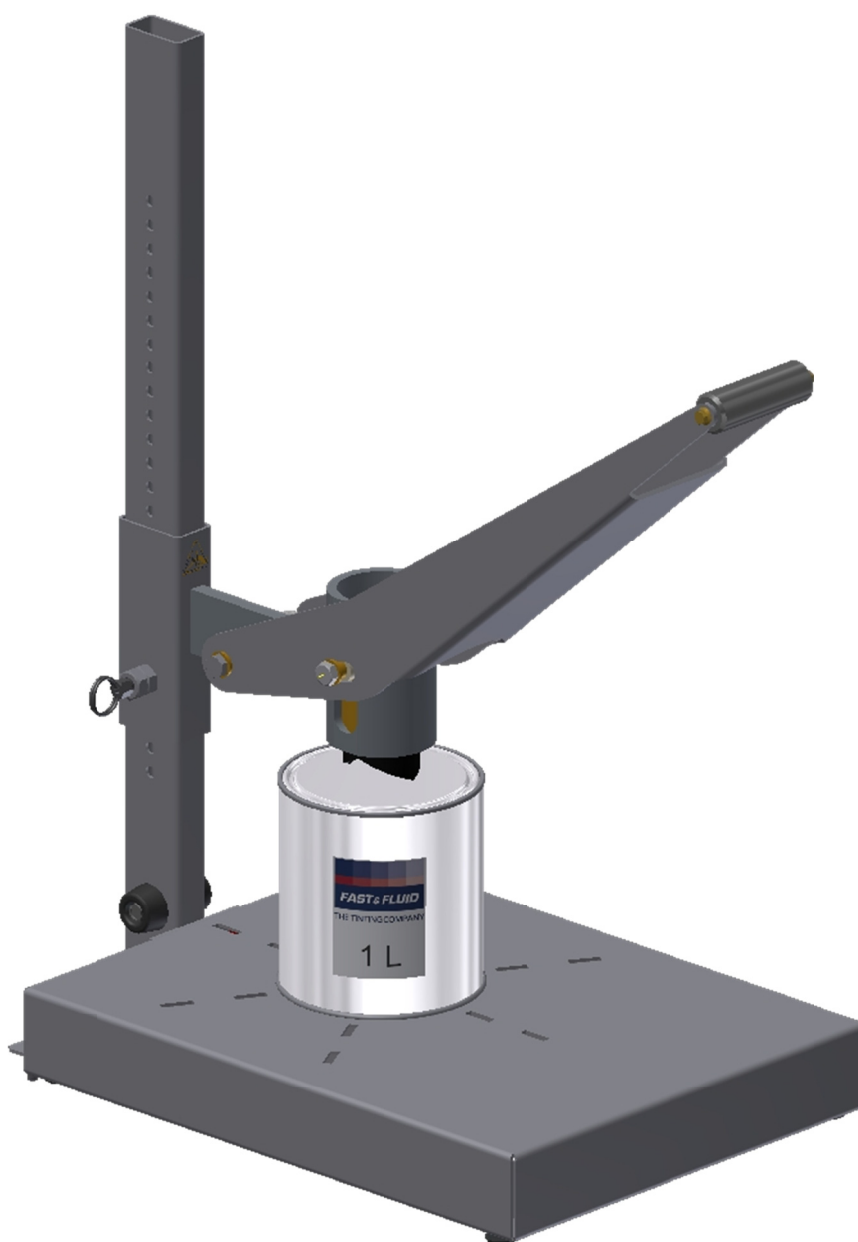


DIY Installation Stand Alone Punch

Ø 46 [mm] and Ø 48 [mm] knife



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1 About this Manual

The manual shows the information necessary to:
- install

The Stand Alone Punch and all its versions are referred to in the manual as the 'accessory'.

This manual contains the original instructions. The original language of the manual is English.

1.1 How to work with the manual

1. Familiarize yourself with the structure and content.
2. Read the safety chapter in detail and make sure you understand all the instructions. See § 2.
3. Carry out the actions completely and in the given sequence.

