

SPARE PARTS BOOK

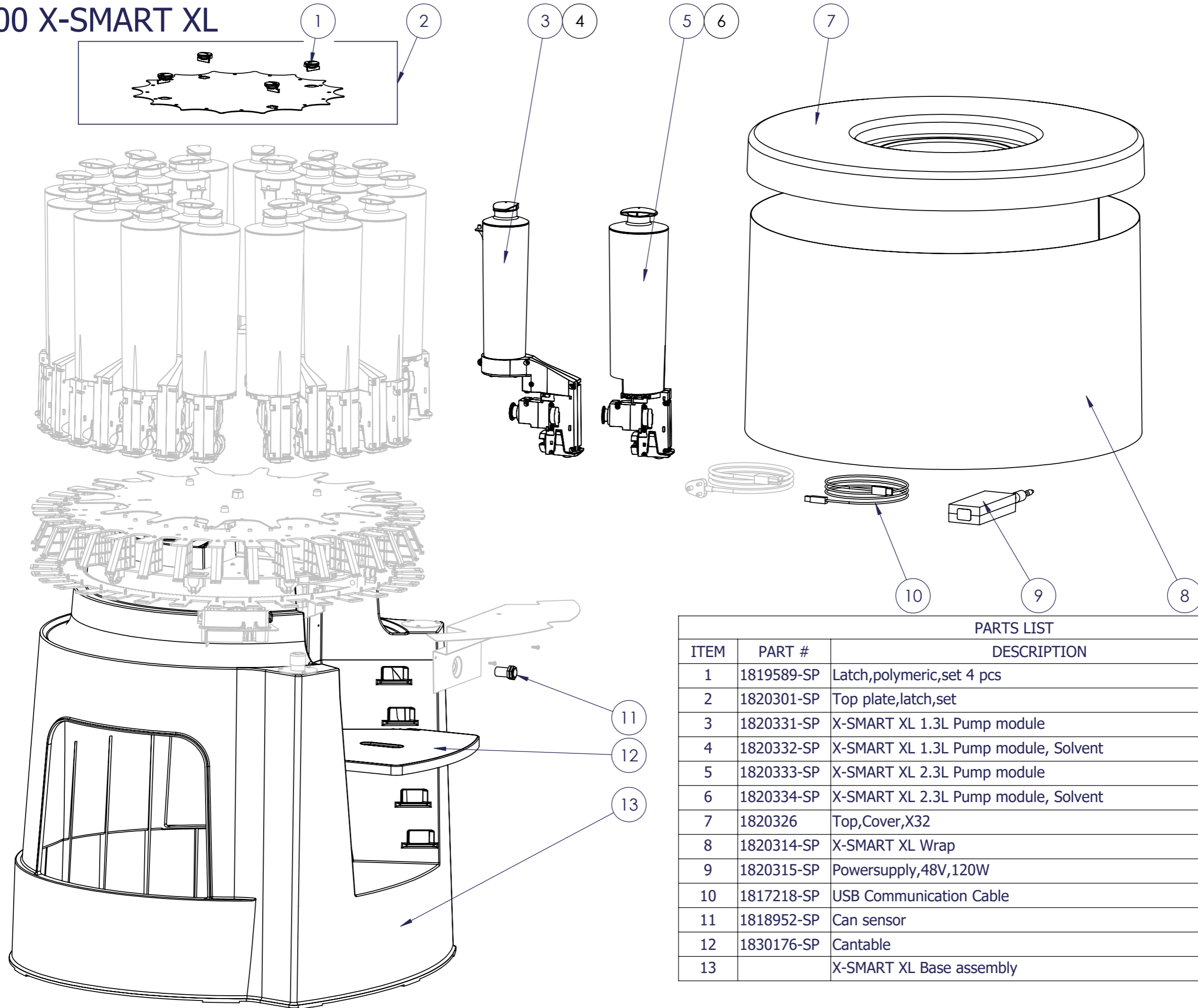
X-SMART XL



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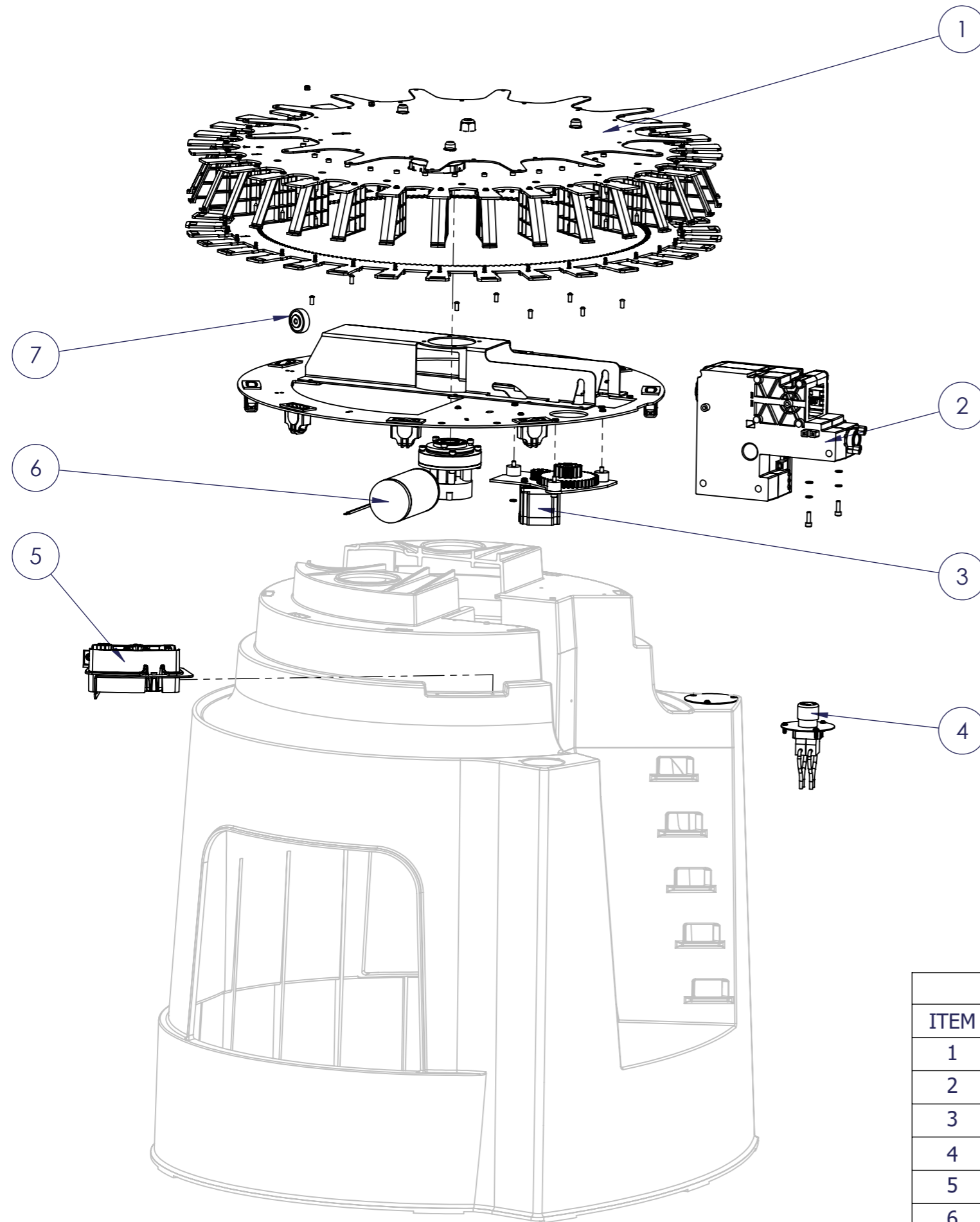
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7800 X-SMART XL



