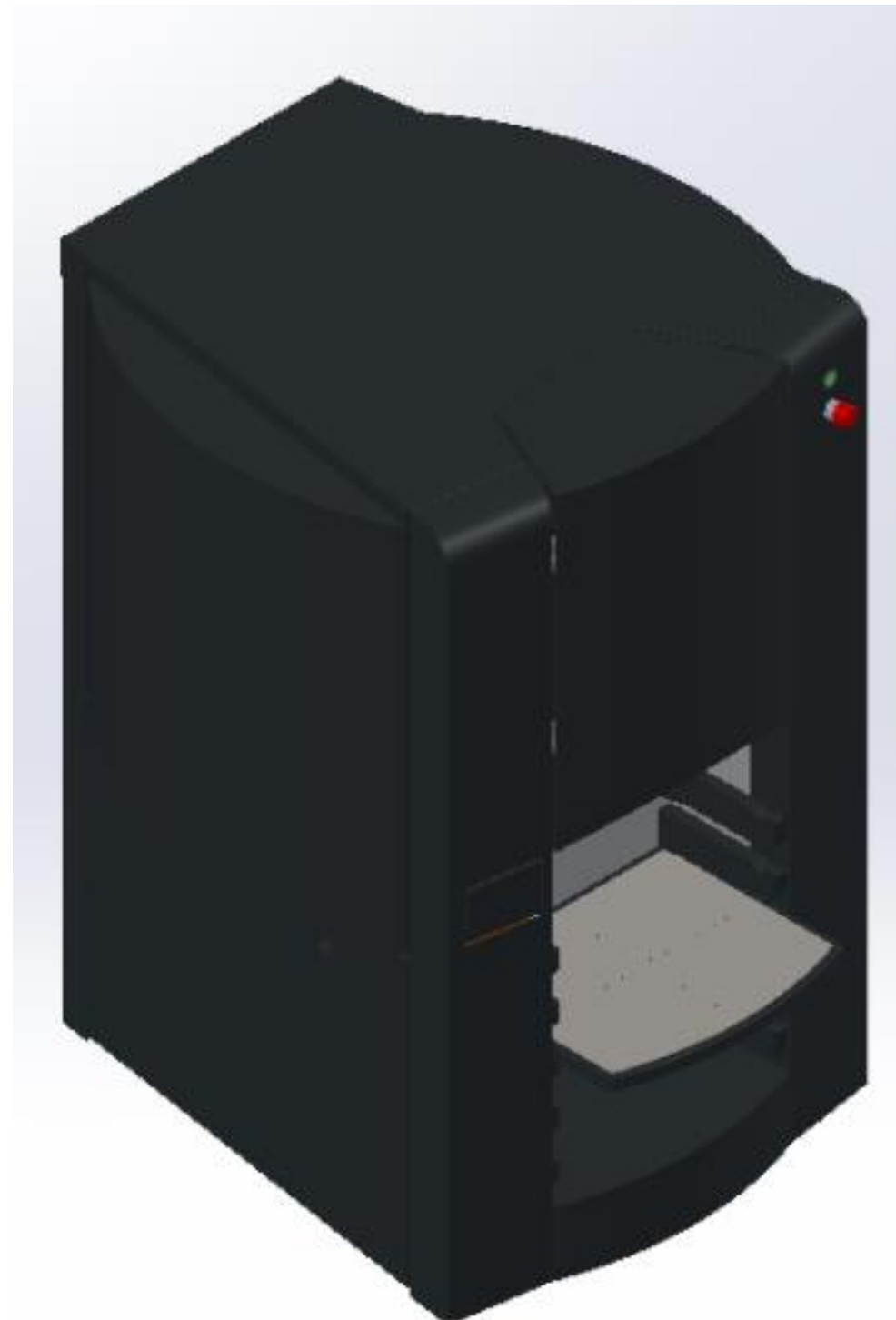


SPARE PARTS BOOK

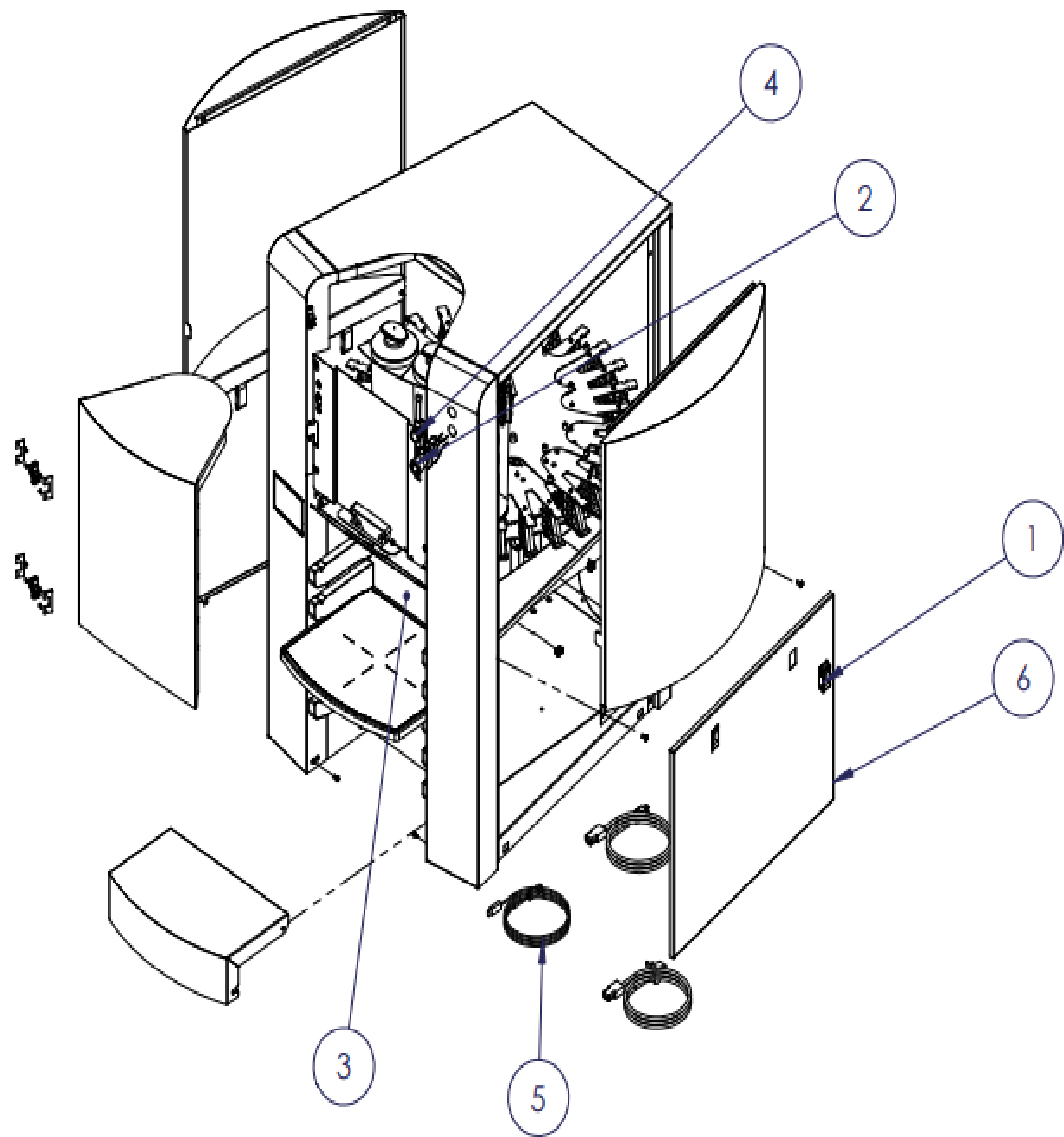
TI Element 4



INDEX

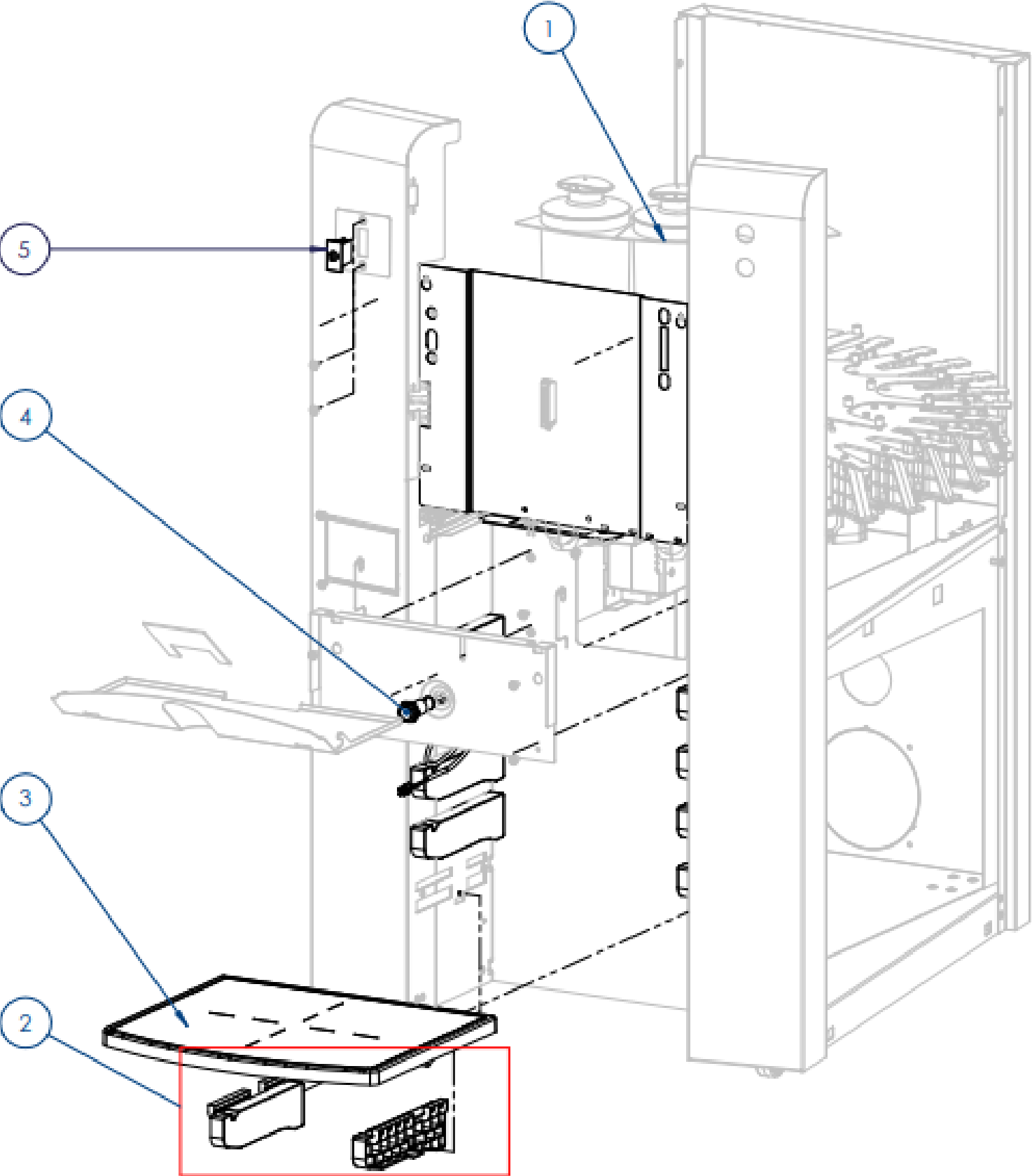
TI Element 4	8700
Dispense bay parts	8701
Inner frame parts	8702
XDM TI E4	8330
Brush unit	8706
Turn table	8420
Power Module	8331
Table drive unit	8332
Mid beam.....	7443
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8311 Canister 1.3 L.....	8311
8312 Canister 2.3 L.....	8312
8313 Canister 2.3 L, Inner.....	8313
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8315 Pump mechanics.....	8315
Heating module 1819274-SP	7470

8700 – TI Element 4



