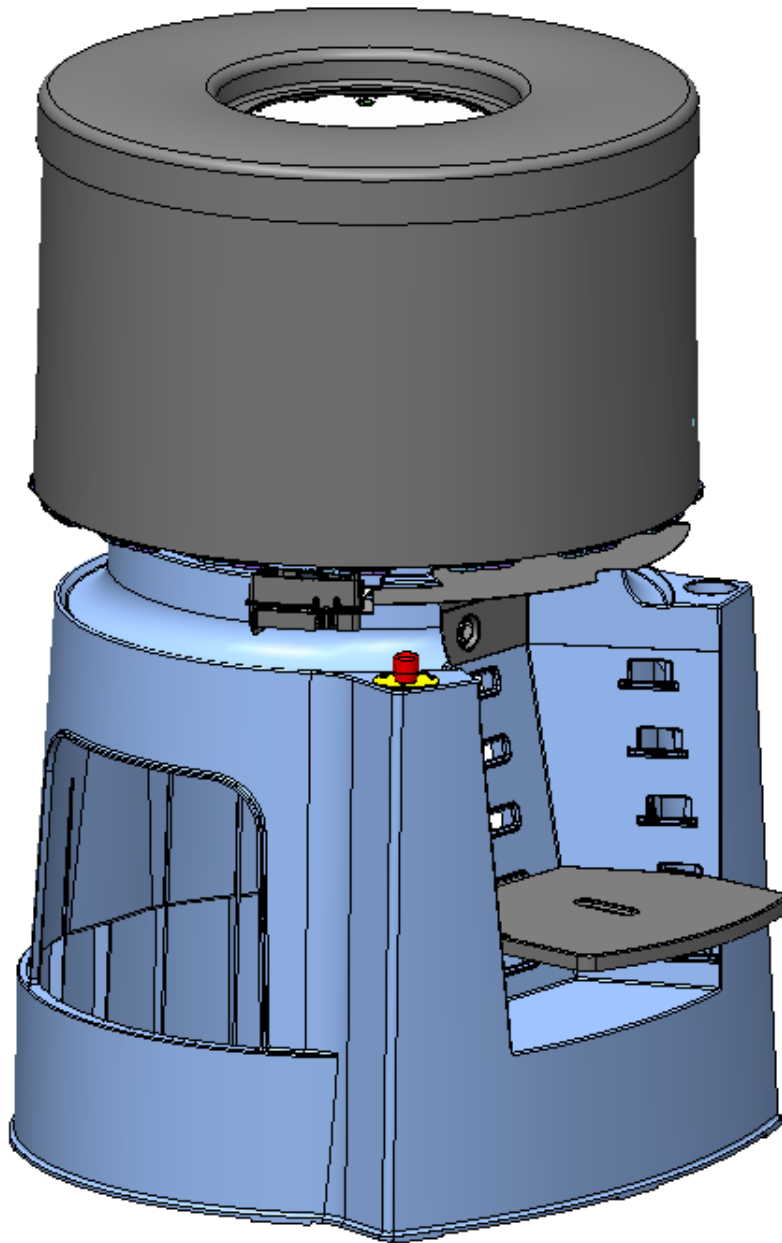


Original
Manual X-Smart® XL



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1 About this manual

The manual shows the information necessary to:

- install the machine
- operate the machine
- perform basic maintenance
- correct small problems.

The X-Smart XL and all its versions are referred to in the manual as the 'machine'.

This manual contains the original instructions. The original language of the manual is English.



Note

For the unpacking and installation procedures, refer to the separate installation instruction sheets.

1.1 How to work with the manual

1. Familiarize yourself with the structure and content.
2. Read the safety chapter in detail and make sure you understand all the instructions. See § 2.
3. Carry out the actions completely and in the given sequence.

1.2 Record of changes

Edition	Editor	Check	Date	Description
1.0	PS	SG	07/04/2020	First edition

2 Safety



WARNING

Read the manual before you install or use the machine. Failure to do so can result in personal injury, death or property damage.

2.1 Intended use

The machine is designed to dispense colorants into a can. Any other use of the machine is strictly forbidden.

2.2 Liability

General liability

Our machines and accessories are fully compliant with the CE regulations. Any modification can result in not fulfilling the CE safety requirements and is therefore not allowed. Fast & Fluid Management B.V. will not accept any responsibility in case of modifications to machines and/or accessories.

Fast & Fluid Management B.V. is not liable if you do not follow the rules below:

- The machine is for indoors use only.
- This machine may only be used for commercial settings. The machine is not a household appliance.
- Observe all local safety regulations.
- Strictly obey the safety instructions in this manual.
- Mind the minimal requirement of the building structure of the load capacity of the floor.
- Place the machine in a well-lit and well-ventilated room.
- Place the machine on a flat, horizontal floor.
- Install and connect the machine according to the instructions in this manual.
- Connect the machine to a grounded wall socket.
- Do not use extension cords or inadequately rated power cables.
- Make sure that the power cable is freely accessible.
- Do not place objects on top of the machine.
- Keep lids, panels, and covers closed and in place whenever possible.
- Do not use a damaged machine. When you have doubts, contact your supplier.
- Keep the machine in good condition.
 - Clean the machine at the intervals and when dirty.
 - Make sure that defective parts are immediately replaced.
- Remove spilled liquids immediately, and unplug the machine in case of large spillages (> 500mL).
- Replace parts only with original Fast & Fluid Management B.V. spare parts.

