

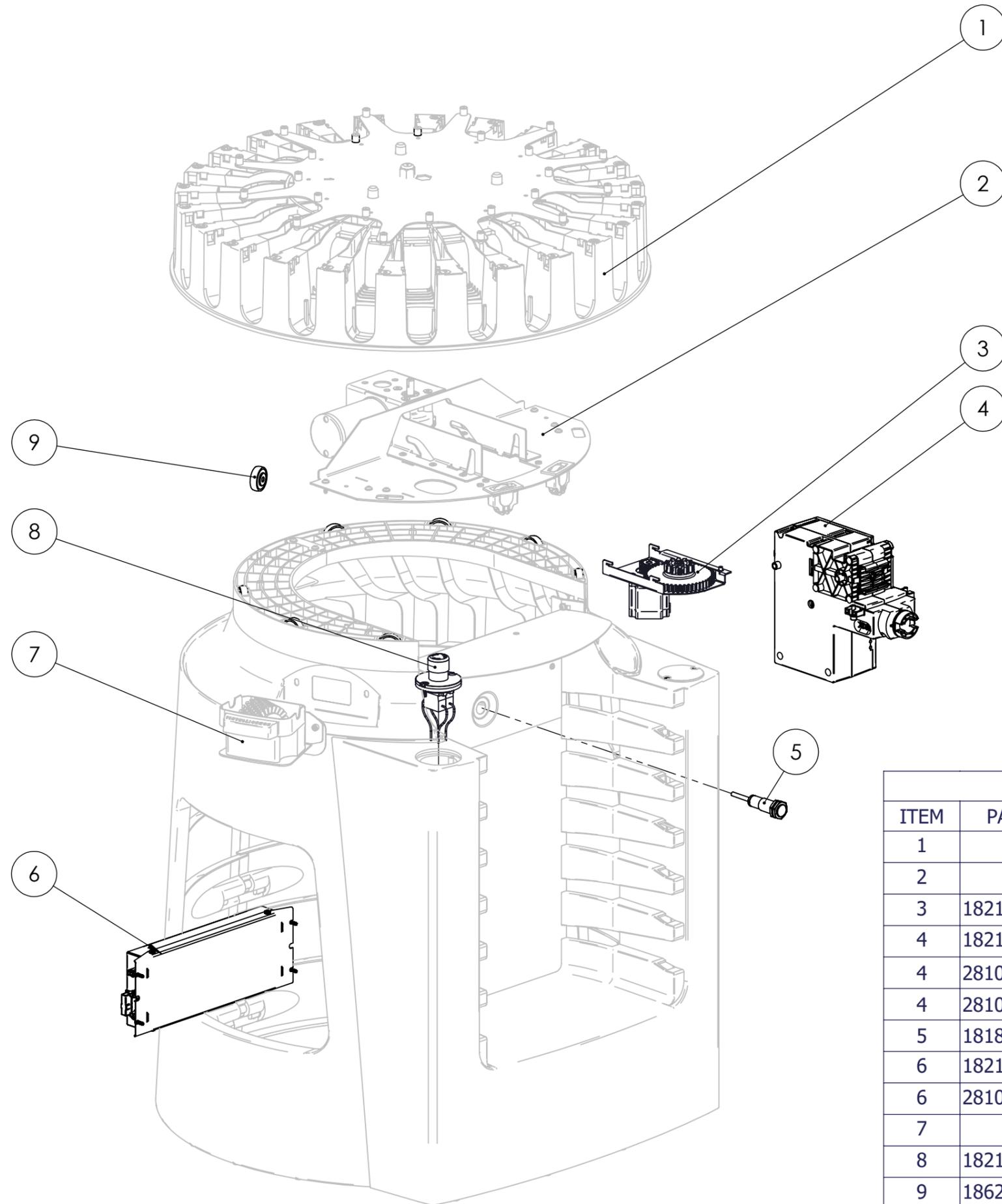


13-03-2025
REV.-C

Spare Part-book ELEMENT 2

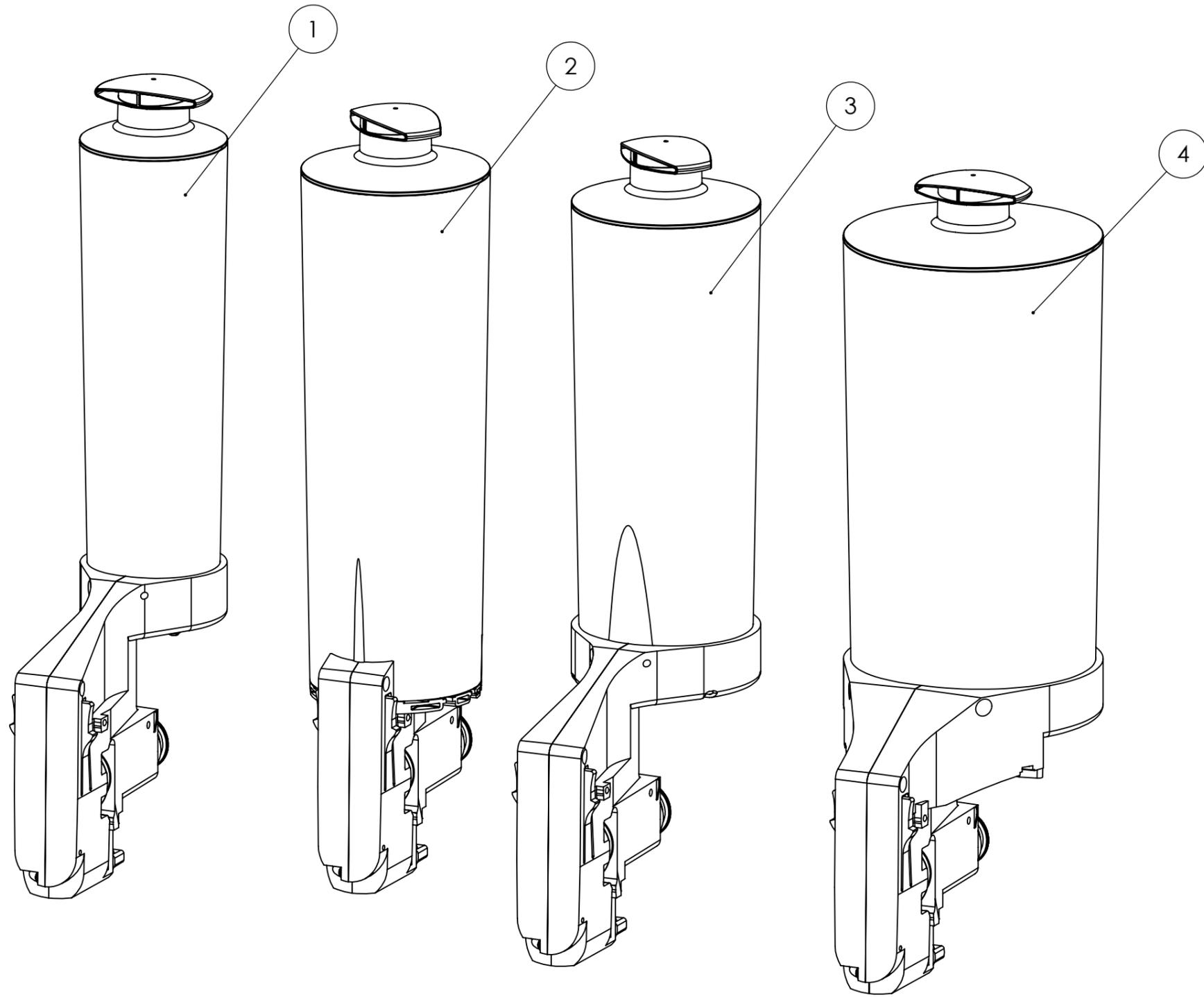


8301 Base parts



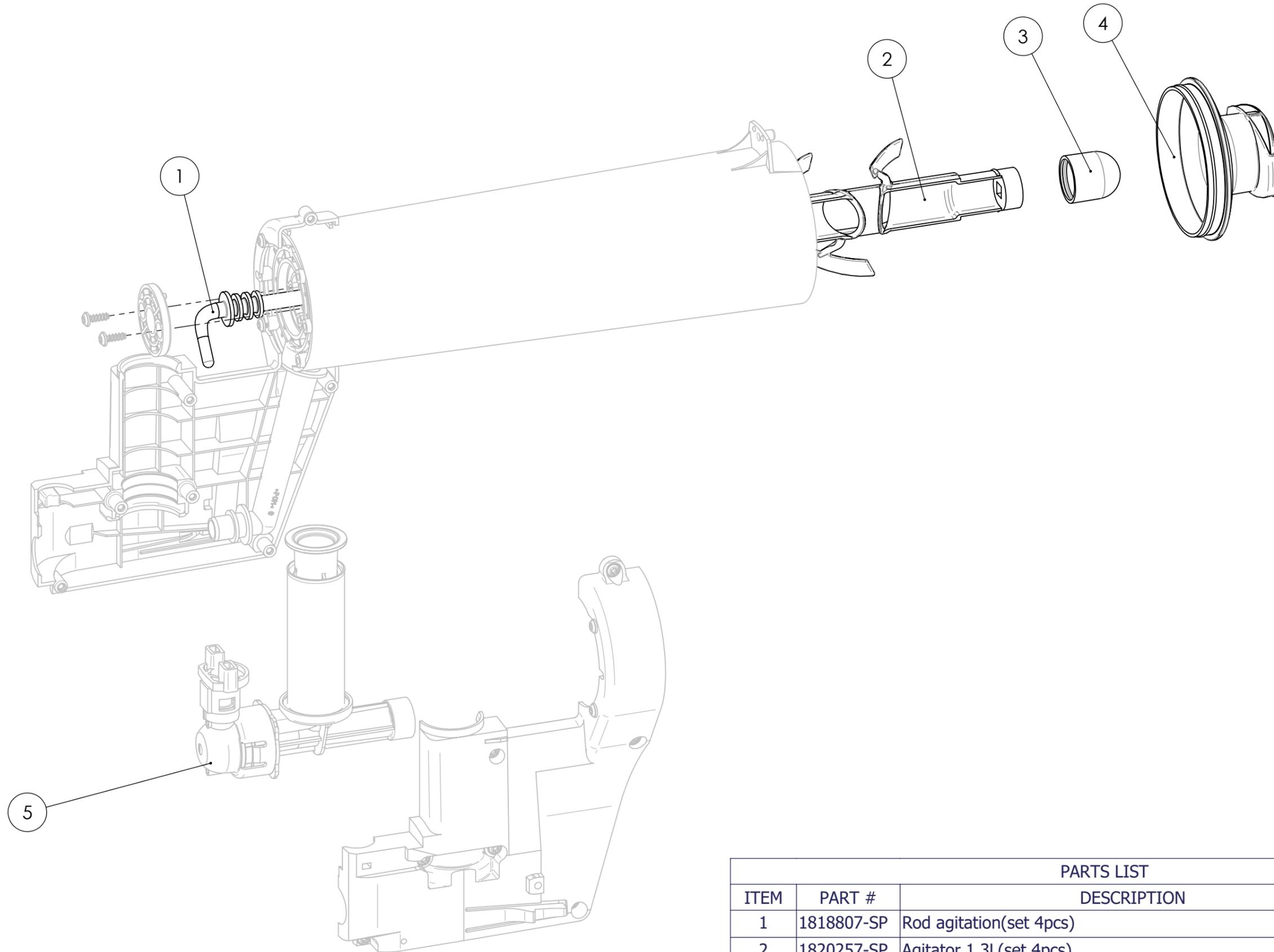
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		Turntable	Page 8320
2		Turntable baseplate	Page 8321
3	1821291-SP	TT-drive unit gear(set 1pc)	Page 8332
4	1821281-SP	XDM with SOM	Page 8330
4	2810152-SP	XDM	
4	2810153-SP	XDM with TICK	
5	1818952-SP	Can sensor	
6	1821293-SP	Power supply module CE/UL	Page 8331-A
6	2810159-SP	Power supply module ASIA	Page 8331-B
7		Brush unit	Page 8322
8	1821292-SP	Emergency switch(set 1pc)	