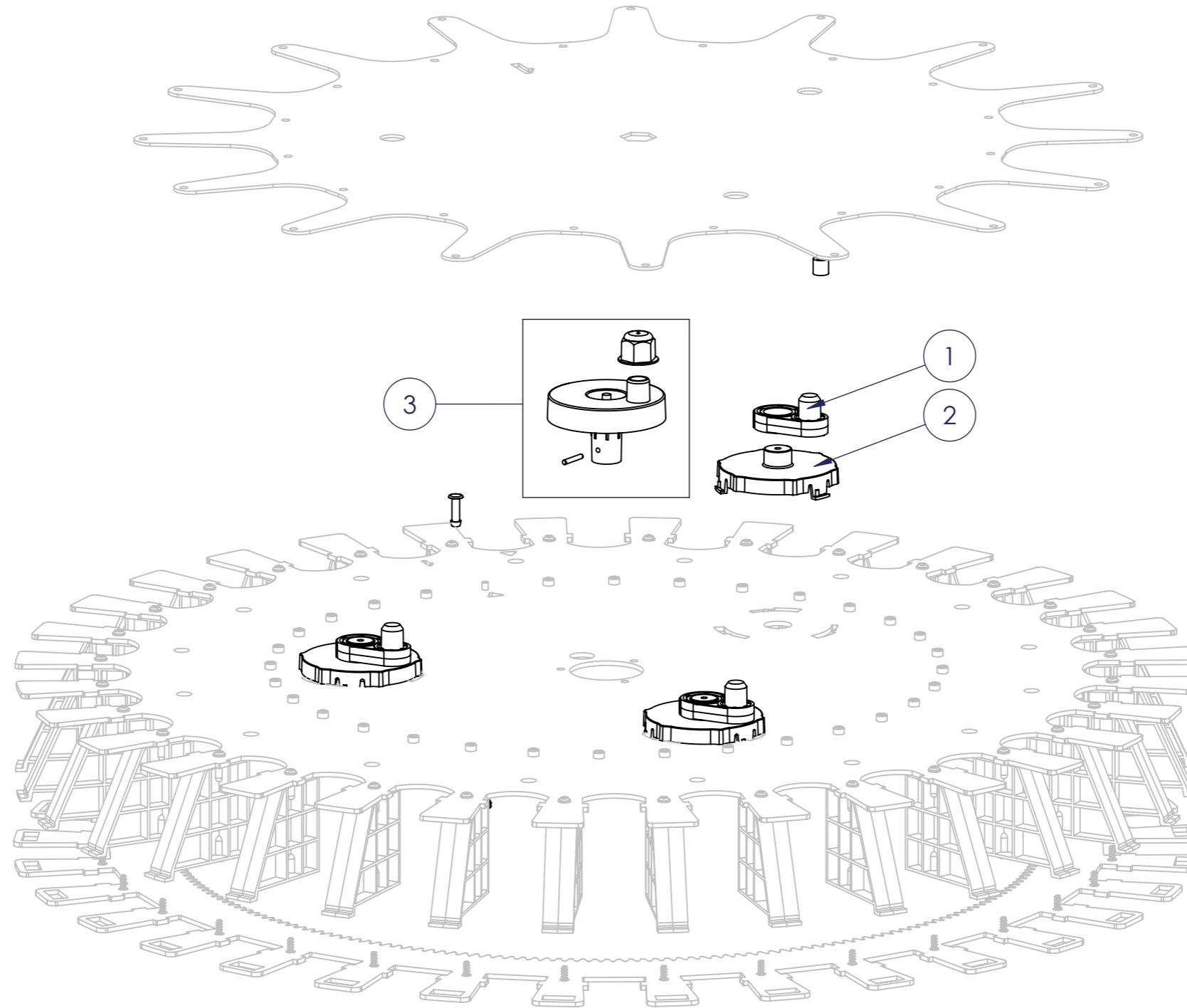
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1819589-SP	Latch, polymeric, set 4 pcs	
2	1820301-SP	Top plate, latch, set	
3	1820331-SP	X-SMART XL 1.3L Pump module	Page 7840
4	1820332-SP	X-SMART XL 1.3L Pump module, Solvent	Page 7840
5	1820333-SP	X-SMART XL 2.3L Pump module	Page 7830
6	1820334-SP	X-SMART XL 2.3L Pump module, Solvent	Page 7830
7	1820326	Top, Cover, X32	
8	1820314-SP	X-SMART XL Wrap	Page 7852
9	1820315-SP	Powersupply, 48V, 120W	
10	1817218-SP	USB Communication Cable	
11	1818952-SP	Can sensor	
12	1830176-SP	Cantable	
13		X-SMART XL Base assembly	Page 7810

7810 X-SMART XL Base assembly



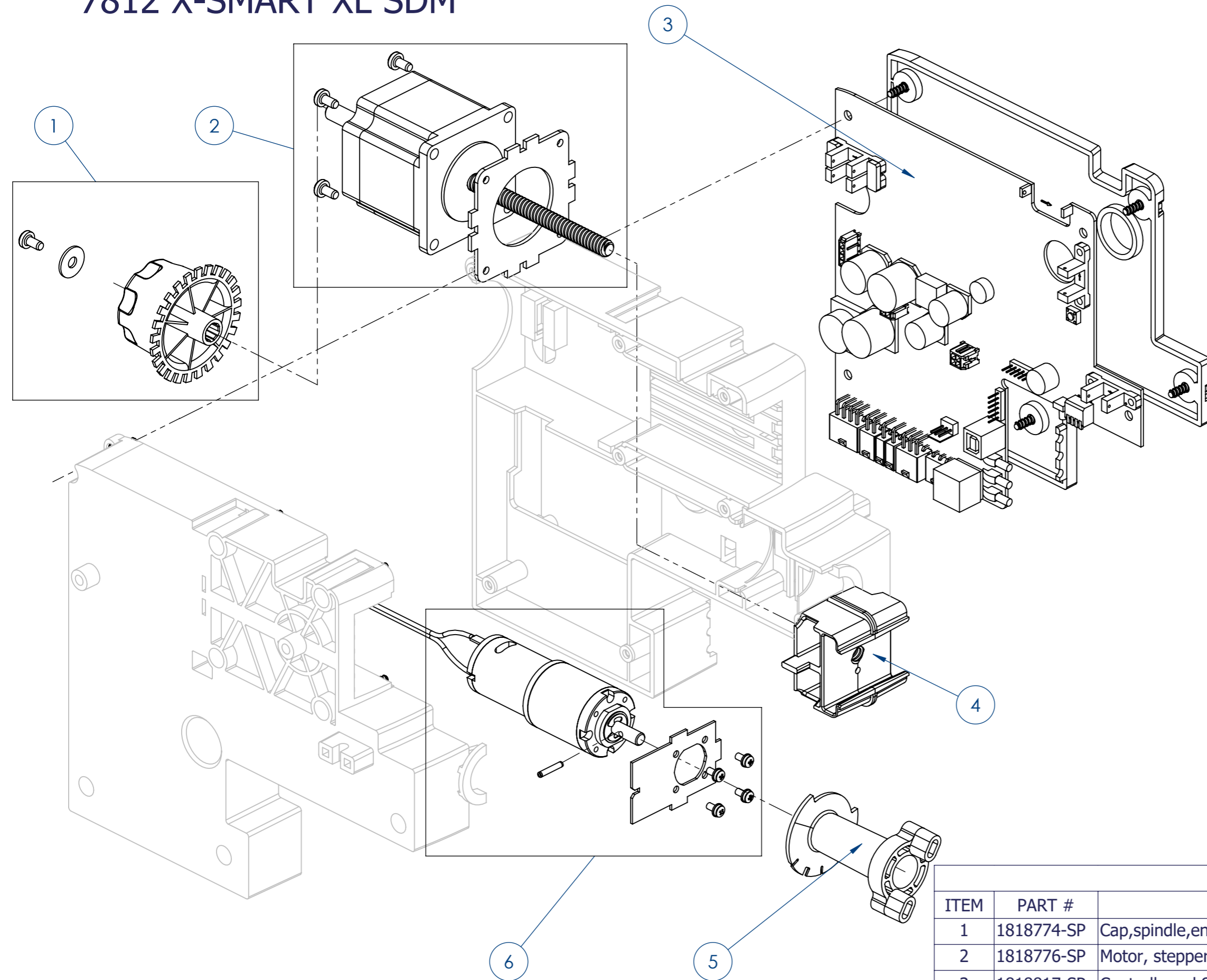
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		X-SMART XL Turntable	Page 7811
2	1819222-SP	X-SMART XL SDM	Page 7812
3	1820263-SP	X-SMART XL Turntable drive unit	Page 7813
4	1820390-SP	EM-Switch,XXL	
5		X-SMART XL Brush unit	Page 7814
6		Agitation motor unit	Page 7815
7	1862422-SP	Wheel,traversing,centric,35mm	