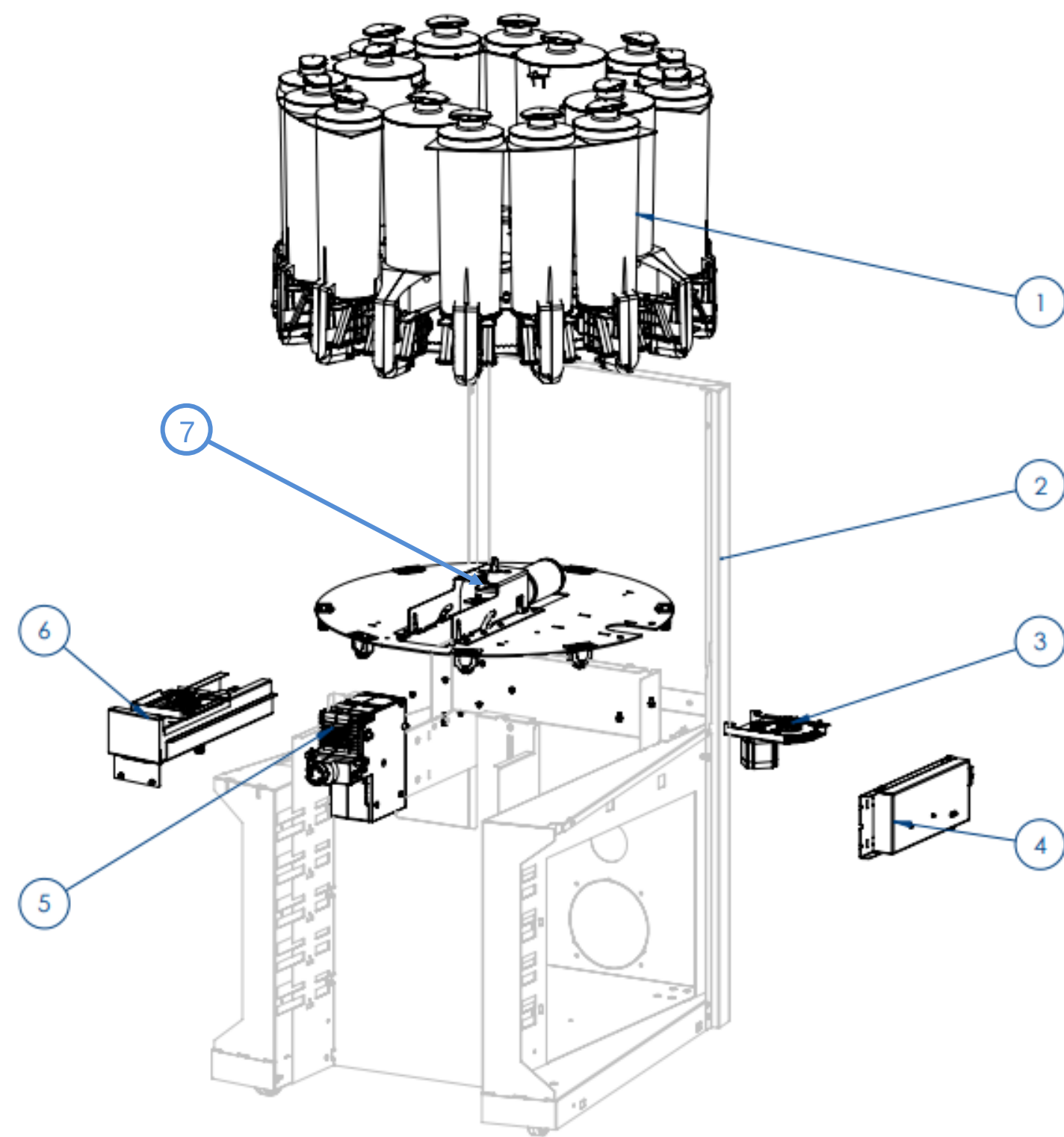
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1862332-SP	Latch,slide,40-525,set 2pcs.	
2	FM300105-SP	EMswitch complete	
3		Dispense bay parts	
4	FM300178-SP	Pilot light complete - E4	
5	1817218-SP	USB Communication Cable	
6	FM300190-SP	Frame,Panel,side,down 2pcs	Deco
6	FM300179-SP	Frame,Panel,side,down 2pcs	Solv

8701 Dispense bay parts



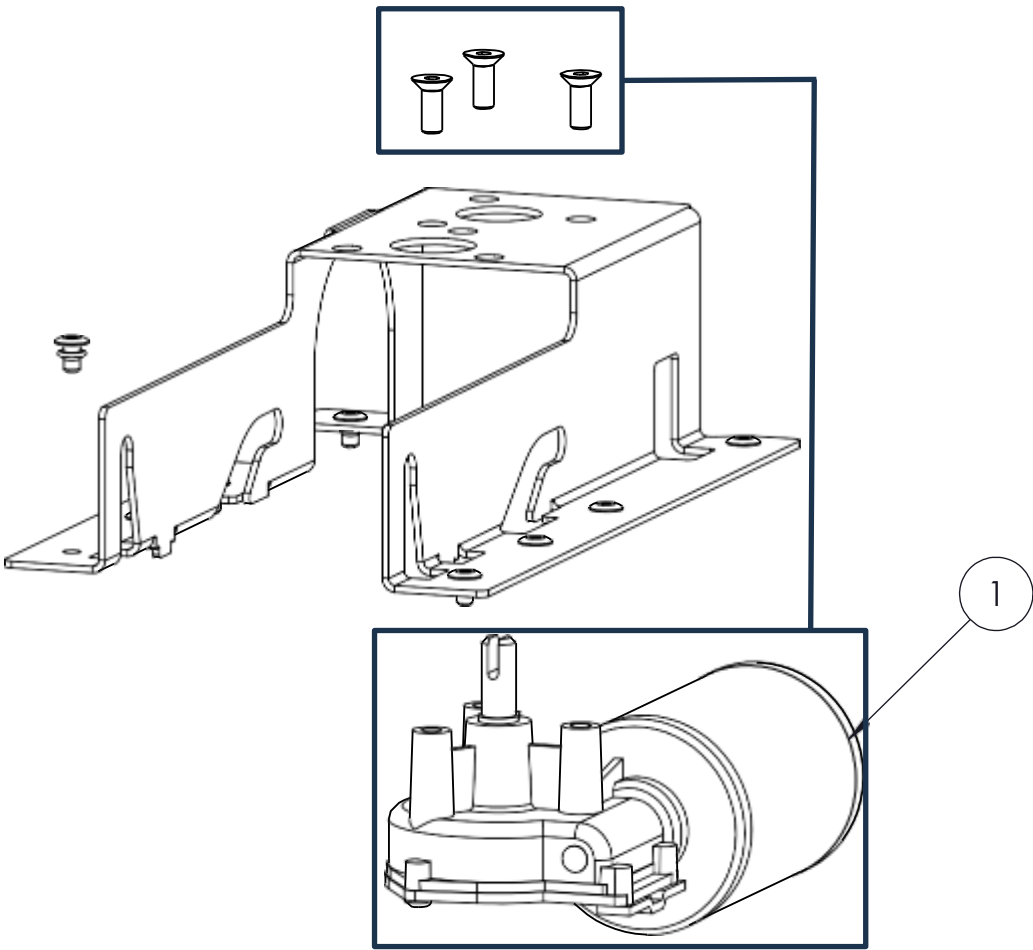
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		Inner frame parts	
2	1819224-SP	Shelfholder left & right(set 1pc)	
3	FM300211-SP	Can table E4	
4	1818952-SP	Can sensor Y	
5	XXXXXX-SP	Door switch assy	