9	1862422-SP	Wheel, traversing, centric, 35mm	

8310 Canisters



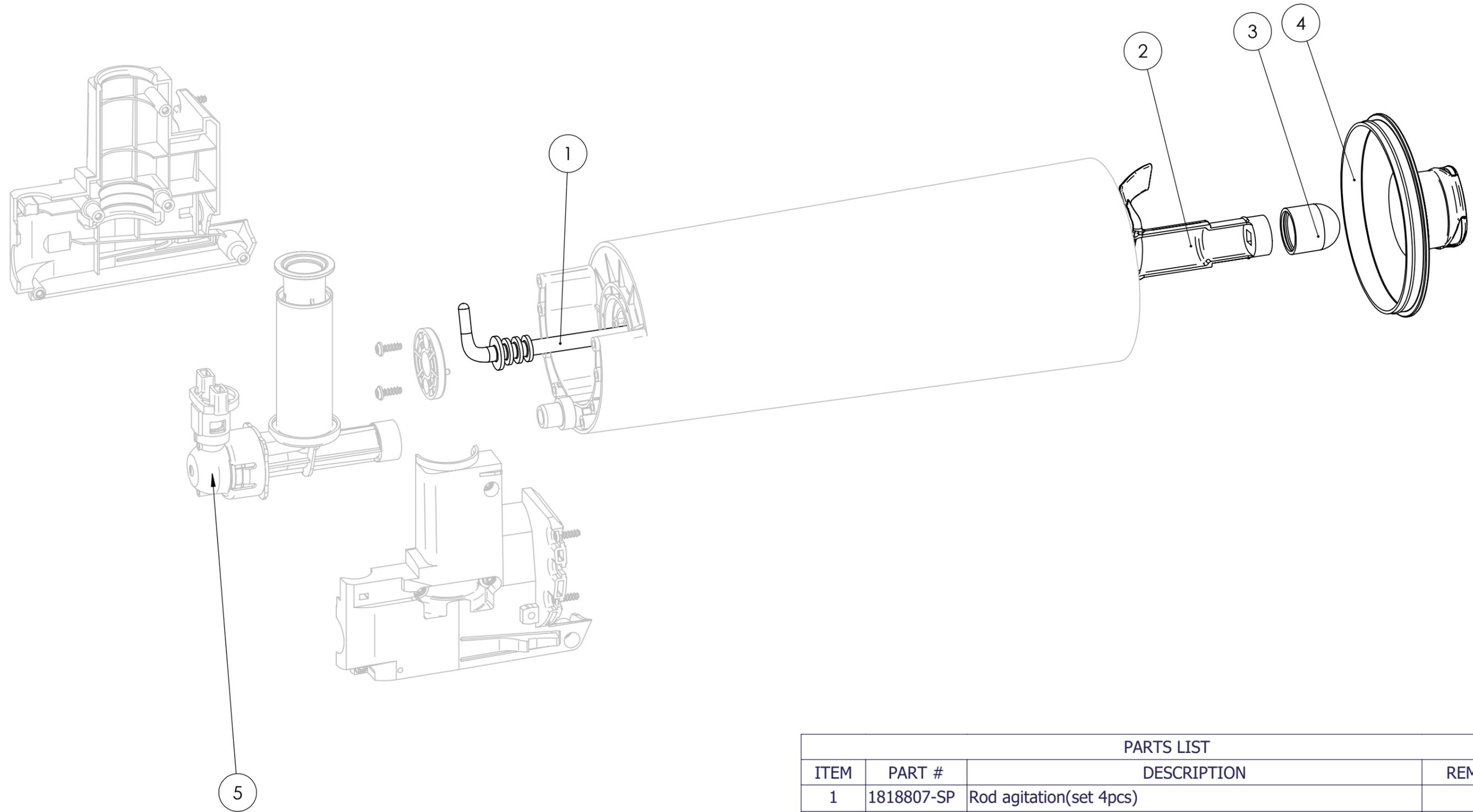
	ITEM	DESCRIPTION	25 ml (T20)	30 ml (T25)	43 ml (T30)	30 ml (Q25)	REMARK
WATER	1	Canister L1		2810154-SP	1821231-SP	1821235-SP	Page 8311
	2	Canister 2L		2810155-SP	1821232-SP	1821236-SP	Page 8312
	3	Canister 2L, Inner		2810156-SP	1821233-SP	1821237-SP	Page 8313
	4	Canister 4L		2810157-SP	1821234-SP	1821238-SP	Page 8314
SOLVENT	1	Canister L1		1821223-SP	1821227-SP		Page 8311
	2	Canister 2L		1821224-SP	1821228-SP		Page 8312
	3	Canister 2L, Inner		1821225-SP	1821229-SP		Page 8313
	4	Canister 4L		1821226-SP	1821230-SP		Page 8314