7811 X-SMART XL Turntable



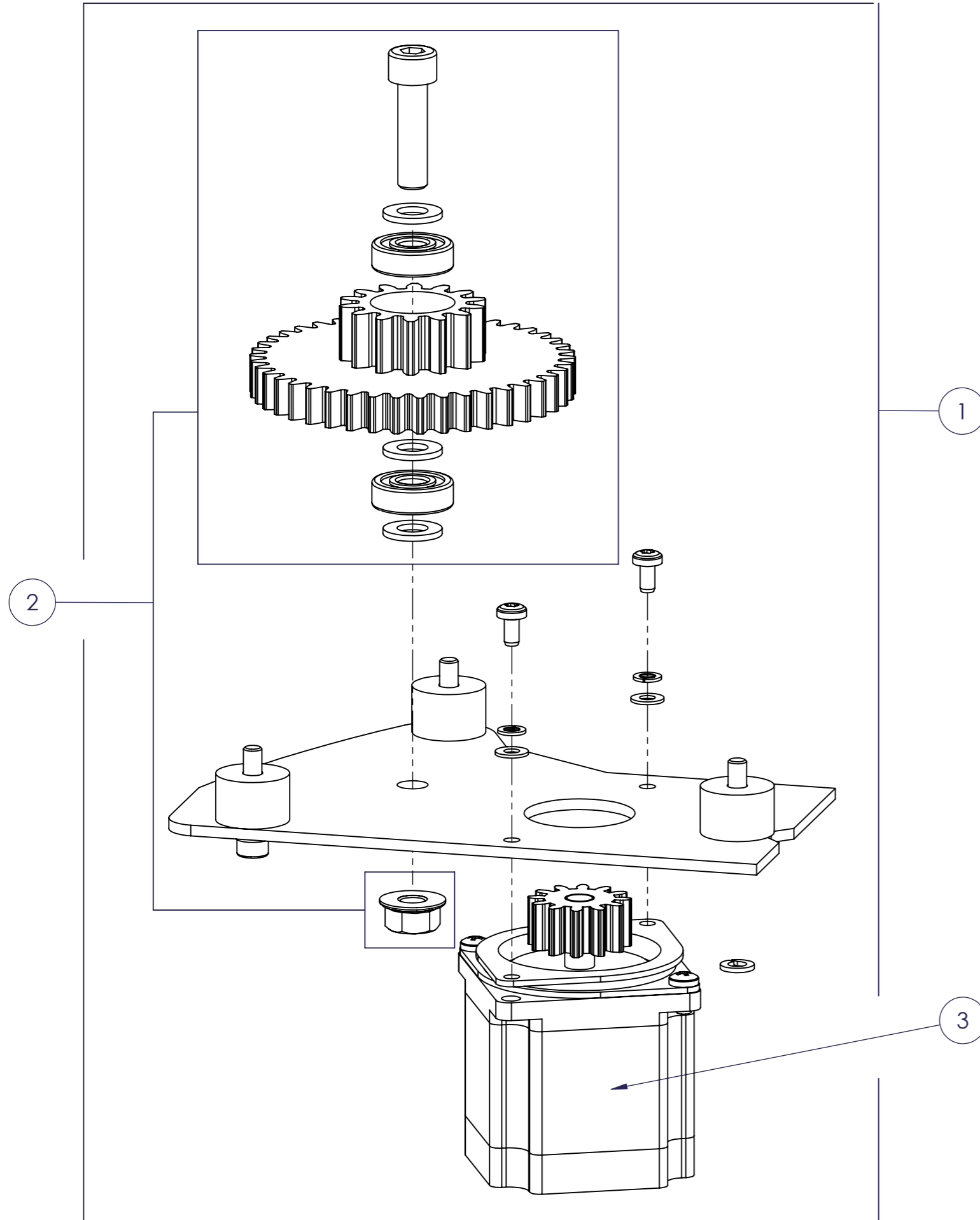
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1816579-SP	Agitation,plate support(set 4pcs)	
2	1818800-SP	Agitation,disc(set 3pcs)	
3	1820379-SP	Agitation,crank (2 pcs)	