8702 Inner frame parts



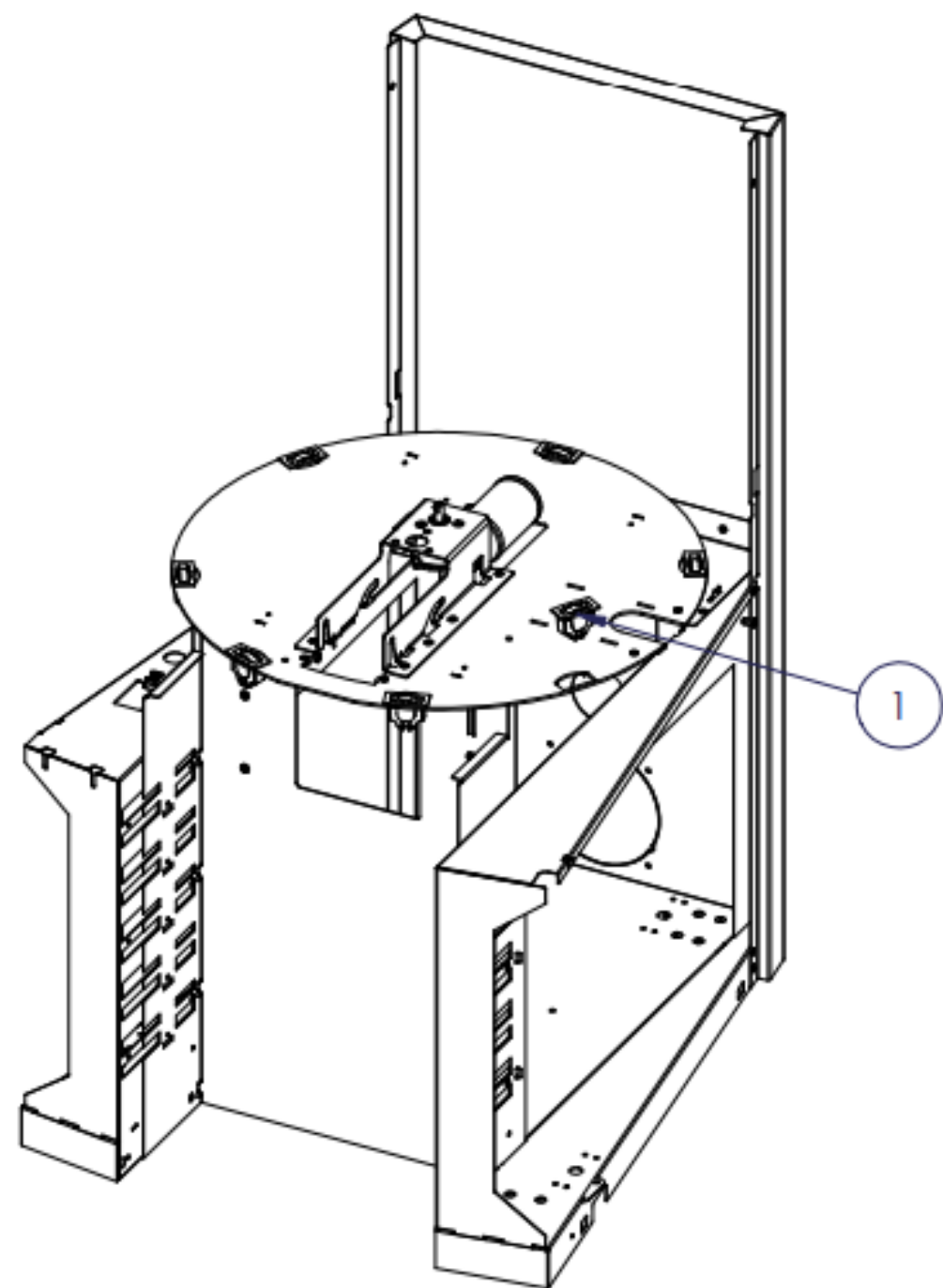
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		Turntable, 16C	
1		Turntable, 24C	
1		Turntable, 32C	
2		Main frame	
3	FM300212-SP	Turn table motor, compl.(set 1pc) E4	
4	FM300213-SP	Power supply module CE/UL	
4	FM300214-SP	Power supply module ASIA	
5	1821281-SP	XDM with SOM	
5	2810152-SP	XDM	
5	2810153-SP	XDM with TICK	
6		Motorized Brush unit	
7		Agitation unit	

8421 Turntable baseplate



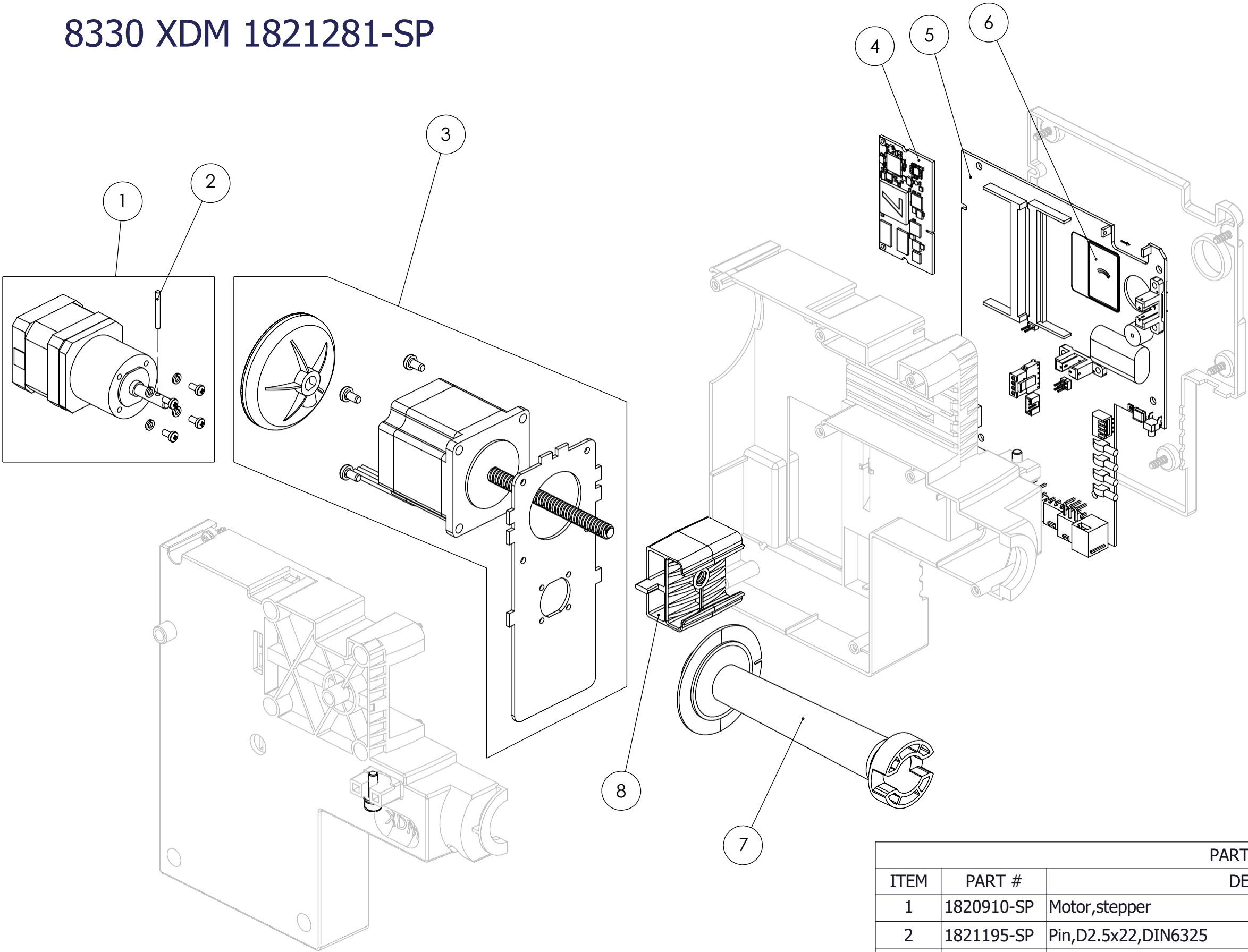
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821300-SP	Motor,agitation	