8311 Canister L1.3



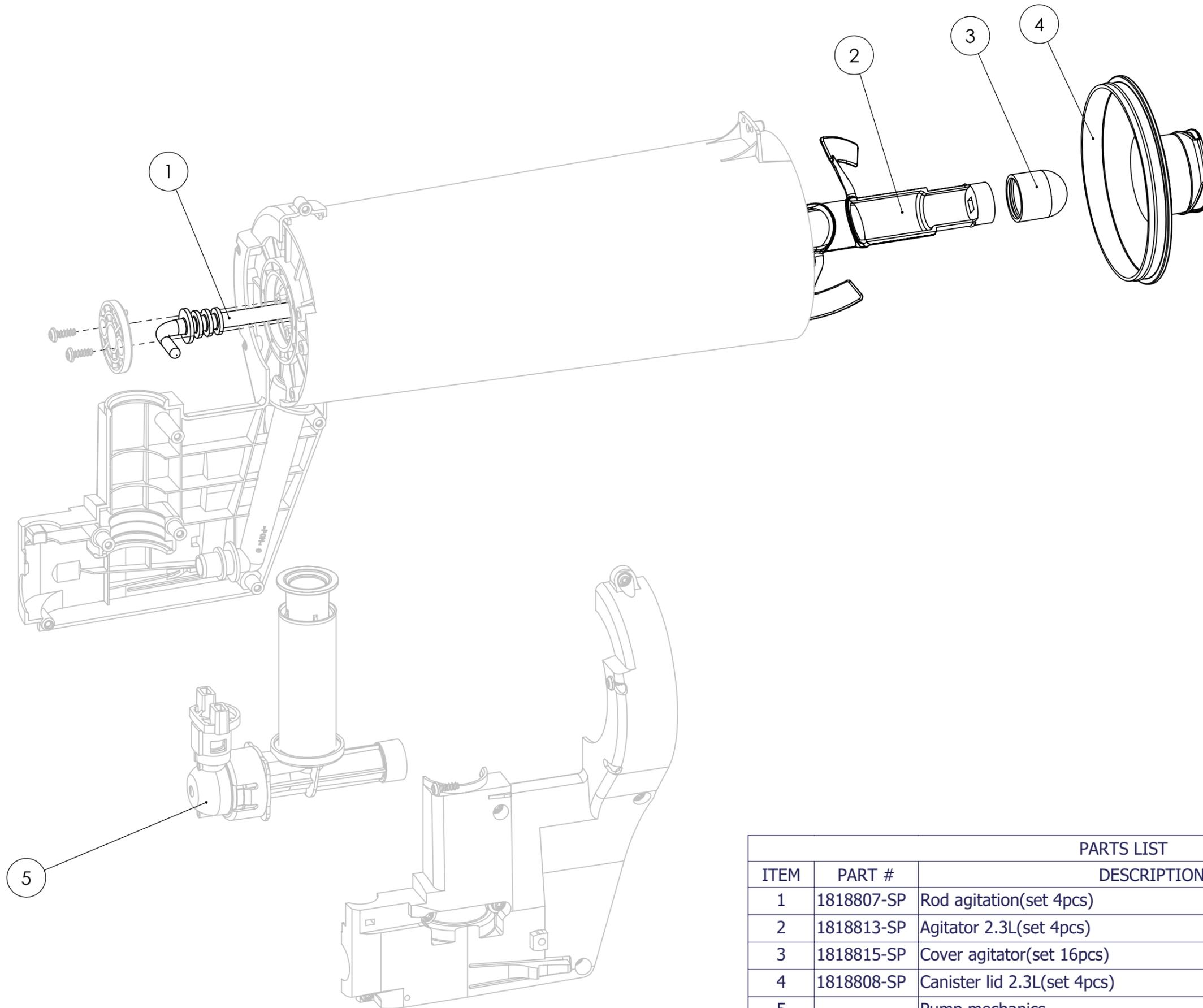
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818807-SP	Rod agitation(set 4pcs)	
2	1820257-SP	Agitator 1.3L(set 4pcs)	
3	1818815-SP	Cover agitator(set 16pcs)	
4	1820267-SP	Canister lid 1.3L(set 4pcs)	
5		Pump mechanics	Page 8315

8312 Canister 2.3L



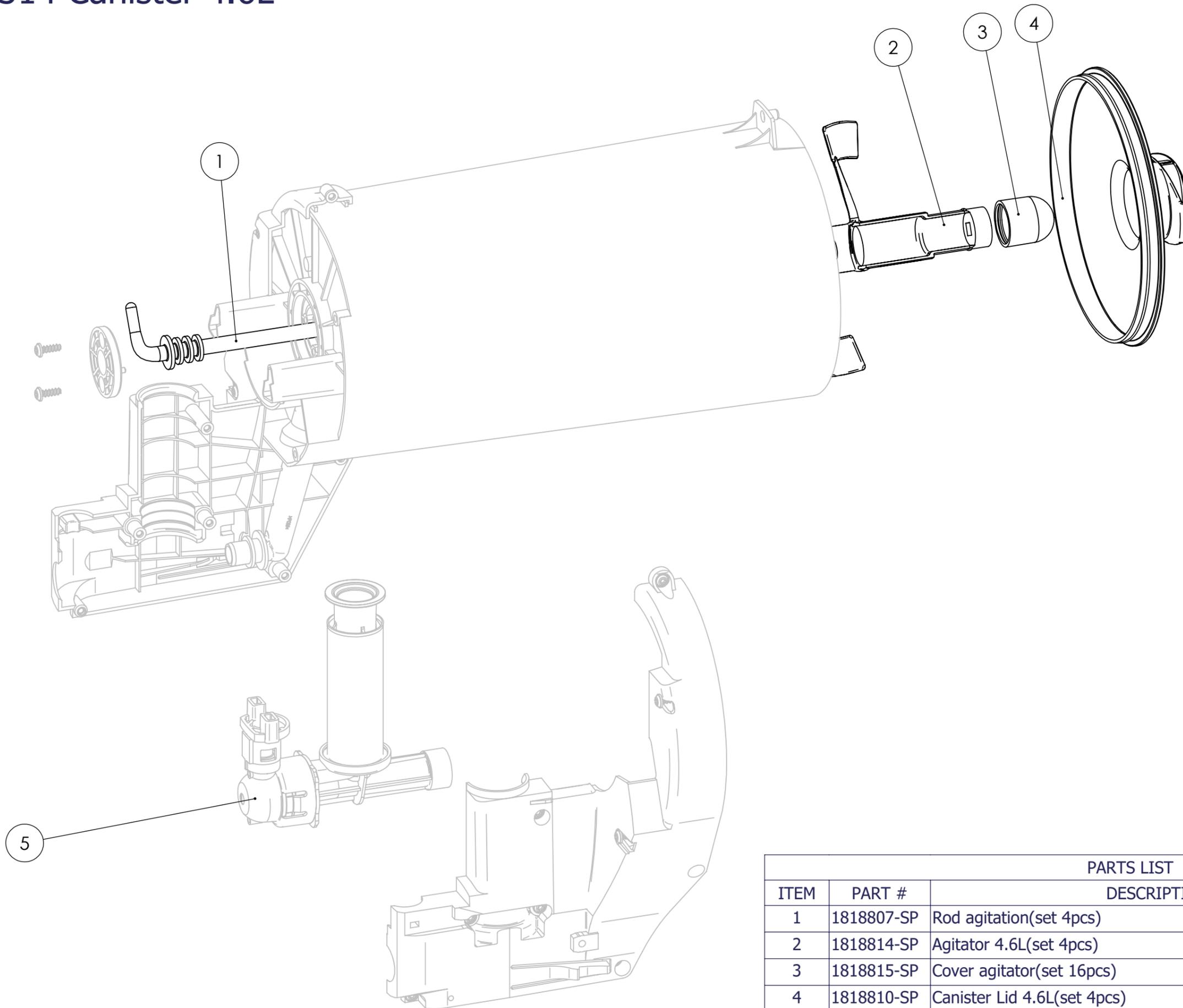
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818807-SP	Rod agitation(set 4pcs)	
2	1818813-SP	Agitator 2.3L(set 4pcs)	
3	1818815-SP	Cover agitator(set 16pcs)	
4	1818808-SP	Canister lid 2.3L(set 4pcs)	
5		Pump mechanics	Page 8315