All maintenance beyond the scope of this manual must be carried out by a qualified service technician that Fast & Fluid Management B.V. has trained and certified.

Machine-specific liability

This machine is designed to dispense colorants into a can in non-hazardous conditions.

In addition to following the instructions below, please consult with your paint supplier and/or colorant supplier, and review all applicable product information and safety data sheets to fully understand the risks associated with the use of their products, including how risks of fire and explosion may arise during use.

Read and strictly comply with the safety data sheets for all colorants, (base) paint and brush liquids.

**WARNING:**

The use of flammable colorants or colorants that diffuse potential explosive vapours may present fire and explosion risks. You are responsible for ensuring there is no build-up of explosive vapours both inside or around the dispenser.

**WARNING:**

Do not use flammable liquids in the brush container.

**WARNING:**

Risk of fire and personal injury if the temperature inside the dispenser when in use ("Operating Temperature") exceeds the flashpoint of the colorant or paint being used.

You are responsible for ensuring that Operating Temperature never exceeds the flashpoint of the colorant in use, or, in the alternative, ensuring that there is no build-up of explosive vapours inside or around the dispenser.

The Operating Temperature consists of the Ambient Temperature in the place of operation, plus an additional 15°C/27°F generated by the dispenser when in use. The Ambient Temperature is determined by factors such as the temperature in the room or space where the dispenser is being operated, the amount of ventilation in and around the machine, or any other factors in your operating environment affecting temperature.

In the event Operating Temperature exceeds the flashpoint of the colorant in use, you must take the following measures:

reduce the Operating Temperature by taking steps including but not limited to (a) operating the dispenser in a room or environment with a lower temperature; (b) increasing ventilation in and around the dispenser; and/or (c) taking any other steps to reduce the Ambient Temperature; and/or

select a different colorant or paint with a flashpoint higher than the likely Operating Temperature.

An operational and environmental assessment is required before using flammable colorant in the dispenser, taking into account all local circumstances including ventilation around the machine, room and machine operating temperature and room size. Please consult your supplier for more details.

The place of operation cannot be an ATEX zone or any kind of explosive atmosphere.

In countries for which UL or CSA standards apply: this equipment cannot be used with colorants with a flashpoint below 38°C/100°F.

2.3 User qualification for installation

Only install the machine when you are a qualified service technician who is trained and certified by Fast & Fluid Management B.V.

2.4 Safety symbols on the machine



Moving parts hazard






Pinch hazard



Warning



Read the manual

CAUTION!	
THIS MACHINE IS FOR USE OF NONFLAMMABLE MATERIALS ONLY! DO NOT ATTEMPT TO DISPENSE FLAMMABLE MATERIALS	 CET APPAREIL DOIT ÊTRE UTILISÉ AVEC DES MATÉRIAUX ININFLAMMABLES SEULEMENT! NE PAS ESSAYER DE DOSER DES MATÉRIAUX INFLAMMABLES.
TO REDUCE RISK OF FIRE, ELECTRIC SHOCK OR INJURY, UNPLUG POWER BEFORE SERVICING AND USE INDOORS ONLY	 POUR RÉDUIRE LES RISQUES D'INCENDIE, DE CHOCS ÉLECTRIQUES OU DE BLESSURES, DÉBRANCHER L'ALIMENTATION ÉLECTRIQUE DE LA MACHINE AVANT D'INTERVENIR SUR LA MACHINE.
	 UTILISER LA MACHINE SEULEMENT EN INTÉRIEUR.
MISE EN GARDE!	

Safety instructions

2.5 Safety symbols in the manual

**WARNING**

Can cause personal injury.

**Note**

Shows further information.

**CAUTION**

Can cause damage to the machine.