1.2 Record of changes

Edition	Editor	Check	Date	Description
1.0	TB	MV	04-04-2013	First Release
1.1	TB	RD	05-05-2013	Updated parts and tables
2.0	TB	RD	30-05-2013	Changed parts & assembly sequence p6-9
2.1	TB	RD	11-07-2013	Changed base frame
2.2	TB	RD	08-08-2013	Updated model

2 Safety

WARNING

Read the manual before you install or use the accessories. Failure to do so can result in personal injury, death or property damage.

2.1 Intended use

The accessory is designed to Punch holes in cans. Any other use of the accessory is strictly forbidden.

2.2 Liability

Fast & Fluid Management BV is not liable if you do not follow the rules below:

- Do not use a damaged accessory. When you have doubts, contact your supplier or the service department of Fast & Fluid Management BV. See www.fast-fluid.com.
- Install and connect the accessory according to the instructions in this manual.
- Observe all local safety regulations.
- Keep the accessory in good condition. Make sure that defective parts are immediately replaced.
- Replace parts only with original Fast & Fluid Management BV spare parts.

All maintenance beyond the scope of this manual must be carried out by a qualified service technician that Fast & Fluid Management BV has trained and certified.

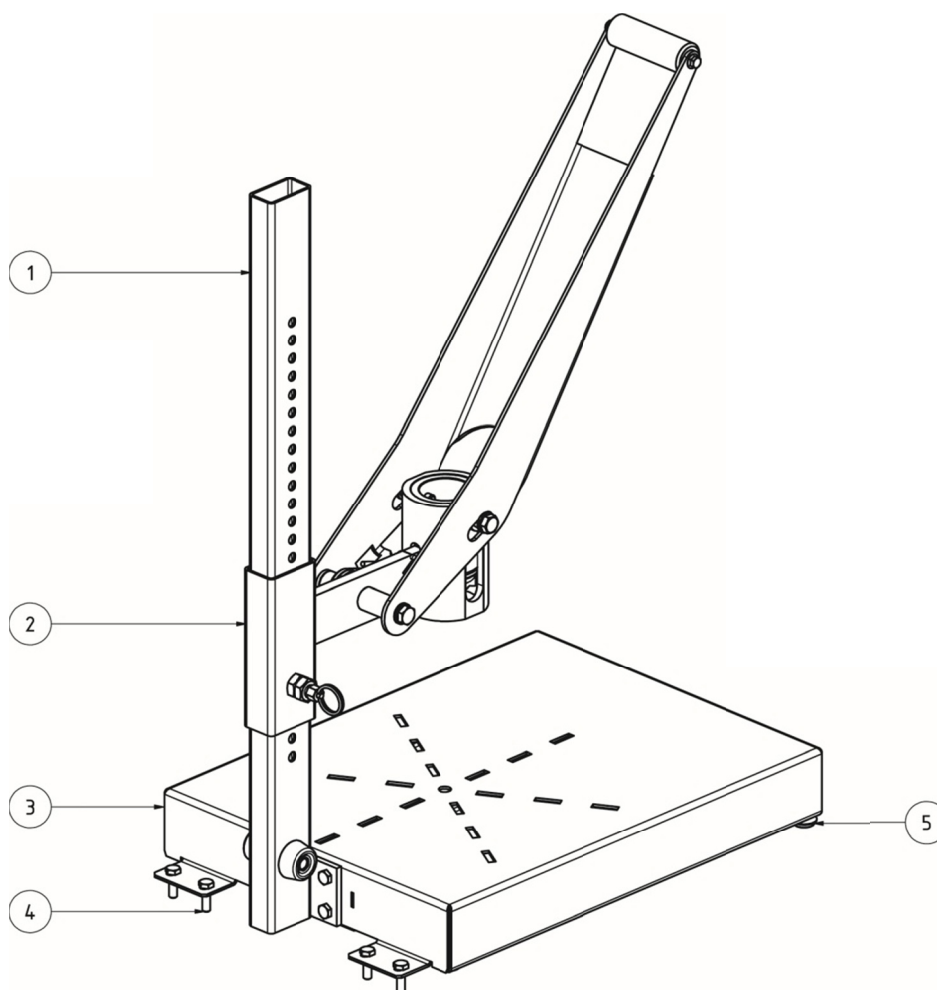
2.3 User qualification for installation

Only install the accessory if you have written permission of the supplier of the accessory.