8703 Main frame



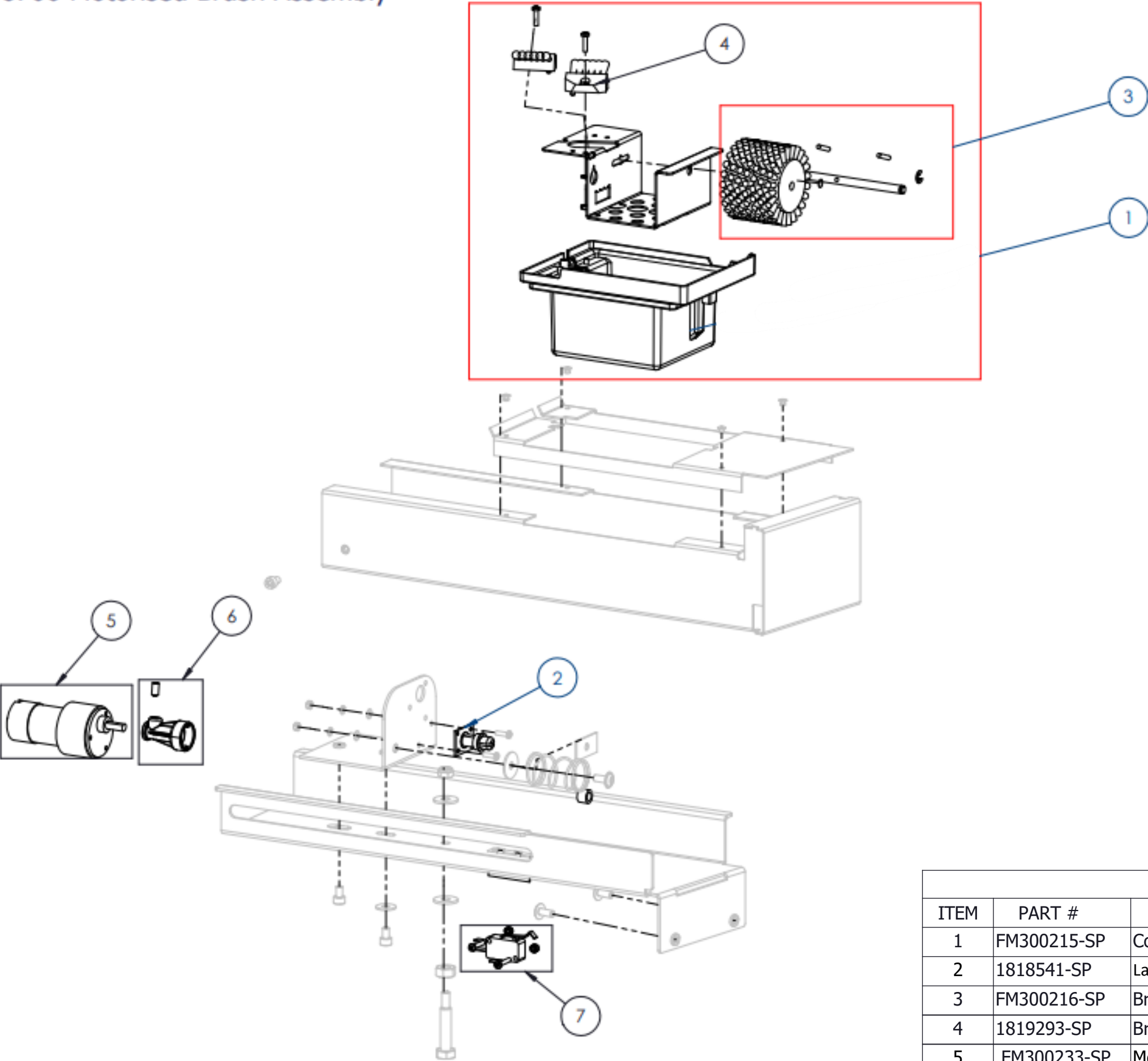
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1862422-SP	Wheel,traversing,centric,35mm	

8330 XDM 1821281-SP



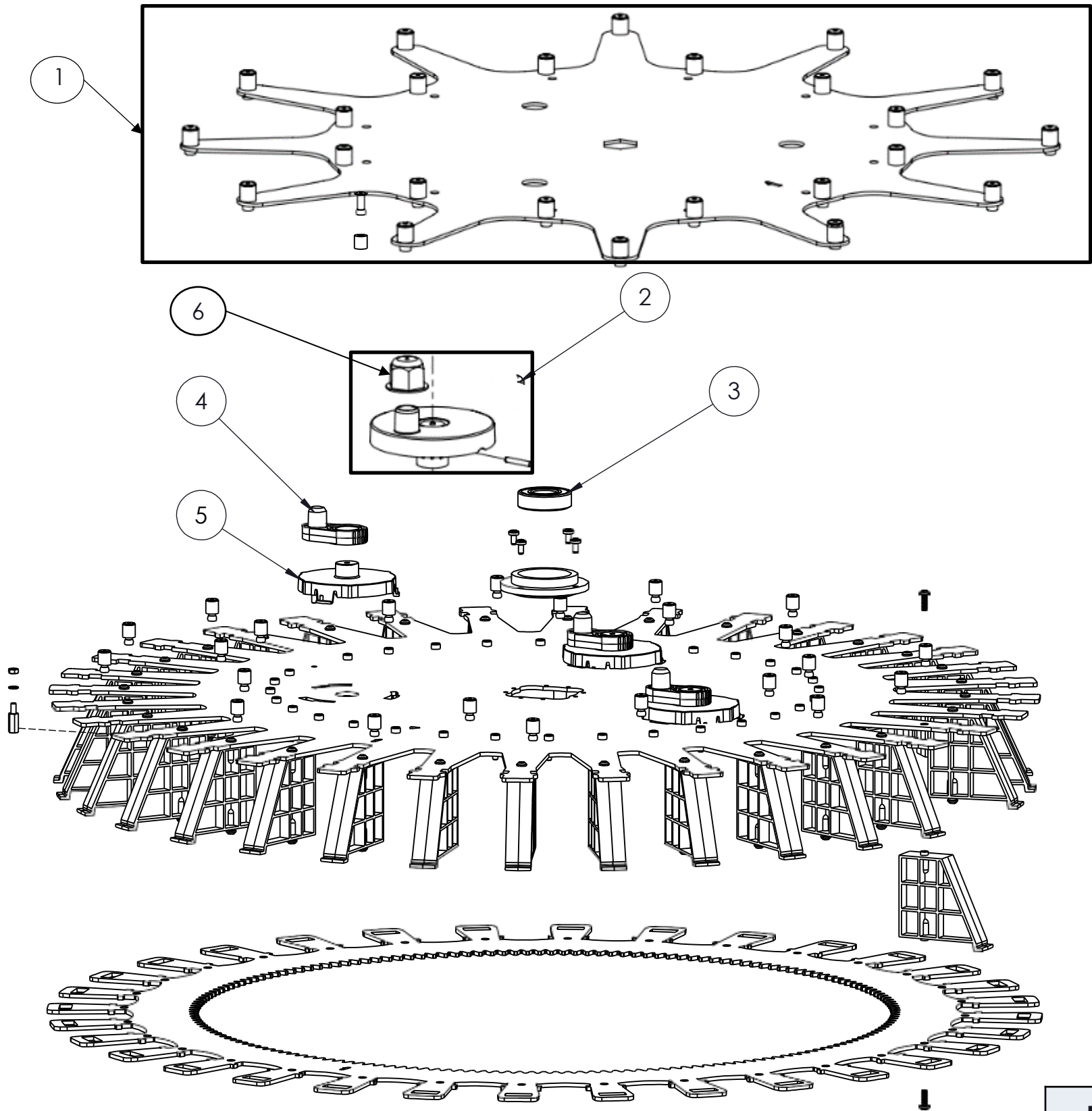
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1820910-SP	Motor,stepper	
2	1821195-SP	Pin,D2.5x22,DIN6325	
3	1820855-SP	Motor, stepper(set 1pc)	
4	1865660-SP	SystemOnModule(SOM)	
5	1820519-SP	PCB,XDM	
6	1865665-SP	WIFI Antena	
7	1820568-SP	Actuator,valve,XDM	
8	1820619-SP	Gripper	

8706 Motorised Brush Assembly

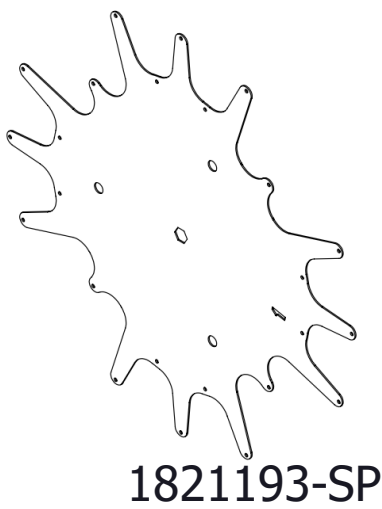


PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	FM300215-SP	Container and brush(set 1pc) E4	
2	1818541-SP	Latch,push-in/out	
3	FM300216-SP	Brush(set 1pc)	
4	1819293-SP	Bristle Wiper(5set of 2 brush)	
5	FM300233-SP	Motor,Brush,micro,RH158-24-200	
6	FM300217-SP	coupling,fork,brush (Set 1 pc)	
7	FM300123-SP	Limit switch (Teknic MS 31)	

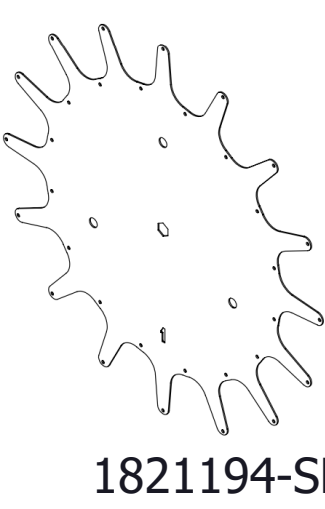
8420 Turntable



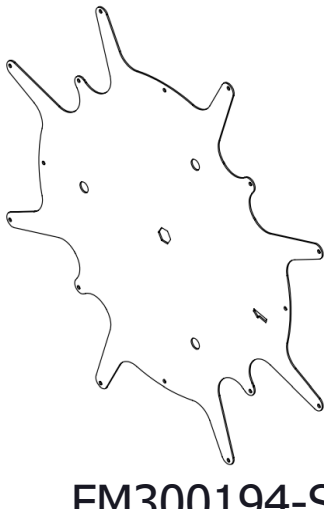
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		Plate , Agitation	Refer below table
2	1820869-SP	Agitation,crank (2 pcs)	
3	1818784-SP	Bearing 6004ZZ	
4	1816579-sp	Roerei	
5	1818800-SP	Agitation,disc(set 3pcs)	
6	1819210-SP	Bearing Agitation (100 Sets)	