2.6 Disposal of the machine

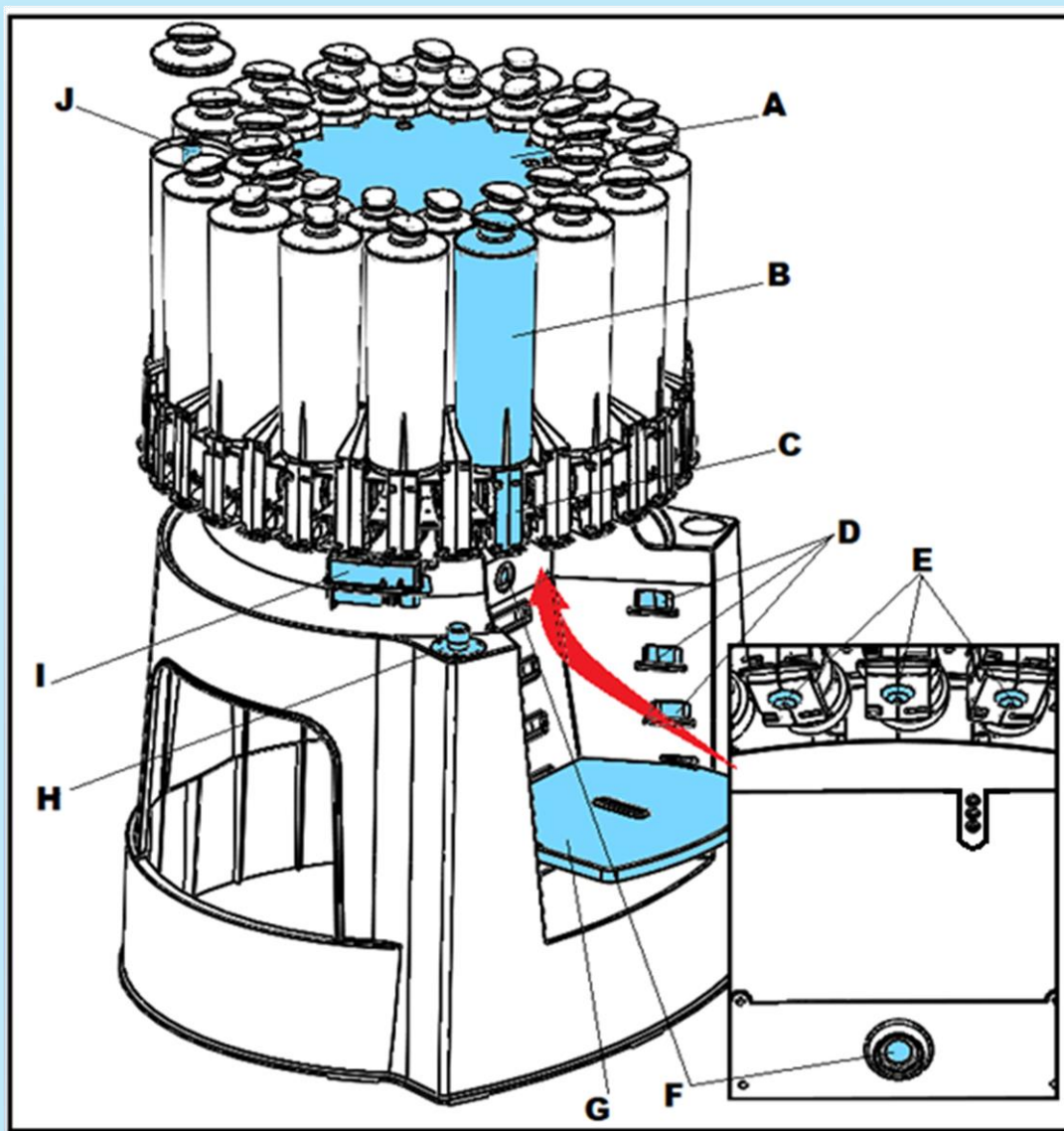
1. Sort the machine, the accessories and the packaging for environmentally friendly recycling.
2. Do not dispose of the machine into domestic waste. Dispose of the machine according to local regulations.
3. Dispose of the canisters as chemical waste, according to the local regulations.