8313 Canister 2.3L, Inner



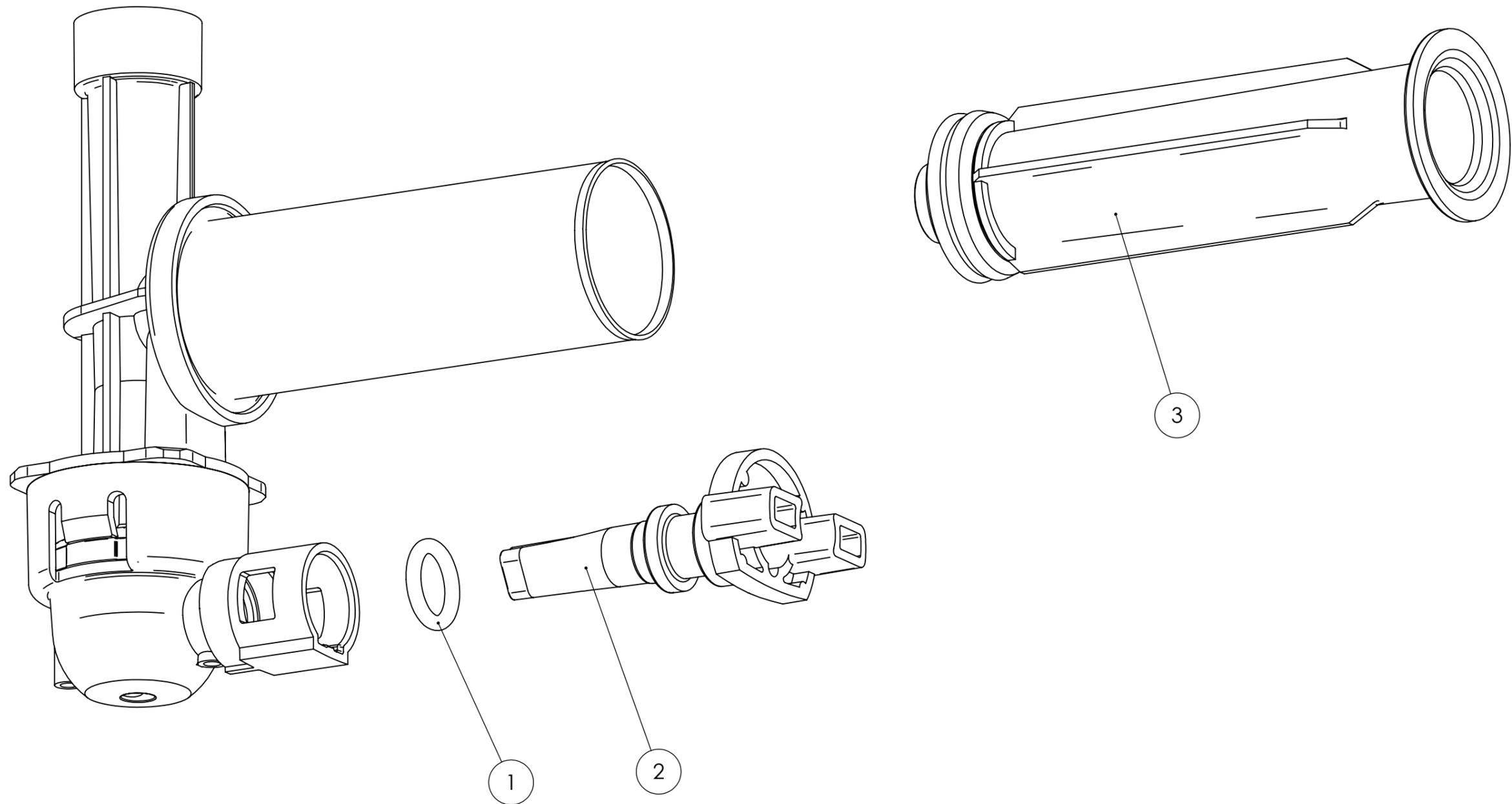
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818807-SP	Rod agitation(set 4pcs)	
2	1818813-SP	Agitator 2.3L(set 4pcs)	
3	1818815-SP	Cover agitator(set 16pcs)	
4	1818808-SP	Canister lid 2.3L(set 4pcs)	
5		Pump mechanics	Page 8315

8314 Canister 4.6L



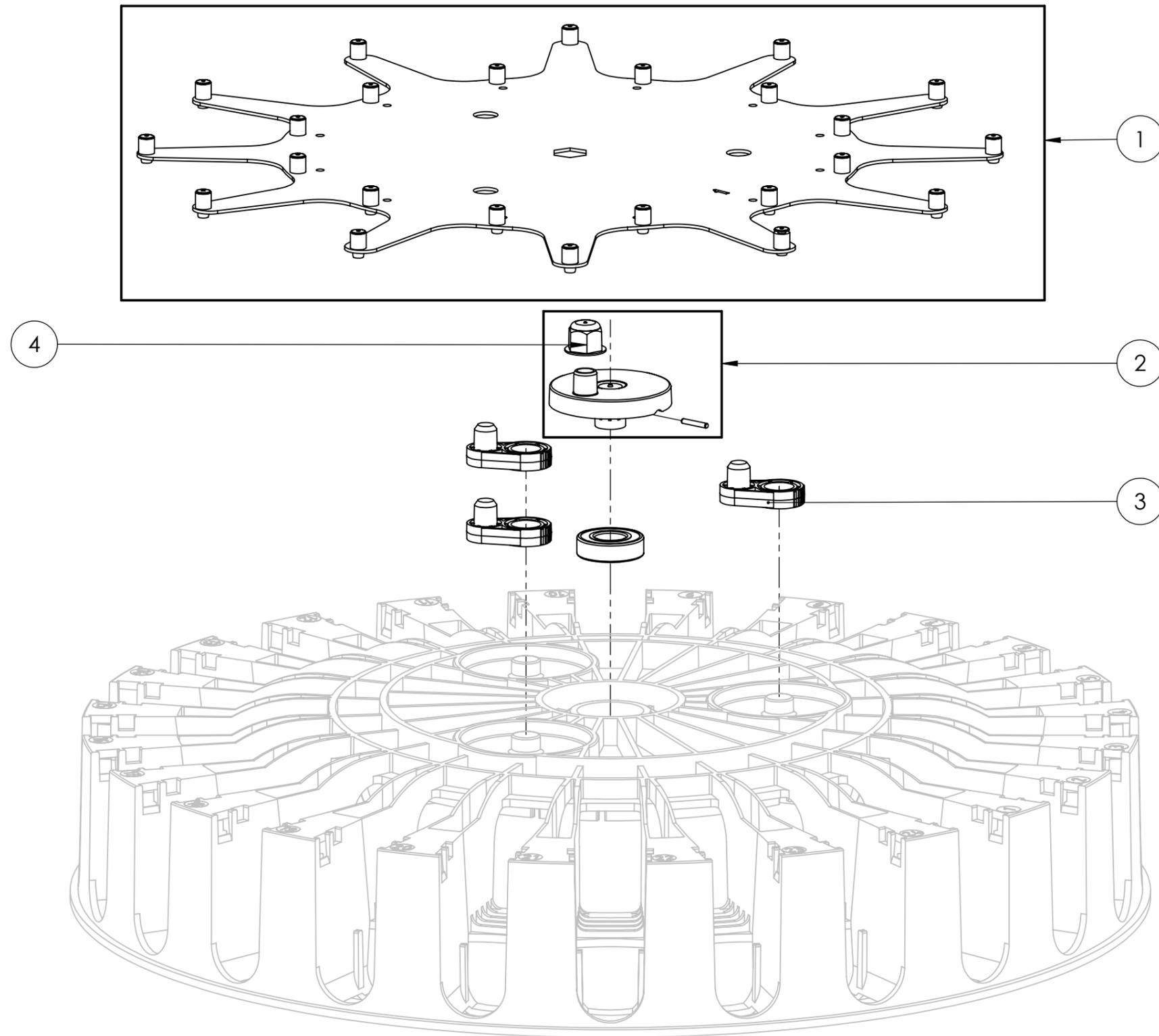
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1818807-SP	Rod agitation(set 4pcs)	
2	1818814-SP	Agitator 4.6L(set 4pcs)	
3	1818815-SP	Cover agitator(set 16pcs)	
4	1818810-SP	Canister Lid 4.6L(set 4pcs)	
5		Pump mechanics	Page 8315