1821193-SP



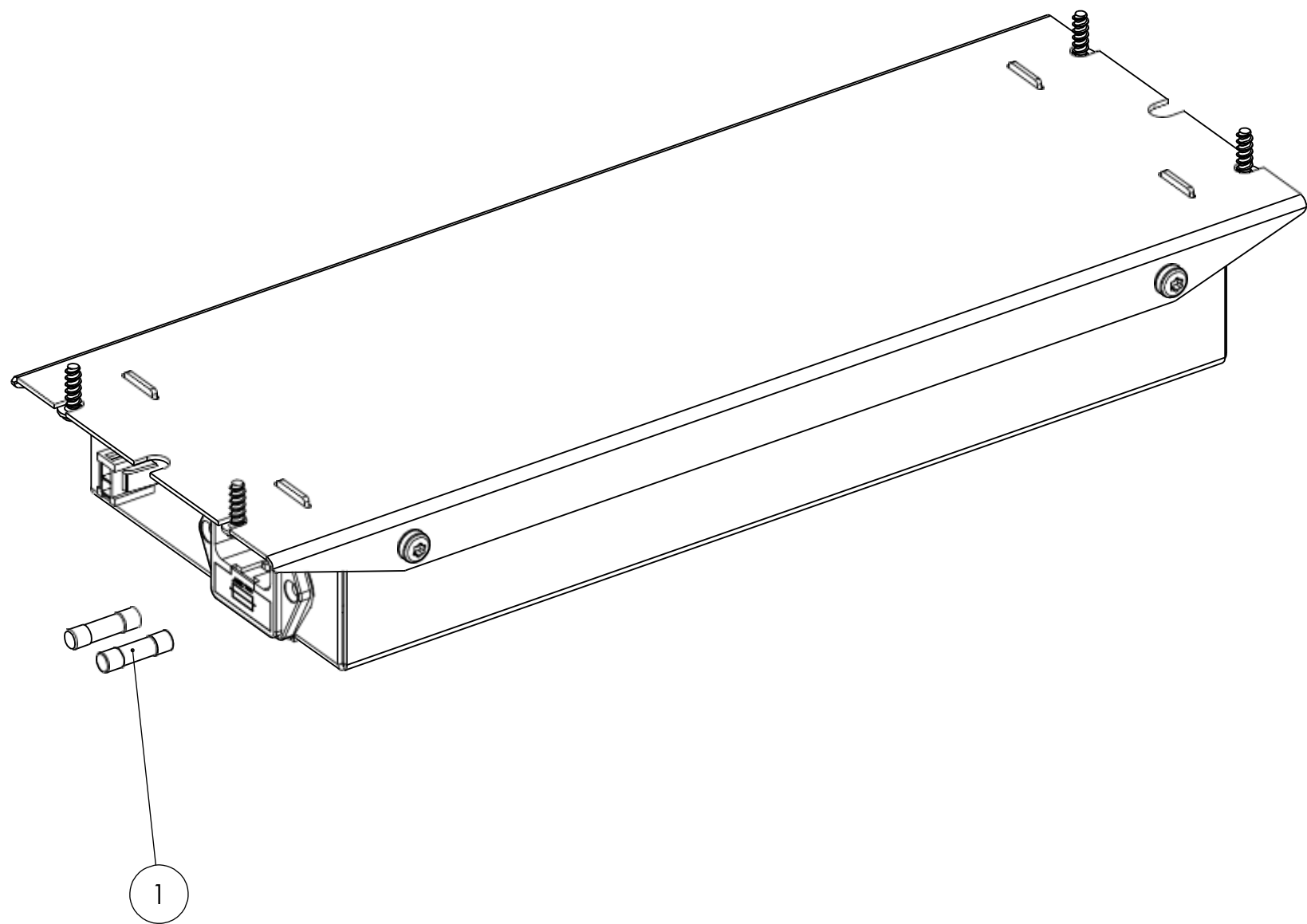
1821194-SP



FM300194-SP

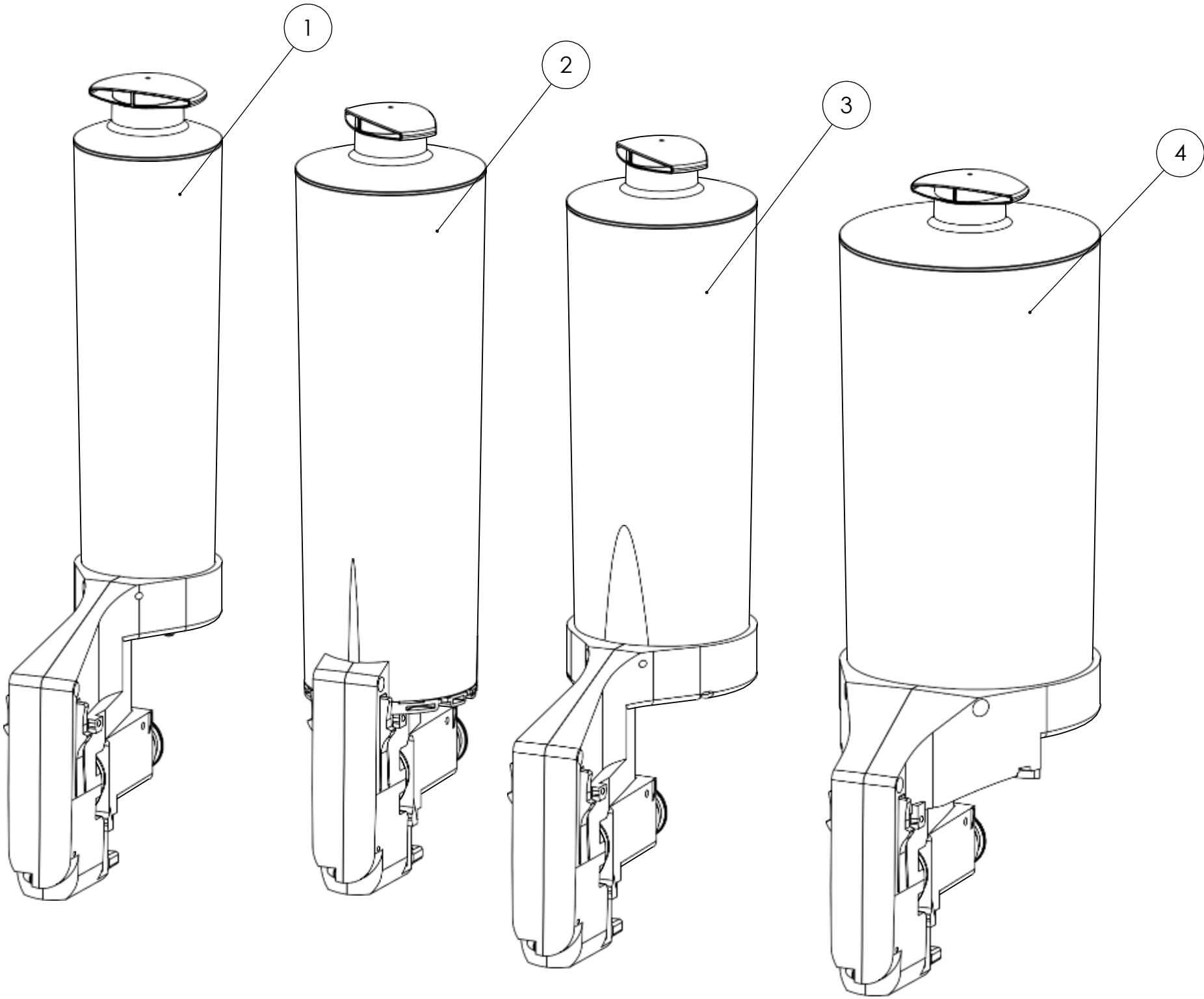
PART #	Agitation plate description	Canister configuration
1821194-SP	Plate,Agitation	1.3 X 12 + 2.3 X 16 , 1.3 X 16 + 2.3 X 16
1821193-SP	Plate,Agitation	1.3 X 9+ 2.3 X12 +4.6 X 3 , 2.3 X 12 + 4.6 X 4, 1.3 X8 + 2.3 X 12+ 4.6 X 4
FM300194-SP	Plate,Agitation,4X1.3 8X2.3 4X4.6	1.3 X 4 + 2.3 X 8 + 4.6 X 4