3 Operator manual

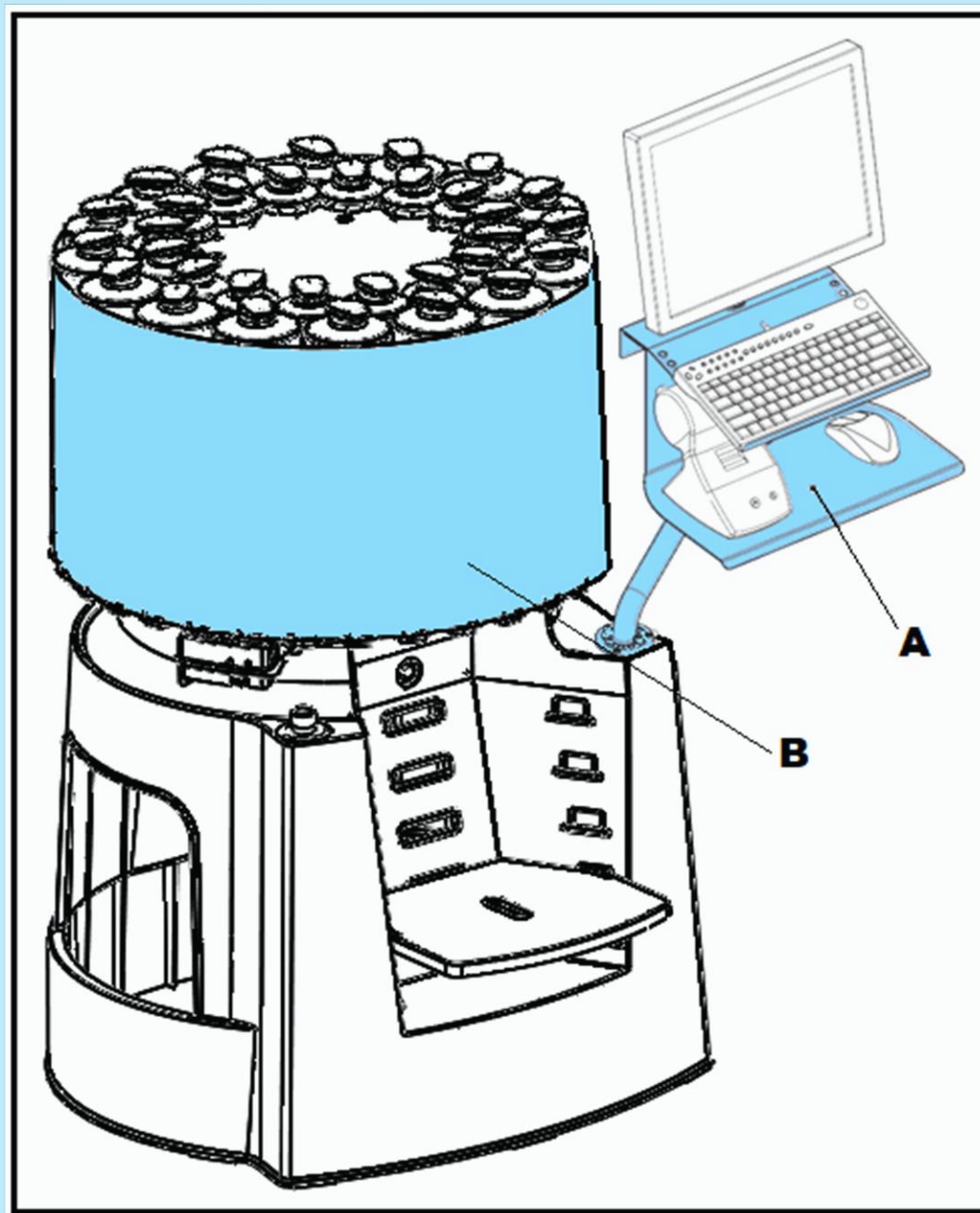
3.1 Description

3.1.1 Overview of the machine



- | | |
|-----------------------------|--|
| A: Top plate | G: Can table |
| B: Canister | H: Emergency stop switch |
| C: Pump | I: Brush unit |
| D: Slot (for the can table) | J: Agitator (part of the stirring mechanism) |
| E: Nozzle | |
| F: Can sensor | |

3.1.2 Overview of the available optional parts

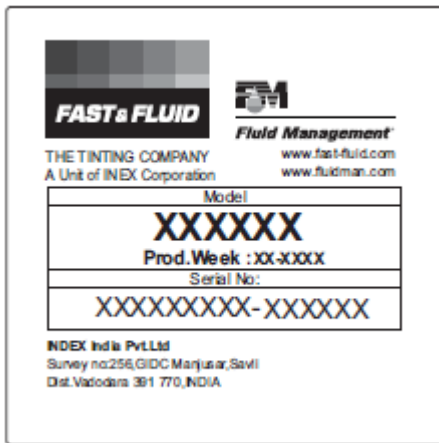


- A: Monitor Keyboard arm
- B: Wrap

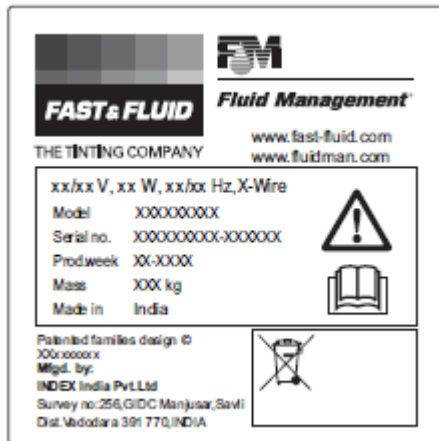
LED visible

Color LED	Function
Red	Indicator Valve
Blue	Indicator Turntable
Green	Indicator Pump

3.1.3 Type plate: serial number



3.1.4 Type plate: details



3.2 Operation



WARNING
Do not place objects on top of the machine.



CAUTION
Do not remove the power from the machine. See § 4.1. The machine must stir the colorants periodically.

3.2.1 General dispensing procedure

For all the dispense software instructions: see the dispense software documentation.

1. Place the can table in the correct slots for the correct height.
See § 3.2.2.
2. Place the can. See § 3.2.2.
3. Choose the recipe and dispense. See the dispense software documentation.
4. Remove the can.

3.2.2 Placing a can

1. Check the height of the can.



Note

The correct height of the can table depends on the height of the can.

2. Place the can table (A) in the correct slots for the correct height.



CAUTION

Make sure that the can table is secure.