3 Installation manual

3.1 Description

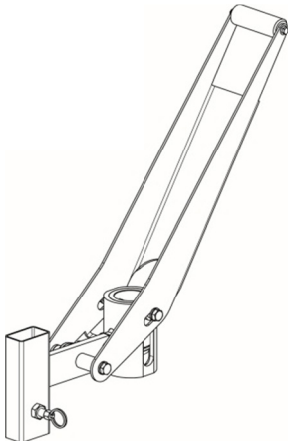
3.1.1 Overview of the accessory



No	Name	Part nr
1	Sleeve vertical	1817291
2	Arm Assembly Punch	1817575
3	Base Frame SAP welded	1817614
4	M6 x 20 DIN933	1850198
5	Stick-on Foot/Buffer	1817568

Necessary parts and tools

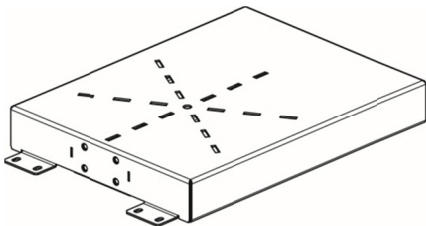
3.1.2 Parts



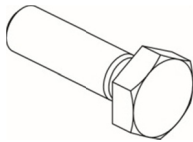
Arm Assembly Punch 1817575 1x



Sleeve Vertical 1817291 1x



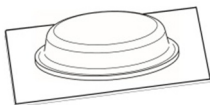
Base Plate 1817301 1x



M6 x 20 DIN933

1850198

12x

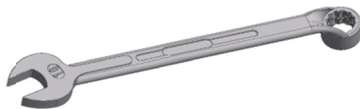


Stick-on Foot/Buffer

1817568

4x