8331 Power supply module



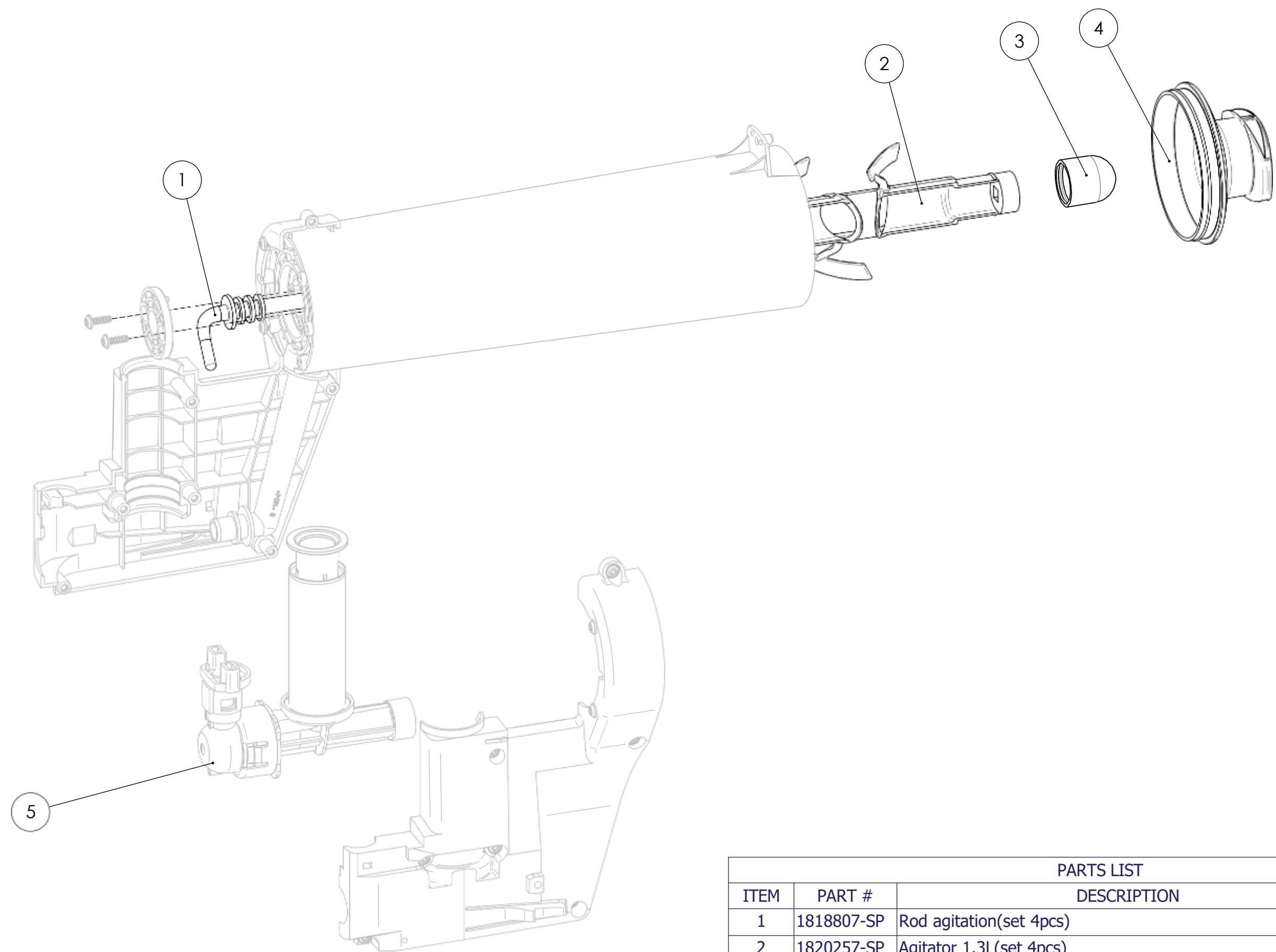
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1819050-SP	Fuse,5AT,250V(set 10pcs)	

8310 Canisters



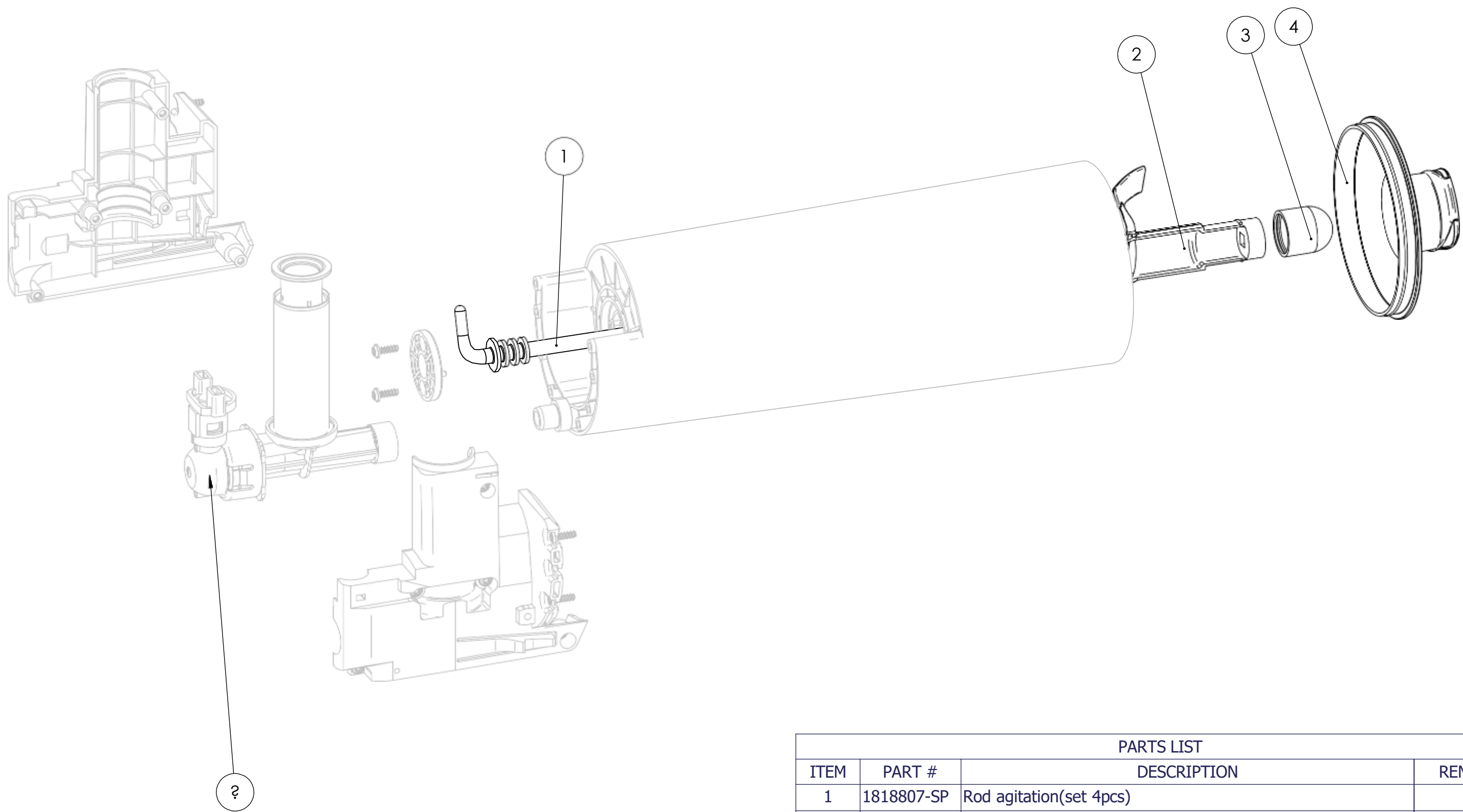
	ITEM	DESCRIPTION	T20	T25	T30	Q25	REMARK
WATER	1	Canister L1			1821231-SP	1821235-SP	Page 8311
	2	Canister 2L			1821232-SP	1821236-SP	Page 8312
	3	Canister 2L, Inner			1821233-SP	1821237-SP	Page 8313
	4	Canister 4L			1821234-SP	1821238-SP	Page 8314
SOLVENT	1	Canister L1		1821223-SP	1821227-SP		Page 8311
	2	Canister 2L		1821224-SP	1821228-SP		Page 8312
	3	Canister 2L, Inner		1821225-SP	1821229-SP		Page 8313
	4	Canister 4L		1821226-SP	1821230-SP		Page 8314

8311 Canister 1.3 L



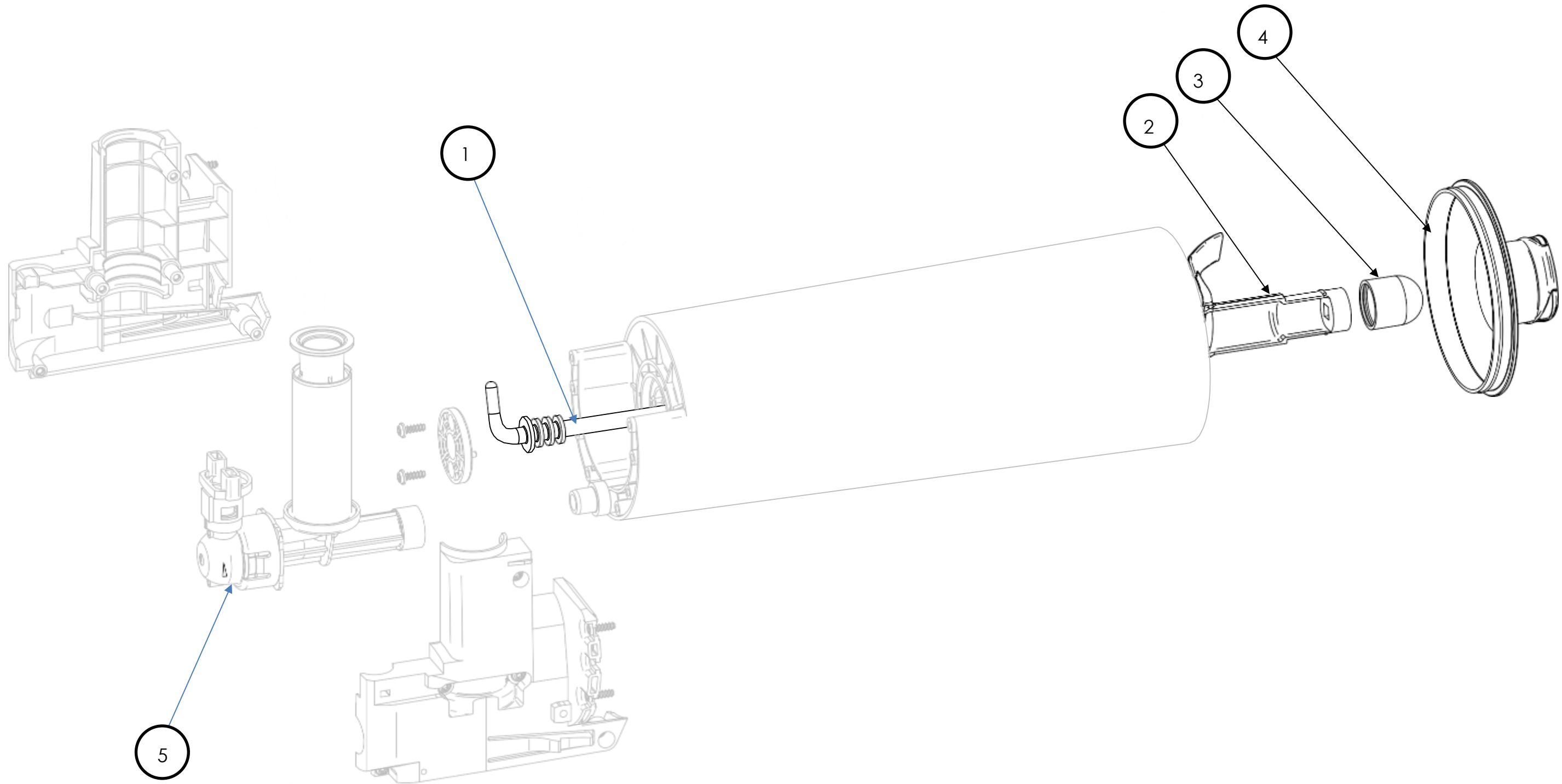
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818807-SP	Rod agitation(set 4pcs)	
2	1820257-SP	Agitator 1.3L(set 4pcs)	
3	1818815-SP	Cover agitator(set 16pcs)	
4	1820267-SP	Canister lid 2.3L(set 4pcs)	
5		Pump mechanics	Page 8315