7812 X-SMART XL SDM



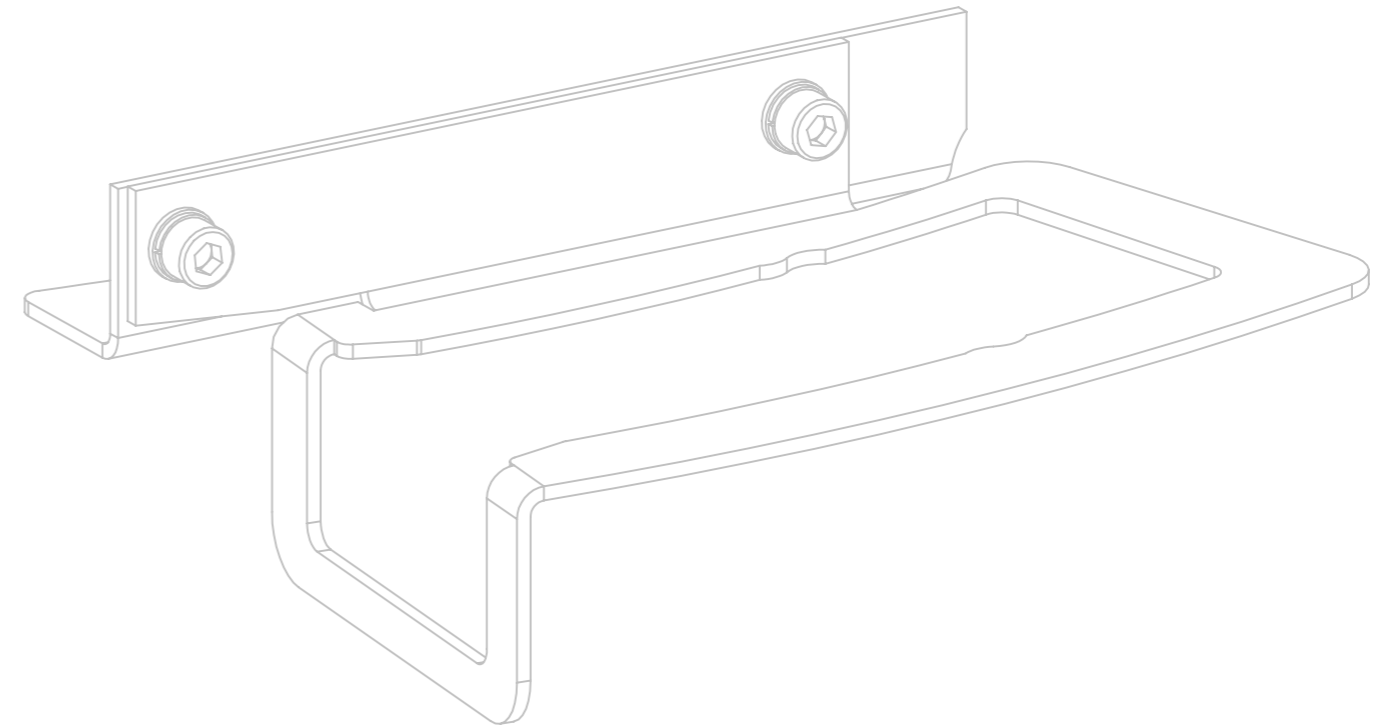
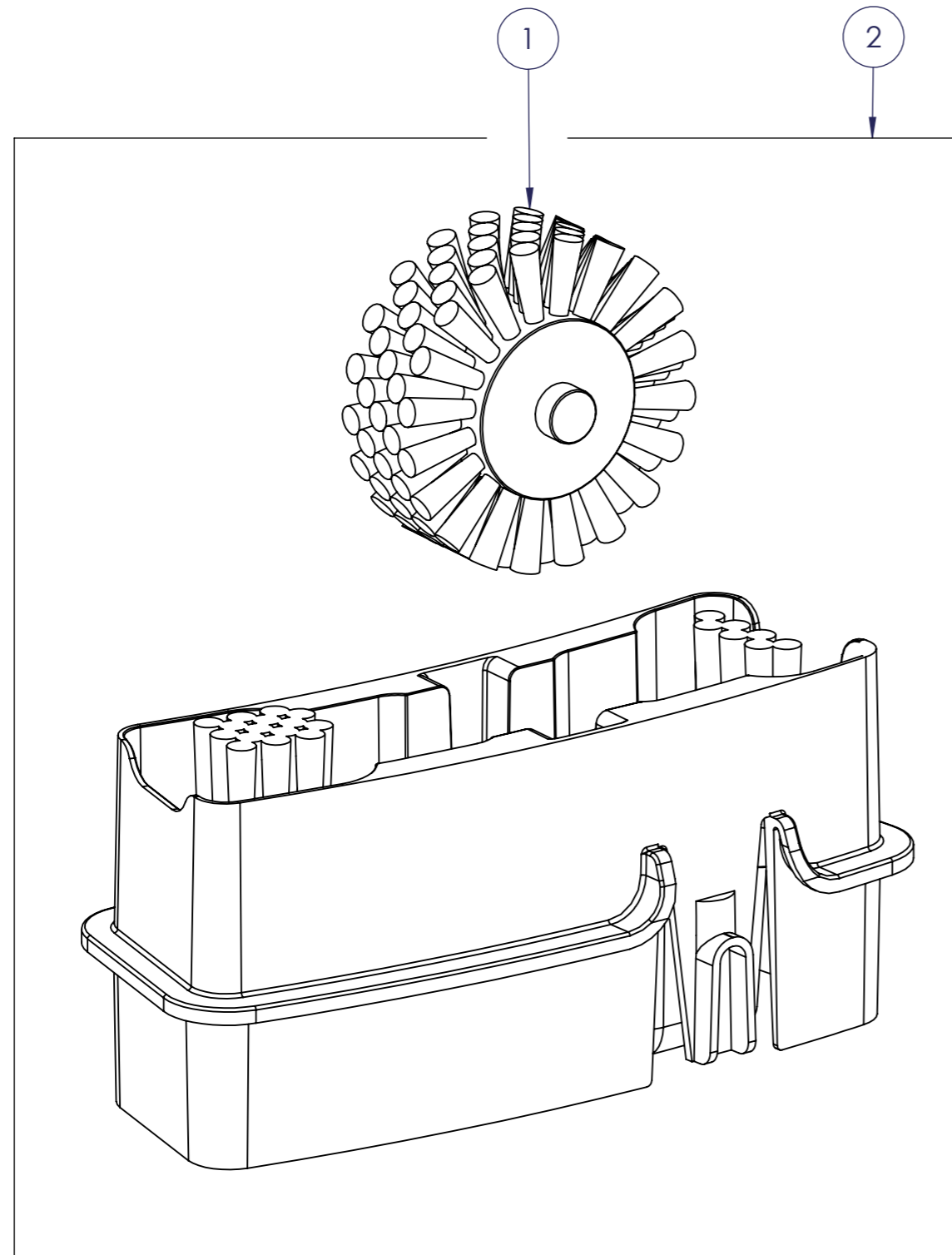
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818774-SP	Cap,spindle,encoder	
2	1818776-SP	Motor, stepper	
3	1818817-SP	Controlboard,SDM,iNSPiRE	
4	1816552-SP	Gripper	
5	1818775-SP	Actuator,valve,SDM (set 2 pcs)	
6	1818911-SP	Motor,Valve	

