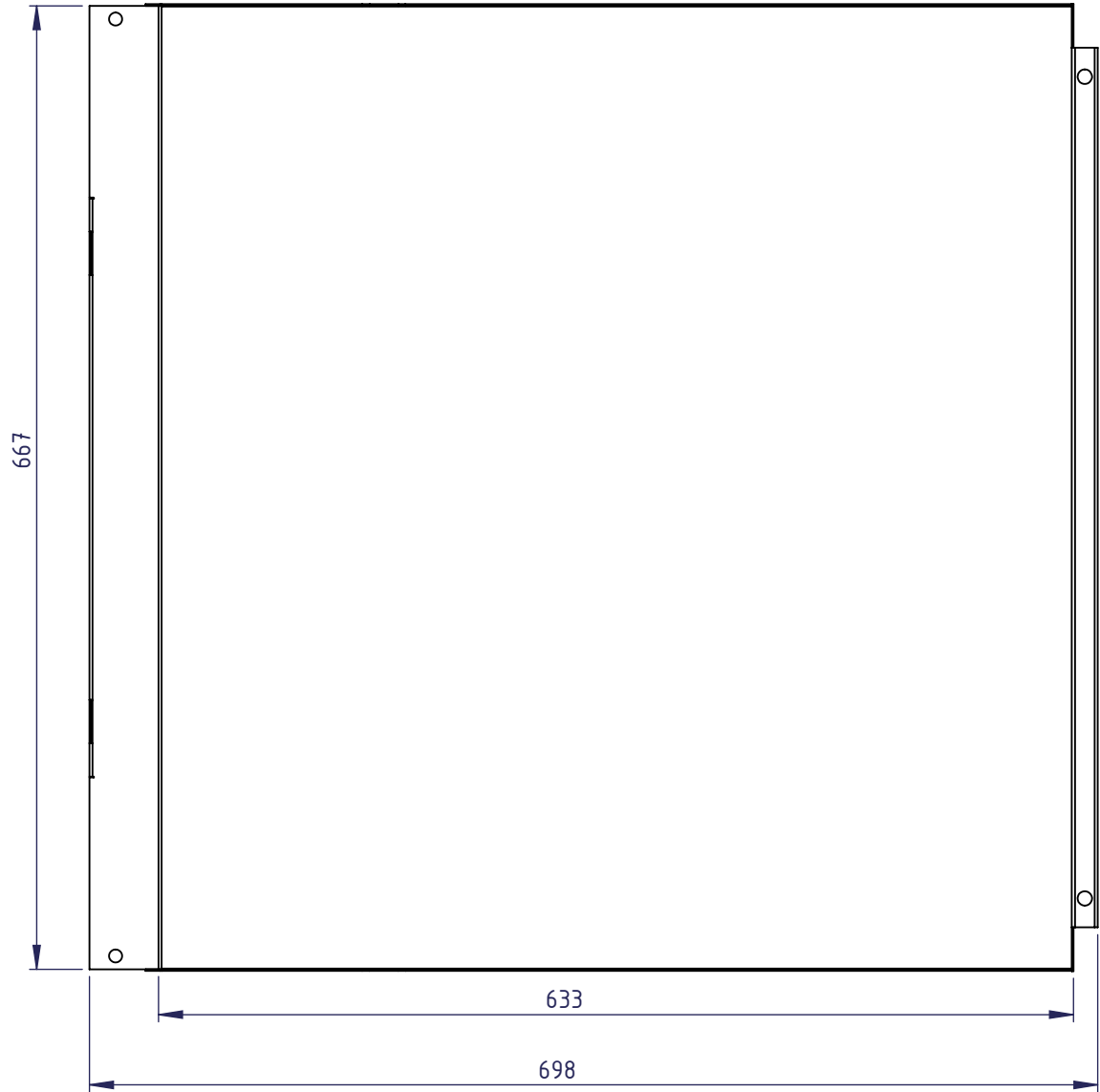
Drawn by		Drawing according to ISO 1101, ISO 406, NEN 3634			Dim. ISO 2768-M, unless specified otherwise			ISO-5457			
Material	See Bill Of Materials	Unit	mm	Project	Linear dimensions		Angular dimensions				
Colour		Dims			2000-4000	±2	< -10	±1°			
Remark					1000-2000	±1.2	10-50	±0°30'			
				400-1000	±0.8	50-120	±0°20'				
				120-400	±0.5	120-400	±0°10'				
		Date			30-120	±0.3	400- >	±0°5'			
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							6-30		±0.2	0,5-3	±0.2
							3-6		±0.1	3-6	±0.5
							0.5-3		±0.1	6- >	±1
Assembly Part number		Description			Item Number						
		Sticker dimensions			TI E4						