8312 Canister 2.3 L



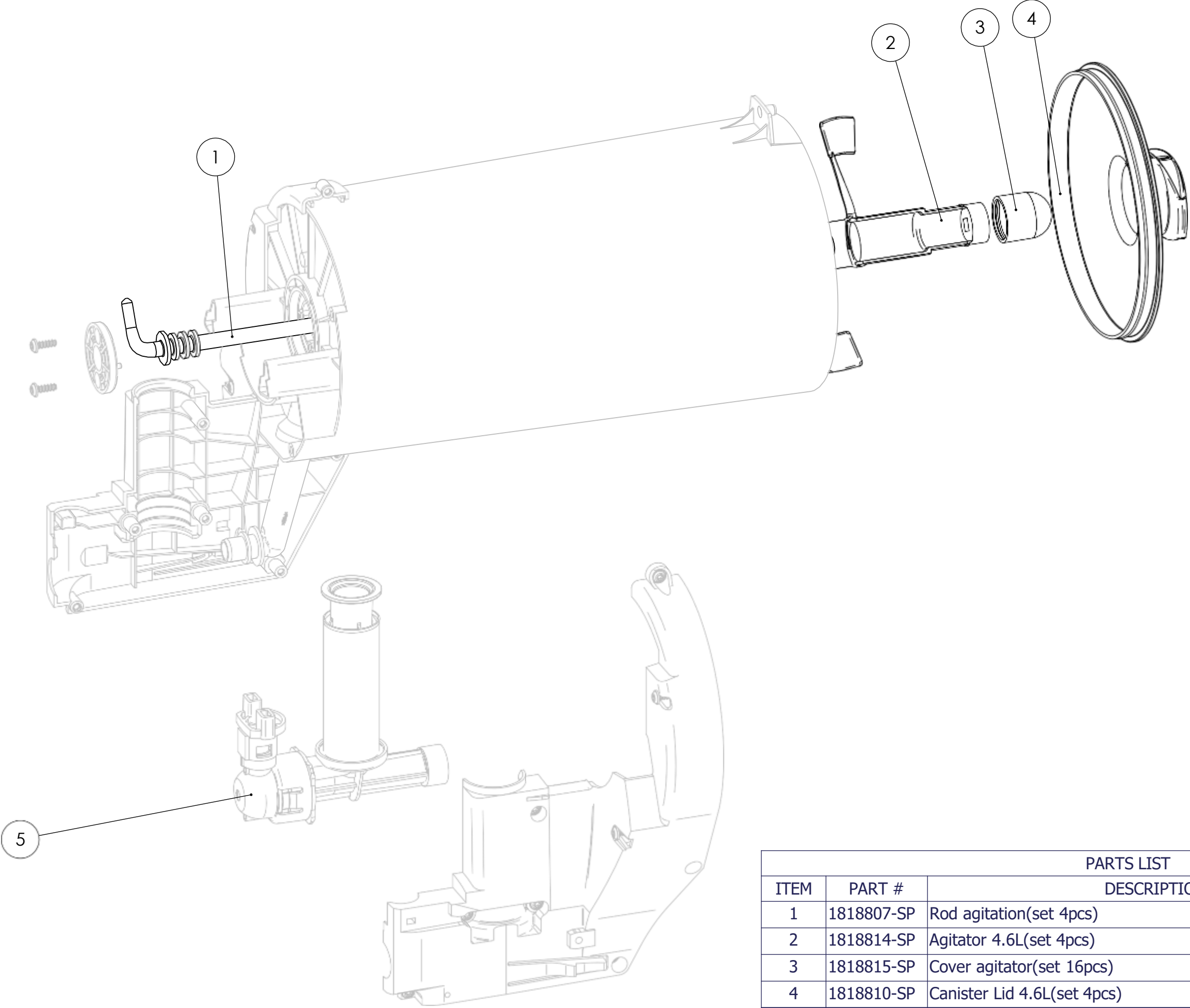
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818807-SP	Rod agitation(set 4pcs)	
2	1818813-SP	Agitator 2.3L(set 4pcs)	
3	1818815-SP	Cover agitator(set 16pcs)	
4	1818808-SP	Canister lid 2.3L(set 4pcs)	
5		Pump mechanics	Page 8315

8313 Canister 2.3 L, Inner



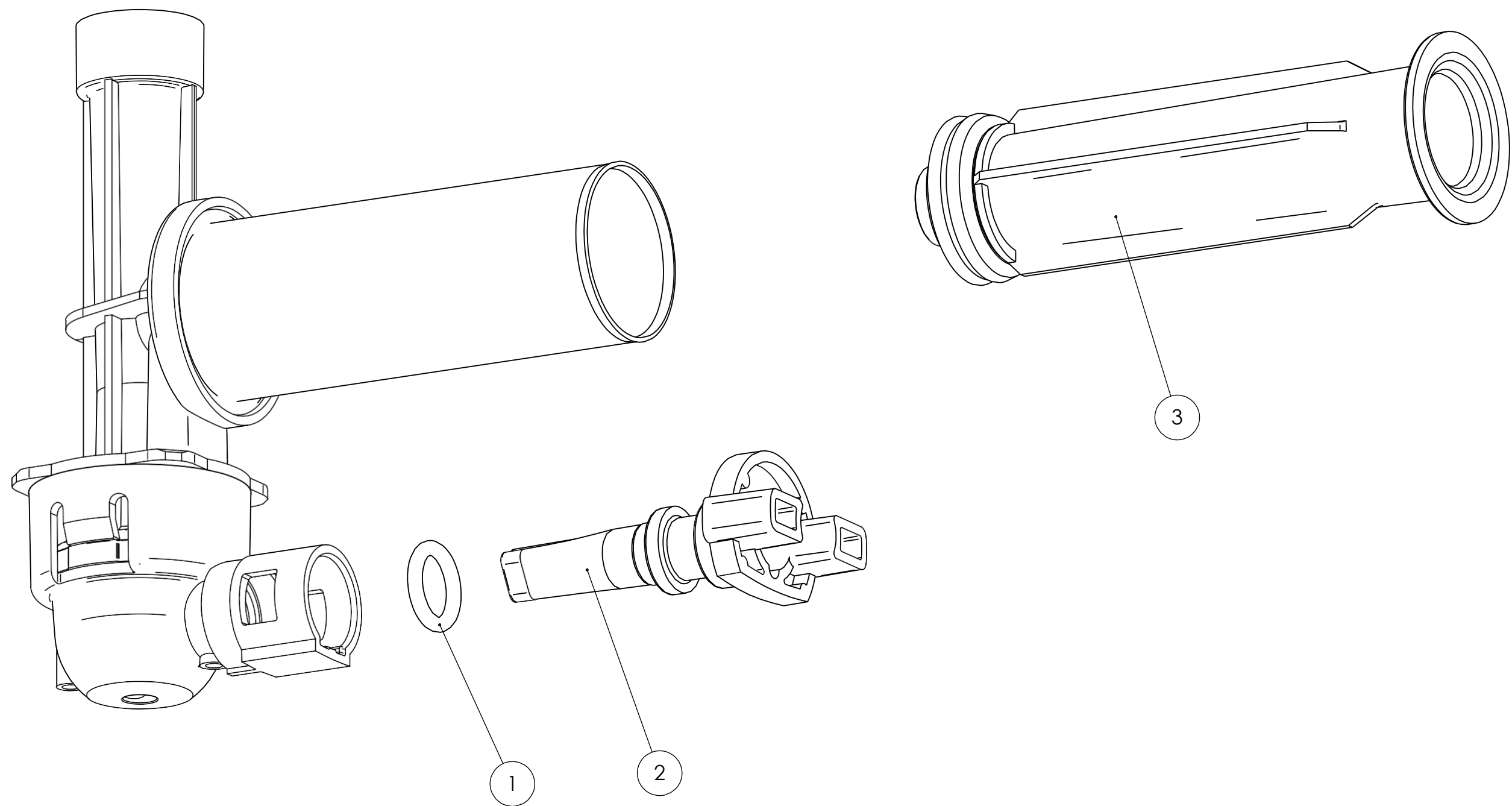
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818807-SP	Rod agitation(set 4pcs)	
2	1818813-SP	Agitator 2.3L(set 4pcs)	
3	1818815-SP	Cover agitator(set 16pcs)	
4	1818808-SP	Canister lid 2.3L(set 4pcs)	
5		Pump mechanics	Page 8315