7813 X-SMART XL Turntable drive unit



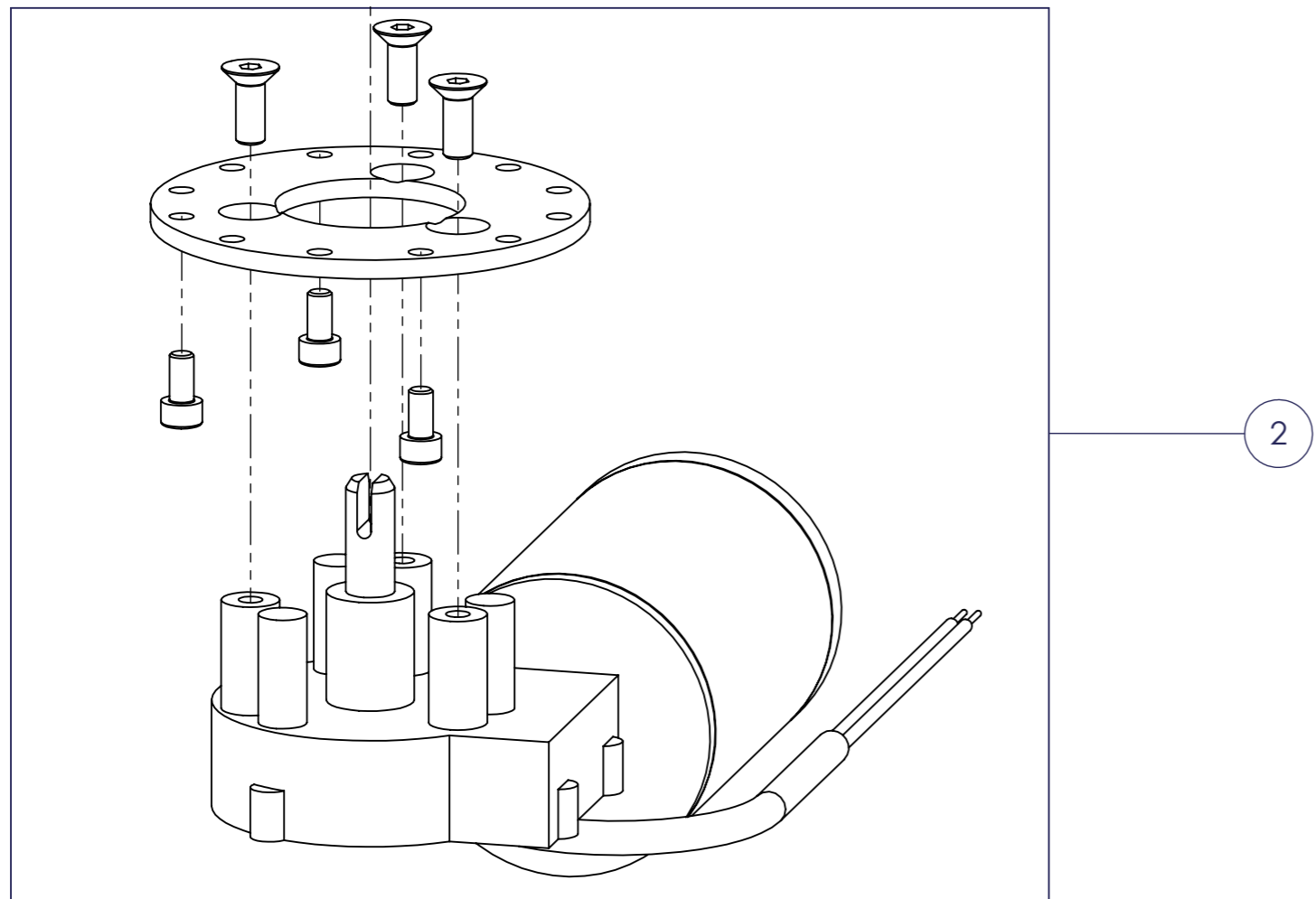
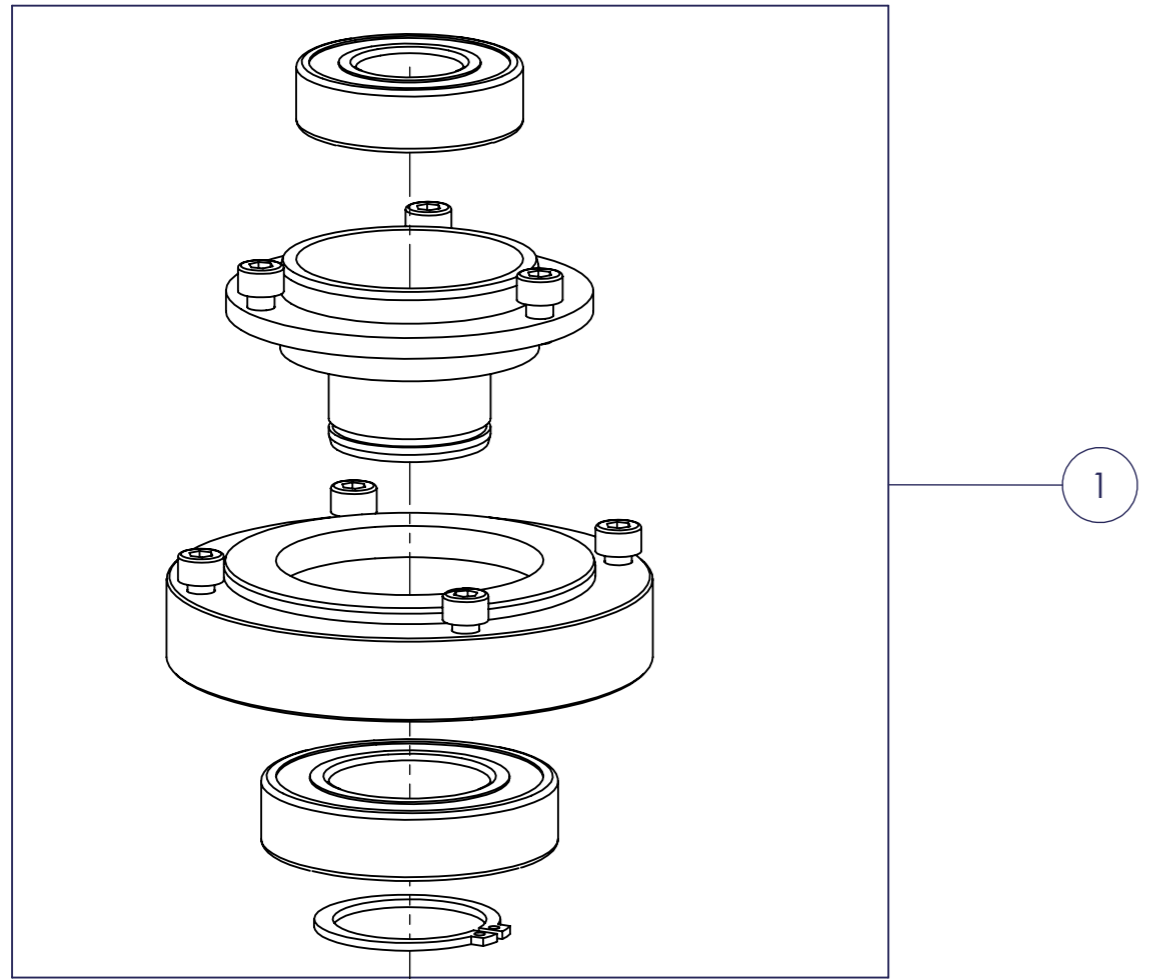
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1820263-SP	Turntablemotor,compl.(set 1pc)	
2	1819197-SP	Gear with bearings(set 1pc)	
3	1818821-SP	Motor,turntable	

7814 X-SMART XL Brush unit



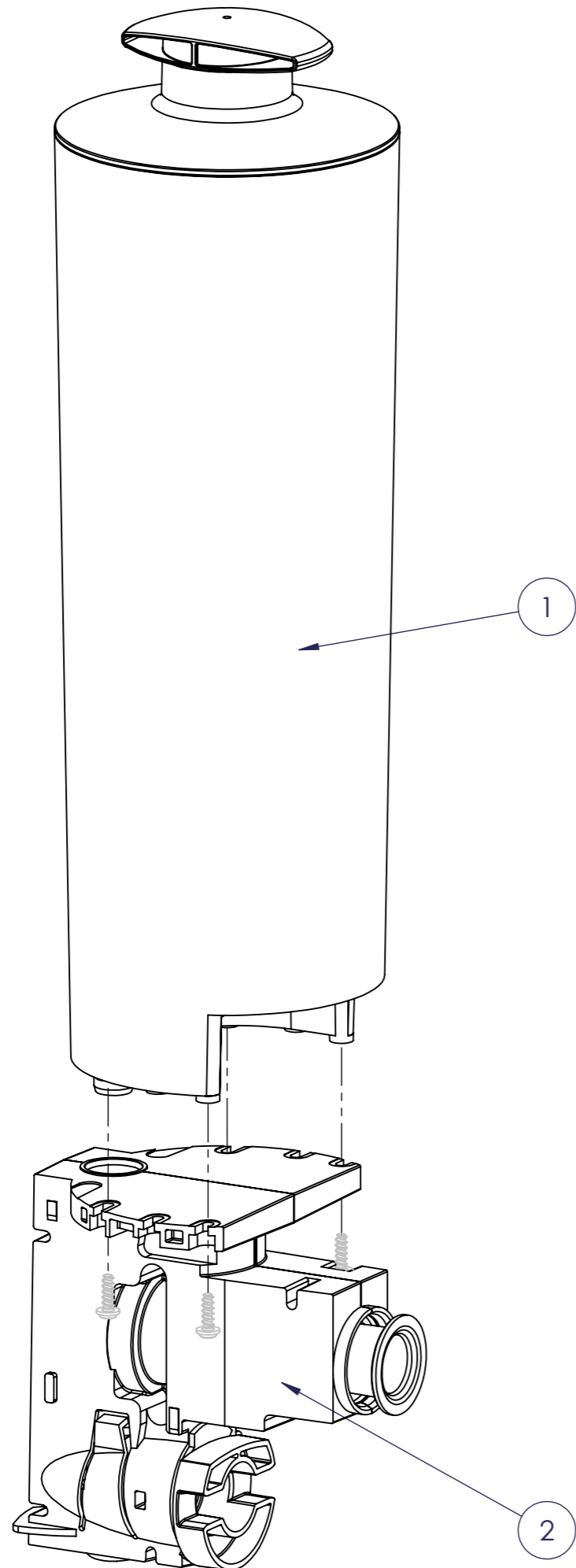
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1820393-SP	Brush(set 1pc)	
2	1820417-SP	Container and brush(set 1pc)	