3. Place the can (B) at the center of the mark (C) on the can table.



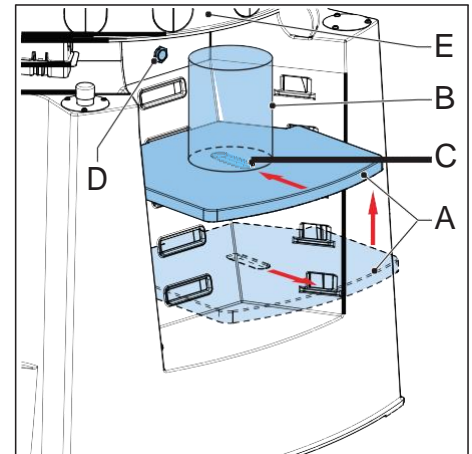
CAUTION

Make sure that the can does not touch the turntable (E). Keep enough free space.



Note

Make sure that the can sensor (D) is able to detect the can.



3.2.3 Using the emergency stop switch

1. Push the emergency stop switch (A). The machine stops immediately.



CAUTION

Only push the emergency stop switch in the case of a safety emergency. Do not use the emergency stop switch as an on/off function!

2. Solve the problem as quickly as possible.



CAUTION

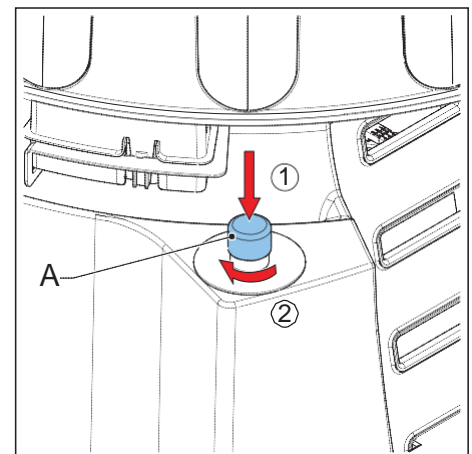
When the machine is shut down, the stirring mechanism, which is necessary to keep the colorant in optimal condition, is also shut down.

3. Reset the emergency stop switch by turning the emergency stop switch. The machine restarts automatically.



Note

After the reset, the machine is operational when you hear two 'beeps'.



3.3 Maintenance

3.3.1 X-Smart XL Maintenance Kit

To keep your X-Smart XL in optimal condition, we highly recommend you to use the X-Smart XL Maintenance Kit. The X-Smart XL Maintenance Kit contains everything you need to keep your machine in optimal condition for the period of 1 year.

A: Replacement canister with pump (1.3L-1x, 2.3L-1x)

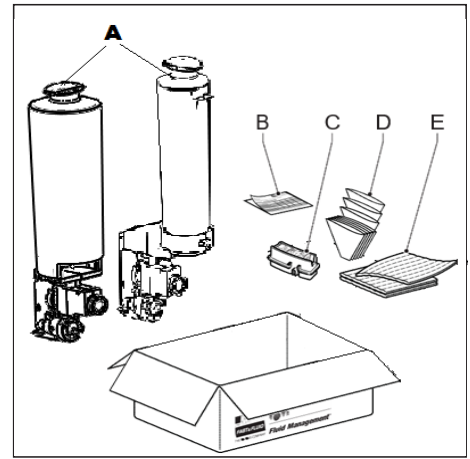
B: X-Smart XL schedule sticker (1x)

C: Replacement brush unit (3x)

D: Paper funnel (200x)

E: X-Smart XL cleaning cloth (3x)

- The replacement canister with pump (A) should be used as a spare part and can be used whenever one of the canisters needs to be replaced.
- The X-Smart XL schedule sticker (B) gives you a clear overview of the maintenance tasks and a reminder to keep your machine in optimal condition.
- Replace the brush unit (C) every 4 months for optimal performance.
- Use the X-Smart XL paper funnels (D) for the clean filling and refilling of the canisters.
- Use the X-Smart XL cleaning cloth (E) with a non-organic cleaning liquid to clean the machine and the nozzles.



Note

The X-Smart XL Maintenance Kit is available through your machine supplier.

3.3.2 General cleaning: daily

1. Clean the machine with a damp X-Smart XL cleaning cloth and remove all spilled colorant or other fluids. Clean the nozzle tip with recommended cleaning agent or thinner.



CAUTION

Do not use cleaning agents based on organic solvents to clean plastic parts of the machine.



Note

Remove spilled colorant and other fluids as soon as possible.



Note

Do not drain spilled colorant or other fluids in the sink. Observe the local regulations.

2. When the brush is too dirty and does not clean the nozzle of the canister, rinse and clean the brush. See § 3.3.3.
3. When the nozzles are too dirty, clean the nozzles individually with a damp cloth. See § 3.3.4.

3.3.3 Cleaning the brush unit: daily

The brush unit removes the excess colorant from the nozzles. The brush unit consists of a brush container and a removable brush that rotates. The brush unit is installed in a bracket with a click connection.