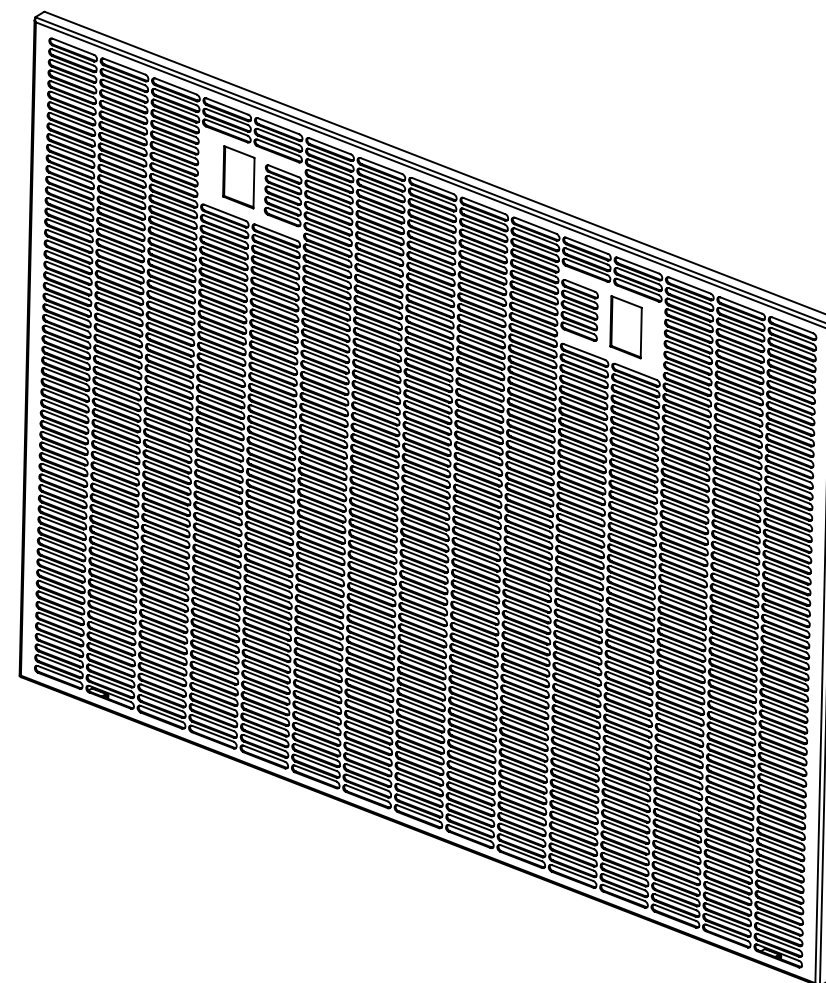
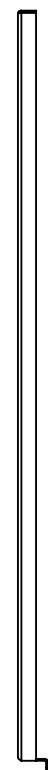
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Material	See Bill Of Materials	Unit	mm		Linear dimensions		Angular dimensions				
Colour		Dims		Project	2000-4000	±2	< -10	±1°	A3		
					1000-2000	±1.2	10-50	±0°30'			
				400-1000	±0.8	50-120	±0°20'				
				120-400	±0.5	120-400	±0°10'				
Remark		Date			30-120	±0.3	400- >	±0°5'			
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							6-30	±0.2		0,5-3	±0.2
							3-6	±0.1		3-6	±0.5
							0.5-3	±0.1		6->	±1



Drawn by		Drawing according to ISO 1101, ISO 406, NEN 3634			Dim. ISO 2768-M, unless specified otherwise			ISO-5457		
Material	See Bill Of Materials	Unit	mm	Project		Linear dimensions		Angular dimensions		A3
Colour		Dims				2000-4000	±2	< -10	±1°	
Remark		Date				1000-2000	±1.2	10-50	±0°30'	
				400-1000	±0.8	50-120	±0°20'			
						120-400	±0.5	120-400	±0°10'	
						400- >	±0°5'	Chamber dimensions		Scale 1:20
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				6-30	±0.2	0.5-3	±0.2			
				3-6	±0.1	3-6	±0.5			
				0.5-3	±0.1	6- >	±1			
						Item Number		TI E4		



Drawn by		Drawing according to ISO 1101, ISO 406, NEN 3634			Dim. ISO 2768-M, unless specified otherwise			ISO-5457					
Material		Unit	mm	Project 0404	Linear dimensions		Angular dimensions						
Colour		Dims			2000-4000	±2	< -10	±1°					
Remark		Date			1000-2000	±1.2	10-50	±0°30'					
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										120-400	±0.5	120-400	±0°10'
										30-120	±0.3	400->	±0°5'
										6-30	±0.2	Chamfer dimensions	
										3-6	±0.1	0.5-3	±0.2
					0.5-3	±0.1	3-6	±0.5					
							6->	±1					



Drawn by		Drawing according to ISO 1101, ISO 406, NEN 3634			Dim. ISO 2768-M, unless specified otherwise		ISO-5457
Material		Unit	mm	Project 404	Linear dimensions	Angular dimensions	
Colour		Dims	Date		2000-4000 ±2 1000-2000 ±1.2 400-1000 ±0.8 120-400 ±0.5 120-400 ±0.3	< 10 ±1° 10-50 ±0°30' 50-120 ±0°20' 120-400 ±0°10' 400-> ±0°5'	
Remark					30-120 ±0.2 6-30 ±0.1 3-6 ±0.1 0.5-3	Chamfer dimensions 0.5-3 ±0.2 3-6 ±0.5 6-> ±1	
		THE NETHERLANDS P.O. Box 220 - 2170 AE Sassenheim Tel. +31(0)252 240 800 www.fast-fluid.com			 		Scale 1:10
INDIA		CONFIDENTIAL PROPRIETARY MATERIAL: All design, reproduction, manufacturing, use & sales rights of items shown here on or of articles fabricated therefrom are expressly reserved by FAST & FLUID 2015.			Item Number TI E4		
Assembly Part number		Description Frame_Panel_Side_Down					