7815 X-SMART XL Agitation motor unit



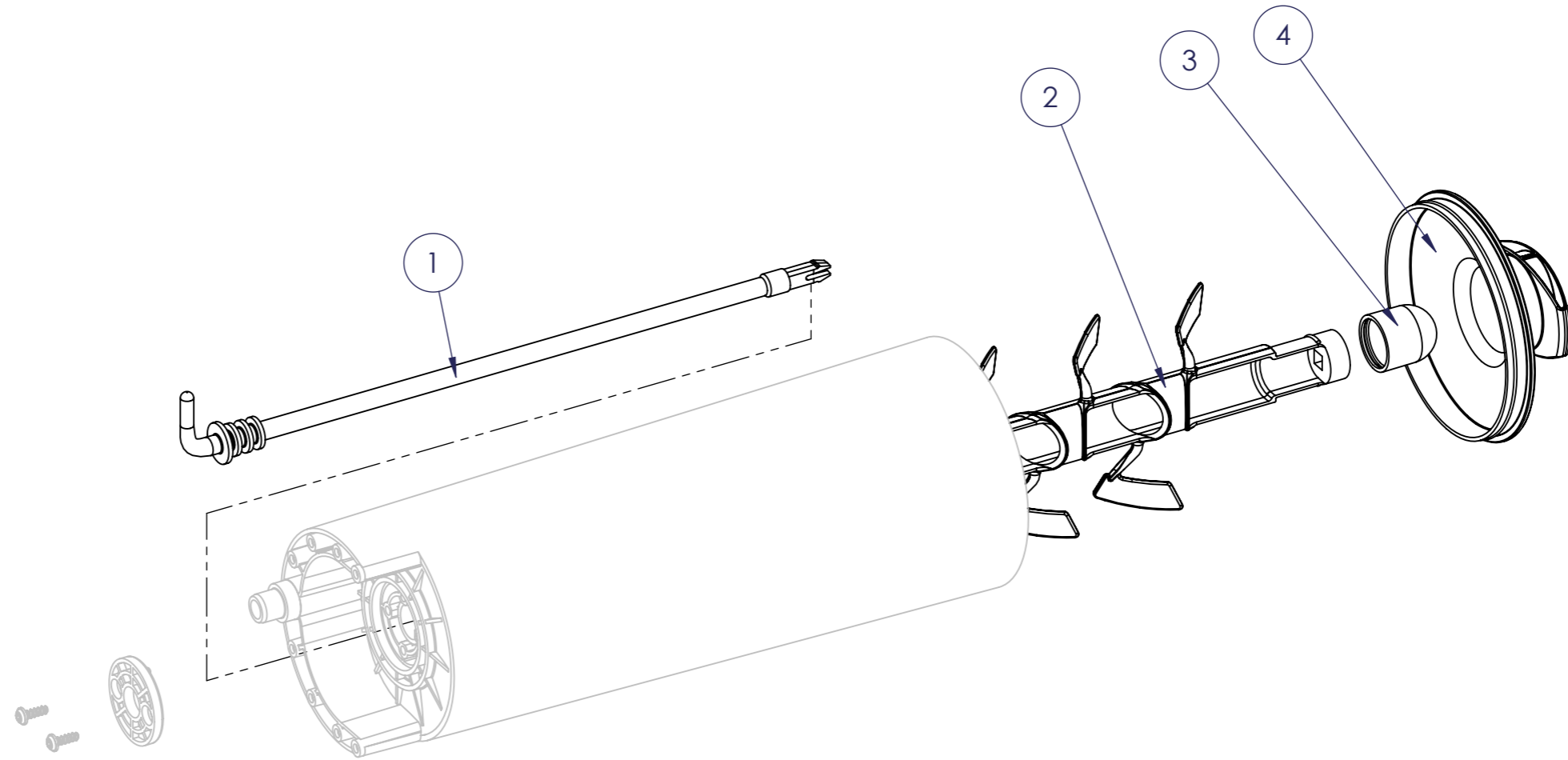
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818782-SP	Turntable bearing(set 1pc)	
2	1818917-SP	Motor,agitation	

7830 X-SMART XL 2.3L Pump module



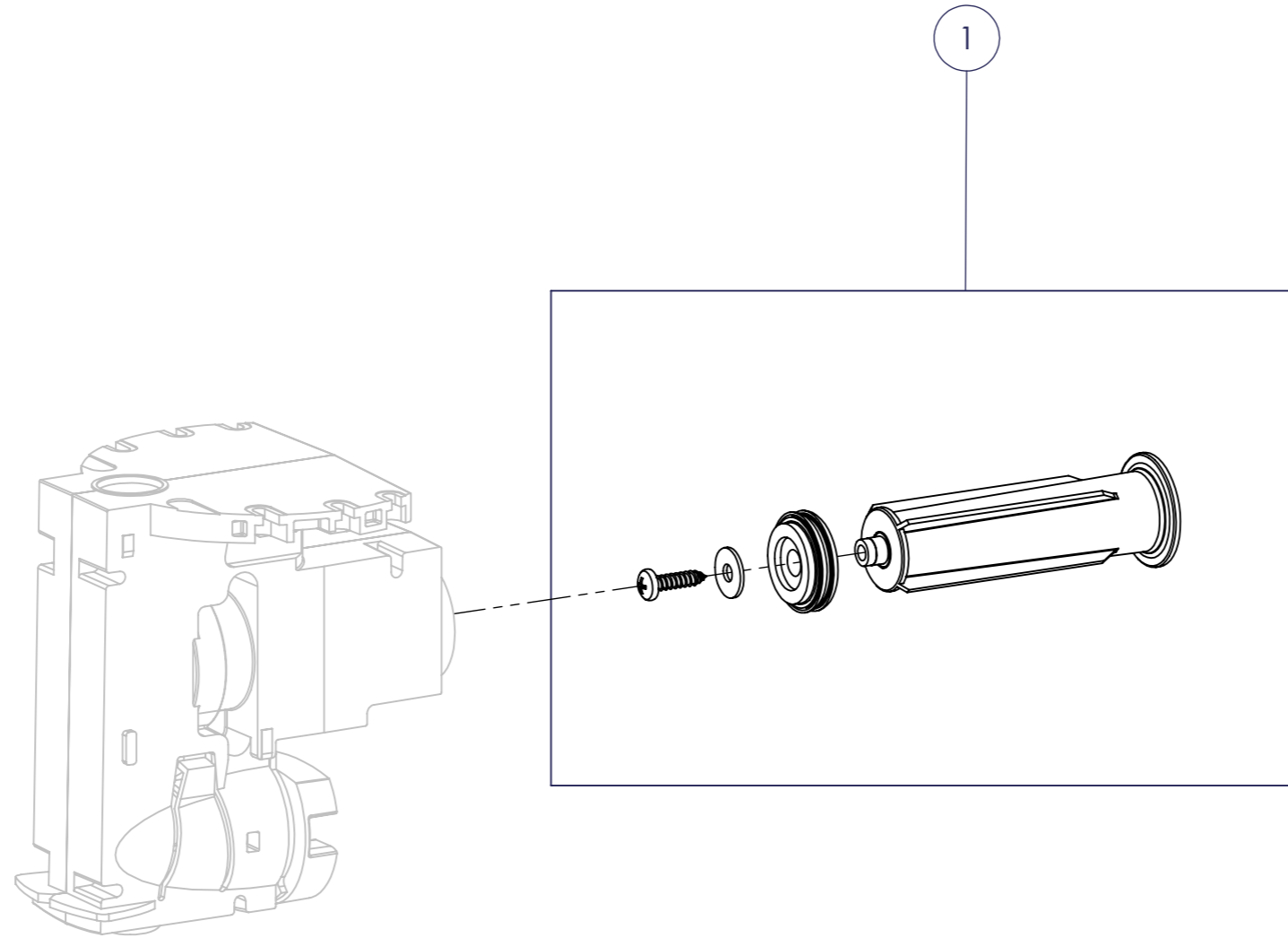
PARTS LIST			
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1		X-SMART XL 2.3L Canister	Page 7831
2		X-SMART XL 2.3L Pump assembly	Page 7832