8315 Pump mechanics



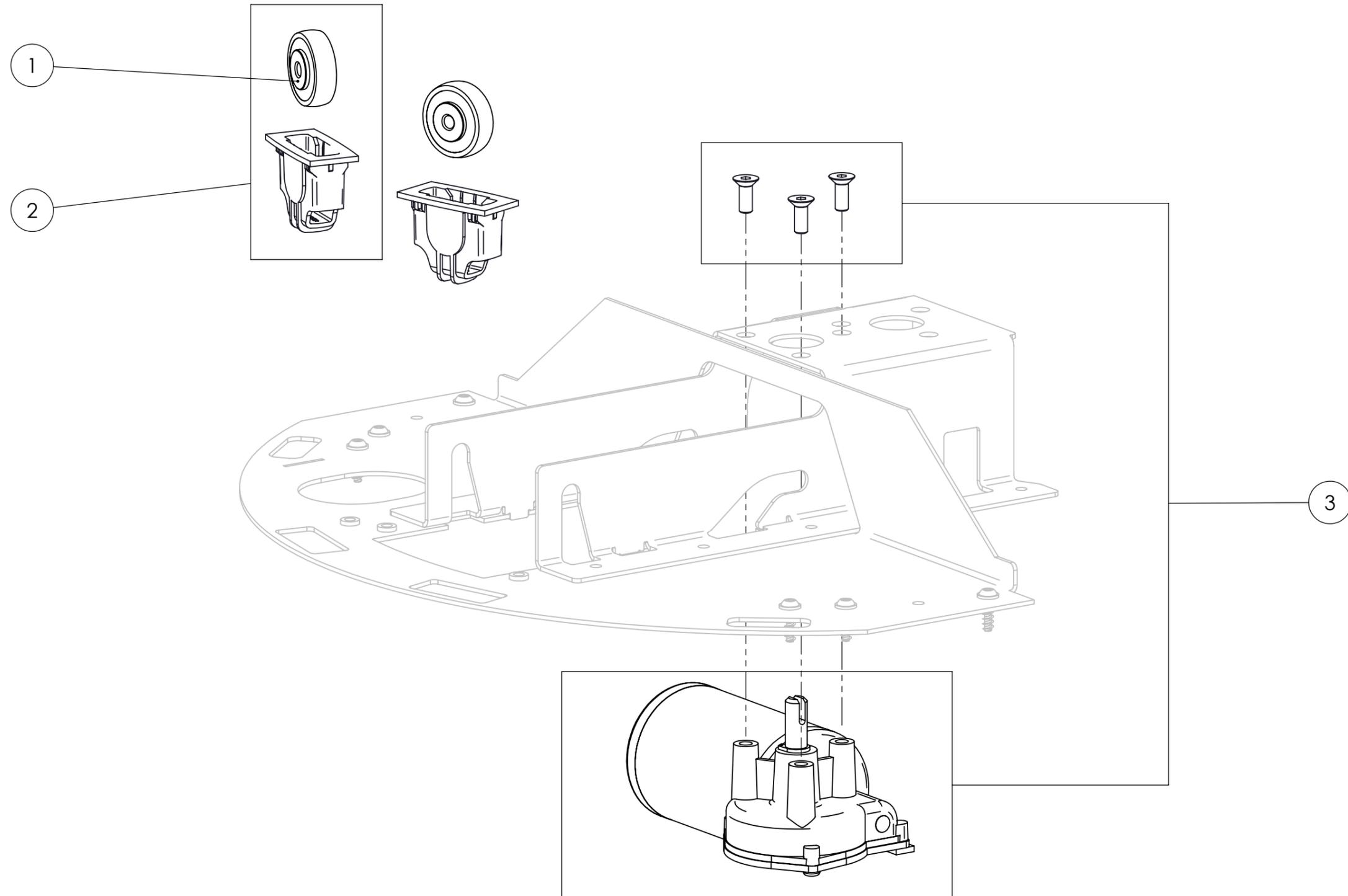
ITEM	DESCRIPTION	25 ml (T20)	30 ml (T25)	43 ml (T30)	REMARK
1	O-ring,11x2.62,Viton		1820601-SP		
2	Valve,Lever		1820555-SP		
3	Piston assy (T..) (set 4pcs)	1821282-SP	1821283-SP	1821284-SP	

8320 Turntable



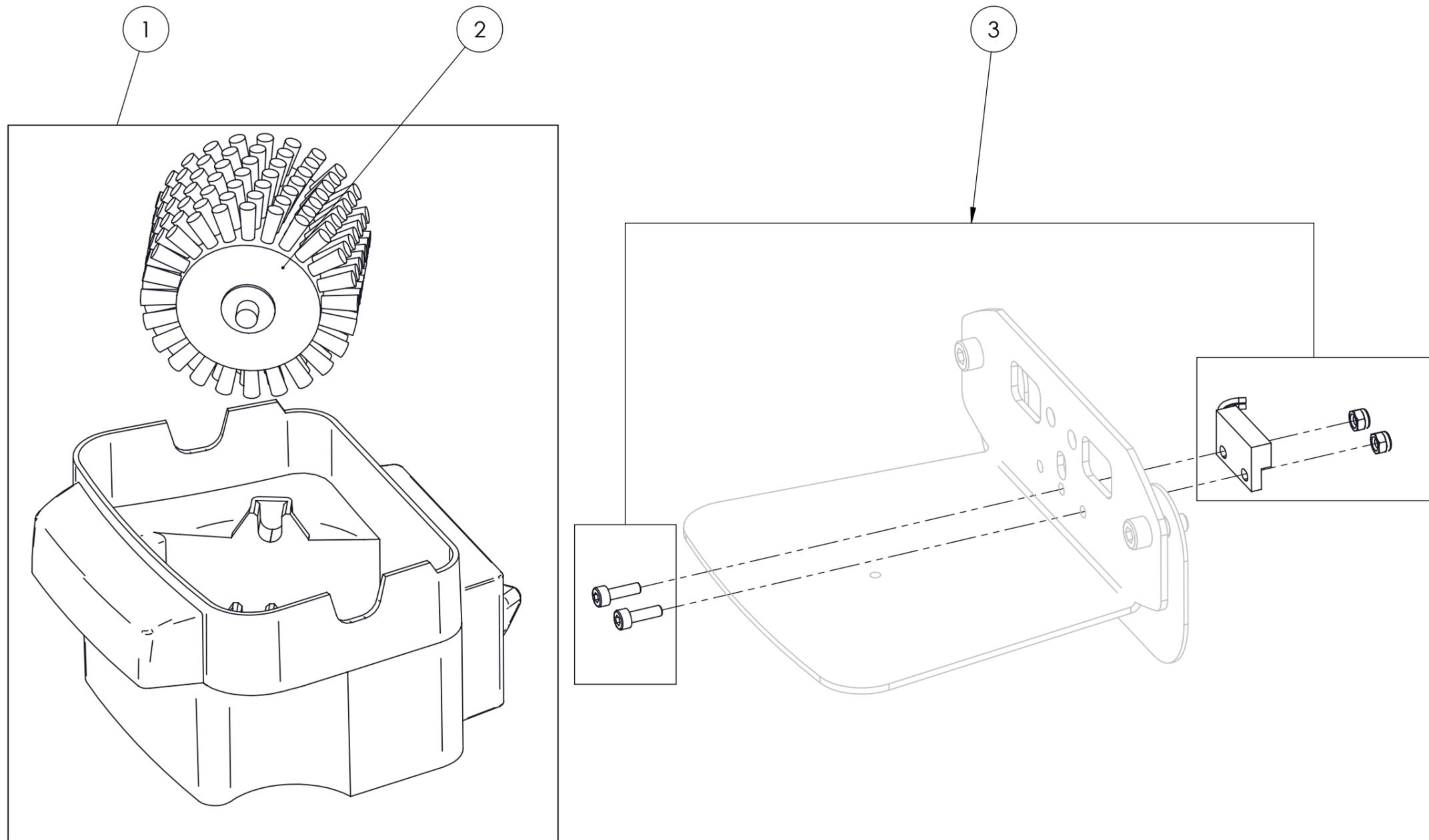
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1		Agitation,plate,xx-xx-xx	Page 8335
2	1820869-SP	Agitation,crank (2 pcs)	
3	1816579-SP	Agitation plate supp,set(3pcs)	
4	1819210-SP	Bearing Agitation (100 Sets)	