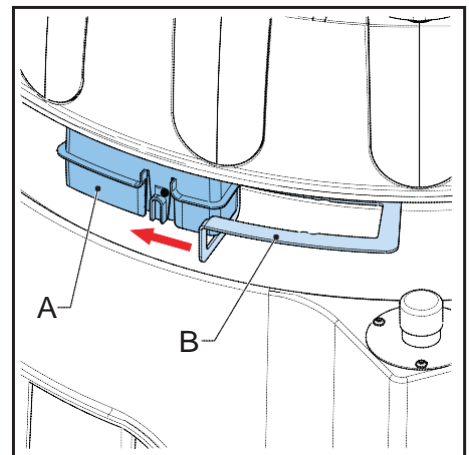
It is advised to replace the brush unit every 4 months to ensure optimal performance. Replacement brush units are provided in the X-Smart XL Maintenance Kit.



Note

If you do not clean these items daily, mistinting might occur.

1. Slide the brush unit (A) out of the bracket (B).



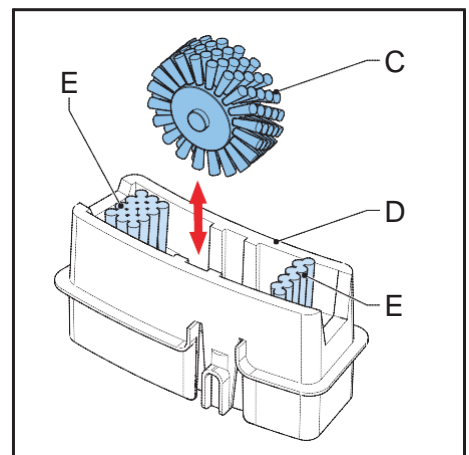
2. Remove the rotary brush (C) from the brush container (D).
3. Remove the fluids from the brush container.



Note

For the disposal of the fluids, follow the local regulations.

4. Rinse and clean the static brushes (E).
5. Rinse and clean the rotary brush.
6. Place the rotary brush back in the brush container.



- Fill the brush container with fluid. This fluid must be a water-based cleaning agent.



WARNING

Do not put flammable liquids in the brush container.



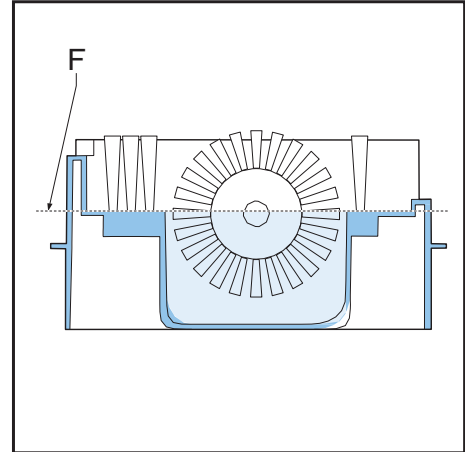
Note

Do not exceed the maximum filling height (F).



Note

The optimum fluid level depends on the type of colorant that is used.

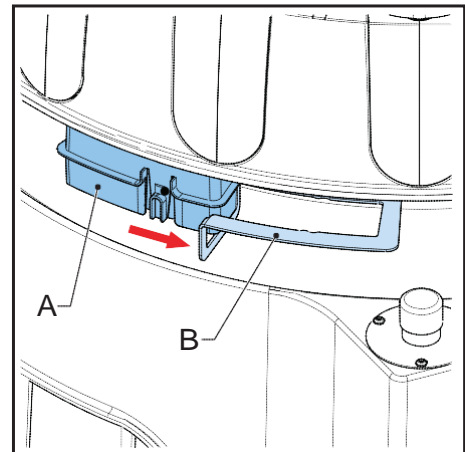


- Slide the brush unit (A) back in the bracket (B).



Note

The brush unit is properly connected to the bracket when you feel a snap-fit. Make sure you hear the click sound.



3.3.4

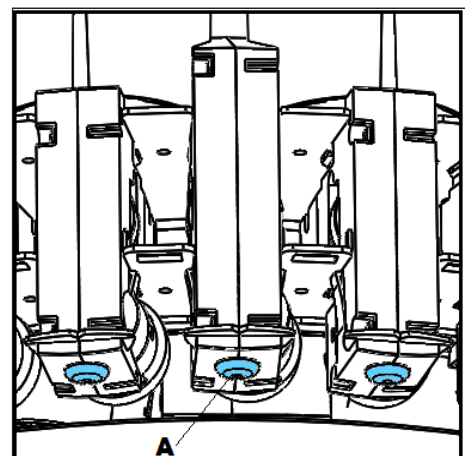
Cleaning the nozzles: daily

- Examine the nozzle (A) for contamination.
- If necessary, clean the nozzle. *Use the X-32 XL cleaning cloth, as provided in the X-32 XL Maintenance Kit, with a non-organic cleaning liquid.*



WARNING

Do not clean the nozzles when the turntable moves.