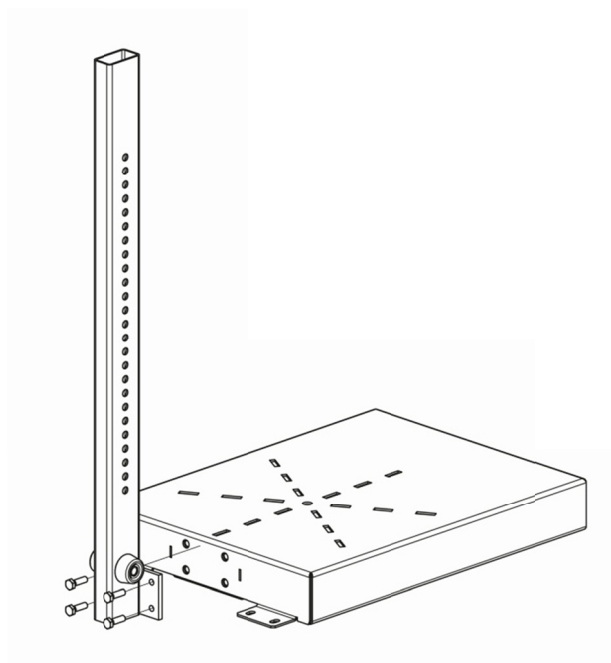
3.1.3 Tools



Wrench 10

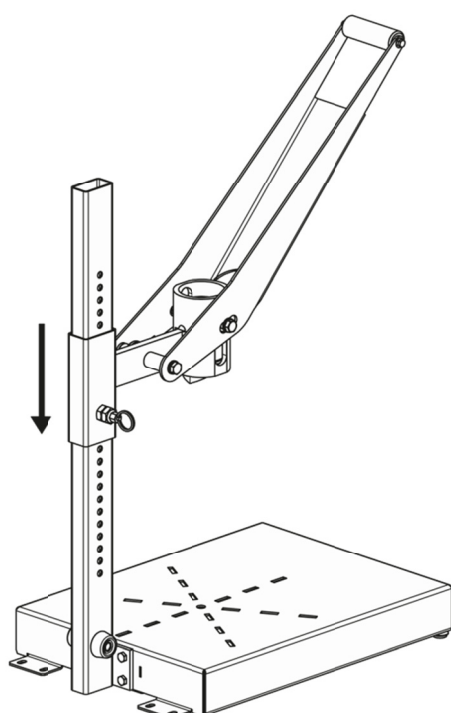
3.2 Assembling

3.2.1 Standard parts



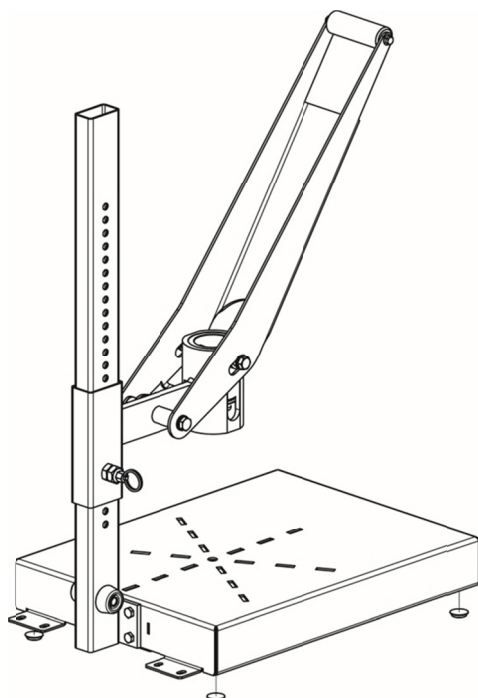
1817291 Sleeve vertical to 1817614 Bottom base
Frame with 4x 1850198 Bolts M6x20

3.2.2 Finishing assembling



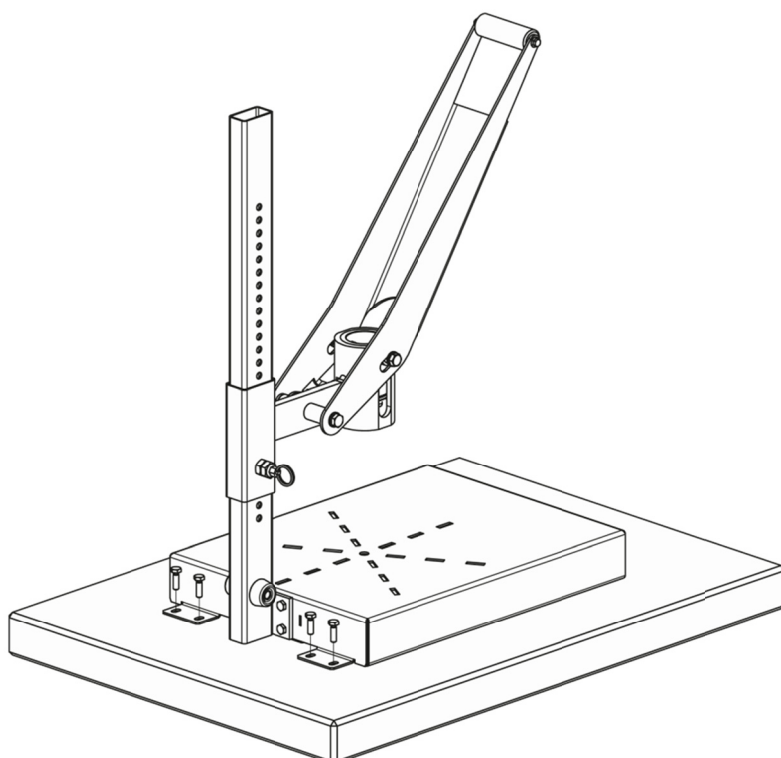
Pull M10 index plunger while sliding the arm assembly over
the vertical sleeve.
Place arm in required position

3.2.3 Optional assembling #1



Stick adhesive feet onto the bottom side of the base plate

3.2.4 Optional assembling #2



Mount Punch assembly to the surface with 4 Bolts M6x20 1850198.