8321 Turntable baseplate



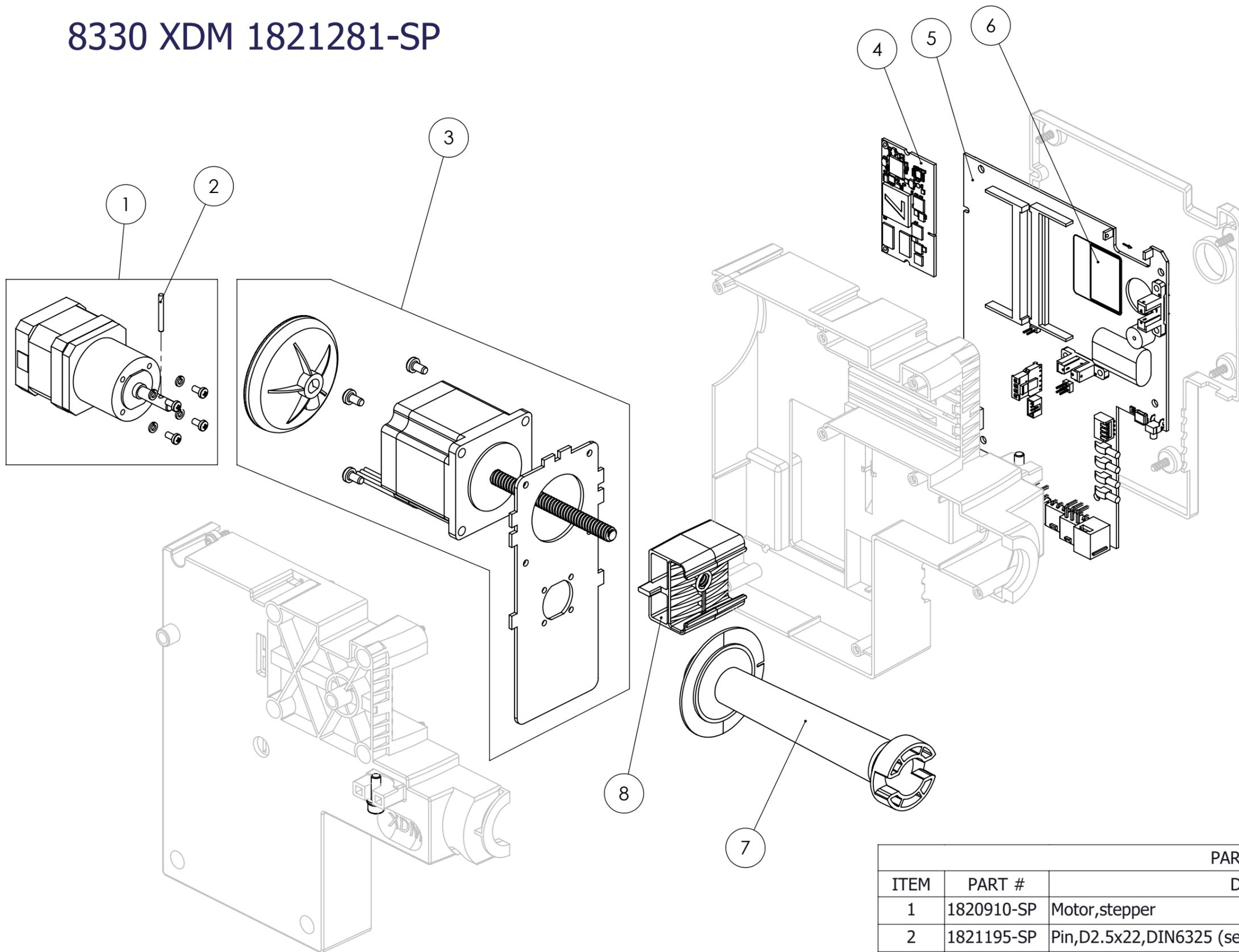
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1862422-SP	Wheel,traversing,centric,35mm	
2	1819762-SP	Wheel Transversing With Wheel Cup (Set of 8)	
3	1821300-SP	Motor,agitation	

8322 Brush unit



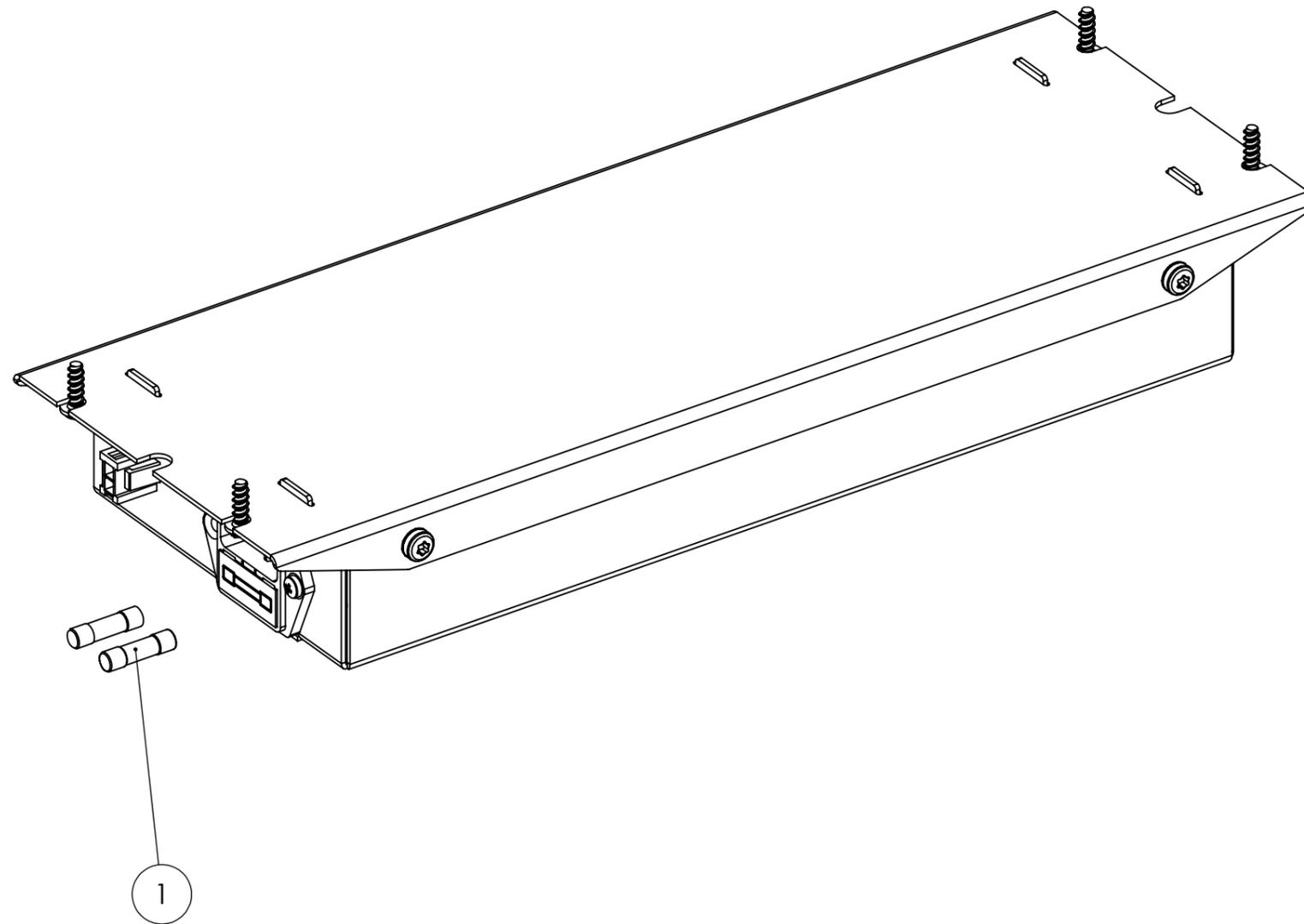
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821054-SP	Container and brush(set 1pc)	
2	1820689-SP	Brush(set 1pc)	
3	1821029-SP	Reed sensor	