8314 Canister 4.6 L



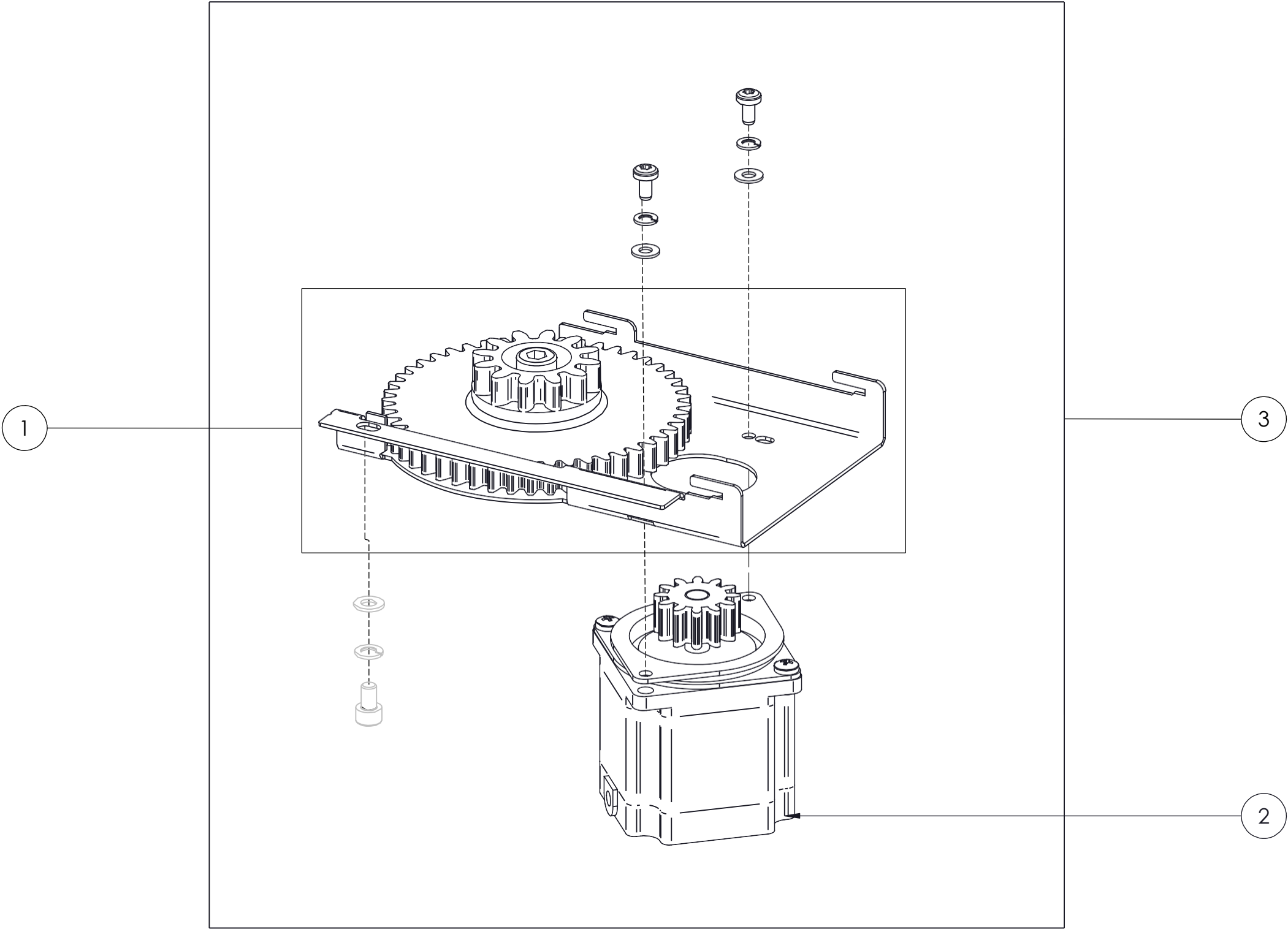
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818807-SP	Rod agitation(set 4pcs)	
2	1818814-SP	Agitator 4.6L(set 4pcs)	
3	1818815-SP	Cover agitator(set 16pcs)	
4	1818810-SP	Canister Lid 4.6L(set 4pcs)	
5		Pump mechanics	Page 8315

8315 Pump mechanics



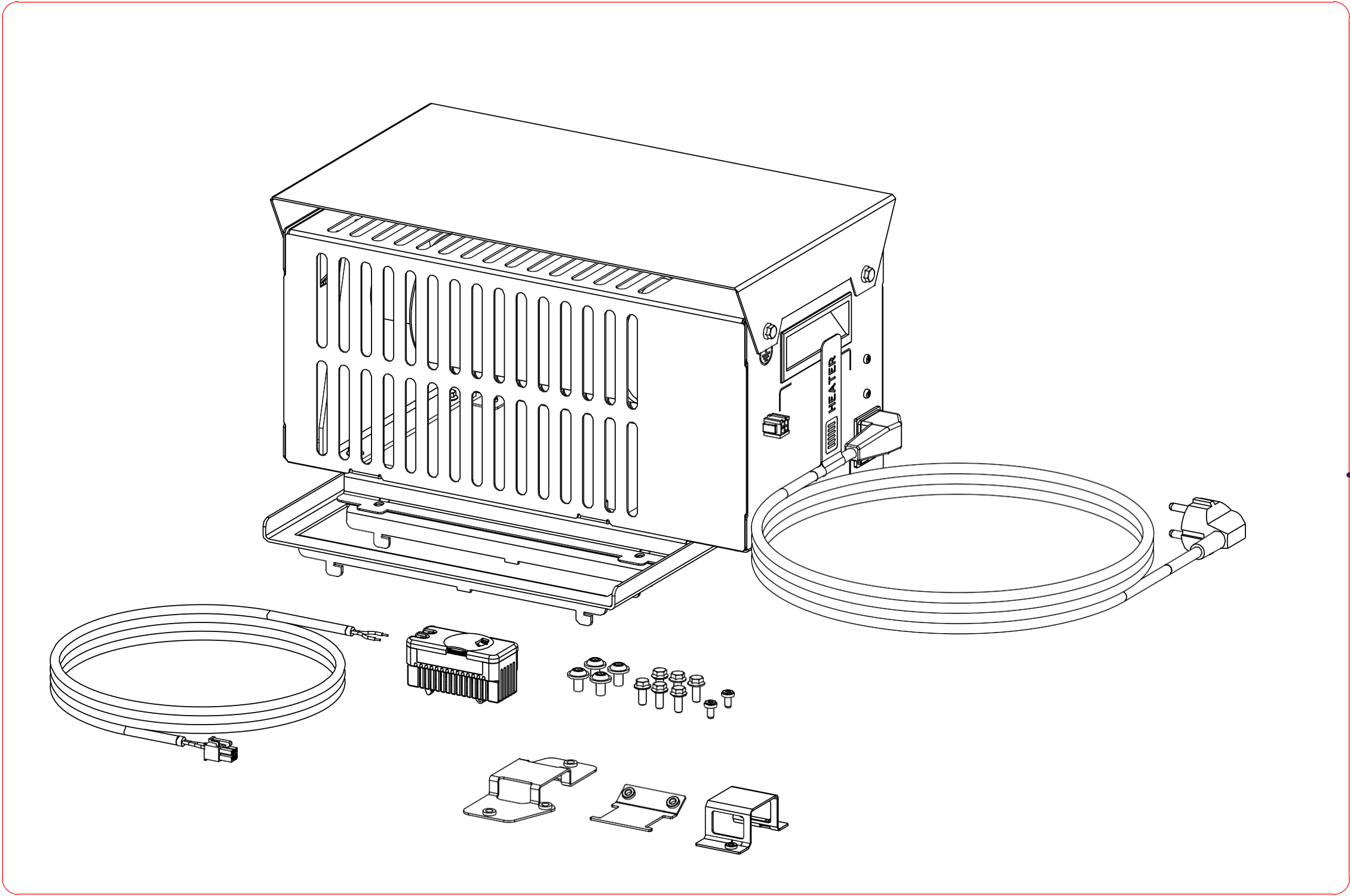
ITEM	DESCRIPTION	25 ml (T20)	30 ml (T25)	43 ml (T30)	REMARK
1	O-ring,11x2.62,Viton	1820601-SP			
2	Valve,Lever	1820555-SP			
3	Piston assy (T..) (set 4pcs)	1821282-SP	1821283-SP	1821284-SP	

8332 TT-drive unit gear 1821291-SP



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	FM300206-SP	Gear with bearing(set 1pc)	
2	1818821-SP	Motor,turntable	
3	FM300207-SP	Turntable Motor, Complete	

7470 Heating module 1819274-SP



13

PARTS LIST				
ITEM	PART #	DESCRIPTION	REMARK	QTY
13	1819274-SP	Heating module		