7831 X-SMART XL 2.3L Canister



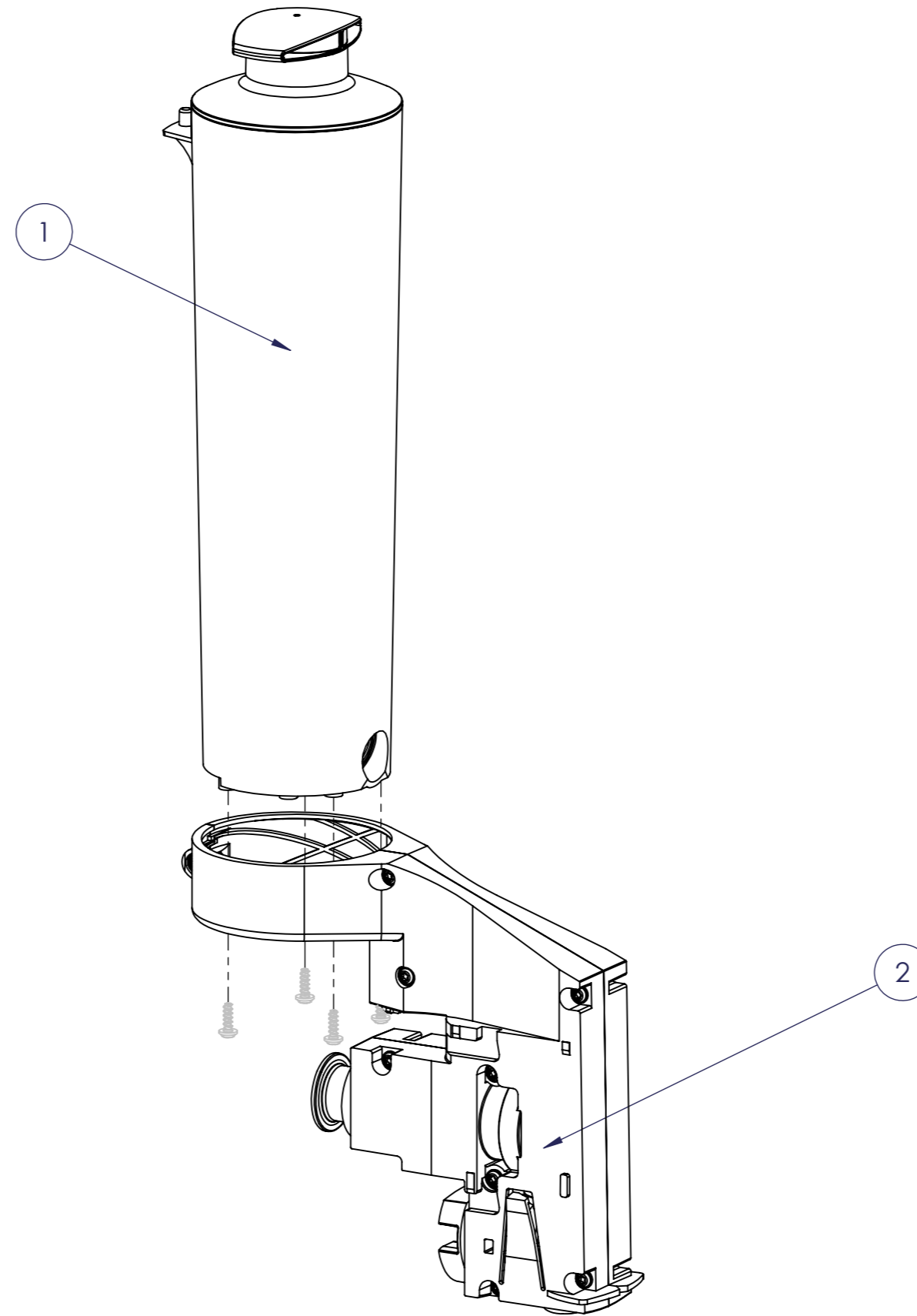
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818807-SP	Rod agitation(set 4pcs)	
2	1818813-SP	Agitator 2.3L(set 4pcs)	
3	1818815-SP	Cover agitator(set 16pcs)	
4	1818808-SP	Canister lid 2.3L(set 4pcs)	
	1820425-SP	Canister lid 2.3L PP(set 4pcs)	For code 6528010001

7832 X-SMART XL 2.3L Pump assembly



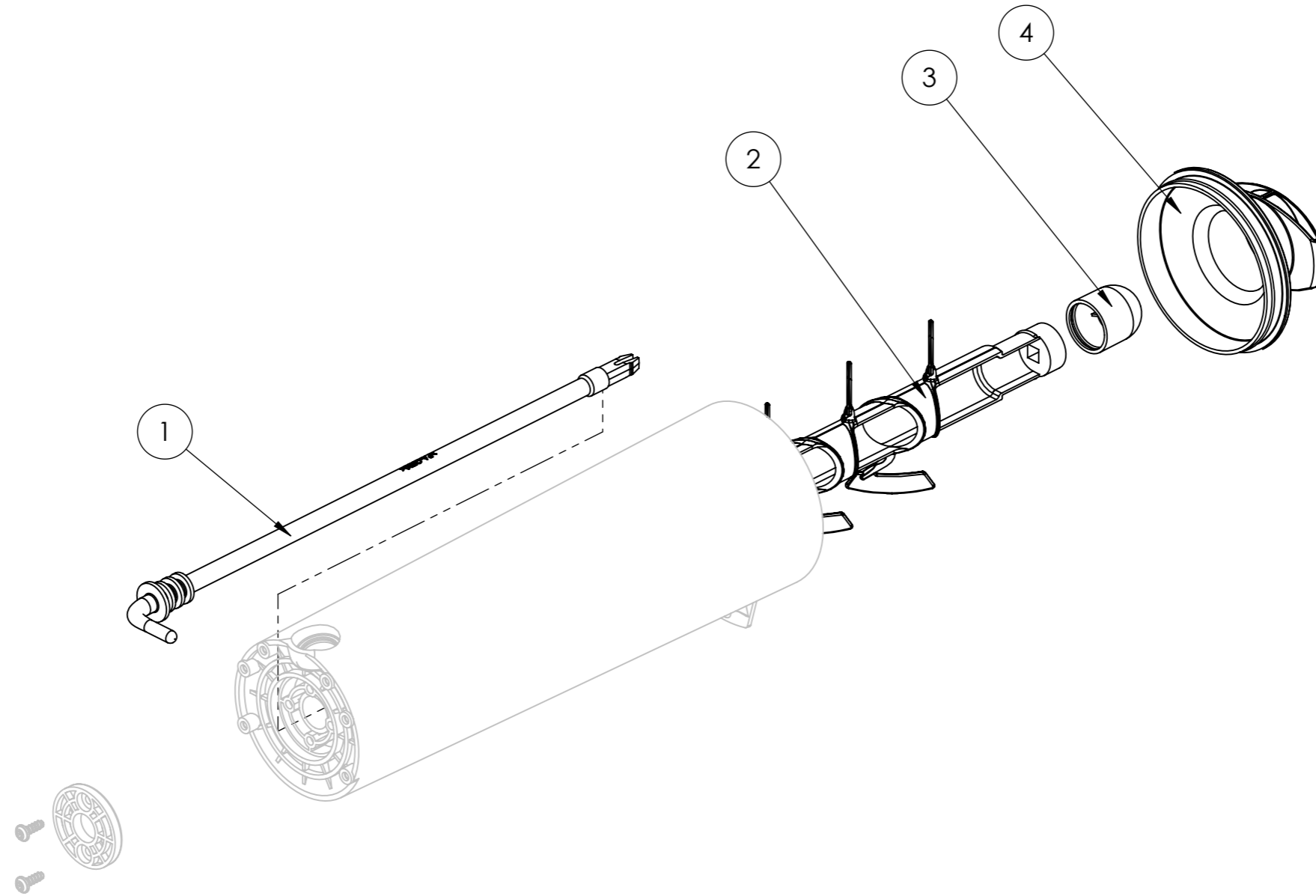
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818851-SP	Pistonrod + Piston(set 4pcs)	