8330 XDM 1821281-SP



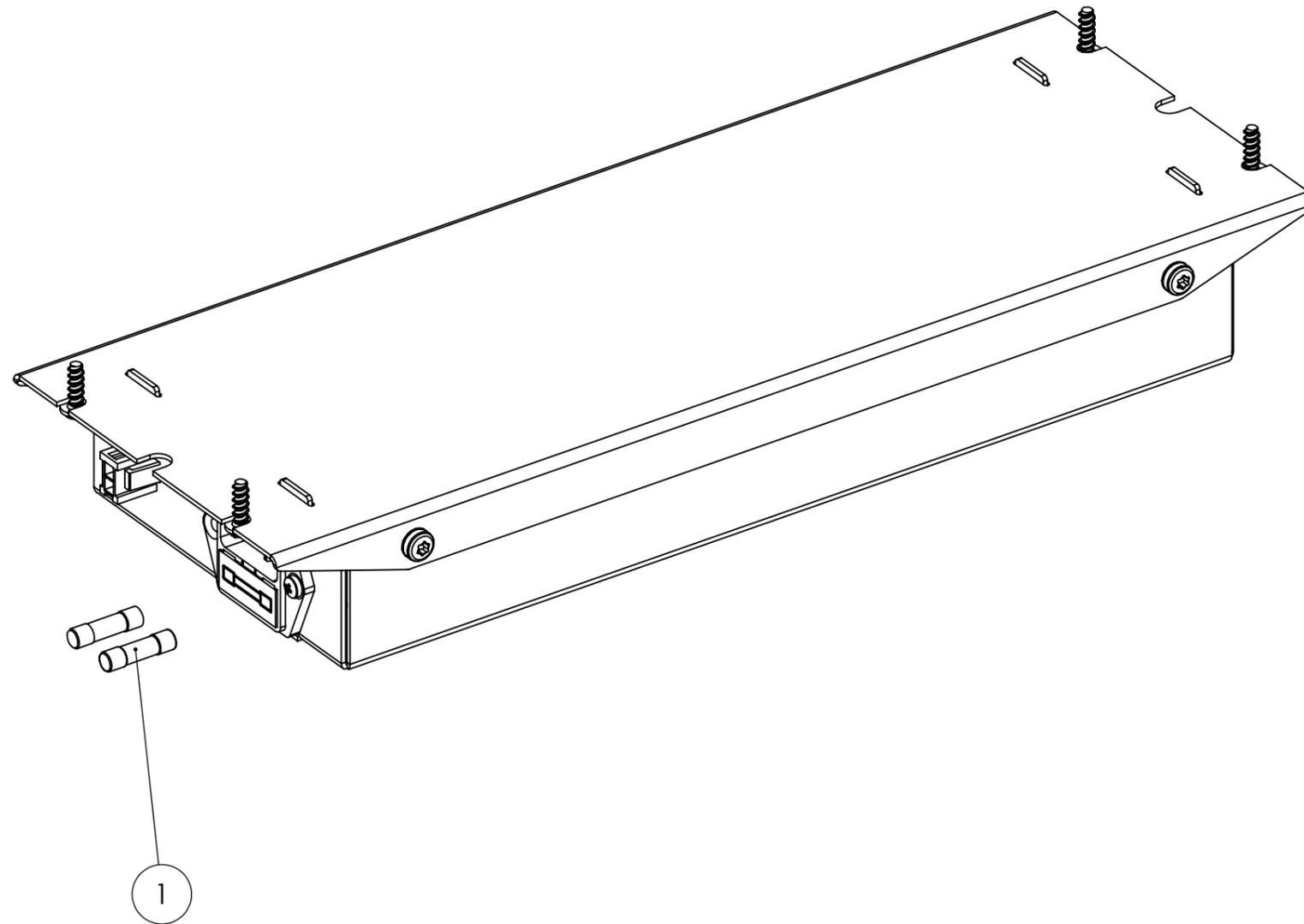
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1820910-SP	Motor, stepper	
2	1821195-SP	Pin, D2.5x22, DIN6325 (set 5pcs)	
3	1820855-SP	Motor, stepper(set 1pc)	
4	1865660-SP	SystemOnModule(SOM)	
5	1820519-SP	PCB, XDM	
6	1865665-SP	WIFI Antena	
7	1820568-SP	Actuator, valve, XDM	
8	1820619-SP	Gripper	

8331-A Power supply module CE/UL 1821293-SP



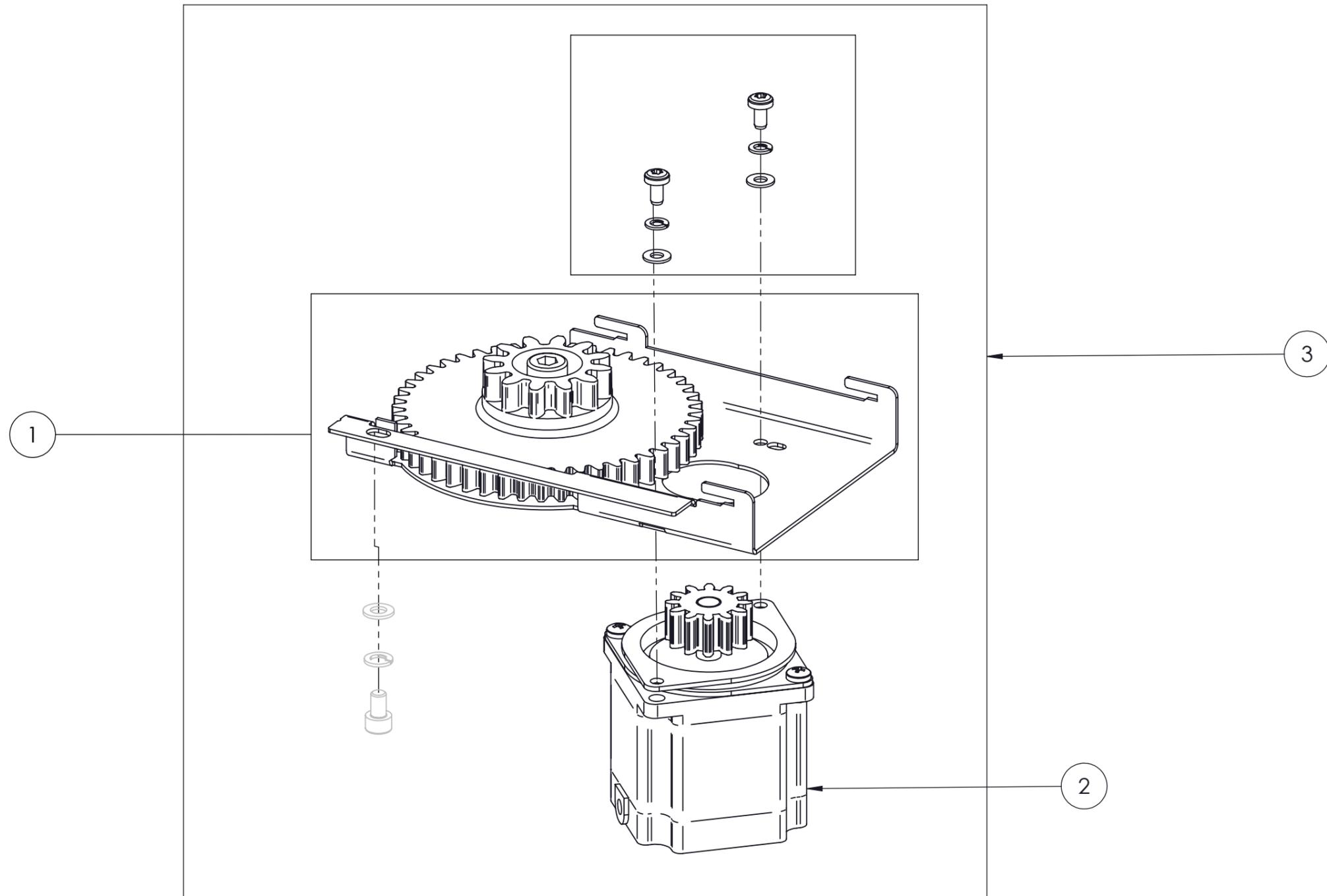
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1819050-SP	Fuse,5AT,250V(set 10pcs)	