3.3.5 Refilling a canister



WARNING

Check the material safety data sheet (MSDS) of the colorants for the personal protection measures that are required for handling the colorant.



CAUTION

Make sure that the colorant level in the canister is correct. If a canister is empty, it can cause an inaccurate dispensing and/or a recipe fault.



Note

The dispense software checks the level of colorant in each canister. The dispense software shows when you need to refill a canister.

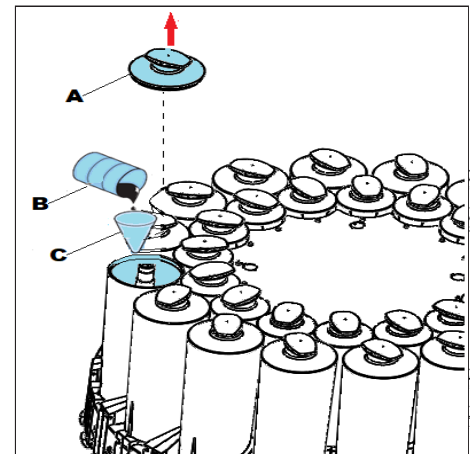
1. In the dispense software, start the fill canister command.



Note

The fill canister command of the dispense software controls the motor of the turntable. The turntable turns the empty canister to the front.

2. Remove the lid (A) from the canister.
3. Follow the instructions on the display.
4. Add the correct colorant (B). Do not spill. Use an X-Smart XL paper funnel (C), which is provided in the X-Smart XL Maintenance Kit.



CAUTION

Do not fill the canister to the brim. Leave at least 2.5 cm (1 inch) unfilled.



CAUTION

Do not pour the colorant on the agitator.

5. Place the lid back on the canister.

4 Installation

**Note**

For the unpacking and installation procedures, refer to the separate installation instruction sheets.

4.1 Turning on the machine

1. Connect the power cable to the wall socket. When the machine is operational, you hear two 'beeps'.
2. Make sure that the emergency stop switch is released.
3. Set the computer switch to 'ON'.
4. Run the dispense software.

4.2 First use

1. Fill and place the brush unit. See § 3.3.3.
2. Fill the canisters correctly. See § 3.3.5.
3. Flush all air out of the pumps. See § 4.3.

4.3 Flushing the air out of the pump

**Note**

Before the first use it is important that all air is removed from all individual pumps.

1. Flush the air out of the pump:
 - Use the air flushing command in the dispense software.
 - If the dispense software does not have an air flushing command option or is not able to flush the air out of the pump automatically, dispense 120 ml / 3 oz. Repeat the action until all air is out of the pump.

5 Troubleshooting



Note

For all error messages on the computer: see the help topic in the dispense software.

5.1 Contact service

1. Find the type plate on the plate next to the emergency stop switch. See § 3.1.3.
2. Take a note of the model number and the serial number of the machine.
3. Contact your supplier or manufacturer.

See www.fast-fluid.com (Fast & Fluid Management Europe and Asia) or www.fluidman.com (Fluid management, U.S.A.).

5.2 Troubleshooting guide

Problem	Possible cause	Possible solution
Main power supply is present but the machine does not work.	The emergency stop switch is active.	Reset the emergency stop switch. See § 3.2.3.
The machine has a failure and does not respond correctly to the request from the dispense software.	The failure could be mechanically or electronically.	Push the emergency stop switch to reset the machine. Reset the emergency stop switch. See § 3.2.3. If the machine still has a failure, contact service. See § 5.1.

6 Technical data

6.1 General specifications

Parameter	Specification	
	Metric standard	Imperial standard
Model	X-Smart XL	
Number of canisters	Up to 32	
Dispensing	Sequential	
Pump type	Piston pump	
Cleaning system	Rotary brush	
Suitable for	Water, universal & solvent colorants	
Canister size	2.3L/1.3L	0.607/0.343 USgal
Maximum flow rate	0.5 L/min.	0.132 USgal/min.

6.2 Dimensions and mass

Parameter	Specification	
	Metric standard	Imperial standard
Dimensions [height x width x depth]	127.5x83x83 cm	50.1x32.6x32.6 in
Packed dimensions [height x width x depth]	115x85x100 cm	45.2x33.4x39.3 in
Mass incl. packaging	99 kg	218.2 lbs
Mass filled machine (max.)	201 kg	443.1 lbs
Minimum requirement of load capacity of the floor according to EN 61010-1:2010	560 kg	1234.6 lbs
Filling height of the canister	122 cm	48 in
Maximum can height	48 cm	18.9 in
Minimum can height	7 cm	2.8 in
Can table dimensions [width x depth]	38x27 cm	15.0x10.6 in

6.3 Ambient conditions

Parameter	Specification	
	Metric standard	Imperial standard
Ambient Temperature [°C] when in use	+10 to +35 °C	+50 to +95 °F
Ambient Temperature [°C] when not in use	-25 to +55	+13 to +131 °F
Altitude above sea level, operational	-10 to 2000 m	-33 to 6562 ft
Altitude above sea level, out of operation	-10 to 12000 m	-33 to 39370 ft
Maximum Relative Humidity, without condensation	90% RH	