7840 X-SMART XL 1.3L Pump module



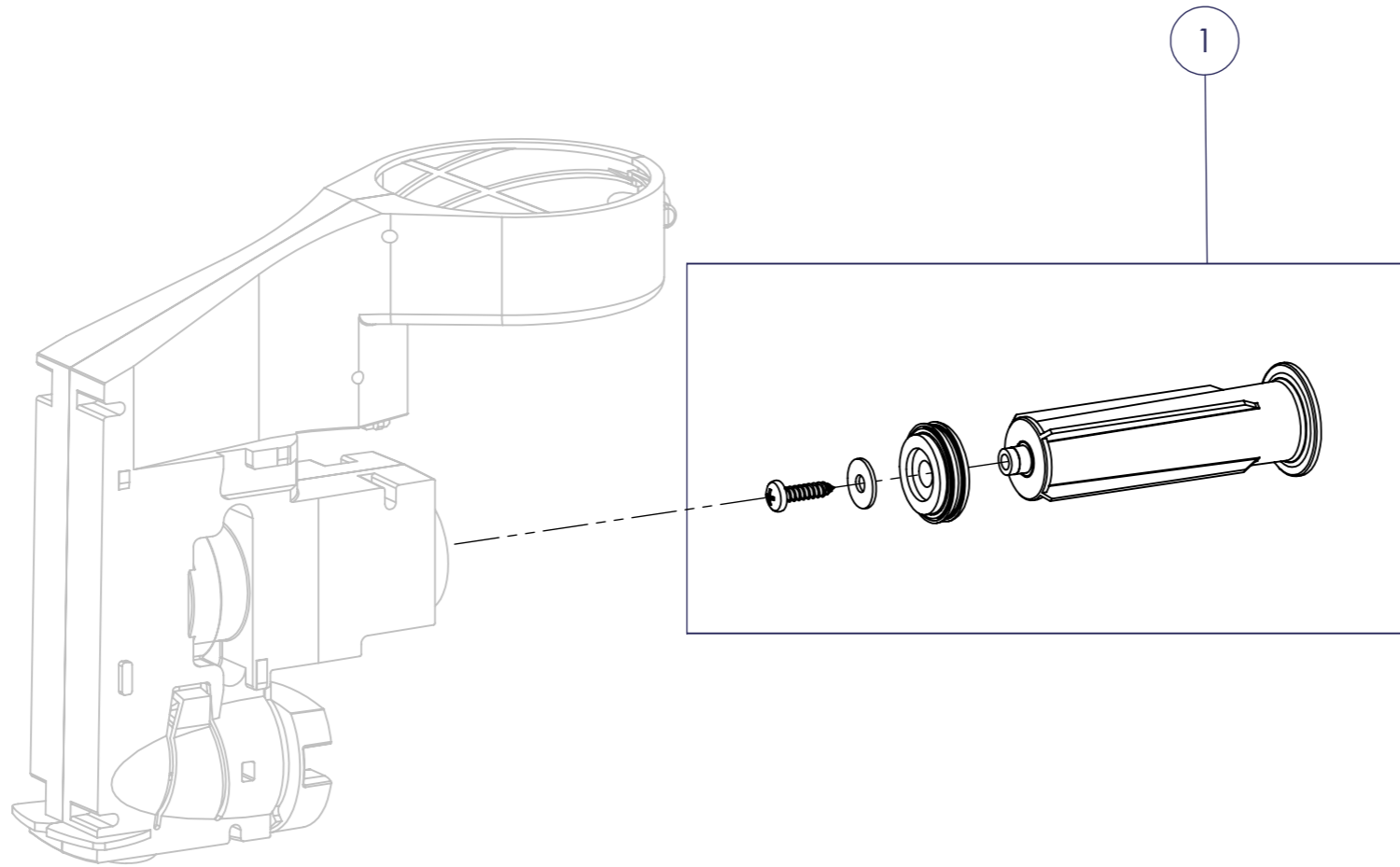
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1		X-SMART XL 1.3L Canister	Page 7841
2		X-SMART XL 1.3L Pump assembly	Page 7842

7841 X-SMART XL 1.3L Canister



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818807-SP	Rod agitation(set 4pcs)	
2	1820257-SP	Agitator 1.3L(set 4pcs)	
3	1818815-SP	Cover agitator(set 16pcs)	
4	1820267-SP	Canister lid 2.3L(set 4pcs)	

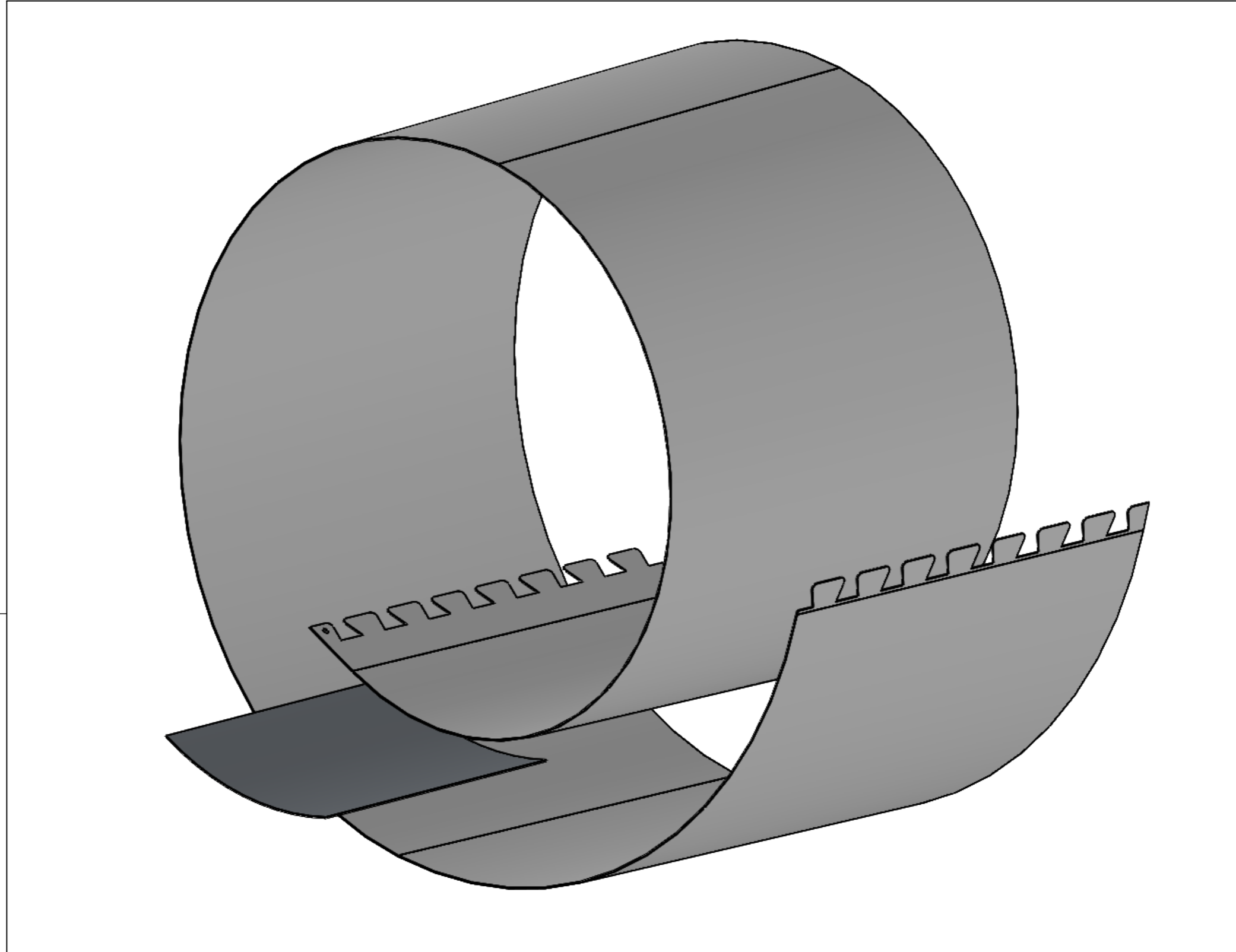
7842 X-SMART XL 1.3L Pump assembly



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818851-SP	Pistonrod + Piston(set 4pcs)	

7852 X-SMART XL Wrap

1



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1820314-SP	Wrap, 1.2mm,X-SMART XL	