8331-B Power supply module-ASIA 2810159-SP



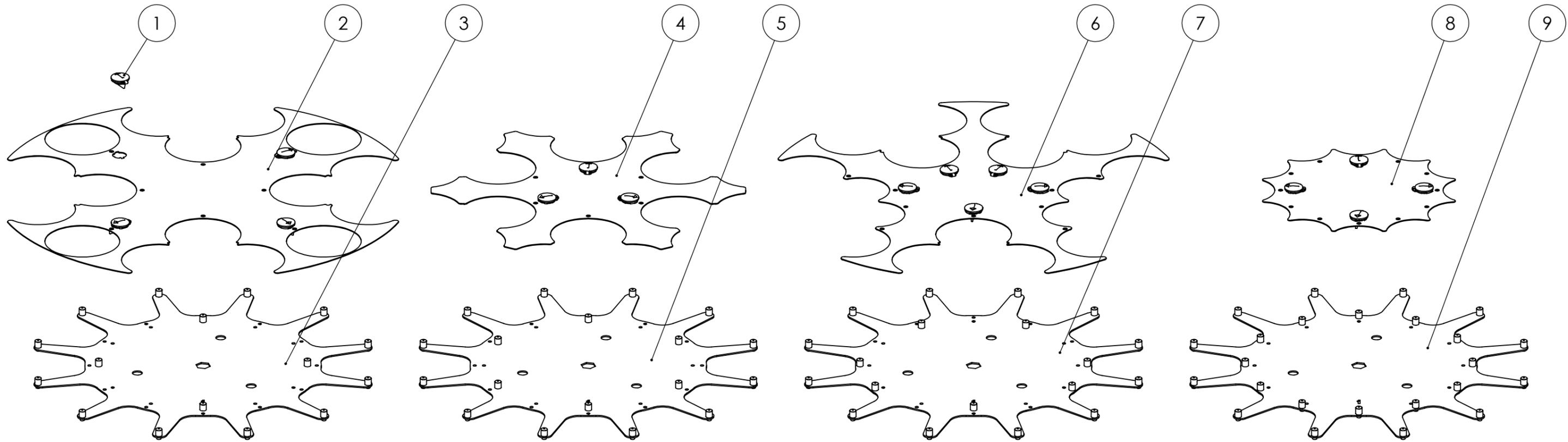
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1819050-SP	Fuse,5AT,250V(set 10pcs)	

8332 TT-drive unit gear 1821291-SP



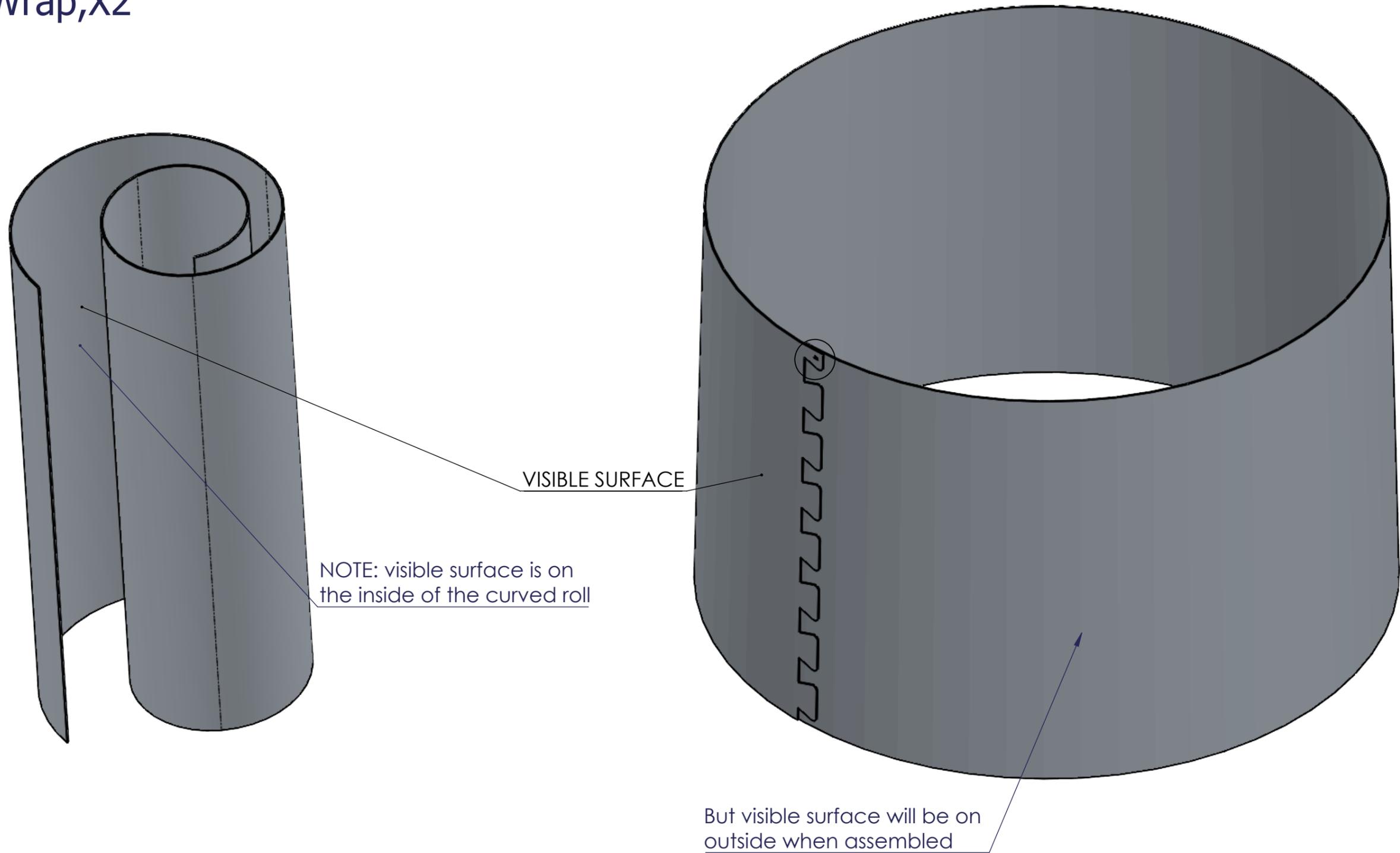
PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1821286-SP	Gear with bearing(set 1pc)	
2	1818821-SP	Motor,turntable	
3	1821291-SP	Turntable Motor, Complete	

8335 Top plate & Agitation plate



PARTS LIST			
ITEM	PART #	DESCRIPTION	REMARK
1	1819589-SP	Latch,polymeric,set 4 pcs	
2	1821129-SP	Topplate,24-16-01	
3	1821277-SP	Agitation,plate,24-16-01	
4	1821077-SP	Topplate,24-18-01	
5	1821278-SP	Agitation,plate,24-18-01	
6	1821217-SP	Topplate,24-19-01	
7	1821279-SP	Agitation,plate,24-19-01	
8	1821078-SP	Topplate,24-24-01	
9	1821280-SP	Agitation,plate,24-24-01	

8336 Wrap,X2



PART-LIST			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1820957-SP	Wrap,E2	1