6.4 Noise level

Parameter	Specification
Maximum noise level	< 65 db(A)

6.5 Safety classifications

Parameter	Specification
IP (Ingress Protection) classification	32
EMC (Electro-Magnetic Compatibility) classification	Class B
Over voltage category	Class II

6.6 Electrical specifications

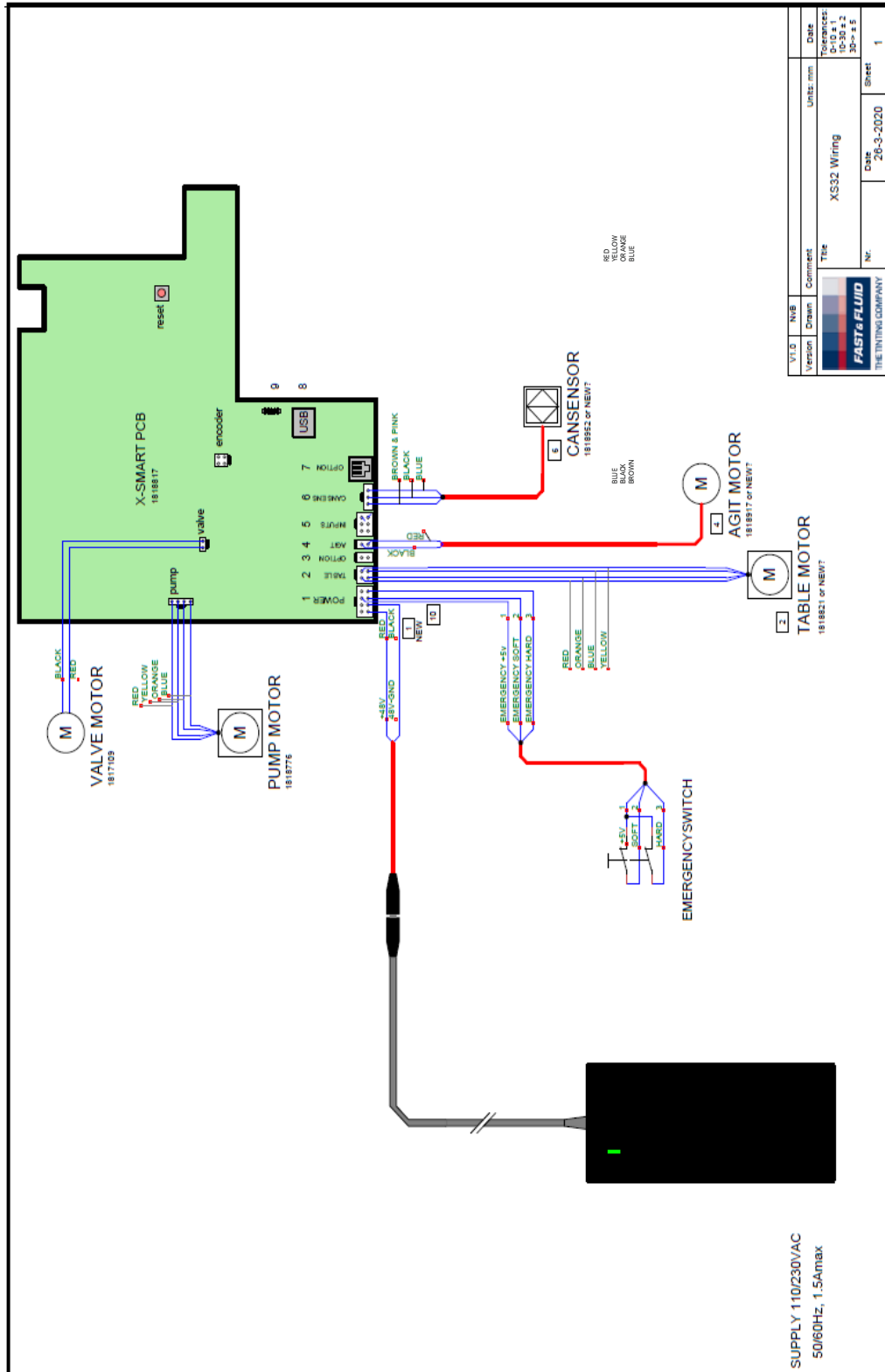
6.6.1 Power supply

Parameter	Specification
Maximum power consumption	120 W
Voltage	85~264 V AC
	110 ± 10%
	230 ± 10%
Maximum leakage current	3.5 mA

6.6.2 Dispenser

Parameter	Specification
Maximum power consumption	120 W
Voltage	48 V DC

6.7 Electrical diagram



Manufactured by:

IDEX India Pvt. Ltd., Survey no: 256,
GIDC Manjusar, Savli, Dist.: Vadodara
391 770, India